

# Configuration and diagnostics for UNIFREM and QUATROFREM (output side) frequency converters







VONSCH s.r.o. Budovateľská 13 BREZNO, 977 01 Slovakia

tel.: +421 048 / 612 29 44 612 27 96

vonsch@vonsch.sk www.vonsch.sk



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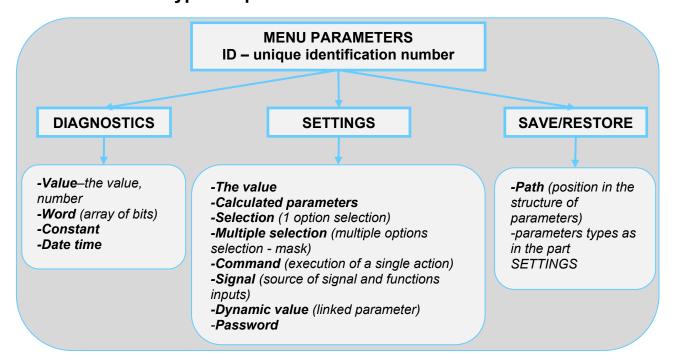
### **WARNING**

This manual dedicates to the parameters and options of VONSCH UNIFREM frequency converter settings and diagnostics.

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### 2 Structure and types of parameters in the document



#### 2.1 Defining the meaning and type of parameters in part DIAGNOSTICS

#### Parameter type: VALUE

Diagnostic parameter that displays the value of signal in physical units or in relative units or discrete number of sequences, steps, received data etc.

MENU \ DIAGNOS	TICS \ Inp	uts / outputs \ AIN \	Position of the parameter in a tree hierarchical parameters structure	
Name [ID]	Unit	Description		
AM1 Rel. [41]				
Values ID and name		Value unit	The basic diagnostics information about the importance of value	

#### **EXAMPLE:**

Value – the value

MENU \ DIAGNOSTICS \ Converter state \

Voltage 24V

23.3

[V]
(0.0V÷35.0V)

Example for value diagnostics – the value display

Value – discrete number

MENU \ DIAGNOSTICS \ Functions \ Lifting functions \



Example of diagnostic value representing the number of illegal control drive sequences

#### Parameter type: WORD

Individual word bits status diagnostics. Each bit represents the status of one flag of a specific function or converter mode.

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The basic diagnostic information about the importance of word MENU \ DIAGNOSTICS \ Functions \ Lifting function Name [ID] Unit Description OPS status [856] Indicates the status of the OPS switch block. RESET signal of the OPS is active. Reset Detection Autodetection of the overload limits is running. Overload Overload occurred. Operation in the positive direction (up) is blocked. Too many forbidden tipping control commands. **T**ipping Settling Drive operates in static mode. Dynamics Drive operates in dynamic mode.

Individual word bits description

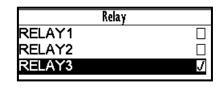
Additional diagnostic information about word bits view, status of word bits view, respectively meaning of word bits

#### **EXAMPLE:**



Converter control signals diagnostics

MENU \ DIAGNOSTICS \ Inputs / outputs \ Relay



Output relays status diagnostics

#### Parameter type: CONSTANT

Diagnostic information, which takes a fixed value.

MENU \ DIAGNOSTICS \ SW and HW version \

Name [ID]	Unit	Description
SW Version [379]		Converter SW version

Constant description

#### **EXAMPLE:**



#### Parameter type: DATE TIME

Diagnostic value of the date or time format.

Date
2013/04/04

MENU \ DIAGNOSTICS \	
Time	
14:28:50	

### 2.2 Defining the meaning and type of parameters in part SETTINGS

Parameter type: THE VALUE

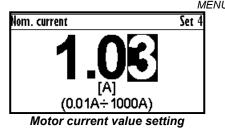
Possibility of parameter value setting in absolute or relative units.

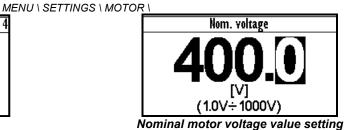
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MENU\SETTINGS\MOTOR\			Basic informatio	n abo	out the importance of the pa	rameter
Name [ID]	Descript	ion				Def.
Nom. Current Nominal motor current, reaction the nameplate or catalog [151]					te or catalog data.	2.80 A
0.01 A ÷1000.00 A			nes the value of pe Motor overloadin		nent motor current for moto	or
parameter can take Min ÷ Max abou		Additional in about the imparameter	nformation nportance of the	Т	he default value of the parar he value that is set at factory s estoration	

#### **EXAMPLE:**





Parameter type: CALCULATED PARAMETER

Parameter, that is derived by calculation based on the values of other parameters.

MENU \ SETTINGS \ MOTOR \ SPECIAL PARAMETERS \

Name [ID]	Description	Def.
Nr of motor poles [1049]	Number of motor poles calculated from the nominal rpms and the motor frequency.	
2 ÷ 1000		

Additional information about derivation of parameter calculation

#### **EXAMPLE:**

MENU\SETTINGS\MOTOR\SPECIAL PARAMETERS\



Example of the calculated parameter

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#### Parameter type: SELECTION

Type of parameter with option to select only one setting option (alternative).

MENU \ SETTINGS \ COMMANDS \ START STOP RESET \

Basic information about type of parameter - selection

Name [ID]	Description	Def.
Start source [194]	Setting the converter start source. The START command generates the desired voltage and frequency on the U,V,W outputs (or U,V for a single phase load).	BIN1
Control panel	Pressing the green START button on the control panel causes the converter to start. The start is canceled pressing the red STOP button.	d by
Permanent start	The converter starts immediately after the switch on.	
BIN1	The converter start after the activation of the 1st binary input.	
EN5	The converter starts after the acceptation of the 5th binary input.	
BIN6	The converter starts after the activation of the 6th binary input.	
MODBUS	The converter start is controlled over the serial communication. See the MODBUS serial communication protocol.	
PROFIBUS	The converter start is controlled over the serial communication. See the PROFIBUS serial communication protocol.	1
Special	The converter start is controlled by a special preset signal and switching thresholds, see P[987] SPECIAL START.	

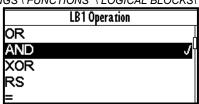
The name of specific (alternative) selection of parameter value

Additional information about the meaning of a specific parameter selection

#### **EXAMPLE:**

MENU\SETTINGS\COMMANDS\FREQUENCYSETPOINT\ ...\SETTINGS\FUNCTIONS\LOGICAL BLOCKS\LB1 (Fast)\

Source of freq. setpoint	
Value	þ
Control panel	J
AIN1	
AIN2	
AIN3	



One setting option selection of selection type parameter examples

#### Parameter type: MULTIPLE SELECTION (MASK)

Parameter type with a option to select multiple possible value elections, modes, respectively active bit of parameter.

MENU \ SETTINGS \ CONTROL AND REGULATION \ V/f CONTROL \ V/f CURVE

Basic information about the parameter type - multiple selection

Name [ID]	Description	Def.
V/f Type [347]	V/f Curve type. Selecting the features of the V/f control method operation.	
□ IR compensation	Turns on the stator resistance loss compensation P[973] Compensation of I (CIR). Requires correct value of the motor parameters and the stator resistance.	
□ ST controller	Turns on the starting torque controller P[29] ST Controller (STC) to boost st torque.	arting

Names of parameter value elections (modes)

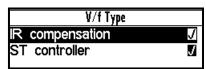
Additional information about the meaning of individual parameter elections (modes)

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<sup>\*</sup> When the square is black ■ - the default setting is set



#### **EXAMPLE:**



Example: V/f curve operation mode selection

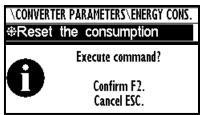
#### Parameter type: COMMAND

Command to execute a single action or operation on the converter. It is required to confirm the command before execution in the confirmation window.

MENU \ SETTINGS \ CONVERTER PARAMETERS \ Energy consumption \

Name [ID]	Description	Def.
Reset the consumption [897]	This command resets the counters of consumed energy.	
Name and command ID	Function, description and importance of the command	

#### **EXAMPLE**:



This command resets consumed energy counters

#### Parameter type: SIGNAL

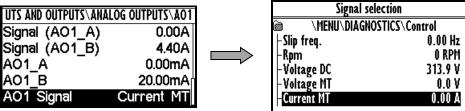
Parameter for dynamic ties and any parameter connection, that becomes a value source for a given function or for input of this function.

MENU \ SETTINGS \ INPUTS AND OUTPUTS \ ANALOG INPUTS \ AIN1 \ SPECIAL SETTING \

Name [ID]	Description	Def.
AIM Signal [251]	Selection of the signal that will be linearly recalculated according to the analog input.	[-]
Signal name	Type of signal selection from the diagnostics	

#### **EXAMPLE:**

MENU\SETTINGS\INPUTS AND OUTPUTS\ANALOG OUTPUTS\AO1\



Selection of the signal that will linearly recalculate the analog output AO1

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#### Parameter type: DYNAMIC VALUE (Linked parameter)

Parameter is dynamically set to the value that is inherited from another parameter (usually from the signal type parameter).

MENU \ SETTINGS \ INPUTS AND OUTPUTS \ RELAY OUTPUTS \ Relay 1 \ SPECIAL SETTING \

Name [ID]	Description	Def.
R1 switch on [301]	Conditions for R1 switch on.	Run

Name and ID of the dynamic parameter

Default value of the dynamic value parameter

#### **EXAMPLE:**

The condition for RELAY switching "R1 switch on [301]" – If any parameter (e.g. Cooler temperature [74]) is selected as "R1 Signal [189]":

MENU \ SETTINGS \ INPUTS AND OUTPUTS \ RELAY

R1 Source
Ready
Error
Brake
F=zel
Special

Special source of Relay R1 switch setting

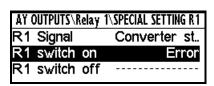
MENU \ SETTINGS \ INPUTS AND OUTPUTS \ RELAY OUTPUTS \ Relay 1 \ SPECIAL SETTING R1 \

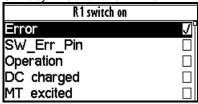
	1\SPECIAL SETTING R1
R1 Signal	Cooler tempe 40.0°C
R1 switch on	
R1 switch off	40.0°C

Relay R1 switches on when heatsink temperature exceeds the set level

The condition for RELAY switching "R1 switch on [301]" – If status word is selected as "R1 Signal [189]":

MENU \ SETTINGS \ INPUTS AND OUTPUTS \ RELAY OUTPUTS \ Relay 1 \ SPECIAL SETTING R1 \





Relay R1 switches on at active bite (Failure) of converter status word

#### Parameter type: PASSWORD

Parameter to enter a password to allow access to the specific levels of converter setting respectively to unlock some of the modes.

The password characters can be {0..9, A..Z}.

MENU\SETTINGS\CONVERTER PARAMETERS\

Name [ID]	Description	Def.
Password [548]	Setting the user password for access to the device settings. Password needs to be entered when entering the converter settings.	0 *
0 * ÷ 0 *	Protects the converter settings against reconfiguration by unauthorized persons.	

Basic information about the importance of the parameter

#### **EXAMPLE:**



Example of password entry

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#### **UNIPANEL - PASSWORD SETTING**

Set the required password character:

Cursor position change:

After setting the password, press ENTER to confirm.

#### 2.3 Type of parameters defining in the part SAVE / RESTORE

Parameter type: PATH

Parameter of root parameters directory choice defining.

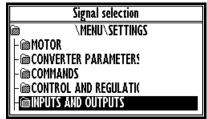
MENU \ SAVE / RESTORE \ Parameters backup \ Parameter transfer \

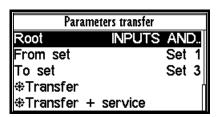
Name [ID]	Description	Def.
	The phoice of which part of the parameters will be restored. If nothing is selected, all will be restored.	INPUTS AND OUTPUTS
0 * ÷ 0 *		

Basic information about the importance of the parameter

The selected path in the tree hierarchy

#### **EXAMPLE:**





INPUTS AND OUTPUTS root directory selection for the transfer of parameters from set 1 to set 3

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## 3 Range of parameters by product type

## 3.1 Undervoltage, overvoltage

	Undervoltage [V]	Overvoltage [V]
Unifrem 230 M	220	420
Unifrem 400, 400 M	425	735
Unifrem 500	350	900
Unifrem 690	730	1 250

## 3.2 Temperatures

	Warning line [°C]	Fault line [°C]
CB temperature [75]	55	70
Cooler temperature [74]		
Unifrem 230M, 400 M	75	90
Unifrem 400 011 – 400 090		
Cooler temperature [74]	110	125
Unifrem 400 110 – 400 200	110	125
Cooler temperature [74]	94	109
Unifrem 400 250 – 400 630	94	109

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## 4 DIAGNOSTICS

Group of parameters number [2] Diagnostic information (quantities and states).

#### 4.1 Command

Group of parameters number [758] Quantities affecting the converter control, inputs and outputs.

#### MENU \ DIAGNOSTICS \ COMMAND

Name [ID]	Description	Dim.
	Frequency setpoint. Represents the value at the input of ramp block, thus the actual frequency Freq. INV [47] (page 15) is reached after the time ramps reach the setpoint.	
Torque setpoint [923]		Nm
Panel freq. Setpoint [161]	Setpoint value from the panel, entered in the monitor window.	
	Discrete setpoint value [60] (page 52).	
Up/down commands [977]	Output from the Up/Down commands [970] (page 54).	%/s
Control word [77]	Control signals of the converter	
□ START	Control command for the motor operation mode (1 - starts the motor).	
□ REVERZ F	Control command for the motor rotation direction (1 - reverse operation mode).	
□ RESET PWM	Control command for the immediate voltage cut-off on the converter output (acturns off PWM).	tive -
□ FAULT ACK.	Command for fault acknowledgement.	
□ ERR_MASTER	Master fault	
□ COMPENSATION DT	Turn on the dead time compensation mode	
□ SCALAR / VECTOR	0 - scalar control 1 - vector control.	
□ UNF BOARD TYPE	0 - UNF 400, 1 - UNF 230/400 M.	
□ RAMP_F_VSTUP0	Frequency ramp input reset.	
□ RAMP_F_VYSTUP0	Frequency ramp output reset.	
□ RAMP_F_FREEZE	Frequency ramp stop.	
□ QUICK_STOP	Quick emergency drive stop.	
□ REVERZ MOM.	Control command for changing the polarity of the torque setpoint.	
□ Reserve		
KIN / CIEP TIMO 115//I	Represents the time in AUTO OFF mode to the next automatic start or stop of the inverter.	

#### 4.2 Control

Group of parameters number [759]

Quantities affecting the converter control, values of important control and operating quantities.

#### MENU \ DIAGNOSTICS \ CONTROL

Name [II	D]	Description	Dim.
Freq. INV	[47]	Frequency on the converter output. Represents the applied output voltage frequency behind the ramp block with all corrections taken into account (e.g. [348] (page 58)).	Hz
Freq. [937]	RT	Rotor frequency evaluated by a mathematical model from electric quantities in open control or from the rotation speed feedback (IRC) in closed control.	Hz
Slip f [938]		Slip frequency evaluated by a mathematical model from electric quantities in open control or from the rotation speed feedback (IRC) in closed control. In V/f control, for correction of the stator frequency (slip compensation), [348] (page 58) is used.	Hz

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Name [ID]	Description	Dim.
	Motor revolutions per minute. For correct displaying of this parameter, it is neccesary to set up Nom. revolutions [356] (page 43) correctly, according to the nameplate. This quantity is not affected by motor slip, it corresponds to the frequency setpoint.	RPM
[46]	Voltage of the DC link. In a steady-state, the voltage gains its value near 1.41 x supply voltage RMS, which corresponds with he nominal voltage of the converter. During the braking, it can rise to the value of BM operating voltage [377] (page 72).	
	Voltage on the motor terminals is not exactly measured quantity, it is evaluated from PWM modulation index and DC link voltage Voltage DC [46] (page 16).	V
Current MT [42]	RMS value of the motor current.	А
	Motor power factor. Positive values indicate motoric operation and negative values indicate regenerative motor operation.	
Torque [69]	Mechanical torque on the motor shaft. The value of torque is evaluated by the mathematical motor model; its accuracy is influenced mainly by the parameters Rotor resistance [439] (page 44), Mutual inductance [441] (page 44) and Nom. revolutions [356] (page 43). Torque saturation is defined by the parameter Torque setpoint [920] (page 51).	Nm
Mag. Flux [71]	Rotor magnetic flux. Defines the level of motor excitation. Unless the field-weakening is in effect, the value should be close or equal to Magnetic Flux setpoint [452] (page 62).	Wb
Modulation index [768]	PWM duty cycle of the switching power elements.	%

## 4.2.1 Power and energy

Group of parameters number [486]

Diagnostic group of quantities dealing with the energy indicators (power, consumption, losses).

MENU \ DIAGNOSTICS \ CONTROL \ POWER AND ENERGY

Name [ID]	Description	Dim.
Input power [70]	Active motor input power of the motor without considering any losses.	W
Power [66]	Active motor power, evaluated from voltage, current and power factor of the motor.	W
kWh Consumption [429]	Number of consumed kWh. This value can be reset by the command Reset the consumption [897] (page 47).	kWh
MWh Consumption [430]	Number of consumed MWh. This value can be reset by the command Reset the consumption [897] (page 47).	MWh
Power restriction [1092]	Coefficient of power restriction from external effects.  At maximal allowed power or current the value 1 is acquired and when power restriction is in effect, this value is decreased to 0. Individual conditions of the power restriction can be selected in Power restriction (PR) [766] (page 73).	

#### 4.2.2 Additional quantities

Group of parameters number [534]
Additional and derived quantities for special use.

MENU \ DIAGNOSTICS \ CONTROL \ ADDITIONAL QUANTITIES

MENO ( DIAGNOSTICS ( CONTROL ( ADDITIONAL QUANTITIES			
Name	e [ID]	Description	Dim.
Freq. IN <sup>v</sup> [487]	V ramp	Frequency on the ramp block output. Represents the speed controller (SC) reference in the vector control mode.	Hz
Freq. INV a	bs. [472]	Frequency on the converter output in an absolute value.	Hz
Rpm beh transmissi	nind the on [907]	Rotation speed behind the transmission. To display it correctly, it is necessary to correctly enter the parameter Transmission ratio [888] (page 46).	RPM
Motor speed [113	rotation [0]	Rotation speed on the motor shaft. For a correct display, it is necessary to configure the motor parameters according to the motor nameplate and correctly identify Stator resistance [345] (page 44) for the slip model. This value is affected by the actual motor slip and corresponds with the actual rotor speed.	, RPM

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VONSC	

Name [ID]	Description	Dim.
Max. current [494]	Motor current RMS value limitation on the converter output. During an excessive converter load, maximal current can drop from the value Max. mot. current [5] (page 70) to the value Permanent current [24] (page 46).	
Current MT unfilt. [49]	RMS value of the non filtered motor current (load).	Α
Curr. phase U [1221]	U-phase current RMS value at the output of frequency converter.	Α
Curr. phase V [1222]	V-phase current RMS value at the output of frequency converter.	Α
	W-phase current RMS value at the output of frequency converter.	Α
Sum of I-AC [831]	Filtrated absolute sum of AC currents for evaluation of leak or current measurement fault.	Α
UL1_rms [1519]	RMS value of L1 phase voltage. This voltage can represent supply or generated grid voltage, according to connection.	V
	RMS value of L2 phase voltage. This voltage can represent supply or generated grid voltage, according to connection.	V
	RMS value of L3 phase voltage. This voltage can represent supply or generated grid voltage, according to connection.	V

#### 4.2.3 Positioning

Group of parameters number [1146] Quantities for position control diagnostics.

MENU \ DIAGNOSTICS \ CONTROL \ POSITIONING

Name [ID]	Description	Dim.
Pos. setpoint [114	]	m
Pos. feedforwa [1546]	<sup>r</sup> d	m
Pos. setpoint feedforward [1545]	+	m
Position [1147]	Position evaluated from Pos. feedback source [1141] (page 65) signal.	m
Pos. error [1148]	Difference between position setpoint Pos. setpoint [1149] (page 17) and actual position Position [1147] (page 17).  Absolute value of position error. The value is calculated after ramp and S-curve blocks, so it can be lower than expected in transient state. It can be used as a signal for switching the limit switches.	m

#### 4.3 Inputs and outputs

Group of parameters number [859]

Diagnostics of the converter inputs and outputs.

#### 4.3.1 BIN

Group of parameters number [1212]

MENU \ DIAGNOSTICS \ INPUTS AND OUTPUTS \ BIN

Name [ID]	Description	Dim.
Binary inputs [184]	State of the binary inputs. Filled rectangle represents the BINx physical switch-on.	
□ BIN1	State of 1st binary input (Terminal 1).	
□ BIN2	State of 2nd binary input (Terminal 2).	
□ BIN3	State of 3rd binary input (Terminal 3).	
□ BIN4	State of 4th binary input (Terminal 4).	
□ BIN5	State of 5th binary input (Terminal 5).	
□ BIN6	State of 6th binary input (Terminal 6).	

#### 4.3.2 AIN

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Group of parameters number [82]

Diagnostic group of quantities for the analog inputs of the converter AIN1 to AIN4.

Parameters of the analog inputs can be configured in the parameter group [144] (page 75).

#### MENU \ DIAGNOSTICS \ INPUTS AND OUTPUTS \ AIN

Name [ID]	Description	Dim.
	Value of the signal brought to the analog input terminals X1:11 and - X1:12 in physical units. Using the parameter AIN1 Signal [251] (page 76) select the quantity that will be changed according to the analog input level change.  Parameters of the analog input can be configured in the parameter group [147] (page 75).	
IR AI	Relative value of the signal connected to the analog input terminals + X1:11 and - X1:12.  Parameters of the analog input can be configured in the parameter group [147] (page 75).	%
AIN2 [280]	Value of the signal brought to the analog input terminals X1:13 and - X1:14 in physical units. Using the parameter AIN2 Signal [259] (page 77) select the quantity that will be changed according to the analog input level change.  Parameters of the analog input can be configured in the parameter group [149] (page 76).	V
	Relative value of the signal connected to the analog input terminals + X1:13 and - X1:14.  Parameters of the analog input can be configured in the parameter group [149] (page 76).	%
AIN3 [281]	Value of the signal brought to the analog input terminals X1:15 and - X1:16 in physical units. Using the parameter AIN3 Signal [269] (page 78) select the quantity that will be changed according to the analog input level change. Not available for the UNIFREM 400 M converters. Parameters of the analog input can be configured in the parameter group [148] (page 77).	
Rel.	Relative value of the signal connected to the analog input terminals + X1:15 and - X1:16. Not available for the UNIFREM 400 M converters.  Parameters of the analog input can be configured in the parameter group [148] (page 77).	%
[282]	Value of the signal brought to the analog input terminals X1:17 and - X1:18 in physical units. Using the parameter AIN4 Signal [275] (page 79) select the quantity that will be changed according to the analog input level change. Not available for the UNIFREM 400 M converters. Parameters of the analog input can be configured in the parameter group [152] (page 78).	
Rel.	Relative value of the signal connected to the analog input terminals + X1:17 and - X1:18. Not available for the UNIFREM 400 M converters. Parameters of the analog input can be configured in the parameter group [152] (page 78).	%

#### **4.3.3 RELAYS**

Group of parameters number [217]

#### MENU \ DIAGNOSTICS \ INPUTS AND OUTPUTS \ RELAYS

Name [ID]	Description	Dim.
Relay [185]	Condition of the output relays. Filled rectangle represents the RELEx physical switch-on.	
□ RELAY1	Condition of the 1st output relay.	
□ RELAY2	Condition of the 2nd output relay.	
□ RELAY3	Condition of the 3rd output relay. Not available for the converters UNIFREM 400 M.	

#### 4.3.4 AOUT

Group of parameters number [700]

Diagnostic group of quantities for the analog inputs of the converter AOUT1 to AOUT3.

#### MENU \ DIAGNOSTICS \ INPUTS AND OUTPUTS \ AOUT

Name [ID]	Description	Dim.
AO1 [701]	Recalculated value of the signal on the analog input terminals X1:19 and X1:20 (X1:15 and X1:16 for UNIFREM 400 M). Using the parameter AO1 Signal [359] (page 82), select the quantity according to which the analog output level is changed. Parameters of the analog input can be configured in the parameter group [370] (page 81).	
AU2 [702]	Recalculated value of the signal on the analog input terminals X1:21 and X1:22 (X1:17 and X1:16 for UNIFREM 400 M). Using the parameter AO2 Signal [364] (page 82), select the quantity according to which the analog output level is changed.	

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Name [ID]	Description	Dim.
	Parameters of the analog input can be configured in the parameter group [371] (page 82).	
AO3 [703]	Recalculated signal value on the terminals of the analog output X1:23 and X1:24. Using the parameter AO3 Signal [365] (page 83), select the quantity according to which the analog output level is changed. Not available for the UNIFREM 400 M converters. Parameters of the analog input can be configured in the parameter group [372] (page 82).	

#### 4.3.5 IRC1,2

Group of parameters number [1001] Diagnostic set of quantities for the IRC speed sensors inputs.

#### MENU \ DIAGNOSTICS \ INPUTS AND OUTPUTS \ IRC1,2

Name [ID]	Description	Dim.
Frequency IRC1 [434]	Rotor frequency defined by the rotation speed sensor from the IRC1. It is the mechanical frequency, its value can be several times lower than electrical frequency. The ratio between the frequencies is defined by the number of pole couples (Nr of motor poles [1049] (page 46)). For correct evaluation of the speed from the IRC sensor, it is necessary to correctly configure IRC1 pulses [436] (page 83).	Hz
Frequency IRC2 [803]	Rotor frequency defined by the rotation speed sensor from the IRC2. It is the mechanical frequency, its value can be several times lower than electrical frequency. The ratio between the frequencies is defined by the number of pole couples (Nr of motor poles [1049] (page 46)). For correct evaluation of the speed from the IRC sensor, it is necessary to correctly configure IRC2 pulses [827] (page 83).	Hz
Freq. IRC1 gear [1540]	Speed from IRC1 sensor at gear output.	Hz
Freq. IRC2 gear [1541]	Speed from IRC2 sensor at gear output.	Hz
IRC2 gear	Frequency difference between IRC1 and IRC2 at gear output.  This quantity is filtered by the first order filter configured by the parameter Filter dIRC1,2 [1083] (page 105).	Hz
IRC1 position [1286]	Position from IRC1 sensor in radians.	
IRC2 position [1287]	Position from IRC2 sensor in radians.	
5	Position from IRC1 sensor at gear output in radians.	
IRC2 position gear [1536]	Position from IRC2 sensor at gear output in radians.	
IRC1-IRC2 position gear [1515]	IRC1 and IRC2 sensor position difference at gear output in radians.	

#### 4.3.6 ARC/RESOLVER

Group of parameters number [158]

Quantities from absolute position sensor module.

#### MENU \ DIAGNOSTICS \ INPUTS AND OUTPUTS \ ARC/RESOLVER

Name [ID]	Description	Dim.
ARC angle [290]	Angle within one revolution evaluated from absolute position sensor.	
Freq. ARC [291]	Rotor frequency evaluated from absolute position sensor.	Hz
Freq. ARC gear [1542]	Speed from ARC sensor at gear output.	Hz
ARC position [1288]	Position from ARC sensor in radians.	
ARC position gear [1537]	Position from ARCS sensor at gear output in radians.	-
Status RM_ARC	Status of RM_ARC extension module.	

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Name [ID]	Description	Dim.
[292]		
Ok	RM ARC is communicating ok, or there is no module selected.	
LOT	Loss of Position Tracking error.	
DOS	Degradation of signal (DOS) is detected when any resolver input signal is corrup	ted.
LOS	Loss of signal (LOS) is detected when any resolver input falls below the fixed thr Most likely the resolver is disconnected.	eshold.
Parity	Parity check of communication between ARC and the converter failed.	
RDVEL	Incorrect value read from ARC module.	
Endat position [1607]	Position from EnDat sensor.	
EnDat error [1608]	Fault of the EnDat sensor or extension module.	

#### 4.4 Functions

Group of parameters number [760]

Quantities regarding the remaining optional functions of the converter.

#### 4.4.1 PLC function

Group of parameters number [1278] Numerical and logical blocks output.

MENU \ DIAGNOSTICS \ FUNCTIONS \ PLC FUNCTION

Name	[ID]	Description	Dim.
Logical [8]		Logical operation outputs, first two LB are fast (they respond in 1ms), others are slower (10ms).	•
□ LB1		LB1 status	
□ LB2		LB2 status	
□ LB3		LB3 status	
□ LB4		LB4 status	
□ LB5		LB5 status	
□ LB6		LB6 status	
□ LB7		LB7 status	
□ LB8		LB8 status	

#### Numerical blocks

Group of parameters number [312] Output of numerical blocks.

MENU \ DIAGNOSTICS \ FUNCTIONS \ PLC FUNCTION \ NUMERICAL BLOCKS

Name [ID]	Description	Dim.
NB1 [1274]	Result of operation of the first numerical block.	
NB2 [1275]	Result of operation of the second numerical block.	
NB3 [1276]	Result of operation of the third numerical block.	
NB4 [1277]	Result of operation of the fourth numerical block.	

#### 4.4.2 Limit switches

Group of parameters number [890] States and tracks of the limit switches.

MENU \ DIAGNOSTICS \ FUNCTIONS \ LIMIT SWITCHES

Name [ID]	Description	Dim.
LS [919]	Limit switch state.	
□ LS1	LS1 inactive/active.	
□ LS2	LS2 inactive/active.	
□ LS3	LS3 inactive/active.	

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Name [ID]	Description	Dim.
□ LS4	LS4 inactive/active.	
□ Slows down F>0	Slow down in effect for positive frequency.	
□ Slows down F<0	Slow down in effect for negative frequency.	
LS1 Track [891]	Number of meters run during the activated limit switch function.	m
LS1 Track in km [929]	Number of kilometers run during the activated limit switch function.	km
LS2 Track [892]	Number of meters run during the activated limit switch function.	m
LS2 Track in km [930]	Number of kilometers run during the activated limit switch function.	km
LS3 Track [893]	Number of meters run during the activated limit switch function.	m
LS3 Track in km [931]	Number of kilometers run during the activated limit switch function.	km
LS4 Track [894]	Number of meters run during the activated limit switch function.	m
LS4 Track in km [932]	Number of kilometers run during the activated limit switch function.	km

#### 4.4.3 Process controller

Group of parameters number [18]

Diagnostic group of the process controller quantities.

#### MENU \ DIAGNOSTICS \ FUNCTIONS \ PROCESS CONTROLLER

MENU ( DIAGNOSTIC	S \ FUNCTIONS \ PROCESS CONTROLLER	
Name [ID]	Description	Dim.
Setpoint PC [21]	Setpoint value of the process controller.	%
Feedback PC [409]	Feedback value of the process controller. If the process controller is turned on and works correctly, the value is near the value Setpoint value [407] (page 97).	%
Error PC [410]	Regulation error of the process controller. In steady-state, it should be close to 0.	%
Output PC [64]	Action value (output) of the process controller.	
State PC [820]	Actual state of the process controller.	
□ Lower saturation	Process controller operates at lower saturation.	
□ Upper saturation	Process controller operates at upper saturation.	
□ Error in the dead-zone	Process controller error in the dead-zone.	
□ Positive error	Process controller error is positive.	
□ SP achieved	If error is lower than hysteresis.	
□ Parked	Process controller is parked.	
	Active PC RESET - integration term and the output are equal to the value PC Reset [1131] (page 98).	value

#### 4.4.4 Optimization

Group of parameters number [707]

Setting the parameters for the optimization block that is used to search for the extremum of any signal using the change of a selected entering setpoint signal.

Optimization searches for an output value, at which it reaches the criteria of the selected signal. During the optimization, if the measurement conditions and the operation condition are met, new output samples are counted in defined intervals. The found global extremum is stored to the memory. In case the optimization output should apply, it is necessary to select its output as the source of the setpoint value.

#### MENU \ DIAGNOSTICS \ FUNCTIONS \ OPTIMIZATION

MENO (DIAGNOSTI	CS (FUNCTIONS (OPTIMIZATION	
Name [ID]	Description	Dim.
OPT Outpu [423]	Output value of the optimization block. You can watch the status and quality of the optimization process here. 100% represents the minmax. range from the setpoint channel, which is connected to the optimization block (see [65] (page 98)).	
Optimization step [742]	Optimization step represents the difference between two consecutive optimization algorithm samples. (see [65] (page 98)).	
OPT Starting point [708]	Defines the starting point of the optimization at the optimization start, when scanning is turned off.	
OPT State [709]	Shows the present state the optimization block.	
□ Reset	Optimization is in initial or blocked state.	_

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Name [ID]	Description	Dim.
□ Measuring	Measuring of the optimized quantity is running.	
□ Scan	Scanning of the whole optimization output range is running.	
□ Tuning	State of fine tuning and searching for the optimization point.	

#### 4.4.5 Lifting functions

Group of parameters number [853]

Diagnostic group of quantities for the drive OPS switch, load calculation and dynamic lift.

MENU \ DIAGNOSTICS \ FUNCTIONS \ LIFTING FUNCTIONS

Name [ID]	Description	Dim.
Load [854]	Drive load rate evaluated from the signal Load. signal [843] (page 101) related to 100% Load [844] (page 101).	%
commands	Number of forbidden short commands. After exceeding the short commands count, the OPS switch will switch regardless of the drive load. Short commands evaluation can be turned off by the parameter OPS mode. [842] (page 101).	
OPS status [856]	Indicates the status of the OPS switch block.	
□ Reset	RESET signal of the OPS is active.	
□ Detection	Autodetection of the overload limits is running.	
□ Overload	Overload occurred. Operation in the positive direction (up) is blocked.	
□ Tipping	Too many forbidden tipping control commands.	
□ Settling	Drive operates in static mode.	
□ Dynamics	Drive operates in dynamic mode.	

#### 4.4.6 Pantograph

Group of parameters number [122]

Diagnostics of the Pantograph outage function.

MENU \ DIAGNOSTICS \ FUNCTIONS \ PANTOGRAPH

Name [ID]	Description	Dim.
Pantograph status [112]	Status of the Pantograph outage function.	
□ Pantograph fault	Fault " E41-Pantograph outage (page 32)" occurred.	
□ Pantograph warning	Warning " W39-Pantograph outage (page 29)" occurred.	
□ Turning off CHARGE	The charging contactor switched off during a pantograph outage fault or v	varning.
□ Motor torque = 0	During the pantograph outage, the motor restricted the motor torque to ze	ero.
□ Enabled	Pantograph functions are enabled.	
□ Block warnings	Blocking of warning is enabled.	
Pantograph voltage [113]	Voltage of the pantograph of trolley vehicle.	V

#### 4.4.7 Ext. thermal protection

Group of parameters number [868]

Diagnostic group of quantities of the external thermal protection (ETP).

MENU \ DIAGNOSTICS \ FUNCTIONS \ EXT. THERMAL PROTECTION

MENO ( DI) (CINOCII	C3 \ FUNCTION3 \ EXT. THERMAL PROTECTION	
Name [ID]	Description	Dim.
[869]	Temperature of the ETP sensor. After exceeding the temperature defined in the parameter ETP Warning [865] (page 104), the converter generates a warning. After exceeding the temperature defined in the parameter ETP Fault [866] (page 104), the converter generates the fault "E38-ETP temperature (page 32)".	°C
[870]	Measuring current of the external thermal protection. By rule, it is selected as the signal source of an analog input, AOUT1 to AOUT3.	mA
ETP Voltage [867]	Value of measured voltage drop on the ETP sensor.	V
resistance	Resistance value of the ETP sensor. By multiple sensors connected to a series, it represents the average resistance value on one of them.	Ω

#### 4.4.8 Differential

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Group of parameters number [1243]

Quantities for torque differential diagnostics.

MENU \ DIAGNOSTICS \ FUNCTIONS \ DIFFERENTIAL

Name [ID]	Description	Dim.
	Difference between the values of Sig.1 Value [1249] (page 105) and Sig.2 Value [1240] (page 105).	Nm
Freq. setpoint correction [1245]	Frequency setpoint correction caused by differential operation.	Hz

#### 4.5 Converter state

Group of parameters number [761]

Quantities regarding the overall state of the converter and its components.

MENU \ DIAGNOSTICS \ CONVERTER STATE

MENU \ DIAGNOSTICS \ CC		
Name [ID]	Description	Dim.
Voltage 24V [72]	OC control voltage of 24V. Option for the detection of the supply load caused by the control inputs and outputs. Converter generates the fault " E16-Supply voverload (page 31)" when the voltage drops under 16 V.	
Battery voltage [773]	Voltage of the battery that backs up the history logs in the converter.	V
[496]	Converter operational hours. Converter operation time when switched on RUN). This value can be reset by authorized technicians only.	
hours [497]	Motor operational hours. Converter operation time. This value can be reset by the command Reset the motor operation hours MT [1075] (page 43).	h
Converter state [76]	Status word of the converter.	
□ Fault	Converter is in fault.	
□ SW_Err_Pin	System, internal converter status.	
□ Run	Converter generates voltage on the outputs.	
□ DC charged	DC link is charged.	
□ MT excited	Motor is excited.	
□ Accel./Decel. F	Inactive - motor accelerates, active - motor decelerates.	
□ Fsp > 0	Active - forward (+), inactive - backward (-). It is the polarity of the setpoint frequency.	
□ F = Fsp	When active, the setpoint frequency is achieved.	
□ Warning	Warning or functional message occurred in the converter.	
□ Active	Always active. It can be used as logical 1.	
□ Deexciting MT	Motor is still excited, the start is blocked.	
□ Ready	Converter is ready for the start command. (READY).	
□ Mechanical brake	Mechanical brake relay control. Brake is released when active.	
□ Motor/generator	Active - regenerative operation mode, inactive - motoric operation mode.	
□ Frot > 0	Rotor frequency polarity. If IRC is not available, then it represents the sign of the frequency evaluated by the mathematical model.	
Status word negated [547]	Negated status word.	
Look choises of param	eter's Converter state [76] (page 23)	
Warning [250]	State of individual warnings.	
Warning2 [424]	State of individual warnings.	
Fault [781]	State of individual faults.	
Fault2 [780]	State of individual faults.	
1 1 1		1

#### 4.6 Thermal protections

Group of parameters number [485]

Diagnostic group of quantities regarding the thermal protections and overloads.

MENU \ DIAGNOSTICS \ THERMAL PROTECTIONS

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	UNIFREM v.3.28x	<u>50</u>
Name [ID]	Description	Dim.
Cooler temperature [74]	Temperature of the power elements cooler. Converter generates a warning "W6-Cooler temperature (page 27)" after exceeding the temperature set by Cooler temperature warning [767] (page 109). Converter generates the fault "E1-Cooler temperature (page 31)" after exceeding the temperature set by service parameter "Cooler temp. fault". If the temperature falls below minimal limit of sensor, this value is inaccessible.  If the cooler temperature drops under the minimal measuring range, the displayed value is inaccessible.	°C
CB temperature [75]	Control board (CB) temperature. When the temperature exceeds the parameter CB temperature warning [204] (page 109) converter generates a warning "W7-CB temperature (page 27)". After exceeding the critical temperature set by service parameter "CB temper. fault" converter generates the fault "E22-CB temperature (page 31)". If the temperature falls below minimal limit of sensor, this value is inaccessible.  If the temperature drops under the minimal limit of the measurement channel, the displayed value is inaccessible.	°C
Thermal integral INV [31]	Warming rate of the converter. The fault " E8-Converter overload (page 31)" is generated after exceeding 100% by this value.	%
Thermal integral INV [1219]	Time remaining until the end of fault " E8-Converter overload (page 31)".	s
Thermal integral MT [33]	Motor warming rate, the " E29-Motor overload (page 32)" fault occurs after exceeding 100%.	%
Thermal integral MT [1220]	Time remaining until the end of fault " E29-Motor overload (page 32)".	s

#### 4.7 Communication

Group of parameters number [219]

Information regarding serial communications MODBUS, PROFIBUS, RS485, CAN.

#### **4.7.1 MODBUS**

Group of parameters number [661]

MODBUS protocol diagnostics on the RS 485 and USB ports.

#### MENU \ DIAGNOSTICS \ COMMUNICATION \ MODBUS

Name [ID]	Description Description	Dim.
	Setpoint value from the Modbus protocol.	%
SW_MODBUS [935]	State word sent over the Modbus communication. For a more detailed description, see the documentation for MODBUS communication protocol.	
Look choises of param	eter's SW_PB [804] (page 25)	
	Command Word sent by the Modbus master. For a more detailed description, see the documentation for MODBUS communication protocol.	
Look choises of param	eter's CW_PB [805] (page 25)	
Last Addr. [662]	Last received address of the device.	hex
Last Func. [663]	Last received function (may also be another device).	hex
Last register [741]	Last received register (only for this device, it is shown first if there is access to multiple registers).	hex
Last result [664]	Result of the last received function determined for this device.	hex
Last length [665]	Size (in bytes) of the last received frame over MODBUS.	
Last CRC [666]	Last received CRC (it can also be a frame for another device)	hex
Message count [740]	Count of all received messages, including error messages.	hex
CRC error count	Count of all received CRC error count messages.	hex

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	UNIFREM v.3.28x	SCH <sup>°</sup>
Name [ID]	Description	Dim.
[668]		
Exception count [800]	Number of messages, which are responded by the error messages.	hex
Slave count [801]	Count of received messages with a valid device address.	hex
No response [802]	Count of received messages with a valid device address, when the device did not respond.	hex

#### 4.7.2 PROFIBUS

Group of parameters number [817] PROFIBUS diagnostics.

#### MENU \ DIAGNOSTICS \ COMMUNICATION \ PROFIBUS

Name [ID]	Description Dim	
Profibus setpoint value [809]	Setpoint value received over the Profibus protocol.	%
SW_PB [804]	Status word sent over the Profibus communication. For a more detailed description, see the documentation for Profibus Extension Module.	
□ Ready To Switch On	Convert Reset, Quick stop are inactive, no faults or initialization are present.	
□ Ready To Operate	Converter is ready for the start command.	
□ Operation Enabled	Converter generates voltage on the outputs.	
□ Fault Present	Converter is in fault.	
□ No OFF 2	Inactive - Reset is active, outputs of the converter are blocked, active - Reset active.	is not
□ No OFF 3	Inactive - Quick stop is active, active - Quick stop is inactive.	
□ Switching On Inhibited	Reset or Quick stop are active, or an initialization or fault are present.	
□ Warning Present	Warning or functional message occurred in the converter.	
□ Speed Error within tolerance	When active, the setpoint frequency is achieved.	
□ Control Requested	Inactive - converter does not accept Control Word over communication. Ac converter is controlled by Control Word received over communication.	itve -
□ F or n Reached	When active, the setpoint frequency is achieved.	
□ Run	Converter generates voltage on the outputs.	
□ Set b0	Bit 0 of active set binary combination.	
□ Set b1	Bit 1 of active set binary combination.	
□ LB3	Status of logical block 3.	
□ LB4	Status of logical block 4.	
CW_PB [805]	Command word sent by the Profibus master. For a more detailed description, see the documentation for Profibus Extension Module.	
□ ON	Converter is ready to accept the START command.	
□ No OFF 2	Inactive - Reset is active, Active - normal converter operation.	
□ No OFF 3	Inactive - Quick stop is active, active - normal converter operation.	
□ Enable Operation	Start. Converter starts generating voltage on its output terminals.	
□ Enable Ramp Generator	Inactive - ramp input is set to zero, active - normal operation of the ramp input blo	ock.
□ Unfreeze Ramp	Inactive - ramp output is frozen, active - ramp is operating normally.	
□ Enable Setpoint	Inactive - ramp input is set to zero, active - normal operation of the ramp input blo	
□ Fault Acknowledge	Fault acknowledgement (only transition inactive-active). Fault acknowledgement has to be allowed in Fault acknowledgement source [165] (page 108).	
□ Bit 8	Unused	
□ Bit 9	Unused	
□ Control by PLC	Inactive - converter does not accept Control Word. Active - converter is controll Control Word.	ed by
□ Bit 11	Unused	
□ Bit 12	Unused	

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#### **UNIFREM v.3.28x**

Name [ID]	Description	Dim.
□ Bit 13	Unused	
□ Bit 14	Unused	
□ Bit 15	Unused	
PB-MASTER Error [819]	Number of communication errors between the Profibus module and the Profibus master.	hex
IPR-INV From IX1XI	Number of communication errors between the converter and the Profibus module.	hex

#### 4.7.3 RS LINKS

Group of parameters number [228] Serial lines diagnostics.

MENU \ DIAGNOSTICS \ COMMUNICATION \ RS LINKS

Name [ID]	Description	Dim.
FRAME_ERR_USB [232]	USB wrongly received data count. (wrong parity, wrong stop bit,)	
FRANE_ERR_R5485 [229]	RS 485 wrongly received data count. (wrong parity, wrong stop bit,)	
	RS external module wrongly received data count. (wrong parity, wrong stop bit,)	

#### 4.8 SW and HW version

Group of parameters number [762]

Information about the converter and its components (Mostly static information).

MENU \ DIAGNOSTICS \ SW AND HW VERSION

Name [ID]	Description	Dim.
UNIFREM SW version [379]	UNIFREM converter SW version.	
Serial number [35]	First part of the converter unique serial number.	hex
Serial number 2 [36]	Second part of the converter unique serial number.	hex
Parameter date [380]	Parameter generating date.	
Parameter time [381]	Parameter generating time.	

#### 4.9 Date and Time

Group of parameters number [1213]

MENU \ DIAGNOSTICS \ DATE AND TIME

Name [ID]	Description	Dim.
Date [210]	Current date.	
Time [209]	Current time.	
Day [1046]	Current day.	
□ Monday   □ Tuesday   □ Wednesday   □ Thursday   □ Friday   □ Saturday   □ Sunday		
Trial period [1006]	Number of days until the trial period of the converter expires.	d

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## **5 WARNINGS**

A sample disley	Description		
r1-PWW Reset	Converter outputs are blocked. RESET sources can be a binary input or any signal (see Reset source [704] (page 48)).		
W2-DC charging	this warning is present longer than 30 seconds after the converter start, the charging ay probably did not switch, which can be caused by incorrect supply parameters, o maged charging circuit of the converter. For the duration of the warning, the value Voltage DC [46] (page 16) is displayed in FAULTS window.		
	Software problem occurred. Please, contact the service.		
W4-24V Overload	24V power supply voltage dropped under 22V. 24V supply is probably overloaded. For the duration of the warning, the value of Voltage 24V [72] (page 23) is displayed in FAULTS window.		
F5-Power restriction	Power restriction after reaching critical temperature or an overload status. Power restriction function is configured in the parameter Power restriction (PR) [766] (page 73). For the duration of the warning, the value of Power restriction [1092] (page 16) is displayed in FAULTS window.		
W6-Cooler temperature	High cooler temperature. Cooler temperature Cooler temperature [74] (page 24) exceeded the value defined by the parameter Cooler temperature warning [767] (page 109). If the automatic power restriction Power restriction (PR) [766] (page 73) function is turned on, the converter can restrict power. Life cycle of the device decreases when the device is overheated excessively and very often. For the duration of the warning, the value of Cooler temperature [74] (page 24) is displayed in FAULTS window.		
W7-CB temperature	Igh temperature of control board. CB temperature CB temperature [75] (page 24) exceeded value of parameter CB temperature warning [204] (page 109). Life cycle of the device decreases when the device is overheated excessively and very often. For the duration of the warning, the value of CB temperature [75] (page 24) is displayed in FAULTS window.		
W8-DC Undervoltage	Low voltage of the DC link. The value Voltage DC [46] (page 16) dropped under the fault limit DC Undervoltage - control and evaluation of other faults is blocked. For the duration of the warning, the value of Voltage DC [46] (page 16) is displayed in FAULTS window.		
W9- PWM saturation	Converter reached maximum voltage on the output. At actual voltage value of the DC link, duty cycle of the PWM modulation is at maximum and the current controllers are saturated. Quality of the regulation decreases. For the duration of the warning, the value of Modulation index [768] (page 16) is displayed in FAULTS window.		
W10-INV Overload	Converter is overloaded - converter integral Thermal integral INV [31] (page 24) exceeded the 90% value and the fault "E8-Converter overload (page 31)" can occur shortly, after which the converter is blocked for a longer time! If the automatic power restriction Power restriction (PR) [766] (page 73) function is turned on, the converter may restrict power. For the duration of the warning, the value of Thermal integral INV [31] (page 24) is displayed in FAULTS window.		
WIT-Fall ellol	Fans on the converter cooler are damaged or clogged by debris. If the problem is not eliminated, converter overheating and other faults and warnings can occur.		
W12-Replace the battery	Voltage of the 3V battery of the control card dropped under the 2.7V value. If the battery is not replaced, loss of settings and saved history settings is impending. For the duration of the warning, the value of Battery voltage [773] (page 23) is displayed in FAULTS window.		
temperature	Cooler temperature ETP Temperature [869] (page 22) exceeded the value defined by the parameter ETP Warning [865] (page 104). For the duration of the warning, the value of ETP Temperature [869] (page 22) is displayed in FAULTS window.		
Overheating	Power module is thermally overloaded. Converter operates at high current on high switching frequency. For the duration of the warning, the value of the maximal IGBT current is displayed in FAULTS window.		
	Date and time have not been set.		
W16- Uncommissioned	The converter has not been fully commissioned yet.		

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A sample disley	Description
converter	
W17-MT Overload	Motor is overloaded - converter integral Thermal integral MT [33] (page 24) exceeded the 90% value and the fault " E29-Motor overload (page 32)" can occur shortly, after which the converter is blocked for a longer time! For the duration of the warning, the value of Thermal integral MT [33] (page 24) is displayed in FAULTS window.
F18-Flux braking	Flux braking function is active, the motor operates at a higher magnetic flux and part of the braking energy is converter to motor heat. For the duration of the warning, the value of Mag. Flux [71] (page 16) is displayed in FAULTS window. Flux braking can be configured in [774] (page 73).
brake	Frequency setpoint is held on the brake frequency Brake frequency [522] (page 101) value, until the delay period and brake reaction Brake delay [519] (page 100) or the brake advance time Brake advance [521] (page 101) expire. For the duration of the warning, the value of Brake frequency [522] (page 101) is displayed in FAULTS window.
F20-BM braking	Brake module was activated. Excessive energy is fed to brake resistor, which is converted to heat. More information in the description of [376] (page 72). For the duration of the warning, the value of Voltage DC [46] (page 16) is displayed in FAULTS window.
W21-MT deexcitation	Waiting for the motor field deexcitation after the voltage disconnection. Until the motor is deexcited, start is not possible. Deexcitation period of the motor can be set by the parameter Time constant MT [79] (page 44). For the duration of the warning, the value of Mag. Flux [71] (page 16) is displayed in FAULTS window.
F22-Current limit	Current limit takes up. Current reached the value given by the parameter Max. mot. current [5] (page 70) or Max. regen. current [549] (page 70) and the output frequency along with the voltage is restricted. Motor is accelerating in the regenerative operation and decelerating in the motoric operation. For the duration of the warning, the value of Current MT [42] (page 16) is displayed in FAULTS window.
	Stator resistance and stator voltage identification in effect. If the Rs identification in parameter V/f Identification Rs [383] (page 61) is turned on, motor can stay longer on zero frequency during the first start. For the duration of the warning, the value of Stator resistance [345] (page 44) is displayed in FAULTS window.
	Flying start in effect. Converter is searching the actual rotor frequency. Flying start can be turned off by parameter Flying start [374] (page 70). For the duration of the warning, the value of Freq. INV [47] (page 15) is displayed in FAULTS window.
	Current controller saturation. Converter is not able to generate more voltage on the output. Upper limit of generated voltage is defined by the parameter Max. voltage [495] (page 70). For the duration of the warning, the value of Voltage MT [73] (page 16) is displayed in FAULTS window.
current	Saturation of flux creating current component. Probably a high value of Magnetic Flux setpoint [452] (page 62) is set, or Mutual inductance [441] (page 44) is set too low. Maximum current is set by Max. mot. current [5] (page 70). For the duration of the warning, the value of flux current component is 1 is displayed in FAULTS window.
current	Saturation of torque creating current component. Motor is either overloaded or motor parameters are set incorectly. Maximum current is set by Max. mot. current [5] (page 70). For the duration of the warning, the value of torque current component is 2 is displayed in FAULTS window.
	Saturation of motor torque (see [477] (page 63)). For the duration of the warning, the value of Torque [69] (page 16) is displayed in FAULTS window.
F29-Field weakening	Motor operates in the field weakening zone, to achieve higher frequencies. Motor torque decreases in this mode in reciprocal proportion to the rotation speed. For the duration of the warning, the value of Mag. Flux [71] (page 16) is displayed in FAULTS window.
W30-Min. flux	The magnetic flux has reached its minimal value, the drive is not able to accelerate anymore at this load level. For the duration of the warning, the value of Mag. Flux [71] (page 16) is displayed in FAULTS window.
F31-Dyn. Deceleration	DC link voltage crossed its reference DD setpoint [754] (page 71), the correction changes the deceleration ramp dynamics. Only if Dynamic Deceleration is turned on (Dynamic deceleration (DD) [749] (page 71)). For the duration of the warning, the value of Voltage DC [46] (page 16) is displayed in FAULTS window.

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A sample disley	Description
F32-Kinetic backup	DC link voltage falled under KB setpoint [753] (page 71), the correction affects the ramp output. Only if Kinetic backup is turned on (Kinetic backup (KB) [748] (page 71)). For the duration of the warning, the value of Voltage DC [46] (page 16) is displayed in FAULTS window.
W33-Quick STOP	Emergency STOP was activated, after which the START is blocked. Converter will unblock after cancelling the START command with an inactive safety (quick) STOP.
F34-Quick reverse	Accelerated ramp-down Quick reverse is applied on the opposite polarity of the frequency setpoint and the ramp output. For the duration of the warning, the value of Quick reverse [807] (page 69) is displayed in FAULTS window.
W35-PC Parking	Process controller conditions to park the converter were met. For the duration of the warning, the value of Error PC [410] (page 21) is displayed in FAULTS window.
F36-OPS on	Limit switch of the Overload Protection System (OPS) is on. For the duration of the warning, the value of Load [854] (page 22) is displayed in FAULTS window.
F37-OPS detecion	Detection of overload limits. OPS limit switch is disabled. For the duration of the warning, the value of Load [854] (page 22) is displayed in FAULTS window.
W38-Motor disconnected	Motor current is too low. The motor is probably not connected or the motor parameters do not match the connected motor. For the duration of the warning, the value of Current MT [42] (page 16) is displayed in FAULTS window.
W39-Pantograph outage	Voltage drop or outage of the pantograph voltage of the trolley vehicle. For the duration of the warning, the value of Pantograph voltage [113] (page 22) is displayed in FAULTS window.
W40-Slip restriction	Converter limited the frequency not to exceed the maximum allowed motor slip. For the duration of the warning, the value of Slip freq. [938] (page 15) is displayed in FAULTS window.
W41-Profibus Timeout	Profibus master does not communicate with the Profibus module, or the Profibus module does not communicate with the converter for a defined period of time PB Warning timeout [815] (page 114).
W42-Modbus Timeout	Modbus master does not communicate with the converter for a defined period of time MB Warning timeout [962] (page 111).
F43-Limit switch 1	Limit switch 1 is switched. Configuration is possible in the group [876] (page 93).
F44-Limit switch 2	Limit switch 2 is switched. Configuration is possible in the group [877] (page 94).
F45-Limit switch 3	Limit switch 3 is switched. Configuration is possible in the group [878] (page 95).
F46-Limit switch 4	Limit switch 4 is switched. Configuration is possible in the group [879] (page 95).
	Switching to another set is activated. If the message persists, it is not possible to switch the sets (Some parameters can only be changed during stop). For the duration of the warning, the value of [222] (page 115) is displayed in FAULTS window.
F48-Restore point	Restore point for restoring the converter settings is being created.
W49-External warning	External warning signal is active. Source of the warning is configured in the parameter Ext. warning signal [965] (page 110).
W50-CPU Overload	Excessive overload of the converter control processor. Control quality decreases when this warning occurs. It is recommended to decrease the converter switching frequency Switching frequency [6] (page 46). For the duration of the warning, the value of load of the 10ms interrupt is displayed in FAULTS window.
F51-Initialization	During the initialization Initialization time [1154] (page 47) the converter ignores control commands. It is used for slower superior systems.
W52-Brake frequency	Frequency setpoint Freq. setpoint [162] (page 15) is less than Brake frequency [522] (page 101). For the duration of the warning, the value of Brake frequency [522] (page 101) is displayed in FAULTS window.
W53-BM blocking	Blocking the switching pulses of BM from the source BM blocking [1204] (page 72).
F54-Auto on/off	Countdown to auto on/off in progress. For the duration of the warning, the value of ON / OFF time [1577] (page 15) is displayed in FAULTS window.
STOP	Waiting for the STOP command. Due to safety reasons, STOP command has to come prior to the START command to start the drive.
W56-Low DC capacity	Low DC link capacity, nigh voltage ripple.
	Converter is detecting incorrect signals from IRC1 or IRC2. Testing can be turned off in parameter Encoder fault mode [535] (page 107). For the duration of the warning, the value of Freq. IRC1-IRC2 gear [1086] (page 19) is displayed in FAULTS window.

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A sample disley	Description
	Identification of motor parameters in progress. For the duration of the warning, the value of Identification status [994] (page 67) is displayed in FAULTS window.
	Change the direction of IRC1 or IRC2. For the duration of the warning, the value of Freq. IRC1-IRC2 gear [1086] (page 19) is displayed in FAULTS window.
saturation	Torque decreased because of speed saturation. When torque control mode is on, the speed setpoint has been reached, the value of torque Torque [69] (page 16) can differ from torque setpoint Torque setpoint [923] (page 15). For the duration of the warning, the value of Freq. RT [937] (page 15) is displayed in FAULTS window.
W61-Dynamic lift	Dynamic lift limits the maximum frequency according to the actual motor load. DL can be configured in the group [1068] (page 103). For the duration of the warning, the value of Load [854] (page 22) is displayed in FAULTS window.
W62-IRC1,2 difference	Feature of IRC1,IRC2 difference watching evaluated the maximal speed difference and generated RESET or decreased torque according the parameters in IRC1,2 Detuning [1082] (page 105). For the duration of the warning, the value of Freq. IRC1-IRC2 gear [1086] (page 19) is displayed in FAULTS window.
reduction	To prevent instability operation of the motor, apparent motor power is reduced. In V/f control mode, power is reduced when the stator frequency exceeds Freq. III. region [1193] (page 60). In vector control mode, power is reduced automatically, independently of the configuration.
	Instability or loss of orientation of vector control. Please, look to Manual for vector control setting.

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## 6 ERRORS

A sample disley	Description
E4 Cooler	Cooler temperature exceeded the allowed limit of temperature. It is necessary to
E1-Cooler temperature	increase the cooling efficiency. For the duration of the fault, the value of Cooler
	temperature [74] (page 24) is displayed in FAULTS window.
	Converter evaluated the output current asymmetry, which can be caused by interrupting
outage	ine output phase or damaged connected device. Fauit can be turned oil in the
F2 Decembed	parameter Output phase loss [338] (page 106).
E3-Reserved	Reserved.  Voltage in DC link exceeded the maximal allowed value, which is factory preset. For the
E4-Overvoltage	duration of the fault, the value of Voltage DC [46] (page 16) is displayed in FAULTS
	window.
	Voltage in DC link dropped under the minimal allowed value, which is factory preset. For
E5-Undervoltage	the duration of the fault, the value of Voltage DC [46] (page 16) is displayed in FAULTS
	window.
E6-Watchdog	Fault caused by suspending or stopping of the control firmware in the DSP or during the
	debugging process.
	Signal of an external fault is active. Source of the fault is configured in the parameter
	Ext. fault signal [527] (page 107).  Converter thermal overload occurred. Load character can be changed using parameter
	Converter thermal overload occurred. Load character can be changed using parameter Operation mode [23] (page 46), Permanent current [24] (page 46) and the actual load
E8-Converter	rate of the converter can be tracked in the quantity Thermal integral INV [31] (page 24).
overload	For the duration of the fault, the value of Thermal integral INV [31] (page 24) is
	displayed in FAULTS window.
E9-System error	Serious converter fault - Call the NON-STOP service line of VONSCH s.r.o.!
E10-	Value Freq. INV [47] (page 15) exceeded the maximal allowed limit defined by the
	parameter Overfrequency limit [97] (page 106). For the duration of the fault, the value of Frog. INV [47], (page 15) is displayed in FAULTS window.
	of Freq. INV [47] (page 15) is displayed in FAULTS window.  Exceeding the maximal allowed output current, whose value depends on the parameter
	Operation mode [23] (page 46) and the factory preset current overload. For the duration
	of the fault, the value of Current MT [42] (page 16) is displayed in FAULTS window.
	IGBT power module detected the short circuit, which could occur during phase-to-phase
	or phase-to-ground short circuit on the U,V,W terminals or during an excessive current
	peak caused by improper installation.
E13-Input phase	Converter evaluated unsymmetry of supply voltage phases which can be caused by
	input phase loss. Fault can be turned off in the parameter Input phase loss [337] (page 106).
	Safety input on the terminal X1.7 is switched off.
E15-Reserved	Reserved.
	Voltage of the supply is outside of the allowed tolerance or a short circuit on the control
E16-Supply overload	terminal board occured. For the duration of the fault, the value of Voltage 24V [72]
	(page 23) is displayed in FAULTS window.
	Brake module evaluated excessive current of the power transistor. The cause can be a
	BR short circuit or a faulty BM.
	If SKiiP module is used, rectifier fault has occurred. When other type of module is selected, this fault can be interpreted as Reserved HW fault 1.
` '	Reserved HW error 2
	Reserved HW error 3
	Reserved.
	Maximal converter environment temperature of 60°C exceeded. Please, increase the
E22-GB	cooling efficiency of the converter, or install air conditioning. For the duration of the fault,
	the value of CB temperature [75] (page 24) is displayed in FAULTS window.
IE 73 - Brake medille	Control board interference fault. Possible cause is incorrect converter installation or a
interference	strong electromagnetic interference from surrounding devices. Test of this fault can be
	turned off in service parameters.
	Control board interference fault. Possible cause is incorrect converter installation or a
michierence	strong electromagnetic interference from surrounding devices. Test of this fault can be

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A sample disley	Description
E25-Interrupted AIN1	turned off in service parameters.  For the defined AIN Type 2 to 10 V (4 to 20mA) the AIN1 value dropped under the 1V resp. 2mA limit. Indicates the analog input interruption or a control board electronics fault. For the duration of the fault, the value of AIN1 [256] (page 18) is displayed in FAULTS window.
E26-Interrupted AIN2	For the defined AIN Type 2 to 10 V (4 to 20mA) the AIN2 value dropped under the 1V resp. $2mA$ limit. Indicates the analog input interruption or a control board electronics fault. For the duration of the fault, the value of AIN2 [280] (page 18) is displayed in FAULTS window.
E27-Interrupted AIN3	For the defined AIN Type 2 to 10 V (4 to 20mA) the AIN3 value dropped under the 1V resp. 2mA limit. Indicates the analog input interruption or a control board electronics fault. For the duration of the fault, the value of AIN3 [281] (page 18) is displayed in FAULTS window.
E28-Interrupted AIN4	For the defined AIN Type 2 to 10 V (4 to 20mA) the AIN4 value dropped under the 1V resp. 2mA limit. Indicates the analog input interruption or a control board electronics fault. For the duration of the fault, the value of AIN4 [282] (page 18) is displayed in FAULTS window.
E29-Motor overload	Excessive thermal overload of the motor. High temperature of the motor evaluation method is set by the parameter Motor overloading [27] (page 106). Actual status of the motor temperature integral is in Thermal integral MT [33] (page 24). For the duration of the fault, the value of Thermal integral MT [33] (page 24) is displayed in FAULTS window.
E30-Current leak/Sum I	Current leak in the motor cable or HW failure of the control board - current measurement fault. It is recommended to measure leaks in the motor cable. It is possible that the control board is impure by conductive impurities. Please, contact VONSCH company. For the duration of the fault, the sum of phase currents is displayed in FAULTS window.
E31-Too many faults	More faults occurred that specified by the parameter Max. fault count [431] (page 108) in a time period shorter than Min. fault period [432] (page 108). For the duration of the fault, the value of number of faults is displayed in FAULTS window.
E32-IRC fault	IRC outage. Please, check the IRC cable first. IRC fault testing can be turned off in Encoder fault mode [535] (page 107). For the duration of the fault, the value of Freq. IRC1-IRC2 gear [1086] (page 19) is displayed in FAULTS window.
E33-Reserved	Reserved
E34-Reserved	Reserved
E35-Reserved	Reserved
E36-FLASH error	Data could not be written into the FLASH memory. The converter control board might be damaged.
E37-Profibus Timeout	Profibus master does not communicate with the Profibus module, or the Profibus module does not communicate with the converter for a defined period of time PB Fault timeout [814] (page 114).
E38-ETP temperature	Temperature on the external temperature sensor ETP Temperature [869] (page 22) exceeded the value defined by the parameter ETP Fault [866] (page 104). For the duration of the fault, the value of ETP Temperature [869] (page 22) is displayed in FAULTS window.
E39-Settings restored	Converter configuration was not valid (long or improper storage of the converter or incorrect write to the RAM memory), so the parameters were restored from the automatic backup. For the duration of the fault, the date of the last automatic setting backup is displayed in FAULTS window.
E40-Blocked converter.	Converter is blocked, or has invalid settings. If possible, use the restore point to restore settings, otherwise call the VONSCH service.
E41-Pantograph outage	Voltage drop or outage of the pantograph voltage of the trolley vehicle. For the duration of the fault, the value of Pantograph voltage [113] (page 22) is displayed in FAULTS window. For special converters only!
E42-Modbus Timeout	Modbus master does not communicate with the converter longer than defined period of time MB Fault timeout [659] (page 111). For the duration of the fault, the value of Slave count [801] (page 25) is displayed in FAULTS window.
E43-Reserved	Reserved
E44-Reserved	Reserved

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A sample disley	Description
E45-Reserved	Reserved
E46-Reserved	Reserved
E47-BM blocking	Blocking the switching pulses of BM from the source BM blocking [1204] (page 72). This fault can be turned off by parameter BM blocking fault [1205] (page 72).
E48-Reserved	Reserved
overheating	IGBT is operated at very low voltage Vdc, high frequency of PWM switching or at currents that are not approved by the manufacturer IGBT module. Dor the duration of this fault, the value of the maximum IGBT current is displayed in FAULTS window.
E50-Current controllers instability	Instable or detuned current controllers. Please, look to Manual for vector control setting.
	Instability or loss of orientation of vector control. Please, look to Manual for vector control setting.
	The trial period has expired. The motor operation is locked, please contact the supplier of frequency converter or device in which the converter is used, and ask for the conditions for termination of trial operation.
E53-Identification	Incorrect result of the motor parameters identification. Please, look to Manual for vector control setting. For the duration of the fault, the cause of the fault Identification fault [1093] (page 67) is displayed in FAULTS window.
E54-ARC fault	ARC fault. Please, check the ARC module connection and the connection cable between the module and the resolver. For the duration of the fault, the value of Status RM_ARC [292] (page 19) is displayed in FAULTS window.
E55-Rectifier fault (VDC)	High value of first or second harmonic in the DC bus voltage.

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#### 7 SETTINGS

Group of parameters number [722]

Settings of the converter parameters, load, management, control, and other components and functions of the frequency converter.

#### MENU \ SETTINGS

Name [ID]	Description	Def.
Quick setup [1516]	Launches the wizard for quick setup of the converter.	

#### 7.1 Using the quick setup wizard with VONSCH UNIFREM

UNIFREM converters are equipped with the quick setup wizard since the firmware version 3.000. This setup wizard is used to speed up the initial configuration and reliable startup of the motor. The purpose of this wizard is not to replace the need of final adjustment and tuning of the converter, it has to be done manually.

This quick setup wizard can only be used with the control panel UNIPANEL, firmware version 2.061 or higher.

#### 7.1.1 Working with the wizard

The quick setup wizard offers several type of screens, which differ with the behaviour and type of user-machine interaction.

#### Question

Screen type "question" is used for asking the user a question that can be answered by two possible answers, mostly "yes" and "no". These responses are associated with the "Enter" key and



#### Information

Screen type "information" informs the user about the result of an action, whether it was successful or not.



#### **Command list**

Screen type "command list" displays a list of several commands, from which the user can choose one. After selecting one, this screen closes.



#### Parameter list

Screen type "parameter list" shows several parameters that can be freely modified in any order. This screen can be exited using the "F3" key.

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#### Parameter change

The screen "parameter change" prompts to modify single parameter. After changing and pressing "ENTER" key, new value is saved and this screen is closed.



#### Waiting

Screen "waiting" is used for pending completion of the action. It may wait for user interaction (e.g. start command), or wait to complete some actions in the inverter.



#### 7.1.2 Steps of the quick setup wizard

The wizard consists of several steps:

#### 1. Factory settings

This step asks about reset of the converter to factory settings.

#### 2. MOTOR

Motor nameplate data, using of sine filters, motor cooling.

#### 3. Application macros

Allows to choose from five different application macros for different applications.

#### 4. Command macros

Allows to choose from sever different command macros for different applications.

#### 5. Directions and encoder

In this step the correct direction of rotation of the motor and encoder are determined.

#### 6. Control and regulation

In this step the selection of a scalar or vector control and basic control parameters are set. Also parameter identification can be performed.

#### 7. Basic parameters

Setting the basic control parameters like max. current, max. voltage, switching frequency and frequency control (acceleration, deceleration and frequency range).

#### 8. Finish

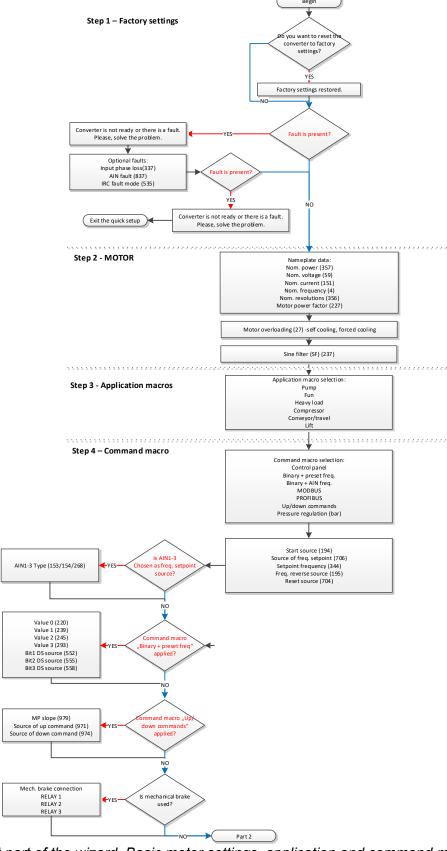
Exit the wizard and return to the main menu, where additional settings can be done.

Below in the form of a flow chart, individual steps of setting the converter by wizard can be found. Blocks marked **black** are questions/options or parameters that user can choose. Blocks marked **red** are internal conditions and states, according to the state of the converter, such as used command macro, or the success/failure of performed identification.

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#### 7.1.3 Setting the motor data, application and command macro



First part of the wizard, Basic motor settings, application and command macro

The first step offers the possibility to reset the converter to factory settings. This action is useful when the inverter was used in the past and its current setting is unknown or untrustworthy.

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In the second step, the converter asks for motor nameplate data. After selecting the power, the nearest motor macro is applied, which preconfigures some system parameters.

When changing power, motor voltage or power factor, the system automatically recalculates the nominal motor current to estimated value from the power equation. This automatic preset is suitable for estimating the nominal current in the case where it is not available, e.g. the motor is physically inaccessible or rewound and nameplate data do not match. After you manually change the nominal current value, this value will not be recalculated anymore.

#### Motor overloading [27]

This parameter is used to preset the motor temperature model. When selecting the "Self-cooling", converter uses thermal model considering its own cooling system, where the cooling effect increases with speed. In case of using "Forced cooling" thermal model considers the forced cooling, the effect is constant. The option "Not evaluated" is recommended where the thermal model should not be evaluated, e.g. when the motor is well cooled or there is another thermal protection. Setting the External Thermal Protection is out of scope of the wizard, it can be set up later.

#### Sine filter [237]

Is there a sine filter connected between the converter and the motor?

#### 7.1.4 Application macros

UNIFREM offers 5 application macros. They are used to preset some of the essential parameters required for the application. Complete list of these parameters can be found in Table 1 below. The preset value does not need to be suitable for all variants of the application, however it is very simple to change it as needed.

ID	Parameter	Pump	Fan	Compressor	Heavy Load	Conveyor/travel	Lift
23	Operation mode	Variable load	Variable load	Constant load	Constant load	Constant load	Constant load
24	Permanent	Service	Service	Service	Service	Service settings	Service
	current	settings	settings	settings	settings		settings
347	V/f Type	ST controller	ST controller	ST controller	ST controller	ST controller	ST controller
91	V/f exponent	1.5	1.5	1	1	1	1
98	Frequency shift	10Hz	10Hz	40Hz	35Hz	35Hz	35Hz
352	Max. current controller	Motoric Auto adaptivity	Motoric Auto adaptivity	Motoric	Motoric Auto adaptivity	-	-
5	Max. mot. current	Nom. motor current (ID151)	Nom. motor current (ID151)	Max. inv. current	Max. inv. current	Max. inv. current	Max. inv. current
549	Max. regen. current	Same as Max. mot. current ID5)	Same as Max. mot. current ID5	Same as Max. mot. current ID5	Same as Max. mot. current ID5	Same as Max. mot. current ID5	Same as Max. mot. current ID5
110	Min. frequency	20	20	0	0	0	0
111	Max. frequency	Nom. motor frequency (ID4)	Nom. motor frequency (ID4)	Nom. motor frequency (ID4)	Nom. motor frequency (ID4)	Nom. motor frequency (ID4)	Nom. motor frequency (ID4)
116	Ramp-up 1 time	20	60	5	15	10	5
119	Ramp-down 1 time	20	60	5	15	10	5
807	Quick reverse	100%	100%	100%	100%	100%	100%
766	Power restriction (PR)	- overload - cooler temperature	- overload - cooler temperature - motor overload	<ul><li>overload</li><li>cooler</li><li>temperature</li><li>motor</li><li>overload</li></ul>	- overload	-	-
748	Kinetic backup (KB)	Turned on	Turned on	Turned off	Turned off	Turned off	Turned off
374	Flying start	Turned off	Turned off	Turned off	Turned off	Turned off	Turned off
346	Brake module	Turned off	Turned off	Turned off	Turned off	Turned on when running	Turned on when running
195	Freq. reverse source	No reverse	No reverse	No change	No change	No change	No change
163	STC Current	0.8 x inverter rated current	0.8 x ID155	60s inverter maximum	60s inverter maximum	60s inverter maximum	60s inverter maximum

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518	Mechanical brake	Turned off	Turned off	Turned off	Turned off	Standard	Standard
697	R1 Source	No change	No change	No change	No change	Brake	Brake
513	Resonance damping	Turned on	Turned on	Turned off	Turned off	Turned off	Turned off

#### 7.1.5 Command macros

UNIFREM offers 7 command macros. They are used to preset some of the typical parameters as the start source, source of frequency setpoint. Complete list of these parameters can be found in Table 2 below. The preset value does not need to be suitable for all variants, however it is very simple to change it as needed.

ID	Parameter	Control panel	Binary + preset freq.	Binary + AIN freq.	MODBUS	PROFIBUS	Up/down commands	Pressure regulation (bar)
194	Start source	Control panel	BIN1, 2	BIN1, 2	MODBUS	PROFIBUS	BIN1	BIN1
704	Reset source	No change	No change	No change	No change	No change	No change	No change
706	Source of freq. setpoint	Control panel	Discrete setpoints	AIN1	MODBUS	PROFIBUS	Up/down commands	Process controller
195	Freq. reverse source	Control panel	BIN2	BIN2	According to the setpoint value	According to the setpoint value	According to the setpoint value	No reverse
				No change	e for pump and fa	an		
					Discrete setpo	oints:		
576	Discrete setpoint switch	No change	Single	No change	No change	No change	No change	No change
220	Value 0	No change	8 Hz	No change	No change	No change	No change	No change
239	Value 1	No change	15 Hz	No change	No change	No change	No change	No change
245	Value 2	No change	30 Hz	No change	No change	No change	No change	No change
293	Value 3	No change	50 Hz	No change	No change	No change	No change	No change
552	Bit1 DS source	No change	BIN3	No change	No change	No change	No change	No change
555	Bit2 DS source	No change	BIN4	No change	No change	No change	No change	No change
558	Bit3 DS source	No change	BIN5	No change	No change	No change	No change	No change
					Up/down comm	nands:		
978	UP/DOWN Type	No change	No change	No change	No change	No change	Type 1	No change
971	Source of up command	No change	No change	No change	No change	No change	BIN3	No change
971	Source of down cmd.	No change	No change	No change	No change	No change	BIN4	No change

As can be seen in the table, the recommended starting source for binary control is BIN1 and BIN2 where BIN1 represents running in the positive direction and BIN2 operation in the negative direction.

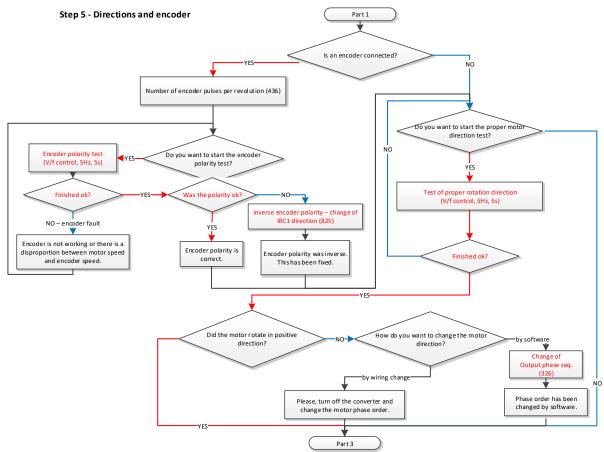
At preset speeds (often used by manipulators and cranes), switching between them is done by BIN3, BIN4 and BIN5 where BIN3 represents change to the second speed, BIN4 to the third speed, BIN5 to the fourth speed...

All the key parameters can be changed during the wizard, usually in the next screen after selecting the command macro. Values in the table represent typical and recommended settings.

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#### 7.1.6 Directions and the encoder



Wizard part 2, encoder and proper directions of the motor

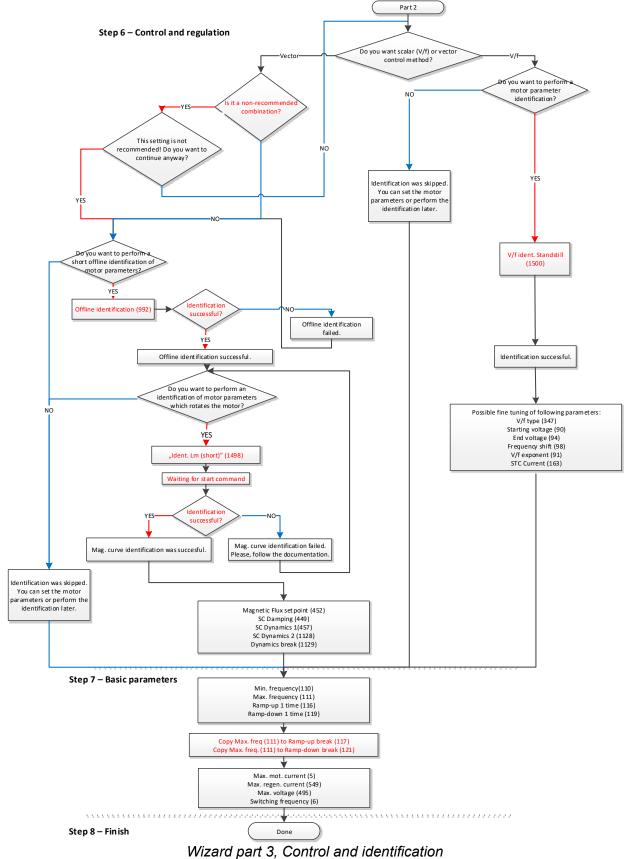
Step 5 is dedicated to the proper motor rotation direction and in case of using the encoder, its synchronization and proper direction as well. If the motor is rotating the wrong way, it is possible to change it by parameter or physically, by swapping two phases on the output terminal.

**Note:** when choosing the physical change of phase order, for safety reasons first turn off the inverter, wait two minutes and then change the phases.

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#### Control methods, parameter identification, dynamics of the drive



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In this part the wizard offers two control modes – vector and V/f (scalar).

#### 7.1.7.1. Vector control

Vector control can be divided into open-loop control (without the encoder) and closed-loop control (with the encoder). This is defined by parameter *Motor control method [451]*. The wizard sets this parameter by the result of the question "Is an encoder connected? ".

Wizard can navigate the user through all the required identifications, such as "Offline identification [992]", which is performed at zero speed, and one of two mutual inductance identifications (Mag. curve identification [1157] and Ident. Lm (short) [1498]), which require rotation of motor.

If required, it is possible to skip all the identifications, however, this option is strongly not recommended.

These identifications and the whole vector control are closer described in the document "Vector control of induction motors for VONSCH® UNIFREM drives", which might be found at <a href="https://www.vonsch.sk">www.vonsch.sk</a> in the Support section.

The wizard can only configure the speed control, position or torque control have to be configured and tuned manually.

#### 7.1.7.2. *V/f* (scalar) control

V/f (scalar) control is still the preferred choice for most applications for its simplicity and robustness. Since the 3.000 firmware version, there are new identification modes for easy initial setup of the scalar control. If necessary, it is possible to skip them.

**V/f ident. full** - After entering the START command after 5-20 seconds, the motor accelerates to 25Hz, in the desired direction, then it stops automatically. The START command must be entered manually according to the actual settings. This identification responds to the STOP command, so you can always turn it off.

**V/f ident. standstill** – Identification will start immediately. Motor will not rotate, only the Stator resistance [345] and Starting voltage [90] will be set.

Wizard offers a choice between the longer identification (full) and shorter DC test (standstill). **Recommendation:** If you are able to make the full identification, it is recommended to do so.

#### 7.1.7.3. Drive dynamics (common for V/f and vector control)

After the control is set, the wizard offers setting the frequency ramps and voltage and current limits.

Parameters *Min. frequency* [110], *Max. frequency* [111], *Ramp-up* 1 time [116] and *Ramp-down* 1 time [118] determine the frequency range and dynamics - acceleration and deceleration.

Parameters as Max. mot. current [5] and Max. regen. current [549] define the limits of the motor current in different operating modes. The parameter Max. voltage [495] is used to change the maximum voltage on the motor if there is sufficient DC voltage. Switching frequency [6] is the frequency of PWM - transistor switching.

These parameters create the last screen of the wizard, it exits the wizard. Afterwards, the drive can be configured and tuned the standard way.

All parameters are further described in other chapters of this document.

#### 7.2 MOTOR

Group of parameters number [58]

Settings of the parameters of the connected motor or other three-phase appliance on the power terminals of the frequency converter (U,V,W,PE).

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#### 7.2.1 MOTOR MACROS

Group of parameters number [672]

#### MENU \ SETTINGS \ MOTOR \ MOTOR MACROS

Name [ID]	Description	Def.
Motor 400/0.06 [730]	Parameters of the 400V, 60W motor.	
Motor 400/0.09 [731]	Parameters of the 400V, 90W motor.	
Motor 400/0.12 [732]	Parameters of the 400V, 120W motor.	
Motor 400/0.18 [733]	Parameters of the 400V, 180W motor.	
Motor 400/0.25 [734]	Parameters of the 400V, 250W motor.	
Motor 400/0.37 [735]	Parameters of the 400V, 370W motor.	
Motor 400/0.55 [736]	Parameters of the 400V, 550W motor.	
Motor 400/0.75 [737]	Parameters of the 400V, 750W motor.	
Motor 400/1.1 [738]	Parameters of the 400V, 1.1kW motor.	
Motor 400/1.5 [739]	Parameters of the 400V, 1.5kW motor.	
Motor 400/2.2 [673]	Parameters of the 400V, 2.2kW motor.	
Motor 400/3 [674]	Parameters of the 400V, 3kW motor.	
Motor 400/4 [675]	Parameters of the 400V, 4kW motor.	
Motor 400/5.5 [676]	Parameters of the 400V, 5.5kW motor.	
Motor 400/7.5 [677]	Parameters of the 400V, 7.5kW motor.	
Motor 400/11 [678]	Parameters of the 400V, 11kW motor.	
Motor 400/15 [679]	Parameters of the 400V, 15kW motor.	
Motor 400/18.5 [680]	Parameters of the 400V, 18.5kW motor.	
Motor 400/22 [681]	Parameters of the 400V, 22kW motor.	
Motor 400/30 [682]	Parameters of the 400V, 30kW motor.	
Motor 400/37 [683]	Parameters of the 400V, 37kW motor.	
Motor 400/45 [684]	Parameters of the 400V, 45kW motor.	
Motor 400/55 [685]	Parameters of the 400V, 55kW motor.	
Motor 400/75 [686]	Parameters of the 400V, 75kW motor.	
Motor 400/90 [687]	Parameters of the 400V, 90kW motor.	
Motor 400/100 [688]	Parameters of the 400V, 100kW motor.	
Motor 400/110 [689]	Parameters of the 400V, 110kW motor.	
Motor 400/132 [727]	Parameters of the 400V, 132kW motor.	
Motor 400/160 [728]	Parameters of the 400V, 160kW motor.	
Motor 400/200 [729]	Parameters of the 400V, 200kW motor.	
Motor 400/250 [1236]	Parameters of the 400V, 250kW motor.	
Motor 400/315 [1237]	Parameters of the 400V, 315kW motor.	

#### 7.2.2 IDENTIFICATION

Group of parameters number [1497]

Parameters for identification modes for V/f (scalar) and vector mode of operation.

#### MENU \ SETTINGS \ MOTOR \ IDENTIFICATION

Name [ID]	Description	Def.
	Command for the inital (offline) identification of the motor electric parameters. It is used to configure the motor electric parameters and the vector control. Please, look to Manual for vector control setting.	
Preset vector	Command to preset the control structures of vector control to values corresponding to motor. This command serves for initial setting of the control structures of vector control.	
	Identification (measurement) of mutual inductance. After the START command the motor will rotate at the predefined speed to measure the mutual inductance. It is neccesary to disconnect the load from the motor shaft.	
	Identification (measurement) of motor magnetization curve. After the START command the motor will rotate at the predefined speed to measure the	

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Name [ID]	]	Description	Def.
[1157]		magnetization curve. It is neccesary to disconnect the load from the motor shaft.	
V/f io standstill [150	dent. 00]	Short standstill identification of motor parameters for V/f (scalar) control.	
V/f ident. [1501]		Short identification of motor parameters with rotating motor for V/f (scalar) control. After the START command the motor will rotate at the predefined speed to measure the motor parameters. It is neccesary to disconnect the load from the motor shaft.	
Direction [1502]	test	Short test of proper rotation direction.	

#### 7.2.3 NAMEPLATE MOTOR PARAMETERS

Group of parameters number [1210]

Values obtained from motor macros or nameplate data.

#### MENU\SETTINGS\MOTOR\NAMEPLATE MOTOR PARAMETERS

Name [ID]	Description	Def.
Motor type [1610]		Induction motor
Induction motor	Squirrel cage induction motor.	
SMPM	Synchronous motor permanent magnet.	
Nom. power [357]	Nominal motor power, read from the nameplate or catalog data.	1100 W
10 W ÷ 1,5E6 W	This parameter is required for correct calculation of power and proper oper compensation [348] (page 58).	ation of slip
Nom. voltage [59]	Nominal voltage of the motor.	400,0 V
1,0 V ÷ 1000,0 V	During the installation, it is neccesary to check whether the motor connection voltage corresponds to this value. There is special case to shorten overloamotor, when it is allowed to set the wye voltage for a delta connection, while the values of nom. frequency and nom. revolutions to 173% of their original values.	ad time the e increasing
Nom. frequency [4]	Nominal frequency of the motor.	50,00 Hz
1,00 Hz ÷ 500,00 Hz	In the V/F control mode, this parameter determines the frequency at whe voltage curve reaches the value of End voltage [94] (page 57). Along parameters determines the V/f curve voltage and frequency ratio - motor mag	WILLI LITESE
Nom. current [151]	Nominal motor current, read from the nameplate or catalog data.	2,80 A
Α	This parameter determines the value of permanent motor current for mot protection Motor overloading [27] (page 106).	
Nom. revolutions [356]	Nominal motor revolutions per minute, read from the nameplate or catalog data.	1450 rpm
rpm	This parameter is important for proper operation of Slip compensation [349] and for calculation of motor pole count Nr of motor poles [1049] (page 46).	
ractor [227]	Nominal power factor of the motor read from the motor nameplate or the catalog data.	0,80
0,40 ÷ 1,00		
Output phase sequence [326]	Setting the order of the phases on the output of the frequency converter. It replaces the physical exchange of the motor phases if it is necessary to achieve that when the motor should run in the forward direction (REVERSE inactive) it rotates in the opposite direction.  It is used to set the desired direction of rotation of the connected motor.	
Direct	Voltage is generated in the U-V-W order.	
Inverted	Voltage is generated in the V-U-W order.	
[าบอา]	Nominal mechanical torque on the rotor shaft calculated from the motor nameplate data.	3,0 Nm
-10000,0 Nm ÷ 10000,0 Nm		
Reset the motor operation hours MT [1075]	ithis command reseis the operation hours of the motor wit operational hours	

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Name [ID]	Description	Def.
Set motohours MT [502]	By changing this parameter, it is possible to preset operation hours of the motor MT operational hours [497] (page 23).	0,0 h
0,0 h ÷ 200000,0 h		

#### 7.2.4 SPECIAL PARAMETERS OF THE MOTOR

Group of parameters number [557]
Parameters neccesary for special operation modes of the converter, e.g. slip compensation, IR voltage drop compensation and vector control.

MENUL SETTINGS | MOTOR | SPECIAL PARAMETERS OF THE MOTOR

MENU \ SETTINGS \ M	IOTOR \ SPECIAL PARAMETERS OF THE MOTOR	
Name [ID]	Description	Def.
Time constant MT [79]	Time constant of the motor excitation.	0,120 s
0,001 s ÷ 10,000 s	Leakage inductance [440] (page 44).	arameter is
MT deexcitation time [1171]	Motor deexcitation time after PWM turning off.	1,00
0,00 ÷ 10,00	Represents multiple of Time constant MT [79] (page 44) parameter value, d PWM outputs are blocked after previous PWM turning off.	· ·
Magnetizing current [355]	Magnetizing current of the motor (I0). This parameter has no meaning for SMPM.	2,00 A
0,01 ÷ I <sub>NK2</sub> <sup>4</sup>	Correct value of the magnetizing current is generally 30 to 90% of the parar Nom. current [151] (page 43). Defines the value of motor excitation in the mode.  4The value depends on the inverter power line. See installation manual.	
Stator resistance [345]	Stator resistance value. Value of this parameter can come from the motor macros or the identification. For SMPM motor control, this parameter is interpreted as Rd.	
0,00001 Ω ÷ 100,00000 Ω		
Rotor resistance [439]	Rotor resistance value. Value of this parameter can come from the motor macros or the identification. For SMPM motor control, this parameter has no meaning.	1,00000 Ω
0,00001 Ω ÷ 100,00000 Ω	This parameter is required for the correct operation of the motor mathematic the vector control.	al model in
Leakage inductance [440]	Value of the stator leakage inductance. Value of this parameter can come from the motor macros or the identification. On the parameter transfer from older VQFREM converter, it is calculated as (Ls - Lm). For SMPM motor control, this parameter is interpreted as the difference Lq-Ld.	0,1000000
0,0000000 ÷ Mutual inductance [441]	This parameter is required for the correct operation of the motor mathematic the vector control.	al model in
Mutual inductance [441]	Value of mutual (magnetizing) inductance. The value of this parameter can come from motor macros, identification or magnetization curve. For SMPM motor control, this parameter is interpreted as Ld.	0,1000000 H
0,0000001 H ÷ 2,0000000 H	This parameter is required for the correct operation of the motor mathematic the vector control. Correct value has a great effect on the current stability control.	
<b>Flux PM [1185]</b> 0,000 Wb ÷ 5,000 Wb	· ·	0,100 Wb
[1609]		0,000
-360,000 ÷ 360,000		
Mag. curve	Activation of motor magnetization curve mode.	Turned off

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Name [ID]	Description	Def.	
[1169]			
Turned off	Parameter Mutual inductance [441] (page 44) is considered to be constant.		
	Parameter Mutual inductance [441] (page 44) is calculated from the magnetization curve and can be different under different values of magnetic flux.		
Current dependent	Parameter Mutual inductance [441] (page 44) is calculated from the magnetiz and can be different under different values of stator current.	ation curve	

#### MAG. CURVE

Group of parameters number [1158] Settings of the magnetization curve points.

MENU \ SETTINGS \ MOTOR \ SPECIAL PARAMETERS OF THE MOTOR \ MAG. CURVE

Name [ID]	Description	Def.
	Flux value of point 1.	1,000 Wb
0,000 Wb ÷ 1000,000 Wb		
	Flux value of point 2.	1,000 Wb
0,000 Wb ÷ 1000,000 Wb		
	Flux value of point 3.	1,000 Wb
0,000 Wb ÷ 1000,000 Wb		
M.C: Flux 4 [1162]	Flux value of point 4.	1,000 Wb
0,000 Wb ÷ 1000,000 Wb		
M.C: Flux 5 [1163]	Flux value of point 5.	1,000 Wb
0,000 Wb ÷ 1000,000 Wb		
M.C: Current 1 [1164]	Magnetization current value of point 1.	1,000 A
0,000 A ÷ 1000,000 A		
M.C: Current 2 [1165]	wagnetization current value of point 2.	1,000 A
0,000 A ÷ 1000,000 A		
M.C: Current 3 [1166]	Magnetization current value of point 3.	1,000 A
0,000 A ÷ 1000,000 A		
M.C: Current 4 [1167]	Magnetization current value of point 4.	1,000 A
0,000 A ÷ 1000,000 A		
M.C: Current 5 [1168]	Magnetization current value of point 5.	1,000 A
0,000 A ÷ 1000,000 A		•
Coeff. therm. adaptation [1235]	Coefficient of thermal adaptation of motor parameters between the 20 °C and 100 °C. ETP Temperature [869] (page 22) from External Thermal Protection is used as the motor temperature.	

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Name [ID]	Description	Def.
1,000 ÷ 2,000		
Inertia moment [442]	Estimate of the total motor inertia moment [kg m^2].	0,1000
0,0001 ÷ 3200,0000		
[1049]	Number of motor poles calculated from the nominal rpms and the motor frequency.	
Nom. slip freq. [1050]	Nominal electric slip frequency calculated from the motor nameplate parameters.	Hz
Transmission ratio [888]	Transmission ratio. Rotation speed ratio before and after the transmission.	1,00000
0,00100 ÷ 10000,00000	Serves for displaying the value of Rpm behind the transmission [907] (page proper operation of the limit switch functions [875] (page 93). It is also necessa Transmission ratio [888] (page 46).	16) and ary to set
Wheel circumference [889]	It represents the circumference of the wheel behind the transmission. Also serves for displaying the position value and proper operation of the limit switch functions [875] (page 93). At the same time it is also necessary to set Transmission ratio [888] (page 46).	
0,0001 m ÷ 100,0000 m		

#### 7.3 CONVERTER PARAMETERS

Group of parameters number [197] Operating parameters of the converter.

#### 7.3.1 APPLICATION MACROS

Group of parameters number [1491]

Application macros. It configures the converter parameters for the most used applications.

#### MENU \ SETTINGS \ CONVERTER PARAMETERS \ APPLICATION MACROS

Name [ID]	Description	Def.
Pump [1492]	Application macro for a water pump.	
Fan [1493]	Application macro for a fan.	
Heavy load [1494]	Application macro for a heavy load (extruder).	
Compressor [1557]	Application macro for a piston compressor	
Conveyor/travel [1495]	Application macro for a conveyor or crane travel/crab.	
Lift [1496]	Application macro for lift applications, like crane lift.	
Switching frequency [6]	Switching frequency of the PWM modulation of output voltages.	3000 Hz
1150 ÷ 10000	Switching frequency of the impulses of the converter power elements. For the value of acoustic noise, it is possible to increase this value. However losses will increase and the maximum current of the converter might decrea	r, the thermal
	The current threshold for a long-term (permanent) converter load. The value represents the ratio between permanent current and the nominal current of the converter.	
0,500 ÷ (I <sub>NQ</sub> / I <sub>NK</sub> ) <sup>5</sup>	If output current exceeds this value, the converter can generate the fault "overload (page 31)". Changing the nature of the converter load in the Op [23] (page 46) parameter resets the parameter value to the production specified load type and the specified converter type. By setting this value t factory setting, it allows converter to feed permanently higher current, but short-term overload factor.  5 The value depends on the inverter power line. See installation manual.	eration mode value for the o higher than
	Selection of the converter load operation mode. Threshold current for specific operation modes is factory preset.	Constant load
Constant load	Loading mode for dynamically varying loads, which have constant cha	racter of the

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#### **UNIFREM v.3.28x**

Name [ID]	Description	Def.
	torque to the motor frequency. The drive allows higher short-term overloapermanent load. For example: cranes, mills, conveyors, machines	ad and lower
Variable load	Loading mode for static loads, which have an exponentially growing chatorque to the motor frequency. The converter allows lower short-term ov higher permanent load. For example: Pumps, Fans, Generators,	erload and a
	This time extends the initialization time. During the initialization time, start is not possible and the faults are not evaluated. Parameter serves for delaying the response time for slower control systems.	
0 s ÷ 3600 s		
	Setting the user password for access to the device settings. Password needs to be entered when entering the converter settings.	****
**** ÷ ****	Protects the converter settings against reconfiguration by unauthorized pers	ons.
	Determines whether the time of the converter is only in the normal time, or it is changed when needed to normal or daylight saying time	DST automatic change
No DST   DST autor	matic change	
Converter unblocking [1007]	Parameter for entering the password to unlock the converter from the trial period mode to operation mode. For unblocking the converter, please contact the supplier of frequency converter or device in which the converter is used, and ask for the conditions for termination of trial operation.	****
Sine filter (SF) [237]	Presence of sine filter at the converters output.	Not present
Not present	SF is not connected to the converter outputs.	
	SF is connected to the converter outputs, the lower limit of switching increased and the dynamics of controllers in vector control mode is reduced	

#### 7.3.2 ENERGY CONS.

Group of parameters number [236]

Preset or reset of the consumed energy counters kWh Consumption [429] (page 16) a MWh Consumption [430] (page 16).

MENU \ SETTINGS \ CONVERTER PARAMETERS \ ENERGY CONS.

Name [ID]	Description	Def.
Reset the consumption [897]	This command resets the counters of consumed energy.	
Consumption reset source [900]	Special reset source of the consumed converter energy.	
Look choises of parameter's Bit1 DS m	ask [553] (page 54)	

#### 7.4 COMMANDS

Group of parameters number [1]
Command settings for converter and motor

#### 7.4.1 COMMAND MACROS

Group of parameters number [1503]

Command macros for quick configuration of converter commands.

MENU \ SETTINGS \ COMMANDS \ COMMAND MACROS

Name [ID]		Def.
Name [ID]	Description	DCI.
Control panel [1504]	Command macro for command over the UNIPANEL control panel.	
	Command macro for command over the binary inputs with discrete preset frequency setpoint values.	
Binary + AIN freq. [1506]	Command macro for command over the binary inputs with setpoint frequency over the analog input	,
MODBUS [1507]	Command macro for command over MODBUS industrial protocol.	
PROFIBUS [1508]	Command macro for command over PROFIBUS industrial protocol.	
Up/down commands	Command macro for command over the up (increasy frequency) and down	

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VONSC	

Name [ID]		Description	Def.
[1509]		(decrease frequency) commands.	
Pressure (bar) [1510]	•	Command macro for pressure control over the inbuilt process control (PID).	er

#### 7.4.2 START STOP RESET

Group of parameters number [192]

	S \ COMMANDS \ START STOP RESET	
Name [ID]	Description	Def.
[194]	Setting the converter start source. The START command generates the desired voltage and frequency on the U,V,W outputs (or U,V for a single phase load).	
Control panel	Pressing the green START button on the control panel causes the converter to start. This canceled by pressing the red STOP button.	e start
Permanent start	The converter starts immediately after the switch-on.	
BIN1	The converter start after the activation of the 1st binary input.	
BIN2	The converter starts after the activation of the 2nd binary input.	
BIN3	The converter starts after the activation of the 3rd binary input.	
BIN1, 2	The converter starts after the activation of the 1st or 2nd binary input.	
BIN1, 3	The converter starts after the activation of the 1st or 3rd binary input.	
BIN1, 4	The converter starts after the activation of the 1st or 4th binary input.	
MODBUS	The converter start is controlled over the serial communication. See the MODBUS communication protocol.	serial
PROFIBUS	The converter start is controlled over the serial communication. See the PROFIBUS communication protocol.	serial
Special	The converter start is controlled by a special preset signal and switching thresholds, see (page 49).	987]
MODBUS 2	The converter start is controlled over the serial communication. See the MODBUS communication protocol.	serial
Reset source [704]	Setting the converter reset source. PWM generating will be turned off. It can be used as an emergency stop. No fault will be generated, only a warning. RESET is needed for example in applications where the motors are switched at the output. Before switching the power output, PWM outputs should be blocked, otherwise there is a high risk of damage to the power elements of the converter.	BIN4
	f parameter's Quick stop source. [986] (page 48)	
Quick stop source. [986]	Setting the source of the quick stop. It is necessary to cancel and then start the converter start command again for the converter to start after a quick stop. It is used to stop the machinery with working personnel, which comes into contact with the rotating parts. For example, signal light barrier or door limit switch. When active, the drive will stop by following the faster deceleration ramp, defined by the time parameter Quick STOP [806] (page 48).	None
None	Function is inactive.	
BIN1	Function is activated by activation of the 1st binary input.	
	Function is activated by activation of the 2nd binary input.	
BIN3	Function is activated by activation of the 3rd binary input.	
BIN4	Function is activated by activation of the 4th binary input.	
BIN5	Function is activated by activation of the 5th binary input.	
BIN6	Function is activated by activation of the 6th binary input.	
Special	Function is activated by a special preset signal and switching thresholds	
Quick STOP [806]	Realtive value of ramp-down time when activating the Quick stop Quick stop source. [986] (page 48).	10,0 %
0,1 % ÷ 100,0 %		

#### SPECIAL SETTING

Group of parameters number [215]

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Special source setting for the START, STOP and RESET.

#### SPECIAL START

Group of parameters number [987] Special source setting of Start.

 $\underline{\mathsf{MENU} \setminus \mathsf{SETTINGS} \setminus \mathsf{COMMANDS} \setminus \mathsf{START} \; \mathsf{STOP} \; \mathsf{RESET} \setminus \mathsf{SPECIAL} \; \mathsf{SETTING} \setminus \mathsf{SPECIAL} \; \mathsf{START}}$ 

Name [ID]		Description		ef.
Start [503]	signal	Selection of the signal for Start control	[184] inputs	Binary
Signal				
Start [504]	active	The condition for activation the Start.	BIN1	
Look ch	noises of pa	arameter's Binary inputs [184] (page 17)		
Start [505]		The condition for deactivation the Start, when selected signal is of numeric type "value".		
Look ch	ook choises of parameter's Binary inputs [184] (page 17)			

#### SPECIAL RESET

Group of parameters number [333] Special RESET setting.

MENU \ SETTINGS \ COMMANDS \ START STOP RESET \ SPECIAL SETTING \ SPECIAL RESET

Name [ID]		Description	De	ef.
Reset [524]	signal	Selection of the signal for RESET control	[184] inputs	Binary
Signal				
Reset [525]	active	The condition for activation of RESET.	BIN4	
Look ch	oises of pa	rameter's Binary inputs [184] (page 17)		
Reset [526]		The condition for deactivation of RESET, when selected signal is of numeric type "value".		
Look choises of parameter's Binary inputs [184] (page 17)				

#### SPECIAL QUICK STOP

Group of parameters number [989]

Setting the special source of the Quick Stop.

MENU \ SETTINGS \ COMMANDS \ START STOP RESET \ SPECIAL SETTING \ SPECIAL QUICK STOP

Name [ID]	Description	Def.
Quick stop signal [821]	Selection of the signal for Quick Stop control.	[184] Binary inputs
Signal		
Quick stop active [822]	The condition for activation of Quick Stop.	
Look choises	of parameter's Binary inputs [184] (page 17)	
Quick stop inactive [823]	The condition for deactivation of Quick Stop, when selected signal is of numeric type "value".	
Look choises	of parameter's Binary inputs [184] (page 17)	
Start delay [1238]	Delay between receiving START command and its execution.	0,000 s
0,000 s ÷ 300,000 s		
Stop delay	Delay between receiving STOP command and its execution.	0,000 s

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Name [ID]	Description	Def.
[1487]		
0,000 s ÷ 300,000 s		
	Timeout for instantaneous tripping of the voltage after a STOP command and not reaching the zero speed when the value of Stop type [836] (page 66) is "Rampdown" or "Step to 0" in vector control, or in V/f control when "Regenerative" is selected in Max. current controller [352] (page 59).	
0,0 s ÷ 3600,0 s	In control modes when due to regenerative torque or current saturation after to command the decreasing of the frequency is not possible, the timer for this to increasing. If the speed does not decrease to 0 and the drive is stopped the normal inverter will trip the voltage even at non-zero speed.	imeout is

#### 7.4.3 FREQUENCY SETPOINT

Group of parameters number [7] Setting of frequency setpoint of the converter.

#### MENU \ SETTINGS \ COMMANDS \ FREQUENCY SETPOINT

Name [ID]	OMMANDS \ FREQUENCY SETPOINT  Description	Def.
setpoint [706]	Setting the source of the frequency setpoint.	AIN1
Value	The source of the setpoint is fixed value.	
Control panel	The source of the setpoint are arrow keys in the MONITOR window	in the control panel.
AIN1	The source of the setpoint is the corresponding analog input.	
AIN2	The source of the setpoint is the corresponding analog input.	
AIN3	The source of the setpoint is the corresponding analog input.	
AIN4	The source of the setpoint is the corresponding analog input.	
Discrete setpoints	The source of the setpoint are the discrete setpoint values [60] possible to select this setting if the discrete setpoint speeds are ass Source of PC setpoint [130] (page 96)).	
Up/down commands	The source of the setpoint are the up/down commands, please see [	[970] (page 54).
Process controller	The source of the setpoint is the process controller, please see [385]	
MODBUS	The source of the setpoint is the MODBUS serial communication, pl 111).	ease see [658] (page
PROFIBUS	The source of the setpoint is the PROFIBUS serial communicati (page 114).	ion, please see [812]
Special	The source of the setpoint is the special setting.	
Maximal value	The source of the setpoint is the maximum value of the quantity rang	ge.
Setpoint frequency [344]	Fixed value of the setpoint frequency.	0,00 Hz
Min. <sup>7</sup> ÷ Max. frequency [111]	<sup>7</sup> Value depends on the parameter Freq. reverse source [195] (st "According to the setpoint value" is from -(Max. frequency [111 choices is from Min. frequency [110] (str. 68).	
Freq. reverse source [195]	Setting the reverse source of the motor frequency setpoint.	BIN6
Control panel	Pressing the gray REVERSE button on the control panel causes the	
No reverse	The motor will always turn in a positive direction, it is the forward dire	ection.
Permanent reverse	The motor will always turn in a negative direction, it is the backward	direction.
BIN1	Reverse is activated by 1st binary input.	
BIN2	Reverse is activated by 2nd binary input.	
BIN3	Reverse is activated by 3rd binary input.	
BIN4	Reverse is activated by 4th binary input.	
BIN5	Reverse is activated by 5th binary input.	
BIN6	Reverse is activated by 6th binary input.	
According to the setpoint value	Rotating direction is dependent on the frequency setpoint polarit [344] (page 50).	ty Setpoint frequency

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#### **UNIFREM v.3.28x**

Name [ID]	Description	Def.
MODBUS	The motor reverse is controlled over the serial communication. See the MODBUS serial communication protocol.	
PROFIBUS	The motor reverse is controlled over the serial communication. See the PROFIBUS serial communication protocol.	
Special	The motor reverse is controlled by the special setting [988] (page 51	).
Fsetpoint reset in stop [1152]	Method of frequency setpoint channel storing or reset.	No
No	Frequency setpoint always equals the selected source.	
Yes	While in stop, the setpoint frequency is always set to 0 Hz.	
Fsetpoint transfer [1153]	Setting the behavior of freq. setpoint	During power off
During power off	The converter keeps the setpoint value after the power off.	
□ During set change	Setpoint value is transferred between the parameter sets.	

#### SPECIAL SETTING

Group of parameters number [988]

Setting a special source for the frequency setpoint and reverse.

MENU \ SETTINGS \ COMMANDS \ FREQUENCY SETPOINT \ SPECIAL SETTING

Name [ID]	Description	Def.
Freq. setpoint signal [30]	Selection of the parameter that represents the frequency setpoint value.	[256] AIN1
Signal		
F Reverse signal [506]	Selection of the signal for Reverse control	[184] Binar inputs
Signal		
Reverse F active [507]	The condition for activating the Reverse.	BIN6
Look choises of param	neter's Binary inputs [184] (page 17)	
	The condition for deactivation of Reverse, when selected signal is of numeric type "value".	
Look choises of param	neter's Binary inputs [184] (page 17)	

#### 7.4.4 TORQUE SETPOINT

Group of parameters number [575]

Setting of torque setpoint. It serves as the setpoint value for the torque vector control, or as a dynamic constraint for the speed and position vector control.

#### MENU \ SETTINGS \ COMMANDS \ TORQUE SETPOINT

MENO (SETTINGS (CO	DMMANDS (TORQUE SETPOINT	
Name [ID]	Description	Def.
Source of the torque setpoint [1053]	Setting the source of the torque setpoint.	Maximal value
	rameter's Source of freq. setpoint [706] (page 50)	
Torque setpoint [920]	Torque setpoint value.	0,00 Nm
	<sup>8</sup> Value depends on the parameter Source of the torque reverse [9: choice "According to the setpoint value" is from -(Max. torque [481] choices is from Min. torque [482] (str. 64).	<b>22]</b> (str. 51). For the <b>]</b> (str. 63)), for other
Source of the torque reverse [922]	Setting the reverse source of the torque setpoint.	No reverse
Look choises of par	rameter's Freq. reverse source [195] (page 50)	
Disable mot. torque src [1598]	Source of disabling (setting to 0 Nm) the motoric torque.	

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Name [ID]	Description	Def.
Look choises of pa	rameter's Bit1 DS mask [553] (page 54)	
Disable regen. torque src [1599]	Source of disabling (setting to 0 Nm) the regenerative torque.	
Look choises of par	rameter's Bit1 DS mask [553] (page 54)	

#### SPECIAL SETTING TORQ. SP.

Group of parameters number [644]

Special setting of entering the torque setpoint.

MENU\SETTINGS\COMMANDS\TORQUE SETPOINT\SPECIAL SETTING TORQ. SP.

Name [ID]	Description	Def.
Torque setpoint signa [921]	Selection of the parameter that represents the torque setpoint value.	[256] AIN1
Signal		
Torque reverse signa [654]	Selection of the signal for Torque Reverse control.	-
Signal		
Torque reverse activ [655]	The condition for activation of Torque Reverse.	-
- ÷ -		
Torque revers inactive [656]	The condition for deactivation of Torque Reverse, when selected signal is of numeric type "value".	-
- ÷ -		•

#### 7.4.5 POSITION SETPOINT

Group of parameters number [1135]

Adjusting the position setpoint. Only for position vector control method.

#### MENU \ SETTINGS \ COMMANDS \ POSITION SETPOINT

Name [ID]	Description	Def.
Pos. source [1136]	Source of the position setpoint.	AIN1
Look choises of parameter's Source of fre	q. setpoint [706] (page 50)	
Pos. setpoint [1137]	Fixed value of the position setpoint.	0,000 m
Min. position setpoint [1139] ÷ Ma position setpoint [1140]	x.	
Pos. setpoint signal [1138]	Selection of the parameter, which is interpreted as the position setpoint.	[256] AIN1
Signal		
Max. position setpoint [1140]	Maximum position.	10,000 m
-1E007 m ÷ 1E007 m	It represents the upper limit of position setpoint chasetpoint [1137] (page 52).	annel Pos.
Min. position setpoint [1139]	Minimum position.	-10,000 m
-1E007 ÷ Max. position setpoint [1140]	It represents the lower limit of position setpoint chasterpoint [1137] (page 52).	annel Pos.

#### 7.4.6 DISCRETE SETPOINTS

Group of parameters number [60]

Discrete setpoint value setting.

Discrete setpoint values can serve as the setpoint values signals for any quantity as exact, predefined values.

#### MENU \ SETTINGS \ COMMANDS \ DISCRETE SETPOINTS

Name [ID]	Description	Def.
Discrete setpoint switch	Discrete setpoint value switch type setting.	Single

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#### **UNIFREM v.3.28x**

Name [ID]	Description	Def.
[576]		
Combined	Only the first 3 bits of the DS switch are used. Output value corresponds combination of these bits. If no bits are active, the Value Value 0 [220] (pagoutput. If only 1 bit is active, the Value Value 1 [239] (page 53) is on the output.	je 53) is on the
Single	Every single bit of the DS switch stands for one discrete setpoint value (1.bit 1. value and so on.). If there are more DS switches active, value with the hit is on the output. If no DS switch is active, discrete value 0 is on the output	igher switching

#### **DISCRETE VALUES**

Group of parameters number [84]

Single discrete value setting. It is possible to set the value only when the signal Discrete setpoint [10] (page 15) is connected. Physical dimension and range of values are inherited according to the target where the signal is connected.

Warning! When configuring speed control of a crane drive, it might be necessary to set Value 0 [220] (page 53) a Value 1 [239] (page 53) to the same value.

MENU \ SETTINGS \ COMMANDS \ DISCRETE SETPOINTS \ DISCRETE VALUES

Name [ID]	Description	Def.
Value 0 [220]	Zero value of the discrete setpoint value. This value applies, when no switch bit is set.	-
- ÷ -		
Value 1 [239]	First value of the discrete setpoint value.	-
- ÷ -		
Value 2 [245]	Second value of the discrete setpoint value.	-
- ÷ -		
Value 3 [293]	Third value of the discrete setpoint value.	-
- ÷ -		
Value 4 [475]	Fourth value of the discrete setpoint value.	-
- ÷ -		
Value 5 [299]	Fifth value of the discrete setpoint value.	-
- ÷ -		
Value 6 [550]	Sixth value of the discrete setpoint value.	-
- ÷ -		
Value 7 [551]	Seventh value of the discrete setpoint value.	-
- ÷ -		

#### DS SWITCH

Group of parameters number [100]

Binary switch setting for switching the discrete setpoint values.

MENU \ SETTINGS \ COMMANDS \ DISCRETE SETPOINTS \ DS SWITCH

MENO (OLI IIINO)	5 / GOMMANDO / BIGORETE GETT GINTO / BG GWITGIT	
Name [ID]	Description	Def.
Bit1 DS source [552]	Bit source setting for the binary switch for the discrete setpoint values. Its function depends on the Discrete setpoint switch [576] (page 52) parameter setting.	None
Look choises o	f parameter's Quick stop source. [986] (page 48)	•
Bit2 DS source [555]	See Bit1 DS source [552] (page 53).	None
Look choises o	f parameter's Quick stop source. [986] (page 48)	
Bit3 DS source [558]	See Bit1 DS source [552] (page 53).	None
Look choises o	f parameter's Quick stop source. [986] (page 48)	
Bit4 DS source [561]	See Bit1 DS source [552] (page 53).	None
Look choises o	f parameter's Quick stop source. [986] (page 48)	
Bit5 DS	See Bit1 DS source [552] (page 53).	None

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Name [ID]	Description	Def.
source [564]		
Look choises o	f parameter's Quick stop source. [986] (page 48)	
Bit6 DS source [567]	See Bit1 DS source [552] (page 53).	None
Look choises o	f parameter's Quick stop source. [986] (page 48)	
Bit7 DS source [570]	See Bit1 DS source [552] (page 53).	None
Look choises o	f parameter's Quick stop source. [986] (page 48)	•

#### SPECIAL SETTING DS

Group of parameters number [235] Binary switch special setting.

MENU \ SETTINGS \ COMMANDS \ DISCRETE SETPOINTS \ DS SWITCH \ SPECIAL SETTING DS

			COMMANDS \ DISCRETE SETPOINTS \ DS SWITCH \ SPECIAL SETTING DS	_
	me [ID	•	·	Def.
	DS n		Binary switch bit will be active if at least one of the selected binary inputs or logical	
[553]			blocks will be active.	
□ BIN1				
□ BIN2				
□ BIN3	3			
□ BIN4	1			
□ BIN5	5			
□ BIN6	3			
□ Logi	cal blo	ck1		
□ Logi	cal blo	ck2		
□ Logi	cal blo	ck3		
□ Logi	cal blo	ck4		
□ Logi	cal blo	ck5		
□ Logi	cal blo	ck6		
□ Logi	cal blo	ck7		
□ Logi	cal blo	ck8		
□ Activ	/e		Always active. It can be used as logical 1.	
Bit2 [556]	DS n	nask	See Bit1 DS mask [553] (page 54).	
Look c	hoises	of pa	arameter's Bit1 DS mask [553] (page 54)	
			See Bit1 DS mask [553] (page 54).	
Look c	hoises	of pa	arameter's Bit1 DS mask [553] (page 54)	
Bit4 [562]	DS n	nask	See Bit1 DS mask [553] (page 54).	
Look c	hoises	of pa	arameter's Bit1 DS mask [553] (page 54)	
Bit5 [565]	DS n	nask	See Bit1 DS mask [553] (page 54).	
Look c	hoises	of pa	arameter's Bit1 DS mask [553] (page 54)	
Bit6 [568]	DS n	nask	See Bit1 DS mask [553] (page 54).	
Look c	hoises	of pa	arameter's Bit1 DS mask [553] (page 54)	
Bit7 [571]	DS n	nask	See Bit1 DS mask [553] (page 54).	
Look c	hoises	of pa	arameter's Bit1 DS mask [553] (page 54)	

#### 7.4.7 UP/DOWN COMMANDS

Group of parameters number [970]

Up/down commands serves for entering the setpoint value using the up (increase) and down (decrease) commands.

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#### MENU \ SETTINGS \ COMMANDS \ UP/DOWN COMMANDS

Name [ID]	Description	Def.	
UP/DOWN Type [978]	Defines the type of Up/Down commands function.	Type 1	
	Both the up and down commands are applied. Converter stores the last memory. Stands for the common motor-potentiometer in the VQFREM con		
Type 2	Only the up command is applied. The down command is applied autor converter stop. Converter does not store the last set value in the memory common memory motor-potentiometer in the VQFREM converters.		
MP slope [979]		0,01 %/s	
0,01 %/s ÷ 100,00 %/s			
Source of Up command [971]	Setting the source for the up command.	None	
Look choises of parameter's Quick stop source. [986] (page 48)			
Source of Down command [974]	Setting the source for the down command.	None	
Look choises of pa	rameter's Quick stop source. [986] (page 48)		

#### SPECIAL SETTING

Group of parameters number [138]

Special source setting for up and down commands.

#### MENU \ SETTINGS \ COMMANDS \ UP/DOWN COMMANDS \ SPECIAL SETTING

Name [ID]	Description	Def.
Up mask [972]	Up command will be active if at least one of the selected binary inputs or logical blocks will be active.	
	parameter's Bit1 DS mask [553] (page 54)	
	Down command will be active if at least one of the selected binary inputs or logical blocks will be active.	
Look choises of	parameter's Bit1 DS mask [553] (page 54)	

#### 7.4.8 **AUTO OFF**

Group of parameters number [1569] Parameters of automatic off.

#### MENU \ SETTINGS \ COMMANDS \ AUTO OFF

Name [ID]	Description	Def.
[1572]	Selecting the one or more variables for auto off feature. Any of the selected variables can trigger auto off, whichever fulfills the conditions first.	
□ Low power   □ I	Low frequency   □ Low Cos Phi   □ Spec. signal	
Milli. power [1573]	If the value of Power [66] (page 16) does not exceed this value for the time set by Meas. time [1570] (page 56), auto off is performed. Negative values of this parameter represent minimum regenerative power.	0 W
-3E6 W ÷ 3E6 W		
	If the value of Freq. INV abs. [472] (page 16) does not exceed this value for the time set by Meas. time [1570] (page 56), auto off is performed.	10,00 Hz
0,00 ÷ Max. frequency [111]		
[1575]	If the value of Cos Phi [67] (page 16) does not exceed this value for the time set by Meas. time [1570] (page 56), auto off is performed. Negative values of this parameter represent minimum regenerative power factor.	0,500
-1,000 ÷ 1,000		
	If the corresponding signal is active longer than the time set by Meas. time [1570] (page 56), auto off is performed.	

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Name [ID]	Description	Def.
Look choises of p	parameter's Logical blocks [8] (page 20)	
	Measurement time; minimal period of time for the any of the auto off conditions to be fulfilled to perform auto off.	1,0 min
0,1 min ÷ 120,0		
min		
Off time [1571]	Off time after auto-off. After the expiration of this timer after auto-off, inverter starts and tries again whether the run conditions are met. Time to next start is shown in ON / OFF time [1577] (page 15).	30,0 min
	Time to next start can be reset by cancelling and resending the Start command of short Reset command.	or by a

#### 7.5 CONTROL AND REGULATION

Group of parameters number [11] Settings of the motor control parameters.

**7.5.1 CONTROL METHOD**Group of parameters number [450]
Control mode setting.

MENU \ SETTINGS \ CONTROL AND REGULATION \ CONTROL METHOD

Name [ID]	ROL AND REGULATION \ CONTROL METHOD  Description	Def.
Motor control	Setting the motor control method. Individual control methods differ by	Dei.
method [451]	principle, control quality, robustness and difficulty to setup.	•
	V/f control (scalar) without the speed feedback. Less accurate slip comp High stability and robustness of the control. Suitable for pumps, fans, conve	
v/i ореп	low momentum applications.	syors and
V/f closed	V/f control (scalar) with the speed feedback from the motor rotation sp sensor). Accurate slip compensation with a higher control quality, main speed. Suitable for applications with lower requirements for the dyn regulation. Very simple configuration.	ly at low amics of
VIM closed	Dynamic vector motor control with the rotation feedback designed for inducti where the FLUX and the TORQUE of the motor are controlled using t mathematical model. For high-demanding applications, where fast and exa of torque and speed is required, e.g. CNC machines, lift, elevators, tractic The source of the feedback is set by the parameter Speed source [1000] (page 1000).	he motor ct control on drives.
VIM open	Dynamic vector motor control without the rotation feedback designed for motor. Current motor speed is evaluated from the mathematical model. This of worse quality in the zero frequency vicinity. Because of this it is not suapplications where the motor has to hold the desired speed in the zero vicin very high load.	induction control is iitable for
V-SMPM	Dynamic vector motor control with the rotation feedback designed for synmotors, at which the FLUX and the TORQUE of the motor are controlled motor mathematical model. For applications, where quick and accurate commotor speed and torque are required. Requires special rotor position sensor setting is in the group Chyba! Nenašiel sa žiaden zdroj odkazov. (pagaZáložka nie je definovaná.).	using the trol of the types! Its
Control type [835]		Speed
Position	Main controlled quantity is the rotor position Position [1147] (page 17).	
Speed	Main controlled quantity is the rotor speed Freq. RT [937] (page 15).	
Torque	Main controlled quantity is the motor torque Torque [69] (page 16).	
Speed source [1000]	Setting the rotor speed calculation method, which will be used for mathematical models and speed regulation.	IRC1
IRC1	Speed feedback is taken from IRC1.	
IRC2	Speed feedback is taken from IRC2.	
Min(IRC1,IRC2)	Speed feedback is taken as a minimum from IRC1 and IRC2.	
Max(IRC1,IRC2)	Speed feedback is taken as a maximum from IRC1 and IRC2.	
Average(IRC1,IRC2)	Speed feedback is taken as an average between IRC1 and IRC2.	

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Name [ID]	Description	Def.
ARC	Speed feedback is read from the absolute positon senosr extension module.	
Special	The source of the actual speed is the parameter value Special speed [100 57).	)2] (page
Special speed [1002]	Parameter that represents the special source of the real rotor speed as an alternative source of the measured speed.	0,00 Hz
-1000,00 Hz ÷ 1000,00 Hz	If there is need to regulate the speed using the speed voltage generator, connects to an analog input. In special settings of this input this paramet selected as a signal, where the AIN should log. It can be used to configurand support signals in some special applications.	its output ter will be

#### 7.5.2 V/f CONTROL

Group of parameters number [81]

Setting the dependence between the output voltage and the frequency (V/f curve) and operation modes designated for the motor V/f (scalar) control.

#### V/f CURVE

Group of parameters number [382]

Calculation of the output motor voltage.

MENU \ SETTINGS \ CONTROL AND REGULATION \ V/F CONTROL \ V/F CURVE

Name [ID]	Description	Def.	
V/f Type [347]	V/f Curve type. Selecting the features of the V/f control method operation.		
	Turns on the stator resistance loss compensation [973] (page 58). Requires of the motor parameters and the stator resistance Stator resistance [345] (page		
□ ST controller	Turns on the starting torque controller [29] (page 58) to boost starting torque.		
Starting voltage [90]	Starting voltage of the V/f curve.	0,00 %	
%	Starting voltage affects torque and motor current in the range of overexcitatiounded by parameter Frequency shift [98] (page 57). For high torque starts (inertia), it should be set higher than the default value preset by motor macro Low power motors in general need higher starting voltage than the high power motors.	high friction, parameters.	
End voltage [94]	End voltage of the V/f curve.	100,0 %	
5,0 % ÷ 150,0 %	End voltage is the value of V/f curve at the nominal frequency of Nom. frequency [4] (page 43). Normally set to 100%, representing a nominal motor voltage. For achieving a slight power increase, it can be set to more than 100%. Value lower than 100% causes lower motor excitation in whole speed range and is suitable for testing motor of higher power than the nominal power of the converter.		
Frequency shift [98]	Frequency shift of the V/f curve.	5,0 Hz	
	If the motor has to be overexcited to achieve higher torque in its whole speed also be adjusted up to the value of Nom. frequency [4] (page 43), e.g. crane lifts		
V/f exponent [91]	V/f curve exponent.	1,00	
0,60 ÷ 2,00	with the rotation speed and field weakening of the motor is allowed at low speed to save energy.		
Exp. shift V/f [92]	V/f curve shift exponent in the range from 0 Hz to Frequency shift [98] (page 57).	1,00	
1,00 ÷ 2,00	Affects the curvature of the V/f curve in the area to Frequency shift [98] (pa exponent value 1.00 represents the linear shape and the value 2.00 a quadra Using an exponent, it is possible to control the non-linear features of induction near zero frequency.	atic process.	

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#### Compensation of IR (CIR)

Group of parameters number [973]

Parameters of the IR compensation. CIR is the adjustment of the output voltage according to the motor load to compensate the voltage drop on stator windings. The purpose of this correction to keep the flux constant and loss of torque as the load changes.

MENU \ SETTINGS \ CONTROL AND REGULATION \ V/F CONTROL \ V/F CURVE \ COMPENSATION OF IR (CIR)

Name [ID]	Description	Def.
IRC Filter [523]	Time constant of the filter applied to the output of the IR compensation function.	100 ms
1 ms ÷ 10000 ms		
CIR Frequency [795]	Upper limit of the output frequency, where the IR compensation is suppressed.	5,0 Hz
Frequency shift [98] ÷ Ma frequency [111]	K.	

#### ST Controller (STC)

Group of parameters number [29]

Parameters which affect the Starting Torque Controller (STC). STC is used to force the current to the motor in the selected frequency range. This increases the motor torque. Motor should not be operated permanently in STC range, unless is cooled sufficiently.

MENU \ SETTINGS \ CONTROL AND REGULATION \ V/F CONTROL \ V/F CURVE \ ST CONTROLLER (STC)

Name [ID]	Description	Def.	
STC Mode [1590]	Additional STC features selection.		
□ P adaptivity	Turns on the adaptive function of P term based on stator frequency.		
□ I adaptivity	Turns on the adaptive function of I term based on stator frequency derivation.		
□ STC in regen. mode	Turns on the STC operation in regenerative mode of operation.		
STC Current [163]	Setpoint value of the starting torque current.	5,00 A	
Magnetizing current [355] ÷ (I <sub>NK</sub> x 1,75) <sup>6</sup>	STC stops operating, or the current reference will not be achieved, if the value of Cos Phi [67] (page 16) is negative or falls below 0.05, or if the converters output voltage reaches the upper limit. In the frequency range where STC operates, maximum allowable current increases up to the maximum overload current of the converter.  6 The value depends on the inverter power line. See installation manual.		
Freq. STC [28]	Upper limit of the frequency area, where the starting torque controller (STC) is active.	5,0 Hz	
rrequency [111]	This parameter limits (upper) the current regulation zone (starting torque). When to operates in this area for a long time, it is necessary to calculate with an excessioverheating and the possibility of the fault " E29-Motor overload (page 32)".		
STC Dynamics [26]	Setting the ST controller dynamics.	0,100 s	
0,001 s ÷ 10,000 s	Current controller maintains the current on the value STC Current [163] (page the frequency exceeds the value Freq. STC [28] (page 58). This mode can be increase the starting torque to overcome Coulomb friction and hard starts. STC can adjust the rate of current regulation or dampen oscillations of the current at st	used to dynamics	
STC adapt. gain [1589]	P term of STC adaptation gain.	2,00	
0,10 ÷ 20,00	Recommended setting is 2.0.		
Vq correction [1591]	Configuration of the damping correction to Vq based on cos(phi) derivation. By setting to 0.00 this feature is turned off.	0,00	
-100,00 ÷ 100,00	Recommended value of the correction is 2.0.		

#### **SLIP COMPENSATION**

Group of parameters number [348]

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Turning on and gain of the slip compensation. Slip compensation is required if greater accuracy of rotor speed is desired, regardless of load. It also contributes to an increase in torque overload power at low speeds. The value of slip can be controlled in Slip freq. [938] (page 15).

MENU \ SETTINGS \ CONTROL AND REGULATION \ V/F CONTROL \ SLIP COMPENSATION

Name [ID]	Description	Def.
Slip compensation [349]	Turning on the slip compensation in the scalar motor control. Slip compensation, using the motor mathematical model, corrects the frequency by a calculated slip so that rotor actual speed is near the speed setpoint value. The accuracy of the calculated slip is affected by the parameters Stator resistance [345] (page 44), Magnetizing current [355] (page 44), Nom. power [357] (page 43), Nom. revolutions [356] (page 43).	Turned off
Turned off	Slip compensation is turned off.	
Turned on	Slip compensation is turned on.	
Slip restriction [193]	Turning on / off the slip restriction . Slip restriction operates similarly to torque limit or overload protection. This feature reduces the possibility of operation in the unstable part of the torque-speed curve of the motor. If the slip compensation is turned on, the desired frequency will be generated so it will not differ from the rotor frequency Freq. RT [937] (page 15) by more than the configured maximal slip Max. slip [177] (page 59).	Turned off
Turned off	Slip restriction is turned off.	
Turned on	Slip restriction is turned on.	
Slip comp. Gain [350]	Setting the gain of the slip compensation.	1,00
0,01 ÷ 10,00	If the slip correction is obviously not sufficient or too big because of inaccurate para this parameter allows to tune the slip compensation gain to correct these inaccurac	ies.
Max. slip [177]	Maximal slip frequency. It is used to limit the slip for the slip compensation function and the slip restriction function.	5,00 F
0,00 ÷ Nom. frequency [4]		
Slip filter [995]	Time constant of the slip filter on the slip model output.	100 ms
1 ms ÷ 10000 ms	It helps to adjust the slip compensation dynamics and the slip restriction. In case reactions, it is necessary to increase the filter time constant and vice versa frequency oscillations occur, decrease the filter time constant.	

#### MAX. CURRENT CONTROLLER (MCC)

Group of parameters number [351]

Maximum current controller parameters (MCC), also called the Current limit.

MENU \ SETTINGS \ CONTROL AND REGULATION \ V/F CONTROL \ MAX. CURRENT CONTROLLER (MCC)

Name [ID]	Description	Def.
Max. current controller [352]	Turns on Maximum Current Controller (MCC), which restricts the output current to Max. mot. current [5] (page 70) or Max. regen. current [549] (page 70) by the correction of output frequency. It is possible to turn on MCC operation for motoric, regenerative or both modes of operation. Current limit is used to start large inertial loads or load proportional to the motor speed (pumps, fans, mixers, mills). It can also be used in applications, where motor overload occurs. If the maximum value is lower than Permanent current [24] (page 46), MCC ensures permanent operation of the converter. In the beginning of the operation or near zero frequency, output current can exceed the limit value set by Max. mot. current [5] (page 70) or Max. regen. current [549] (page 70).	Motoric
■ Motoric	Turning on / off MCC for motoric mode of operation. Output current is restricted mot. current [5] (page 70) in motoric mode of operation.	to Max.
□ Regenerative	Turning on / off MCC for regenerative mode of operation. Output current is restr Max. regen. current [549] (page 70) in regenerative mode of operation.	icted to
□ High dynamic	High dynamic MCC control.	
□ Adaptive dynamic	Dynamics is adaptively adjusted according to MCC adaptivity [667] (page 60).	
□ Auto	Dynamics adaptivity is automatically set.	·

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Name [ID]	Description	Def.
adaptivity		
□ Boost Imax off	Turns off Imax boosting above the set value of parameter Max. mot. current [5] (μ for the frequency lower than Freq. break. MCC [1191] (page 60).	page 70)
P term of the MCC [353]	Gain value of the maximum current controller (MCC) proportional term.	0,500
0,000 ÷ 30,000	The higher the P term of MCC value, the bigger the damping and lower the overshoot caused by load steps and speed changes. On the slow I-term of MCC, lo is set and on the faster term higher gain, so the MCC remains stable. When chan parameter, we advise consulting this step always with the VONSCH s.r.o. service.	wer gain
I term of the MCC [354]	Integration time constant value of the maximum current controller(MCC).	0,120 s
0,001 s ÷ 100,000 s	Determines the current regulation dynamics using the MCC. When chang parameter, we always recoomend consulting this step with the VONSCH s.r.o. serv	
D term of the MCC [1047]	Gain value of the maximum current controller (MCC) derivation term.	0,000
	Derivation term is disabled if the value is set to 0 s. Helps to reduce current o during the step motor load change. When changing this parameter, we advise countries the step always with the VONSCH s.r.o. service.	
MCC Volt. Gain [799]	Gain of the maximum current controller (MCC) effect on the motor voltage.	1,000
0,000 ÷ 100,000	In low frequency zones, the MCC effect on the frequency weakens and dependin value of this parameter, reduce the motor voltage.	_
Freq. break. MCC [1191]	Stator frequency limit, below which MCC reduces the effect of the frequency correction and prioritize the voltage correction.	5,0 Hz
0,0 ÷ Max. frequency [111]		
[1193]	Stator frequency, above which the maximal current is decreased to prevent the operation in the unstable part of the torque-speed characteristics.	150,0 Hz
Nom. frequency [4] ÷ 500,0	Frequency range above this frequency is called region of power reduction.	
[667]	Adaptation coefficient of MCC. Value 1 represents the lowest dynamics, value 0 the highest dynamics.	0,000
0,000 ÷ 1,000		

#### **RESONANCE DAMPING**

Group of parameters number [512]

Parameters for the damping the resonance of the motor and the mechanical system.

#### MENU \ SETTINGS \ CONTROL AND REGULATION \ V/F CONTROL \ RESONANCE DAMPING

Name [ID]	Description	Def.
damping [512]	Turning on / off the resonant oscillations damping function during the V/f control of the motor. Resonance damping can decrease or suppress undesired motor oscillations, mainly during very low load run.	Turned off
Turned off	Resonance damping is turned off.	
Turned on	Resonance damping is turned on.	
Effect dVdc on Fs [514]	Setting the resonance damping gain of the DC voltage derivation.	0,200
	Sets the damping rate. Oscillation can increase if this rate is too high and an noise can be heard from the motor.	irregular
Effect dwls on dFs [516]	Setting the resonance damping gain from the stator current frequency change.	0,000
100.000	Sets the damping rate. Oscillation can increase if this rate is too high and an noise can be heard from the motor.	Ğ
Effect dls on Us [515]	Resonance damping gain from the derivative of the active and reactive component of the stator current to active and reactive voltage components.	0,200
-10,000 ÷ 10,000	Sets the damping rate. Oscillation can increase if this rate is too high and an	irregular

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Name [ID]	Description	Def.
	noise can be heard from the motor.	
Effect dls2 on Us2 [1592]	The weight of the reactive component of the Is2 stream on the reactive voltage component Us2.	0,000
100,000 ÷	The overall rate of the damping of the reactive current component is the multiplying Effect dls on Us [515] (page 60) and this parameter. If the values high, vibrations can be amplified and a noise can be heard from the motor.	
	Turning on of the automatic identification mode of the stator resistance. For V/f control mode only.	Turned off
Turned on	Identification of the stator resistance is turned on. At every start and satisf conditions of measurement (low speed) the resistance is identified and w parameter Stator resistance [345] (page 44).	
Turned off	Stator resistance is not identified.	
Mag. current identification [384]	Turning on of the automatic magnetizing current identification of the motor. (V/f control only)	Turned off
	Magnetizing current identification during the motor operation is turned on. We measuring conditions are satisfied (rotation speed range to Fn, idle operat magnetizing current is identified and its values is saved to the Magnetizing current (page 44) parameter.	ion), the
Turned off	Magnetizing flux will not be identified.	

#### 7.5.3 VECTOR CONTROL

Group of parameters number [438]

Parameters affecting the control blocks and controllers in the vector control mode (see the parameter Motor control method [451] (page 56)).

Detailed description of vector control can be found on www.vonsch.sk, in the section Support.

#### **CURRENT CONTROLLER (CC)**

Group of parameters number [446]

Current controller parameters. Output of current controllers is the voltage. For smooth operation, the precise value of the parameters Leakage inductance [440] (page 44) and Stator resistance [345] (page 44) is required.

MENU \ SETTINGS \ CONTROL AND REGULATION \ VECTOR CONTROL \ CURRENT CONTROLLER (CC)

Name [ID]	Description	Def.
	Current controller damping coefficient. Decreasing the value increases the current control loop bandwidth at the cost of a higher overshoot.	1,30
0,20 ÷ 3,00		
CC Dynamics [447]	Current controller dynamics (frequency bandwidth).	100 Hz
10 Hz ÷ 1000 Hz		
Curr. cont. decupling [157]	IDECOUDING OF THE VOITAGE OUTDUT OF THE CURRENT CONTROLLERS	Turned off
Turned off   Turned on		

#### FLUX CONTROLLER (MFC)

Group of parameters number [444]

Magnetic flux controller. Stable value of magnetic flux is required for the control. MFC is inactive in the field weakening zone.

MENU \ SETTINGS \ CONTROL AND REGULATION \ VECTOR CONTROL \ FLUX CONTROLLER (MFC)			
Name [ID]	Description		
MFC damping [448]	Damping coefficient of the magnetic flux controller. Decreasing the value increases the magnetic flux loop control speed at the cost of a higher overshoot.		
0,00 ÷ 3,00			

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Name [ID]	Description	Def.
MFC dynamics [456]	Magnetic flux controller dynamics - frequency bandwidth.	15 Hz
1 ÷ CC Dynamics [447]		
	Value of the rotor magnetic flux. Proper value of the flux setpoint is close to Nom. voltage [59] (page 43) / Nom. frequency [4] (page 43).	1,270 Wb
0,100 Wb ÷ 5,000 Wb		
Flux ramp [454]	Change slope of the flux setpoint. This time represents the time,required to change the flux setpoint by 1 Wb.	0,40 s
0,10 s ÷ 50,00 s		
Flux optimization [924]	Rotor magnetic flux optimization.	
□ Min. losses	Flux optimization is set to minimalize losses. However, the overal performance dynamics of the motor can be decreased.	and the
□ Max. torque	Flux optimization is set to maximalize the torque. Motor can be excited to hallevels.	igh flux
Opt. min. Flux [1485]	Minimum flux value during minimum losses flux optimization.	40,0 %
1,0 % ÷ 100,0 %		_

#### SPEED CONTROLLER (SC)

Group of parameters number [445]

Speed controller. The feedback for closed vector control is taken from the parameter Speed source [1000] (page 56). Open (sensorless) vector control uses mathematical model for speed/position calculation.

MENU \ SETTINGS \ CONTROL AND REGULATION \ VECTOR CONTROL \ SPEED CONTROLLER (SC)

Name [ID]	Description	Def.
[449]	Speed controller damping coefficient. Decreasing the value increases the speed control loop bandwidth at the cost of a higher overshoot.	1,00
0,00 ÷ 10,00		
	Speed controller dynamics (frequency bandwidth), used for frequency lower than Dynamics break [1129] (page 62) .	1,00 Hz
0,01 ÷ CC Dynamics [447]		
2 [1128]	7 1 1 3 - 7	1,00 Hz
0,01 ÷ CC Dynamics [447]		
Dynamics	Frequency below which SC Dynamics 1 [457] (page 62) is used, SC Dynamics 2 [1128] (page 62) is used above this frequency. It is mainly used for increasing the dynamics of speed control at low speed. By setting this to zero value, SC Dynamics 2 [1128] (page 62) will always be used.	0,0
0,0 ÷ Max. frequency [111]		
Min. freq. setpoint [1231]	ilviinimum treduency, which the sheed sethoint shall enter in static and dynamic states	0,00 Hz
[110]	When reversing, the frequency setpoint directly changes from the positive value or parameter to negative value or vice versa.	
Speed ff source [1531]	Speed feedforward configuration as a derivative of position setpoint. Feed-forward serves to eliminate the position error in transient states.	None

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Name [ID]	Description	Def.
None   Position	setpoint   IRC1   IRC2   ARC   IRC1-IRC2	
FF speed corr. [1150]	Correction coefficient for speed feed-forward control.	1,00
-50,00 ÷ 50,00		
Speed ff. dynamics [1530]	Speed feedforward dynamics - frequency bandwidth of speed observer (derivative of position). If Speed ff source [1531] (page 62) is chosen as "Position setpoint" and Position Master [1523] (page 66) is turned on, this parameter is ignored.	50,0 Hz
0,0 Hz ÷ 1000,0 Hz		

#### MAX. VOLTAGE CONTROLLER (MVC)

Group of parameters number [473]

Configuration of the maximum voltage controller, required for operation above the nominal frequency - field weakening area. MVC is used to adjust the actual magnetic flux of the rotor to allow motor operation at frequency higher than Nom. frequency [4] (page 43). However, the maximal achievable motor torque decreases.

MENU \ SETTINGS \ C	CONTROL AND REGULATION \ VECTOR CONTROL \ MAX. VOLTAGE CONTROLLER (MVC)	
Name [ID]	Description	Def.
Field weakening [109]	Turning on motor field weakening operation.	Turned on
Turned on	Operating the motor over the nominal frequency is turned on and torque weaks motor occurs in this zone.	ening of the
Turned off	Motor will be operated at full flux only. Maximum voltage controller (MVC) is turn	ned off.
MVC Damping [474]	Damping coefficient of the maximum voltage controller. Decreasing the value increases the current control loop bandwidth at the cost of a higher overshoot.	1,00
0,10 ÷ 3,00		
MVC Dynamics [476]	Maximum voltage controller. dynamics - frequency bandwidth. Higher value represents faster regulation of the speed.	0,50 Hz
0,05 ÷ MFC dynamics [456]		
Voltage limit MVC [927]	Voltage limit during the field weakening.	94 %
50 % ÷ 100 %	Value is a percentage of the maximum voltage. Normally set in the range 93 low values lead to power reduction. High values can cause reduced dynar speed regulation.	
Voltage filter [283]	Time constant of the voltage filter during the field weakening.	0,003 s
0,000 s ÷ 3,000 s	It helps to dampen noise and oscillations caused by fluctuations of Vdc.	
Min. inductance [1189]	Minimal motor inductance. Serves as parameter for current saturation in very high speed region.	0,000000 H
0,000000 H ÷ 10,000000 H		
Max. slip [1611]	Maximal slip frequency. It is used to limit the slip for safe operation in the very high-speed and high-torque area.	0,00 Hz
0,00 Hz ÷ 100,00 Hz		

#### TORQUE CONTROL

Group of parameters number [477]

Configuration of torque control, setpoint ramps, limits and feedforward.

MENU \ SETTINGS \ CONTROL AND REGULATION \ VECTOR CONTROL \ TORQUE CONTROL

Name [ID]	Description	Def.
Max. torque [481]	Maximal torque setpoint.	1000,0

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Nm	Name [ID]	Description	Def.
Double   D		·	Nm
Min. torque [482]  Minimal torque setpoint [920] (page 51).  Minimal torque in the torque setpoint [920] (page 51).  Minimal torque in the torque setpoint [920] (page 51).  Regen/motor.  Timax [484]  Limit ratio of the maximal torque in the regenerative mode compared to the maximal torque in the motor mode of the operation.  Limit ratio of the maximal torque in the regenerative mode compared to the motor mode of the operation.  Limit ratio of the maximal torque in the regenerative mode compared to the motor mode of the operation.  Limit ratio of the maximal torque in the regenerative mode compared to the motor mode of the operation.  Limit ratio of the maximal torque in the regenerative mode compared to the motor mode of the operation.  Limit ratio of the maximal torque in the regenerative mode compared to the motor mode of the operation.  Limit ratio of the maximal torque in the regenerative mode compared to the motor mode of the operation.  Limit ratio of the maximal torque in the regenerative mode compared to the motor mode of the operation.  Starting time from zero to the maximal motor torque. Smooth torque change can reduce the jerk during the start of the drive. However, long ramp times degrade the dynamics of torque regulation.  Limit ratio of the torque decline from maximal to the zero motor torque. Smooth torque change can reduce the jerk during the start of the drive. However, long 0,010 s ramp times degrade the dynamics of torque regulation.  Limit ratio of the torque change can reduce the jerk during the start of the drive. However, long 0,010 s ramp times degrade the dynamics of torque regulation.  Limit ratio of the motor of the drive. However, long ratio of the drive. However, long 10,010 s ramp times degrade the dynamics of torque regulation.  Limit ratio of the motor of the drive. However, long ratio of the drive. However, long the degrade the dynamics of torque applies to its real value depending on its symbol. Increasing and decreasing the torque applies to its real value depending on its sym	0.0. No	Lower value can reduce torque stress on the rotor shaft and connected me	chanical
Torque setpoint (1971) (page 51).   O.0 Nm		parts. In torque control mode it also defines the upper limit of the torque	setpoint
This parameter only applies in the torque control of the motor and defines the lower [481]   Mode 2   This parameter only applies in the torque setpoint [920] (page 51).	INIII	Torque setpoint [920] (page 51).	
Mode 2   Imit of the torque setpoint Torque setpoint [920] (page 51).   Imit atio of the maximal torque in the regenerative mode compared to the maximal torque in the motoric mode of the operation.   1,000   1,00		• •	
Limit ratio of the maximal torque in the regenerative mode compared to the maximal torque in the motoric mode of the operation.			he lower
maximal torque in the motoric motor of the operation.	[481]	limit of the torque setpoint Torque setpoint [920] (page 51).	
maximal torque in the motoric motor of the operation.	Regen./motor.	Limit ratio of the maximal torque in the regenerative mode compared to the	1,000
to the motor mode. For example, in the traction drive of an electric locomotive by value of this parameter lower than one, decreasing of the braking force compared to the tractive force is achieved.  Starting time from zero to the maximal motor torque. Smooth torque change can reduce the jerk during the start of the drive. However, long ramp times 0,010 s degrade the dynamics of torque regulation.  1. Time of the torque decline from maximal to the zero motor torque. Smooth torque change can reduce the jerk during the start of the drive. However, long 0,010 s ramp times degrade the dynamics of torque regulation.  1. Setting the method of application of the torque ramps according to the torque polarity.  1. Increasing and decreasing the torque applies to its real value depending on its symbol. Increasing and decreasing the torque applies to its absolute value independently on its symbol.  1. Increasing and decreasing the torque applies to its absolute value independently on its symbol.  1. Increasing and decreasing the torque applies to its absolute value independently on its symbol.  1. Increasing and decreasing the torque applies to its absolute value independently on its symbol.  1. Increasing and decreasing the torque applies to its absolute value independently on its symbol.  1. Increasing and decreasing the torque applies to its absolute value independently on its symbol.  1. Increasing and decreasing the torque applies to its absolute value independently on its symbol.  2. Increasing and decreasing the torque applies to its absolute value independently on its symbol.  3. Increasing and decreasing the torque applies to its absolute value independently on its symbol.  4. Increasing and decreasing the torque applies to its absolute value independently on its symbol.  4. Increasing and decreasing the torque applies to its absolute value independently on its symbol.  5. Increasing and decreasing the torque applies to its absolute value applies to its absolute value applies to its absolute value applies to its a	1 max [484]	maximal torque in the motoric mode of the operation.	-
Ramp-up time [838] Carring time from zero to the maximal motor torque. Smooth torque change degrade the dynamics of torque regulation.  0,000 s + 1000,000 s  Ramp-down time [839] Time of the torque decline from maximal to the zero motor torque. Smooth torque change can reduce the jerk during the start of the drive. However, long 0,010 s ramp times degrade the dynamics of torque regulation.  0,000 s + 1000,000 s  Ramp mode [1052] Setting the method of application of the torque ramps according to the torque polarity.  Mode 1 Increasing and decreasing the torque applies to its real value depending on its symbol. Increasing and decreasing the torque applies to its absolute value independently on its symbol.  Torque controller dynamics - frequency bandwidth.  0,00 + CC Dynamics 447]  Initial torque [1194] Initial torque value, applied immediately after excitation of the motor. It is calculated as the percentage from Max. torque [481] (page 63).  Torque setpoint feedforward [1526]  Turned off   Turned on  Torque ff source [1538]  Torque setpoint   Torque setpoint as torque feedforward. This feedforward is proportional to speed derivative. Feed-forward serves to eliminate the speed error in transient None states.  None   Speed setpoint   IRC1   IRC2   ARC  Torque forque feedforward dynamics - frequency bandwidth of acceleration observer (derivative of speed). If Control type [835] (page 56) is set to position and 50,0 Hz Position Master [1523] (page 66) is turned on, this parameter is ignored.	0,000 = 100,000	to the motor mode. For example, in the traction drive of an electric locomotive of this parameter lower than one, decreasing of the braking force compare	by value
Ramp-up time [838] can reduce the jerk during the start of the drive. However, long ramp times   0,010 s degrade the dynamics of torque regulation.  0,000 s + 1000,000 s  Ramp-down [839] time   Time of the torque decline from maximal to the zero motor torque. Smooth torque change can reduce the jerk during the start of the drive. However, long   0,010 s ramp times degrade the dynamics of torque regulation.  0,000 s + 1000,000 s  Setting the method of application of the torque ramps according to the torque   Mode 2   Increasing and decreasing the torque applies to its real value depending on its symbol. Increasing and decreasing the torque applies to its absolute value independently on its symbol.  Torque controller dynamics - frequency bandwidth.  10,00 Hz  10,00 + CC Dynamics   Initial torque value, applied immediately after excitation of the motor. It is   0,0 % calculated as the percentage from Max. torque [481] (page 63).  10,00 % + 100,0 %  Torque setpoint feedforward   1526  Torque setpoint as torque feedforward configuration.  10,00 % - 10,00 %   Torque of torque feedforward serves to eliminate the speed error in transient states.  10,00 + 50,00   Torque   Torque   Torque feedforward dynamics   Torque feedforward control of speed.  10,00 + 50,00   Torque feedforward dynamics - frequency bandwidth of acceleration observer (derivative of speed). If Control type [835] (page 56) is set to position and 50,0 Hz Position Master [1523] (page 66) is turned on, this parameter is ignored.			
Ramp-down [839] time of the torque decline from maximal to the zero motor torque. Smooth torque change can reduce the jerk during the start of the drive. However, long 0,010 s ramp times degrade the dynamics of torque regulation.  0,000 s + 1000,000 s  Ramp mode [1052] Setting the method of application of the torque ramps according to the torque polarity.  Mode 1 Increasing and decreasing the torque applies to its real value depending on its symbol. Increasing and decreasing the torque applies to its absolute value independently on its symbol.  TC dynamics [1192] Torque controller dynamics - frequency bandwidth. 0,00 Hz  Initial torque [1194] Initial torque value, applied immediately after excitation of the motor. It is calculated as the percentage from Max. torque [481] (page 63).  Torque setpoint calculated as the percentage from Max. torque [481] (page 63).  Torque setpoint on Turned off Turned on Turned off Turned off Turned on Source derivative. Feed-forward serves to eliminate the speed error in transient None States.  None   Speed setpoint   IRC1   IRC2   ARC  FF torque corr. Correction coefficient for torque feedforward control of speed. 1,00  Torque dynamics [1527] ff Torque feedforward dynamics - frequency bandwidth of acceleration observer (derivative of speed). If Control type [835] (page 56) is set to position and 50,0 Hz Position Master [1523] (page 66) is turned on, this parameter is ignored.		can reduce the jerk during the start of the drive. However, long ramp times	0,010 s
time torque change can reduce the jerk during the start of the drive. However, long 0,010 s ramp times degrade the dynamics of torque regulation.    Ramp mode [1052]	0.000 s ÷ 1000,000		
time torque change can reduce the jerk during the start of the drive. However, long 0,010 s ramp times degrade the dynamics of torque regulation.    Ramp mode [1052]	S		
Ramp mode [1052] Setting the method of application of the torque ramps according to the torque polarity.  Mode 1 Increasing and decreasing the torque applies to its real value depending on its symbol. Increasing and decreasing the torque applies to its absolute value independently on its symbol.  TC dynamics [1192] Torque controller dynamics - frequency bandwidth.  Initial torque [1194] Initial torque value, applied immediately after excitation of the motor. It is calculated as the percentage from Max. torque [481] (page 63).  In orque setpoint feedforward [1526] Torque setpoint as torque feedforward configuration.  Torque ff source forque feedforward. This feedforward is proportional to speed derivative. Feed-forward serves to eliminate the speed error in transient None states.  None   Speed setpoint   IRC1   IRC2   ARC  FF torque corr.   Correction coefficient for torque feedforward control of speed.  Torque ff (derivative of speed). If Control type [835] (page 56) is set to position and position Master [1523] (page 66) is turned on, this parameter is ignored.	18301	torque change can reduce the jerk during the start of the drive. However, long	
Ramp mode [1052] Setting the method of application of the torque ramps according to the torque polarity.  Mode 1 Increasing and decreasing the torque applies to its real value depending on its symbol. Increasing and decreasing the torque applies to its absolute value independently on its symbol.  TC dynamics [1192] Torque controller dynamics - frequency bandwidth.  0,00 + CC Dynamics [447] Initial torque [1194] Initial torque value, applied immediately after excitation of the motor. It is calculated as the percentage from Max. torque [481] (page 63).  Torque setpoint feedforward [1526] Torque setpoint as torque feedforward configuration.  Torque ff source [1538] Source of torque feedforward. This feedforward is proportional to speed derivative. Feed-forward serves to eliminate the speed error in transient None   Speed setpoint   IRC1   IRC2   ARC  Ff torque corr.   Correction coefficient for torque feedforward control of speed.  Torque ff (derivative of speed). If Control type [835] (page 56) is set to position and 50,0 Hz Position Master [1523] (page 66) is turned on, this parameter is ignored.		, , ,	
Mode 1 Increasing and decreasing the torque applies to its real value depending on its symbol. Increasing and decreasing the torque applies to its absolute value independently on its symbol.  TC dynamics [1192] Torque controller dynamics - frequency bandwidth.  Initial torque [1194] Initial torque value, applied immediately after excitation of the motor. It is calculated as the percentage from Max. torque [481] (page 63).  Initial torque setpoint feedforward [1526] Torque setpoint as torque feedforward configuration.  Torque ff source [1538] Source of torque feedforward. This feedforward is proportional to speed derivative. Feed-forward serves to eliminate the speed error in transient None states.  None   Speed setpoint   IRC1   IRC2   ARC  FF torque corr. Correction coefficient for torque feedforward control of speed.  Torque ff. Torque feedforward dynamics - frequency bandwidth of acceleration observer (derivative of speed). If Control type [835] (page 56) is set to position and 50,0 Hz Position Master [1523] (page 66) is turned on, this parameter is ignored.	s		
Increasing and decreasing the torque applies to its absolute value independently on its symbol.  Torque dynamics [1192]  O,00 ÷ CC Dynamics [447]  Initial torque [1194]  Initial torque value, applied immediately after excitation of the motor. It is calculated as the percentage from Max. torque [481] (page 63).  O,0 % ÷ 100,0 %  Torque setpoint feedforward [1526]  Torque setpoint as torque feedforward configuration.  Turned off   Turned on  Torque ff source [1538]  Source of torque feedforward. This feedforward is proportional to speed derivative. Feed-forward serves to eliminate the speed error in transient None   Speed setpoint   IRC1   IRC2   ARC  FF torque corr.   Correction coefficient for torque feedforward control of speed.  Torque ff dynamics [1527]  Torque feedforward dynamics - frequency bandwidth of acceleration observer (derivative of speed). If Control type [835] (page 56) is set to position and 50,0 Hz Position Master [1523] (page 66) is turned on, this parameter is ignored.	Ramp mode [1052]	Setting the method of application of the torque ramps according to the torque polarity.	Mode 2
TC   dynamics   Torque controller dynamics - frequency bandwidth.   0,00 Hz	Mode 1	Increasing and decreasing the torque applies to its real value depending on its	symbol.
Initial torque [1194] Initial torque value, applied immediately after excitation of the motor. It is calculated as the percentage from Max. torque [481] (page 63).  Initial torque [1194] Initial torque value, applied immediately after excitation of the motor. It is calculated as the percentage from Max. torque [481] (page 63).  Initial torque [1194] Initial torque value, applied immediately after excitation of the motor. It is calculated as the percentage from Max. torque [481] (page 63).  Initial torque [181] (page 63).  Initial torque value, applied immediately after excitation of the motor. It is calculated as the percentage from Max. torque [481] (page 63).  Introdue [1526] Torque setpoint as torque feedforward configuration.  Introdue off  Introdue feedforward serves to eliminate the speed error in transient states.  None   Speed setpoint   IRC1   IRC2   ARC  FF torque corr.   Correction coefficient for torque feedforward control of speed.  Introdue feedforward serves to eliminate the speed error in transient states.  Introdue feedforward serves to eliminate the speed error in transient states.  Introdue feedforward serves to eliminate the speed error in transient states.  Introduction feedforward serves to eliminate the speed error in transient states.  Introduction feedforward serves to eliminate the speed error in transient states.  Introduction feedforward serves to eliminate the speed error in transient states.  Introduction feedforward serves to eliminate the speed error in transient states.  Introduction feedforward serves to eliminate the speed error in transient states.  Introduction feedforward serves to eliminate the speed error in transient states.  Introduction feedforward serves to eliminate the speed error in transient states.  Introduction feedforward serves to eliminate the speed error in transient states.  Introduction feedforward serves to eliminate the speed error in transient states.  Introduction feedforward serves to eliminate the speed error in transient states.  Introduction feedfo		symbol.	itly on its
Initial torque [1194]			0,00 Hz
Torque setpoint feedforward [1526]  Turned off   Turned on  Torque ff source [1538]  None   Speed setpoint   IRC1   IRC2   ARC  FF torque corr. [1151]  -50,00 ÷ 50,00  Torque ff derivative of speed). If Control type [835] (page 56) is set to position and position Master [1523] (page 66) is turned on, this parameter is ignored.  Turned off   Turned on   Turned on   Turned off   Turned off   Turned on   Turned off   Tur	0,00 ÷ CC Dynamics [447]		
Torque setpoint feedforward [1526]  Turned off   Turned on  Torque ff source [1538]  Source of torque feedforward. This feedforward is proportional to speed derivative. Feed-forward serves to eliminate the speed error in transient None  None   Speed setpoint   IRC1   IRC2   ARC  FF torque corr. [1151]  -50,00 ÷ 50,00  Torque feedforward dynamics - frequency bandwidth of acceleration observer (derivative of speed). If Control type [835] (page 56) is set to position and Position Master [1523] (page 66) is turned on, this parameter is ignored.	Initial torque [1194]	Initial torque value, applied immediately after excitation of the motor. It is calculated as the percentage from Max. torque [481] (page 63).	0,0 %
Turned off   Turned on  Torque ff source   Source of torque feedforward. This feedforward is proportional to speed derivative. Feed-forward serves to eliminate the speed error in transient None   Speed setpoint   IRC1   IRC2   ARC  FF torque corr.   Correction coefficient for torque feedforward control of speed.   1,00  Torque dynamics [1527]   Torque feedforward dynamics - frequency bandwidth of acceleration observer (derivative of speed). If Control type [835] (page 56) is set to position and 50,0 Hz Position Master [1523] (page 66) is turned on, this parameter is ignored.	0,0 % ÷ 100,0 %		
Torque ff source   Source of torque feedforward. This feedforward is proportional to speed derivative. Feed-forward serves to eliminate the speed error in transient None   Speed setpoint   IRC1   IRC2   ARC    FF torque corr. [1151]   Correction coefficient for torque feedforward control of speed.   1,00    Torque dynamics [1527]   Torque feedforward dynamics - frequency bandwidth of acceleration observer (derivative of speed). If Control type [835] (page 56) is set to position and 50,0 Hz Position Master [1523] (page 66) is turned on, this parameter is ignored.	feedforward [1526]	Torque setpoint as torque reediorward configuration.	
derivative. Feed-forward serves to eliminate the speed error in transient None    Speed setpoint   IRC1   IRC2   ARC			
FF torque corr. Correction coefficient for torque feedforward control of speed. 1,00  -50,00 ÷ 50,00  Torque dynamics [1527]  ff. Torque feedforward dynamics - frequency bandwidth of acceleration observer (derivative of speed). If Control type [835] (page 56) is set to position and 50,0 Hz Position Master [1523] (page 66) is turned on, this parameter is ignored.	[1538]	derivative. Feed-forward serves to eliminate the speed error in transient states.	None
[1151] Correction coefficient for torque feedforward control of speed.  -50,00 ÷ 50,00  Torque dynamics [1527]  ff. (derivative of speed). If Control type [835] (page 56) is set to position and Position Master [1523] (page 66) is turned on, this parameter is ignored.			
Torque feedforward dynamics - frequency bandwidth of acceleration observer (derivative of speed). If Control type [835] (page 56) is set to position and 50,0 Hz Position Master [1523] (page 66) is turned on, this parameter is ignored.	[1151]	Correction coefficient for torque feedforward control of speed.	1,00
dynamics [1527] (derivative of speed). If Control type [835] (page 56) is set to position and 50,0 Hz Position Master [1523] (page 66) is turned on, this parameter is ignored.	-50,00 ÷ 50,00		
	Torque ff. dynamics [1527]	(derivative of speed). If Control type [835] (page 56) is set to position and	50,0 Hz
	0,0 Hz ÷ 1000,0 Hz		

#### **SENSORLESS VECTOR**

Group of parameters number [468]

Setting the parameters of the speed observer for the sensorless vector control.

MENU \ SETTINGS \ CONTROL AND REGULATION \ VECTOR CONTROL \ SENSORLESS VECTOR

Name [ID] Description Def.	Name [ID]	Description	Def.
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#### **UNIFREM v.3.28x**

Name [ID]	Description	Def.
Adapt. damping [470]	Damping coefficient of the motor mathematical model adaptation controller.	1,0
0,1 ÷ 3,0		
Adapt. dynamics [469]	II) ynamics of the motor mathematical model adaptation controller	40 Hz
1 Hz ÷ 300 Hz		
Coef. avoid 0Hz [1184]	Zero speed avoiding coefficient, it is used for flux change for rapid change of stator frequency. Value 1 means no flux change.	1,00
0,50 ÷ 1,50		

#### **POSITIONING**

Group of parameters number [832]

Parameters for simple single-axis position control applications. Position control can be turned on by the parameter Control type [835] (page 56). For setting the position control, it is necessary to set up source of position setpoint Pos. source [1136] (page 52), feedback Pos. feedback source [1141] (page 65), position limits Min. position setpoint [1139] (page 52) and Max. position setpoint [1140] (page 52) and position calibration Pos. calib. source [1144] (page 65).

MENU \ SETTINGS \ CONTROL AND REGULATION \ VECTOR CONTROL \ POSITIONING

MENU \ SETTINGS \ CONTROL AND RI	EGULATION \ VECTOR CONTROL \ POSITIONING	
Name [ID]	Description	Def.
POSC P term [1524]	P term of PI position controller.	100,00
0,00 ÷ 2000,00		
POSC. I term [1525]	I term of PI position controller.	0,0000
0,0000 ÷ 5,0000		
Pos. feedback source [1141]	Selecting the source of the position feedback (Position [1147] (page 17)).	IRC1
IRC1	Position feedback is evaluated from IRC1.	
IRC2	Position feedback is evaluated from IRC2.	
IRC1-IRC2	Position feedback is evaluated as the difference of IRC1 and	IRC2.
ARC	Position feedback is evaluated from the absolute position sen	sor.
Special	Special feedback source, feedback value is taken from S[1142] (page 65).	pecial position
Special position [1142]	Value of special position source.	0,000 m
Min. position setpoint [1139] ÷ Max. position setpoint [1140]	•	
Position overflow [1143]	The maximum position (absolute value) at which the position overflows. By setting it to zero, the position never overflows.	0,000 m
0,000 m ÷ 1E007 m		
Pos. calib. source [1144]	Source of the position calibration. The position will be set to the value Calibration pos. [834] (page 65).	None
Look choises of parameter's Qui	ck stop source. [986] (page 48)	
Calib. mode [1547]	Behavior of the position value during calibration.	calibrate IRC1
calibrate IRC1   calibrate IRC2   IRC1	calibrate IRC1,IRC2   calibrate ARC   copy IRC1 to IRC2	copy IRC2 to
Calibration pos. [834]	Value, which will be stored as position value on the rising edge of the calibration signal Pos. calib. source [1144] (page 65).	
Min. position setpoint [1139] ÷ Max. position setpoint [1140]		
Calib. duration [1549]	Calibration behavior while the calibration is active.	continuous calib.
continuous calib.   rising edge   fa	alling edge	
Dead-zone stat. [1548]	Position dead-zone at zero speed.	0,00000000 m

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Name [ID]	Description	Def.
Min. position setpoint [1139] ÷		
Max. position setpoint [1140]		

#### SPECIAL CALIBRATION

Group of parameters number [833] Setting the special calibration source.

MENU \ SETTINGS \ CONTROL AND REGULATION \ VECTOR CONTROL \ POSITIONING \ SPECIAL CALIBRATION

Name [ID]	Description	Def.	
Calib. signal [1145]	Calibration signal. Either numerical or binary signal can be chosen.	[184] Bi inputs	nary
Signal			
Calibration active [455]	Position calibration turn on conditions (rising edge).		
	meter's Binary inputs [184] (page 17)		
Calibration inactive [453]	Position calibration deactivation conditions.		
Look choises of parar	neter's Binary inputs [184] (page 17)		
Position Master [1523]	Using the master for limiting the speed and acceleration of position setpoint.	Turned off	:
Turned off   Turned or	1		
Position ff source [1539]	Position feedforward configuration. Feed-forward serves to eliminate the speed error in transient states.	None	
None   IRC1   IRC2   <i>i</i>	ARC   IRC1-IRC2		
FF position corr. [1543]	Correction coefficient for position feed-forward control.	1,00	
-50,00 ÷ 50,00			

#### **STOPPING**

Group of parameters number [1215] Parameters for vector control STOP.

MENU \ SETTINGS \ CONTROL AND REGULATION \ VECTOR CONTROL \ STOPPING

Name [ID]	Description	Def.
	Converter stop type. Ramp-down to zero speed, step to zero speed, immediate stop (zero torque and turn off).	Ramp- down
	Motor performs an ramp-down to zero speed.	down
Step to 0	Motor stops to zero speed as fast as it can.	
Zero torque	Converter instantly turns off the motor, regardless of the rotor speed.	

#### **IDENTIFICATION**

Group of parameters number [1499]

Identification parameters of vector control.

MENU \ SETTINGS \ CONTROL AND REGULATION \ VECTOR CONTROL \ IDENTIFICATION

Name [ID]	Description	Def.
MADULLICATION	Run the online identification for selected drive parameters. Please, look to Manual for vector control setting.	
□ Rotor		
resistance Rr		
□ Stator		
resistance Rs		
□ Mutual		

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#### **UNIFREM v.3.28x**

Nama (ID)	Description	Def
Name [ID]	Description	Def.
inductance Lm		
□ Leakage		
inductance		
sigmaLs		
□ Moment of inertia J		
parameters	Turns on the saving the motor parameters - results of the online identification. selection is turned on, the converter will use the stored parameters for the next However, if the identification fails, a manual adjusting of the parameters m neccesary.	t start. ay be
adaptation ETP	Thermal adaptation of motor parameters according to measured temperature Temperature [869] (page 22) from External Thermal Protection. For proper opera thermal adaptivity it is necessary to use a temperature sensor with linear charact The temperature coefficient of resistance is set in parameter Coeff. therm. adal [1235] (page 45).	tion of eristic.
Identification status [994]	Diagnostics of the motor parameter identification.	
□ Nameplate calculation	Motor parameters were calculated from the nameplate values.	
□ Offline identification	Motor parameters were identified by the Offline identification.	
□ Online Rr	Rotor resistance was identified.	
□ Online Rs	Stator resistance was identified.	
□ Online Lm	Mutual inductance was identified.	
□ Online Lssigma	Leakage inductance was identified.	
	Inertia moment was identified.	
□ Mag. curve	Magnetization curve was identified.	
Identification fault [1093]		
□ RS out of range	Parameter is outside the permitted range of values. This is probably a misconfigu disconnected motor.	
	Parameter is outside the permitted range of values. This is probably a misconfigudisconnected motor.	red or
	Parameter is outside the permitted range of values. This is probably a misconfigu	red or
U	disconnected motor.	
	Parameter is outside the permitted range of values. This is probably a misconfigu	red or
	disconnected motor.	
□ Tr = 0		
□ 11 out of range	Parameter is outside the permitted range of values. This is probably a misconfigu disconnected motor.	
	Time reserved for identification has expired. No Start command was issued or operational conditions were not met.	other
□ Speed not reached	Speed required for identification was not reached. Probably because of high load motor shaft.	at the
□ High load	Identification has failed due to high motor load. Please, reduce the load.	

#### **VDC CONTROL**

Group of parameters number [1594] Parameters for features affecting DC voltage: kinetic backup and dynamic deceleration.

#### MENU \ SETTINGS \ CONTROL AND REGULATION \ VECTOR CONTROL \ VDC CONTROL

	Name [ID]	Description	Def.
DC [159:		Behavior at very high or very low voltage. Kinetic backup tries to prevent DC undervoltage, dynamic deceleration tries to prevent DC overvoltage.	
□ Kinetic backup   □ Dynamic deceleration			
P ter	m inv. [1595]	Inverted value (1/P) of the DC voltage P controller.	50 V

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Name [ID]	Description	Def.
1 V ÷ 150 V		
KB ref. voltage [808]	Voltage reference of the kinetic backup controller.	450,0 V
Undervoltage <sup>1</sup> ÷ Overvoltage <sup>2</sup>	<sup>1</sup> Refer to chapter 3.1 Undervoltage, overvoltage (str. 14) by product type. <sup>2</sup> Refer to chapter 3.1 Undervoltage, overvoltage (str. 14) by product type.	

#### 7.5.4 FREQUENCY RAMPS

Group of parameters number [106]

Setting the times for ramp-up, ramp-down and the output frequency limits.

#### MENU \ SETTINGS \ CONTROL AND REGULATION \ FREQUENCY RAMPS

Name [ID]	Description	Def.	
Min. frequency [110]	Minimal frequency.	0,00 Hz	
0,00 ÷ Max. frequency [111]	drive, which is superior to all other ways of entering the speed. For e	nal frequency, it is possible to define the maximal operating speed of the superior to all other ways of entering the speed. For example, defining the of the pump during the pressure regulation, to ensure lubrication and cooling sealings.	
Max. frequency [111]	Maximal frequency.	50,00 Hz	
	Using the maximal frequency, it is possible to define the maximal op drive, which is superior to all other ways of entering the speed.	erating speed of the	
Ramp type [107]	Setting the method of entering the frequency ramp parameters.	Time adherent	
Time adherent	For setting the ramp speed, the ramp-up (Ramp-up 1 time [116] (page 68), Ramp-up 2 t [118] (page 68)) and ramp-down (Ramp-down 1 time [119] (page 69), Ramp-down 2 t [120] (page 69)) time parameters [s] for single sections will apply.		
Slope adherent For setting the ramp speed, the ramp-up (Ramp-up 1 slope [124] (page 68), Ramp-down (Ramp-down 1 slope [127] (page 69), Ramp-down (Ramp-down 1 slope [127] (page 69)), R		ge 69), Ramp-down 2	

#### RAMP-UP

Group of parameters number [108]

Ramp-up settings. Restriction of motor acceleration.

#### MENU \ SETTINGS \ CONTROL AND REGULATION \ FREQUENCY RAMPS \ RAMP-UP

WENO TOETHINGO TOON	TROL AND REGULATION (FREQUENCY RAMPS (RAMP-UP	
Name [ID]	Description	Def.
Ramp-up 1 time [116]	Ramp-up time for the first section of the frequency ramp.	15,00 s
0,00 s ÷ 3000,00 s	First section of the ramp-up is from 0 Hz till the Ramp-up break [117] (page 68	3) value.
Ramp-up 2 time [118]	Ramp-up time for the second section of the frequency ramp.	15,00 s
	Second section of the ramp-up is from the value Ramp-up break [117] (page 6 parameter value Max. frequency [111] (page 68).	88) to the
Ramp-up break [117]	Ramp-up preak for the first section of the frequency ramp	50,00 Hz
0,00 ÷ Max. frequency [111]	If the ramp should be simple (single section), set this parameter to its maximun	n value.
	Setting the ramp-up slope from zero frequency to the frequency Ramp-up break [117] (page 68).	5,000 Hz/s
0,001 Hz/s ÷ 30000,000 Hz/s	It is actually the frequency ramp acceleration in the first ramp-up section.	
	Setting the ramp-up slope from frequency Ramp-up break [117] (page 68) to the frequency Max. frequency [111] (page 68).	5,000 Hz/s

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	Name [ID]	Description	Def.
0,00°	1 Hz/s 0,000 Hz/s	th is actually the frequency ramp acceleration in the second ramp-up section.	

#### RAMP-DOWN

Group of parameters number [115]

Ramp-down settings. Restriction of motor deceleration.

#### MENU \ SETTINGS \ CONTROL AND REGULATION \ FREQUENCY RAMPS \ RAMP-DOWN

Name [ID]	Description	Def.
Ramp-down 1 time [119]	Ramp-down time for the first section of the frequency ramp.	15,00 s
0,00 s ÷ 3000,00 s	First section of the ramp-down is from the value Ramp-down break [121] (page Hz.	69) to 0
Ramp-down 2 time [120]	Ramp-down time for the second section of the frequency ramp.	15,00 s
0,00 s ÷ 3000,00 s	Second section of the ramp-down is from the value Max. frequency [111] (page 6 parameter value Ramp-down break [121] (page 69).	8) to the
Ramp-down break [121]	Ramp-down break of the frequency ramp.	50,00 Hz
0,00 ÷ Max. frequency [111]	If the ramp should be simple (single section), set this parameter to its maximum valu	ıe.
Ramp-down 1 slope [127]		5,000 Hz/s
0,001 Hz/s ÷ 30000,000 Hz/s	The frequency ramp deceleration in the first ramp-down section.	
Ramp-down 2 slope [129]	Setting the ramp-down slope from frequency Max. frequency [111] (page 68) to the frequency Ramp-down break [121] (page 69).	5,000 Hz/s
0,001 Hz/s ÷ 30000,000 Hz/s	The frequency ramp deceleration in the second ramp-down section.	
[807]	the frequency setpoint has the opposite symbol as the frequency ramp output (Quick reverse command).	%
0,1 % ÷ 1000,0 %	The Quick reverse function serves for better drive control on manual control, no cranes and transport vehicles. For the Quick reverse function it is necessary to the kinetic energy through a braking module or flux braking.	nainly in dissipate

#### S-CURVE

Group of parameters number [872]

Setting the curvature of the frequency profile to the S shape.

Serves for the drive recoil restriction and a smoother operation of the device. It is mainly used for lift, traction and crane applications.

#### MENU \ SETTINGS \ CONTROL AND REGULATION \ FREQUENCY RAMPS \ S-CURVE

Name [ID]	Description	Def.
S-curve mode [874]	Turning on / off and the selection of the S-curve operation mode.	
	Turning on the curvature of the ramp functions. This option is superior to other curve modes in individual quadrants of the drive.	optional S-
□ S-curve ramp-up +	Turning on / off the S-curve for ramp-up from 0 to positive frequency.	
□ S-curve ramp-down +	Turning on / off the S-curve for ramp-down from positive frequency to 0.	
□ S-curve ramp-up -	Turning on / off the S-curve for ramp-up from 0 to negative frequency.	
□ S-curve ramp-down -	Turning on / off the S-curve for ramp-down from negative frequency to 0.	

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Name [ID]	Description	Def.
□ S splitting	Splitting the S-curve to two separate S sections if the ramp passes 0Hz on ramp-up	D.
	Setting the 5x higher insensitivity to changes of the frequency setpoint against the insensitivity +/- 0.01 % from Fnom. Insensitivity secures the operation of S-curve interfered frequency setpoint signals (for example AINx).	ne standard es even on
S-curve curvature [873]	Setting the curvature of the S-curve. It is the curvature degree of the characteristics.	100,0 %
1,0 % ÷ 100,0 %	When curvature equals 100%, the linear section will not be present during the rame when curvature equals 50%, there will be a linear section in the middle of the State duration of 50% of the total time. When curvature equals 0%, the whole rame ATTENTION! BY 100% curvature, the time needed to reach the frequency setpoing the time that is needed for the linear frequency rame.	i-curve with np is linear.

#### 7.5.5 MAXIMUM CURRENT AND VOLTAGE

Group of parameters number [1211]

Values of current and output voltage restrictions.

MENU \ SETTINGS \ CONTROL AND REGULATION \ MAXIMUM CURRENT AND VOLTAGE				
Name [ID]	Description	Def.		
Max. mot. current [5]	Maximal current on the converter output in motoric mode of operation .	5,10 A		
Magnetizing current [355] ÷ (I <sub>NK</sub> x 1,75) <sup>6</sup>	Upper limit of the motor current in the motoric mode of operation. This current is not exceeded in vector control mode or in V/f control mode, when the maximum current controller (MCC) in motoric mode is turned on. During fast load step changes can the current on the converter output shortly exceed this limit, it depends on the load inertia, rate of load and the MCC dynamics [351] (page 59).  6The value depends on the inverter power line. See installation manual.			
Max. regen. current [549]	Maximal current on the converter output in regenerative mode of operation.	5,10 A		
Magnetizing current [355] ÷ (I <sub>NK</sub> x 1,75) <sup>6</sup>	Upper limit of the motor current in the regenerative mode of operation. This current is not exceeded in vector control mode or in V/f control mode, when the maximum current controller (MCC) in regenerative mode is turned on. During fast load step changes can the current on the converter output shortly exceed this limit, it depends on the load inertia, rate of load and the MCC dynamics [351] (page 59).  6 The value depends on the inverter power line. See installation manual.			
Max. voltage [495]	Setting the voltage limit on the output of the frequency converter.	175,0 %		
5,0 % ÷ 200,0 %	In scalar control, voltage is limited to this value. In vector control it is used as saturation of the output of current controllers. Represents a percentage of the nominal voltage of the motor Nom. voltage [59] (page 43). This means that if the DC link has sufficient voltage it is possible to supply higher voltage to the motor. If the inverter is made for 400V and motor for 230V, by setting this parameter to 174%, an increase in motor power and operation with nominal torque up to 87Hz is achieved.			
Max. duty cycle [1289]	Maximum allowed duty cycle of the converter output power elements.	107,5 %		
0,0 % ÷ 130,0 %	This parameter limits the overmodulation and thus higher harmonic cor voltages and currents at the moment, when there is not not sufficient DC bucan be combined with a higher value of the parameter Max. voltage [495] (page 1495) (page 1495)	ıs voltage. It		

#### 7.5.6 FLYING START

Group of parameters number [373]

Parameters of the converter start mode when motor is rotating (flying start).

#### MENU \ SETTINGS \ CONTROL AND REGULATION \ FLYING START

Nar	ne [ID]	Description	Def.
Flyin: [374]	g start	Turning on the converter flying start to the rotating motor for control modes without speed feedback. In closed vector or V/f control (if the IRC functional feedback is working), the flying start is performed automatically, ignoring this parameter.	Turned off
Turne	ed off	Flying start function for rotating motor is turned off. Every drive start begins from	om zero

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Name [ID]	Description	Def.
	frequency. If START would be applied in this mode to rotating motor, fault E11-Ove (page 31)" or E4-Overvoltage (page 31)" can occur.	ercurrent
Accelerated	Direction and zero speed detection is performed on every start, which is followed by an eventual rotor speed search and flying start. This mode is suitable for drives with high moment of inertia and transportation vehicles drives.	
	Rotor speed search and flying start to the rotating motor is performed on every start. This mode is suitable for drives with high moment of inertia and transportation vehicles drives.	
F. start time [375]		1,5 s
e	Affects the speed and the accuracy of the frequency search. If the search time is too can cause the frequency to have a high deviaton from the real frequency, or it wil found at all.	short, it I not be
111a1/10 Katio	Defines the current value for the direction detection and the frequency search when phasing a spinning motor as a multiple of the magnetizing flux Magnetizing current [355] (page 44).	
$0,100 \div 3,000$	Better flying-start reliability is assured at a high search current, but a bigger brake applied to the rotor. Correct value is found as a compromise between excessive braken inaccurate detection of the rotor frequency.	

#### 7.5.7 VOLTAGE CONTROLLER (VC)

Group of parameters number [747]
Parameters of the voltage controller (VR) that includes both the KINETIC BACKUP controller and the DYNAMIC DECELERATION controller.

MENU \ SETTINGS \ C	CONTROL AND REGULATION \ VOLTAGE CONTROLLER (VC)	
Name [ID]	Description	Def.
(KB) [748]	Turning on of the kinetic backup (KB) controller, which maintains the voltage on a setpoint value KB setpoint [753] (page 71) during supply outage or voltage drop in the DC link by decreasing the output frequency, to keep the drive in operation. It is used to bypass short time power supply outage, e.g. on traction vehicles, but also on pumps and fans. Success condition is a sufficient moment of inertia of the load, whose kinetic energy is used to charge the DC link.	Turned off
Turned off	Kinetic backup is turned off.	
	Kinetic backup is turned on.	
KB setpoint [753]	Voltage setpoint of the kinetic backup controller.	450,0 V
Undervoltage <sup>1</sup> ÷ Overvoltage <sup>2</sup>	Voltage value of the DC link, which is kept when kinetic backup is active. <sup>1</sup> Refer to chapter 3.1 Undervoltage, overvoltage (str. 14) by product type. <sup>2</sup> Refer to chapter 3.1 Undervoltage, overvoltage (str. 14) by product type.	
Flux during KB [1178]	Coefficient of magnetic flux drop during kinetic backup activity.	0,60
0,30 ÷ 1,00	By decreasing the flux level it is possible to extend the time of backup during input outage. Value of 1.00 means no flux decrease.	voltage
(DD) [749]	Turning on the dynamic deceleration (DD) controller, which maintains the voltage on a setpoint value DD setpoint [754] (page 71) during excessive voltage in the DC link by increasing the output frequency, to keep the drive in operation. It is used to brake or stop drives with high moment of inertia, where the brake resistor is not available. It can be used to support other methods of braking (BM, flux braking). It is necessary to keep in mind that this function can, when wrongly configured and with an excess of energy on the motor shaft, cause an extension of the deceleration ramp at the STOP, or an increase of frequency to maximum.	Turned off
Turned off	Dynamic deceleration is turned off.	
	Dynamic deceleration is turned on.	_
Turned on - accel.	Dynamic deceleration is turned on and also the acceleration up to Fmax is allowed	l
DD setpoint [754]	Voltage setpoint of the dynamic deceleration controller.	650,0 V
	Voltage value of the DC link, at which the dynamic deceleration function starts, ar is kept by dynamic deceleration controller.	nd which

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#### **UNIFREM v.3.28x**

Name [ID]	Description	Def.
	<sup>1</sup> Refer to chapter 3.1 Undervoltage, overvoltage (str. 14) by product type. <sup>2</sup> Refer to chapter 3.1 Undervoltage, overvoltage (str. 14) by product type.	
P gain VC [751]	Gain value of the voltage controller (VC) proportional term.	0,500
0,000 ÷ 100,000	The higher the P term of VC value, the bigger the damping and lower the regulation by load steps. For the slow I-term of VC, lower gain is set and the highe set for faster I term, so the VC remains stable. When changing this parameter, we consulting this step always with the VONSCH s.r.o. service.	r gain is
I gain VC [752]	Gain value of the voltage controller (VC) integration term.	0,100
	Defines the regulation dynamics of the DC voltage using the VC. When chang parameter, we advise consulting this step always with the VONSCH s.r.o. service.	jing this
D gain VC [750]	Gain value of the voltage controller (VC) derivative term.	0,200
0,000 ÷ 100,000	The higher the D-term of VC, the more is the voltage regulation sensitive to rapid changes of the DC link. During sudden power supply outages, it is necessary to derivative term. Even a small derivative term can stabilize unstable controller osc When changing this parameter, we advise consulting this step always with the V s.r.o. service.	use the illations.
VC damping [1057]	Damping gain of voltage controller used for frequency stabilization.	0,000
0,000 ÷ 1000,000	Value of 0 means that the damping signal is not used.	
VC turn off freq. [1056]	Lower limit of the frequency band at which the voltage controller starts.	10,0 Hz
T	Regenerating is less effective on low speeds. This parameter defines the minin frequency, under which the voltage controller is turned off.	nal rotor

#### 7.5.8 BRAKE MODULE

Group of parameters number [376]

Brake module operation settings parameters.

Brake module (BM) is used for dissipation of excess energy, which is created during the motor regenerative operation or deexcitation of single-phase or other induction loads. Prerequisite activity is the connecting of brake resistor (BR) to BR and + power terminals. Thermal contact of BR can be connected to an binary input as RESET Reset source [704] (page 48) or External fault External fault source [225] (page 106).

MENU \ SETTINGS \ CONTROL AND REGULATION \ BRAKE MODULE

MENO (CETTINGS )	NTROL AND REGULATION \ BRAKE MODULE					
Name [ID]	Description	Def.				
Brake module [346]	Turning on the Brake module (BM) operation. BM serves for the energy transfer that flows back during the regenerative operation to the converter. Correct function is conditional to the braking resistor (BR) being connected to the power terminals BR and +.					
Turned off	Brake module is turned off.					
Turned on	Brake module is turned on and operates if the Braking Resistor (BR) is connect converter.	ted to the				
	Brake module is turned on and operates when the converter generates volta output.	ge on its				
BM operating voltage [377]	Brake module operation voltage.	685,0 V				
Undervoltage <sup>1</sup> ÷ Overvoltage <sup>2</sup>	When the value of this parameter is too high, the risk of the fault "E4-Overvoltage 31)" is high. Probability that this fault occurs in the first phase of breaking is high a BR of less power rating is used.  1 Refer to chapter 3.1 Undervoltage, overvoltage (str. 14) by product type.  2 Refer to chapter 3.1 Undervoltage, overvoltage (str. 14) by product type.	ge (page her when				
BM blocking [1204]	Setting the source of blocking the brake module operation. Thermal contact protects the brake module against damage. This parameter can select binary input BINx, where this contact is connected to, or the output of logical block.					
Look choises of parameter's Bit1 DS mask [553] (page 54)						
BM blocking fault [1205]	Evaluation of BM blocking fault.	Warning				
Warning	Warning " W53-BM blocking (page 29)" is evaluated during BM blocking.					

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Name [ID]	Description	
Fault	Fault " E47-BM blocking (page 33)" is evaluated during BM blocking.	

#### 7.5.9 FLUX BRAKING

Group of parameters number [774]

Flux Braking function settings parameters.

Flux braking is used for braking the drive when brake resistor is not connected, or to reinforce and complement other modes of braking [376] (page 72) or dynamic deceleration Dynamic deceleration (DD) [749] (page 71).

MENU \ SETTINGS \ CONTROL AND REGULATION \ FLUX BRAKING

Name [ID]	Description	Def.	
Turning on the Flux braking (FB) operation. Flux braking helps to decrease the amount of energy flowing back to the frequency converter by converting a part of the energy to motor heat. When increasing the DC-link voltage beyond the limit of the energy voltage FB [776] (page 73) then the motor excitation (V/f slope of magnetic flux) increases with an intensity proportional to the gain Flux braking gain [777] (page 73). Higher current flows in the motor. Because of this, the drive with this braking mode should be sufficiently temperature resistant or protected.		Turned off	
Turned off	Flux braking is turned off.		
Turned on	Flux braking is turned on.		
Operating voltage FB [776]	Flux braking operating voltage.	580,0 V	
Undervoltage <sup>1</sup> ÷ Overvoltage <sup>2</sup>	Value of the DC-link voltage, when the flux braking begins to operate.		
Flux braking gain [777]	Setting the gain of the flux brake.	0,20	
Too high gain can cause excessive rise of the motor current, up to fault " $E11$ -Overcurren (page 31)". Flux brake function is inactive when zero value is set. Correct value is selected as a compromise, so that the braking is reliable and the motor current is not unnecessarily high.			
	Time constant of the flux brake filter on the FB output signal.	100 ms	
	It helps to adjust the flux braking dynamics. In case of slow reactions, it is neces increase time constant of the filter and vice versa, when oscillations occur, decrease		

#### 7.5.10 POWER RESTRICTION

Group of parameters number [811]

Converter power restriction conditions setting. Power restriction is used for keeping the drive in operation during extreme load or thermal conditions.

	NTROL AND REGULATION \ POWER RESTRICTION	Def.
Name [ID]	Description	
Power restriction (PR) [766]	Selecting the operating mode of the converter power restriction (PR). PR starts decreasing the current restriction and prevents the occurrence of faults that could stop the drive operation.  If it is necessary to keep the converter operating even in adverse temperature or load conditions, it is necessary to activate the power restriction mode.	
III EIOM OVENOSO	After exceeding the converter overload Thermal integral INV [31] (page 2 90% value, power will be restricted.	24) beyond the
	After exceeding the temperature Cooler temperature [74] (page 24) beset by the parameter Cooler temperature warning [767] (page 109), restricted.	
	After exceeding the motor overload Thermal integral MT [33] (page 24) be value, power will be restricted.	eyond the 90%
	After exceeding the temperature ETP Temperature [869] (page 22) eva external temperature sensor, power will be restricted.	luated from an

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#### **UNIFREM v.3.28x**

Name [ID]	Description	Def.
restriction signal	Converter power restriction after exceeding the parameter value PR Signa 74) beyond the value PR signal limit [1089] (page 74).	
PR Signal [1088]	Selection of the signal, according to which the power will be restricted by an active selection of the power restriction source Power restriction (PR) [766] (page 73) - from the power restriction signal	
Signal		
PR signal limit [1089]	Signal limit PR Signal [1088] (page 74), beyond which the converter restricts the power.	55,0 °C
0,0 °C ÷ 200,0 °C		
P gain PR [1090]	Gain value of the power restriction (PR) controllers proportional term.	1,0000
1000,0000	PR controller works only when using the PR source active selection f restriction signal. If the proportional gain is negative, then regulation error	is inverted.
I gain PR [1091]	Integration time constant value of the power restriction (PR) controllers proportional term.	1,00 s
	PR controller works only when using the PR source active selection f restriction signal.	rom the power

### 7.6 INPUTS AND OUTPUTS

Group of parameters number [216] Setting of the control, digital and analog inputs and outputs of converter.

#### 7.6.1 BINARY INPUTS

Group of parameters number [143] Binary (digital) inputs setting.

MENU \ SETTINGS \ INPUTS AND OUTPUTS \ BINARY INPUTS

MICINO (OCTIVI	NGS (INPUTS AND OUTPUTS (BINARY INPUTS	
Name [ID]	Description	Def.
BIN HW Type [172]	Binary inputs hardware evaluation setting. The evaluation covers all digital inputs simultaneously.	24V Level
0V Level	Individual binary inputs X1:1, X1:2, X1:3, X1:4, X1:5, X1:6 are active when 0V connected (Terminal X1:10).	voltage is
24V Level	Individual binary inputs X1:1, X1:2, X1:3, X1:4, X1:5, X1:6 are active when 24V connected (Terminal X1:8).	voltage is
BIN1 Filter [178]	, 3	10 ms
30000 ms	Binary input is switched on when the voltage level defined by parameter BIN HW (page 74) is present longer than the value of this parameter and is switched off when is not present longer than the value of this parameter.	the voltage
BIN1 Logic [716]	Determines the binary input evaluation mode. Binary input hardware settings need to be taken into account.	Direct
Direct	If the HW Type is set to 24V, then the BIN is active if there is 24V on the input. If the best to 0V, then the BIN is active on 0V.	HW Type is
	If the HW Type is set to $24V$ , then the BIN is active by $0V$ . If the HW Type is set to $0$ BIN is active by $24V$ .	V, then the
BIN2 Filter [179]	Time constant of the binary signal filter.	10 ms
0 ms ÷ 30000 ms	Binary input is switched on when the voltage level defined by parameter BIN HW (page 74) is present longer than the value of this parameter and is switched off when is not present longer than the value of this parameter.	the voltage
BIN2 Logic [717]	Determines the binary input evaluation mode. Binary input hardware settings need to be taken into account.	Direct
	s of parameter's BIN1 Logic [716] (page 74)	
BIN3 Filter [180]	Time constant of the binary signal filter.	10 ms
0 ms ÷ 30000 ms	Binary input is switched on when the voltage level defined by parameter BIN HW (page 74) is present longer than the value of this parameter and is switched off when	, L 2

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#### **UNIFREM v.3.28x**

Name [ID]	Description	Def.
	is not present longer than the value of this parameter.	
BIN3 Logic [718]	Determines the binary input evaluation mode. Binary input hardware settings need to be taken into account.	Direct
	s of parameter's BIN1 Logic [716] (page 74)	
BIN4 Filter [181]	Time constant of the binary signal filter.	10 ms
30000 ms	Binary input is switched on when the voltage level defined by parameter BIN HW (page 74) is present longer than the value of this parameter and is switched off when is not present longer than the value of this parameter.	the voltage
BIN4 Logic [719]	Determines the binary input evaluation mode. Binary input hardware settings need to be taken into account.	Direct
	s of parameter's BIN1 Logic [716] (page 74)	
BIN5 Filter [182]	Time constant of the binary signal filter.	10 ms
0 ms ÷ 30000 ms	Binary input is switched on when the voltage level defined by parameter BIN HW (page 74) is present longer than the value of this parameter and is switched off when is not present longer than the value of this parameter.	the voltage
BIN5 Logic [720]	Determines the binary input evaluation mode. Binary input hardware settings need to be taken into account.	Direct
	s of parameter's BIN1 Logic [716] (page 74)	
BIN6 Filter [183]	Time constant of the binary signal filter.	10 ms
30000 ms	Binary input is switched on when the voltage level defined by parameter BIN HW (page 74) is present longer than the value of this parameter and is switched off when is not present longer than the value of this parameter.	the voltage
BIN6 Logic [721]	Determines the binary input evaluation mode. Binary input hardware settings need to be taken into account.	Direct
Look choise:	s of parameter's BIN1 Logic [716] (page 74)	

#### 7.6.2 ANALOG INPUTS

Group of parameters number [144]

Settings of the analog inputs, which are used for input, setting or continuous measurement of signals like frequency setpoint, pressure, fluid level etc.

#### AIN1

Group of parameters number [147] First analog input.

### MENU \ SETTINGS \ INPUTS AND OUTPUTS \ ANALOG INPUTS \ AIN1

MENO / SE	TTINGS \ INPUTS AND OUTPUTS \ ANALOG INPUTS \ AIN1	
Name [ID]	Description	Def.
AIN1 Type [153]	Analog input type.	0-10V
0-10V	Analog input level corresponds with the voltage, which is measured between the terminals X1:11 and X1:12 in the 0 to 10V(~0 až 100%) DC range.	
2-10V	Analog input level corresponds with the voltage, which is measured between the terminals X1:11 and X1:12 in the 2 to 10V(~0 až 100%) DC range. If this voltage drops under the 2V limit, the frequency converter generates the fault " E25-Interrupted AIN1 (page 32)". Fault evaluation can be turned off using AIN Fault [837] (page 106).	
0-20mA	Analog input level corresponds with the current, which is measured between the to and X1:12 in the 0 to 20mA(~0 až 100%) range.	erminals X1:11
4-20mA	Analog input level corresponds with the current, which is measured between the terminals X1:11 and X1:12 in the 4 to 20mA(~0 až 100%) range. If this voltage drops under the 4 mA limit, the frequency converter generates the fault " E25-Interrupted AIN1 (page 32)". Fault evaluation can be turned off using AIN Fault [837] (page 106).	
AIN1	Time constant of first-order filter of the analog input.	100 ms

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#### **UNIFREM v.3.28x**

Name [ID]	Description	Def.
Filter [254]		
0 ms ÷ 30000 ms		

#### **SPECIAL SETTING AIN1**

Group of parameters number [150]

Analog input mapping setting for the selected parameter. Value of this parameter will be affected by the analog input value.

MENU \ SETTINGS \ INPUTS AND OUTPUTS \ ANALOG INPUTS \ AIN1 \ SPECIAL SETTING AIN1

Name [ID]	Description	Def.
IAINT SIONALIZSTI	Selection of the signal that will be linearly recalculated according to the analog input.	-
Signal		
Signal (AIN1_A) [253]	Signal value for the analog input level at point A.	-
- ÷ -		
Signal (AIN1_B) [252]	Signal value for the analog input level at point B.	-
- ÷ -		
AIN1_A [949]	Analog input level at point A.	0,00 V
0,00 V ÷ 10,00 V		
AIN1_B [950]	Analog input level at point B.	10,00 V
0,00 V ÷ 10,00 V		•

#### AIN2

Group of parameters number [149]

Second analog input.

MENU \ SETTINGS \ INPUTS AND OUTPUTS \ ANALOG INPUTS \ AIN2

Name [ID]	Description	Def.	
AIN2 Type [154]	Analog input type.	0-10 V	
0-10 V	Analog input value corresponds with the voltage, which is measured between the terminals X1:13 and X1:14 in the 0V to 10V DC range.		
2-10 V	Analog input value corresponds with the voltage, which is measured between the terminals X1:13 and X1:14 in the 2V to 10V DC range. If this voltage drops under the 2V limit, the frequency converter generates the fault " E26-Interrupted AIN2 (page 32)". Fault evaluation can be turned off using AIN Fault [837] (page 106).		
0-20 mA	Analog input value corresponds with the current, which is measured between the terminals X1:13 and X1:14 in the 0 to 20mA range.		
4-20 mA	Analog input value corresponds with the current, which is measured between the terminals X1:13 and X1:14 in the 4 to 20mA range. If this voltage drops under the 4 mA limit, the frequency converter generates the fault " E26-Interrupted AIN2 (page 32)". Fault evaluation can be turned off using AIN Fault [837] (page 106).		
AIN2 Filter [262]	Time constant of first-order filter of the analog input.	100 ms	
0 ms ÷ 30000			

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VO	NSC	H®
V		И

Name [ID]	Description	Def.
ms		

#### **SPECIAL SETTING AIN2**

Group of parameters number [155]

Analog input mapping setting for the selected parameter. Value of this parameter will be affected by the analog input value.

MENU \ SETTINGS \ INPUTS AND OUTPUTS \ ANALOG INPUTS \ AIN2 \ SPECIAL SETTING AIN2

MENO (CETTINGS (IN) C	TS AND OUTPUTS (ANALOG INPUTS (AINZ (SPECIAL SETTING AINZ	_
Name [ID]	Description	Def.
IAINZ SIGNALIZSYL	Selection of the signal that will be linearly recalculated according to the analog input.	-
Signal		
Signal (AIN2_A) [261]	Signal value for the analog input level at point A.	-
- ÷ -		
Signal (AIN2_B) [260]	Signal value for the analog input level at point B.	-
- ÷ -		
<b>AIN2_A [951]</b> 0,00 V ÷ 10,00 V	Analog input level at point A.	0,00 V
AIN2_B [952]	Analog input level at point B.	10,00 V
0,00 V ÷ 10,00 V		

#### AIN3

Group of parameters number [148]

Third analog input. Not available for the UNIFREM 400 M converter.

MENU \ SETTINGS \ INPUTS AND OUTPUTS \ ANALOG INPUTS \ AIN3

	TINGS (INPUTS AND OUTPUTS (ANALOG INPUTS (AIN3	
Name [ID]	Description	Def.
AIN3 Type [268]	Analog input type.	0-10 V
	Analog input level corresponds with the voltage, which is measured between the to and X1:16 in the 0 to 10V DC range.	erminals X1:15
2-10 V	Analog input level corresponds with the voltage, which is measured between the terminals X1:15 and X1:16 in the 2 to 10V DC range. If this voltage drops under the 2V limit, the frequency converter generates the fault " E27-Interrupted AIN3 (page 32)". Fault evaluation can be turned off using AIN Fault [837] (page 106).	
	Analog input level corresponds with the current, which is measured between the terminals X1:15 and X1:16 in the 0 to 20mA range.	
4-20 mA	Analog input level corresponds with the current, which is measured between the to and X1:16 in the 4 to 20mA range. If this voltage drops under the 4 mA limit, converter generates the fault " E27-Interrupted AIN3 (page 32)". Fault evaluation causing AIN Fault [837] (page 106).	the frequency
AIN3 Filter [272]	Time constant of first-order filter of the analog input.	100 ms
0 ms ÷ 30000 ms		

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#### **SPECIAL SETTING AIN3**

Group of parameters number [156]

Analog input mapping setting for the selected parameter. Value of this parameter will be affected by the analog input value.

MENU \ SETTINGS \ INPUTS AND OUTPUTS \ ANALOG INPUTS \ AIN3 \ SPECIAL SETTING AIN3

Name [ID]	Description	Def.
IAINA SIONALIZMAL	Selection of the signal that will be linearly recalculated according to the analog input.	-
Signal		
Signal (AIN3_A) [270]	Signal value for the analog input level at point A.	-
- ÷ -		
Signal (AIN3_B) [271]	Signal value for the analog input level at point B.	-
- ÷ -		
AIN3_A [953]	Analog input level at point A.	0,00 V
0,00 V ÷ 10,00 V		
AIN3_B [954]	Analog input level at point B.	10,00 V
0,00 V ÷ 10,00 V		

#### AIN4

Group of parameters number [152]

Fourth analog input. Not available for the UNIFREM 400 M converter.

#### MENU \ SETTINGS \ INPUTS AND OUTPUTS \ ANALOG INPUTS \ AIN4

Name [ID]	Description	
AIN4 Type [274]	Analog input type.	0-10 V
0-10 V	Analog input value corresponds with the voltage, which is measured between the to and X1:18 in the 0 to 10V DC range.	erminals X1:17
2-10 V	Analog input value corresponds with the voltage, which is measured between the terminals X1:17 and X1:18 in the 2 to 10V DC range. If this voltage drops under the 2V limit, the frequency converter generates the fault " E28-Interrupted AIN4 (page 32)". Fault evaluation can be turned off using AIN Fault [837] (page 106).	
0-20 mA	Analog input value corresponds with the current, which is measured between the terminals X1:17 and X1:18 in the 0 to 20mA range.	
4-20 mA	Analog input value corresponds with the current, which is measured between the terminals X1:17	
AIN4 Filter [278]	Time constant of first-order filter of the analog input.  100 ms	
0 ms ÷ 30000 ms		

#### SPECIAL SETTING AIN4

Group of parameters number [199]

Analog input mapping setting for the selected parameter. Value of this parameter will be affected by the analog input value.

MENU \ SETTINGS \ INPUTS AND OUTPUTS \ ANALOG INPUTS \ AIN4 \ SPECIAL SETTING AIN4

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#### **UNIFREM v.3.28x**

Name [ID]	Description	Def.
AIN4 Signal [275]	Selection of the signal that will be linearly recalculated according to the analog input.	-
Signal		
Signal (AIN4_A) [276]	Signal value for the analog input level at point A.	-
- ÷ -		
Signal (AIN4_B) [277]	Signal value for the analog input level at point B.	-
- ÷ -		
AIN4_A [955]	Analog input level at point A.	0,00 V
0,00 V ÷ 10,00 V		
AIN4_B [956]	Analog input level at point B.	10,00 V
0,00 V ÷ 10,00 V		·

#### 7.6.3 RELAY OUTPUTS

Group of parameters number [146]

Relay outputs setting, which can be used for signalization of discrete values and events of the converter, e.g. fault, run, setpoint achieved.

#### Relay 1

Group of parameters number [186]

Relay 1 setting. Relay is connected to the terminals: NC - X2:25, COM - X2:26, NO - X2:27 (NC - X2:24, COM - X2:25, NO - X2:26 for UNIFREM 400 M).

#### MENU \ SETTINGS \ INPUTS AND OUTPUTS \ RELAY OUTPUTS \ RELAY 1

Name [ID]	Description De	
R1 Source [697]	Relay switching function setting.	Motor operation
Motor operation	Relay will switch on when the converter is in start (running).	
Ready	Relay will switch on when the converter is READY.	
Fault	Relay wil switch on when the fault in the converter occurs.	
Brake	Relay will switch on when the mechanical brake function is activated, pleas (page 100).	se see [517]
F=zel	Relay will switch on after reaching the setpoint frequency.	
Special	Relay will switch on after satisfying the conditions in the submenu SPECIAL SE	TTING.
R1 switch-on time [307]	The relay switch-on time delay.	0,00 s
0,00 s ÷ 3600,00 s	After establishment of the switch condition, the relay will switch-on after a sele of time.	cted amount
R1 switch-off time [308]	The relay switch-off time delay.	0,00 s
0,00 s ÷ 3600,00 s	After termination of the switch condition, the relay will switch-off after a selecte time.	ed amount of
	Determines the relay output evaluation mode. The condition will be evaluated first, then the switch times will be evaluated and the relay logic will be evaluated last.	
Direct	If the switch conditions are met, the relay will switch on.	
Inverted	If the switch conditions are met, the relay will switch off.	_

#### **SPECIAL SETTING R1**

Group of parameters number [221]

Special function setting for relay 1. R1 Source [697] (page 79) must be chosen as "Special".

MENU \ SETTINGS \ INPUTS AND OUTPUTS \ RELAY OUTPUTS \ RELAY 1 \ SPECIAL SETTING R1

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Name [ID]	Description	Def.	
R1 Signal [189]	Signal that is evaluated for the relay switch. Either numeric or discrete signal can be chosen.	[76] Converter state	
Signal			
R1 switch-on [301]	Conditions for R1 switch-on.	Run	
	ook choises of parameter's Converter state [76] (page 23)		
R1 switch-off [309]	Conditions for R1 switch-off.		
Look choises of p	parameter's Converter state [76] (page 23)		

#### Relay 2

Group of parameters number [187]

Relay 2 setting. Relay is connected to the terminals: NC - X2:28, COM - X2:29, NO - X2:30 (NC - X2:21, COM - X2:22, NO - X2:23 for UNIFREM 400 M).

#### MENU \ SETTINGS \ INPUTS AND OUTPUTS \ RELAY OUTPUTS \ RELAY 2

MENU (SETTINGS	(INPUTS AND OUTPUTS ( RELAY OUTPUTS ( RELAY 2	
Name [ID]	Description	Def.
R2 Source [698]	Relay switching function setting. Functionality is the same as RELAY 1 R1 Source [697] (page 79).	Fault
Look choises of	parameter's R1 Source [697] (page 79)	
R2 switch-on time [316]	Relay switch-on time delay.	0,00 s
3600,00 s	After establishment of the switch condition, the relay will switch-on after a selected a of time.	mount
R2 switch-off time [317]	Relay switch-off time delay.	0,00 s
3600.00 s	If the switch condition is no longer valid, the relay remains switched on for a seamount of time.	
R2 Logic [756]	Determines the relay output evaluation mode. The condition will be evaluated first, then the switch times will be evaluated and the relay logic will be evaluated last.	Direct
Direct	If the switch conditions are met, the relay will switch on.	
Inverted	If the switch conditions are met, the relay will switch off.	

#### SPECIAL SETTING R2

Group of parameters number [223]

Special function setting for relay 2. R2 Source [698] (page 80) must be chosen as "Special".

#### ${\tt MENU \setminus SETTINGS \setminus INPUTS \ AND \ OUTPUTS \setminus RELAY \ OUTPUTS \setminus RELAY \ 2 \setminus SPECIAL \ SETTING \ R2}$

Name [ID]	Description		Def.
	Signal that is evaluated for the relay switch. Either numeric or discrete signal can be chosen.	[76] state	Converter
Signal			
R2 switch-on [313]	Conditions for R2 switch-on.	Fault	
	arameter's Converter state [76] (page 23)		
R2 switch-off [314]	Conditions for R2 switch-off.		
Look choises of p	arameter's Converter state [76] (page 23)		

#### Relay 3

Group of parameters number [188]

Relay 3 setting. Not available for the UNIFREM 400 M converter. Relay is connected to the terminals: NC - X2:31, COM - X2:32, NO - X2:33.

MENU\SETTINGS\INPUTS AND OUTPUTS\RELAY OUTPUTS\RELAY 3

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Name [ID]	Description	Def.
R3 Source [699]	Relay switching function setting. Functionality is the same as RELAY 1 R1 Source [697] (page 79).	Ready
Look choises of	parameter's R1 Source [697] (page 79)	
R3 switch-on time [324]	Relay switch-on time delay.	0,00 s
	After establishment of the switch condition, the relay will switch-on after a selected a of time.	amount
R3 switch-off time [325]	Relay switch-off time delay.	0,00 s
3600.00 s	If the switch condition is no longer valid, the relay remains switched on for a seamount of time.	
R3 Logic [757]	Determines the relay output evaluation mode. The condition will be evaluated first, then the switch times will be evaluated and the relay logic will be evaluated last.	Direct
Direct	If the switch conditions are met, the relay will switch on.	
Inverted	If the switch conditions are met, the relay will switch off.	

#### **SPECIAL SETTING R3**

Group of parameters number [226]

Special function setting for relay 3. R3 Source [699] (page 81) must be chosen as "Special". Not available for the UNIFREM 400 M converter.

MENU \ SETTINGS \ INPUTS AND OUTPUTS \ RELAY OUTPUTS \ RELAY 3 \ SPECIAL SETTING R3

Name [ID]	Description	D	ef.
	Signal that is evaluated for the relay switch. Either numeric or discrete signal can be chosen.	[76] ( state	Converter
Signal			
R3 switch-on [321]	Conditions for R3 switch-on.	Ready	
	Look choises of parameter's Converter state [76] (page 23)		
R3 switch-off [322]	Conditions for R3 switch-off.		
Look choises of p	Look choises of parameter's Converter state [76] (page 23)		

#### 7.6.4 ANALOG OUTPUTS

Group of parameters number [145]

Analog outputs settings. Analog outputs are used to transfer continuous signals and quantities of the converter to superior control and diagnostic systems such as display units, PLC or measuring instruments.

#### A01

Group of parameters number [370]

First analog output is connected to the terminal: Plus - X1:19, Minus - X1:20 (Plus - X1:15, Mínus - X1:16 for UNIFREM 400 M).

MENU \ SETTINGS \ INPUTS AND OUTPUTS \ ANALOG OUTPUTS \ AO1

Name [ID]	Description	Def.	
AO1 Type [358]	Analog output type.	0-20mA	
Turned off	Analog output is turned off. The output is 0mA	•	
0-20mA	Analog output operates in the 0-20mA range.		
4-20mA	Analog output operates in the 4-20mA range.		
AO1 Source [1076]	Analog output quantity selection.	Freq. INV abs.	
Freq. INV abs.	The output value is taken from Freq. INV abs.	[472] (page 16).	
MT Current	The output value is taken from Current MT [42	] (page 16).	
Power	The output value is taken from Power [66] (pa	ige 16).	
ETP Current	The output value is taken from ETP Current [8	The output value is taken from ETP Current [870] (page 22).	
Torque	The output value is taken from Torque [69] (page 16).		

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Name [ID]	Description	Def.
Special	The output value is taken from Special signal AOx.	
Signal (AO1_A) [360]	Signal value for the analog output level at point A.	0,00 Hz
0,00 ÷ Max. frequency [111]		
Signal (AO1_B) [361]	Signal value for the analog output level at point B.	50,00 Hz
0,00 ÷ Max. frequency [111]		
AO1_A [941]	Analog output level at point A.	0,00 mA
0,00 mA ÷ 20,00 mA		
AO1_B [942]	Analog output level at point B.	20,00 mA
0,00 mA ÷ 20,00 mA		
AO1 Signal [359]	Selection of special signal for the analog output.	[472] Freq. INV abs.
Signal		

#### A02

Group of parameters number [371]

Second analog output is connected to the terminal: Plus - X1:21, Minus - X1:22 (Plus - X1:17, Minus - X1:16 for UNIFREM 400 M).

MENU \ SETTINGS \ INPUTS AND OUTPUTS \ ANALOG OUTPUTS \ AO2

MENU (SETTINGS)	INPUTS AND OUTPUTS \ ANALOG OUTPUTS \ AO2	
Name [ID]	Description	Def.
AO2 Type [362]	Analog output type. Configuration possibilities are the same as in AO 1 AO1 Type [358] (page 81).	0-20mA
Look choises of p	arameter's AO1 Type [358] (page 81)	
AO2 Source [1077]	Analog output quantity selection. Configuration possibilities are the same as in AO 1 AO1 Source [1076] (page 81).	MT Current
Look choises of p	arameter's AO1 Source [1076] (page 81)	
Signal (AO2_A) [366]	Signal value for the analog output level at point A.	0,00 A
	<sup>4</sup> The value depends on the inverter power line. See installation manual.	
Signal (AO2_B) [368]	Signal value for the analog output level at point B.	6,00 A
0,00 ÷ I <sub>NK2</sub> 4	<sup>4</sup> The value depends on the inverter power line. See installation manual.	
AO2_A [945]	Analog output level at point A.	0,00 mA
0,00 mA ÷ 20,00 mA		
AO2_B [946]	Analog output level at point B.	20,00 mA
0,00 mA ÷ 20,00 mA		
AO2 Signal [364]	Selection of the signal that will linearly recalculate the analog output.	[42] Current MT
Signal		

#### AO3

Group of parameters number [372]

Third analog output is connected to the terminal: Plus - X1:23, Minus - X1:24. Not available for the UNIFREM 400 M converters.

MENU \ SETTINGS \ INPUTS AND OUTPUTS \ ANALOG OUTPUTS \ AO3

Name [ID]	Description	Def.
AO3 Type [363]	Analog output type. Configuration possibilities are the same as in AO 1 AO1 Type [358] (page 81).	0-20mA
Look choises of p	arameter's AO1 Type [358] (page 81)	
AO3 Source	Analog output quantity selection. Configuration possibilities are the same as in	Power

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#### **UNIFREM v.3.28x**

Name [ID]	Description	Def.
[1078]	AO 1 AO1 Source [1076] (page 81).	
Look choises of pa	arameter's AO1 Source [1076] (page 81)	
Signal (AO3_A) [367]	Signal value for the analog output level at point A.	0,0 W
-3E9 W ÷ 3E9 W		
Signal (AO3_B) [369]	Signal value for the analog output level at point B.	6000,0 W
-3E9 W ÷ 3E9 W		
AO3_A [947]	Analog output level at point A.	0,00 mA
0,00 mA ÷ 20,00 mA		
AO3_B [948]	Analog output level at point B.	20,00 mA
0,00 mA ÷ 20,00 mA		
AO3 Signal [365]	Selection of the signal that will linearly recalculate the analog output.	[66] Power
Signal		

#### 7.6.5 IRC1

Group of parameters number [435]

Setting the IRC1 sensor parameters, which is used for exact rotor speed and position measurement. This sensor can be connected to RM-UNI\_IRC1 extension module. Speed is displayed in the parameter Frequency IRC1 [434] (page 19).

#### MENU \ SETTINGS \ INPUTS AND OUTPUTS \ IRC1

Name	[ID]	Description	Def.
IRC1 [436]	pulses	Number of IRC pulses per turn from the sensor nameplate.	1024
0 ÷ 40000			
Speed period [437]	IRC1	Speed calculation period of IRC2. Increasing the parameter values increases the speed resolution and decreases the quantization noise, however, a high value can cause a negative effect on the speed control quality.	
1 ÷ 100			
IRC1 di [825]	rection	Polarity of the IRC speed evaluation. Direct (A-B), inverted (B-A).	Direct
Direct		Polarity of position and speed is determined by cabling of the sensor.	
Inverted		By selecting this option, polarity of position and speed can be inverted without the re-cabling the sensor.	need for
IRC1 ratio	[1532]	Gear ratio of IRC1.	1,00000
0,01000 100,00000	÷		

#### 7.6.6 IRC2/ARC

Group of parameters number [826]

Setting the IRC2 or ARC position and speed measurement parameters.

#### MENU \ SETTINGS \ INPUTS AND OUTPUTS \ IRC2/ARC

Name [ID]	Description	Def.
	Type of connected module for measurement of second position/speed.	IRC2
IRC2	No absolute position sensor module connected.	
ARC	Absolute position sensor module connected.	
EnDat	Module for reading the absolute position over serial communication is connected.	
IRC2 pulses [827]	Number of IRC pulses per turn from the sensor nameplate.	1024

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#### **UNIFREM v.3.28x**

Name [ID]	Description	Def.
0 ÷ 40000	For low-speed motors sensor with higher pulses per turn are recommended. F speed motors sensors with lower pulses per revolution are recommended.	or high
	Speed calculation period of IRC2. Increasing the parameter values increases the speed resolution and decreases the quantization noise, however, a high value can cause a negative effect on the speed control quality.	5
IRC2/ARC direction [829]	Polarity of the IRC2 / ARC speed evaluation. The equivalent of direct (A-B), inverted (B-A) for IRC2.	Direct
Direct	Polarity of position and speed is determined by cabling of the sensor.	
Inverted	By selecting this option, polarity of position and speed can be inverted without the re-cabling the sensor.	need for
IRC2/ARC ratio [1533]	Gear ratio of IRC2/ARC.	1,00000
0,01000 ÷ 100,00000		

#### 7.7 FUNCTIONS

Group of parameters number [532]

Setting an selection of different optional functions of the UNIFREM frequency converter.

#### 7.7.1 PLC FUNCTIONS

Group of parameters number [315]

Built-in numerical and logical blocks, replacing the need for a simple control system.

#### **LOGICAL BLOCKS**

Group of parameters number [166]

Building logical links between the signals. First two logical blocks are fast (they respond in 1ms), other logical blocks respond in 10ms.

#### LB Timing

Group of parameters number [1024] LB time delay setting.

MENU \ SETTINGS \ FUNCTIONS \ PLC FUNCTIONS \ LOGICAL BLOCKS \ LB TIMING

MENU (SETTINGS (F	UNCTIONS ( PLC FUNCTIONS ) LOGICAL BLOCKS ( LB TIMING	
Name [ID]	Description	Def.
On delay 1 [1025]	LB on delay time. It is necessary to select the LB in parameter LB for on delay 1 [1033] (page 84), which this time is designated for.	0,00 s
0,00 s ÷ 7200,00 s		
LB for on delay 1 [1033]	Selecting the logical blocks, which the defined on delay time On delay 1 [1025] (page 84) is applied to.	
Look choises of pa	rameter's Logical blocks [8] (page 20)	
On delay 2 [1026]	LB on delay time. It is necessary to select the LB in parameter LB for on delay 2 [1034] (page 84), which this time is designated for.	0,00 s
0,00 s ÷ 7200,00 s		
_	Selecting the logical blocks, which the defined on delay time On delay 2 [1026] (page 84) is applied to.	
Look choises of pa	rameter's Logical blocks [8] (page 20)	
On delay 3 [1027]	LB on delay time. It is necessary to select the LB in parameter LB for on delay 3 [1035] (page 84), which this time is designated for.	0,00 s
0,00 s ÷ 7200,00 s		
	Selecting the logical blocks, which the defined on delay time On delay 3 [1027] (page 84) is applied to.	
Look choises of pa	rameter's Logical blocks [8] (page 20)	
On delay 4 [1028]	LB on delay time. It is necessary to select the LB in parameter LB for on delay 4	0,00

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#### **UNIFREM v.3.28x**

Name [ID]	Description	Def.
	[1036] (page 85), which this time is designated for.	S
0,00 s ÷ 7200,00 s		
	Selecting the logical blocks, which the defined on delay time On delay 4 [1028] (page 84) is applied to.	
Look choises of pa	rameter's Logical blocks [8] (page 20)	
[1029]	LB off delay time. It is necessary to select the LB in parameter LB for off delay 1 [1037] (page 85), which this time is designated for.	0,00 s
0,00 s ÷ 7200,00 s		
_	Selecting the logical blocks, which the defined off delay time Off delay 1 [1029] (page 85) is applied to.	
	rameter's Logical blocks [8] (page 20)	
	LB off delay time. It is necessary to select the LB in parameter LB for off delay 2 [1038] (page 85), which this time is designated for.	0,00 s
0,00 s ÷ 7200,00 s		
	Selecting the logical blocks, which the defined off delay time Off delay 2 [1030] (page 85) is applied to.	
Look choises of pa	rameter's Logical blocks [8] (page 20)	
	LB off delay time. It is necessary to select the LB in parameter LB for off delay 3 [1039] (page 85), which this time is designated for.	0,00 s
0,00 s ÷ 7200,00 s		
	Selecting the logical blocks, which the defined off delay time Off delay 3 [1031] (page 85) is applied to.	
Look choises of pa	rameter's Logical blocks [8] (page 20)	
[1032]	LB off delay time. It is necessary to select the LB in parameter LB for off delay 4 [1040] (page 85), which this time is designated for.	0,00 s
0,00 s ÷ 7200,00 s		
[1040]	Selecting the logical blocks, which the defined off delay time Off delay 4 [1032] (page 85) is applied to.	
Look choises of pa	rameter's Logical blocks [8] (page 20)	

#### LB Reset

Group of parameters number [1041]

LB reset setting. Selected LB are reseted to the default status.

#### MENU \ SETTINGS \ FUNCTIONS \ PLC FUNCTIONS \ LOGICAL BLOCKS \ LB RESET

Name [ID]	Description	Def.
LB Reset [1045]	Selecting the logical blocks for which the reset is applied.	
Look choises of pa	arameter's Logical blocks [8] (page 20)	•
	Selecting the signal for the LB Reset. It will be processed according to the selected operation. Either numeric or discrete signal can be chosen.	-
	Conditions for LB reset activation.	-
- ÷ - LB Reset	LB reset deactivation: In case of a numeric signal if the signal value is lower than the	
	defined level.	-
ŀ÷-		

#### LB1 (Fast)

Group of parameters number [167]

First quick logical operation setting (1ms reaction time).

MENU \ SETTINGS \ FUNCTIONS \ PLC FUNCTIONS \ LOGICAL BLOCKS \ LB1 (FAST)

Name [ID] Description	Def.	
-----------------------	------	--

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#### **UNIFREM v.3.28x**

Name [ID]	Description	Def.
LB1 Operation [625]	Logical operation type that will be used for the logical block.	OR
OR	Disjunction operation. The output is active if at least one of the inputs is active.	
AND	Conjunction operation. Output is active if both inputs are active.	
XOR	Exclusive sum operation. Output is active if inputs are different (one active, the cinactive).	other
RS	RS flip-flop. Output is set to inactive if the first input is active. Output is set to active i second input is active.	f the
=	Operation equals. Output is active if both inputs are identical.	
>=	Operation greater or equal. Output is active if the first signal is greater than or equals second signal.	s the
>	Operation greater. Output is active if the first signal is greater than the second signal.	
	Input and output type of the logical block.	
	Logical block output will be negated.	
□ Input 1 negated.	First input signal is negated.	
□ Input 2 negated.	Second input signal is negated.	
□ Input 1 edge.	First LB input responds to the leading edge of the signal.	
□ Input 2 edge.	Second LB input responds to the leading edge of the signal.	
[577]	Signal selection for the 1st input of LB1. It will be processed according to the selected operation. Either numeric or discrete signal can be chosen.	-
Signal		
LB1_1 switch-on [578]	Conditions for switching on the LB1_1.	-
- ÷ -		
LB1_1 switch- off [579]	LB1_1 switch-off: In case of a numeric signal if the signal value is lower than the defined level.	-
- ÷ -		
LB1_2 Signal [580]	Signal selection for the 2nd input of LB1. It will be processed according to the selected operation. Either numeric or discrete signal can be chosen.	-
Signal		
LB1_2 switch-on [581]	Conditions for switching on the LB2.	-
- ÷ -		
	LB1_2 switch-off: In case of a numeric signal if the signal value is lower than the defined level.	-
- ÷ -		

### LB2 (Fast)

Group of parameters number [168]

Second quick logical operation setting (1ms reaction time).

#### MENU \ SETTINGS \ FUNCTIONS \ PLC FUNCTIONS \ LOGICAL BLOCKS \ LB2 (FAST)

Name [II			Def.
LB2 Oper [626]	ration	Logical operation type that will be used for the logical block. Configuration possibilities are the same as in LB 1 LB1 Operation [625] (page 86).	OR
Look choise:	s of pa	arameter's LB1 Operation [625] (page 86)	
LB2 Level [	1009]	Input and output type of the logical block. Configuration possibilities are the same as in LB 1 LB1 Level [1008] (page 86).	
Look choise:	s of pa	arameter's LB1 Level [1008] (page 86)	
[583]		Signal selection for the 1st input of LB2. It will be processed according to the selected operation. Either numeric or discrete signal can be chosen.	-
Signal			

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Name [ID]	•	Def.
LB2_1 switch-on [584]	Conditions for switching on the LB2_1.	-
- ÷ -		
	LB2_1 switch-off: In case of a numeric signal if the signal value is lower than the defined level.	-
- ÷ -		
LB2_2 Signal [586]	Signal selection for the 2nd input of LB2. It will be processed according to the selected operation. Either numeric or discrete signal can be chosen.	-
Signal		
LB2_2 switch-on [587]	Conditions for switching on the LB2_2.	-
- ÷ -		
	LB2_2 switch-off: In case of a numeric signal if the signal value is lower than the defined level.	-
- ÷ -		

#### LB3

Group of parameters number [169] Third logical operation setting.

MENU \ SETTINGS \ FUNCTIONS \ PLC FUNCTIONS \ LOGICAL BLOCKS \ LB3

Name [ID]	Description	Def.
LB3 Operation [627]	Logical operation type that will be used for the logical block. Configuration possibilities are the same as in LB 1 LB1 Operation [625] (page 86).	OR
Look choises of pa	arameter's LB1 Operation [625] (page 86)	
LB3 Level [1010]	Input and output type of the logical block. Configuration possibilities are the same as in LB 1 LB1 Level [1008] (page 86).	
Look choises of pa	arameter's LB1 Level [1008] (page 86)	
LB3_1 Signal [589]	Signal selection for the 1st input of LB3. It will be processed according to the selected operation. Either numeric or discrete signal can be chosen.	-
Signal		
LB3_1 switch-on [590]	Conditions for switching on the LB3_1.	-
- ÷ -		
LB3_1 switch- off [591]	LB3_1 switch-off: In case of a numeric signal if the signal value is lower than the defined level.	-
- ÷ -		
LB3_2 Signal [592]	Signal selection for the 2nd input of LB3. It will be processed according to the selected operation. Either numeric or discrete signal can be chosen.	-
Signal		
LB3_2 switch-on [593]	Conditions for switching on the LB3_2.	-
- ÷ -		
LB3_2 switch- off [594]	LB3_2 switch-off: In case of a numeric signal if the signal value is lower than the defined level.	-
- ÷ -		

#### LB4

Group of parameters number [170] Fourth logical operation setting.

MENU \ SETTINGS \ FUNCTIONS \ PLC FUNCTIONS \ LOGICAL BLOCKS \ LB4

	Name [ID]	Description	Def.
LB4	Operation	Logical operation type that will be used for the logical block. Configuration possibilities	OR

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#### UNIFREM v.3.28x

Name [ID]	Description	Def.
[628]	are the same as in LB 1 LB1 Operation [625] (page 86).	
Look choises of pa	arameter's LB1 Operation [625] (page 86)	
LB4 Level [1011]	Input and output type of the logical block. Configuration possibilities are the same as in LB 1 LB1 Level [1008] (page 86).	
Look choises of pa	arameter's LB1 Level [1008] (page 86)	
	Signal selection for the 1st input of LB4. It will be processed according to the selected operation. Either numeric or discrete signal can be chosen.	-
Signal		
LB4_1 switch-on [596]	Conditions for switching on the LB4_1.	-
- ÷ -		
	LB4_1 switch-off: In case of a numeric signal if the signal value is lower than the defined level.	-
- ÷ -		
	Signal selection for the 2nd input of LB4. It will be processed according to the selected operation. Either numeric or discrete signal can be chosen.	-
Signal		
LB4_2 switch-on [599]	Conditions for switching on the LB4_2.	-
- ÷ -		
	LB4_2 switch-off: In case of a numeric signal if the signal value is lower than the defined level.	-
- ÷ -		

#### LB5

Group of parameters number [171] Fifth logical operation setting.

Name [ID]	Description	Def.
LB5 Operation L [629]	Logical operation type that will be used for the logical block. Configuration possibilities are the same as in LB 1 LB1 Operation [625] (page 86).	OR
	rameter's LB1 Operation [625] (page 86)	
LB5 Level [1012]	nput and output type of the logical block. Configuration possibilities are the same as n LB 1 LB1 Level [1008] (page 86).	
Look choises of par	rameter's LB1 Level [1008] (page 86)	
	Signal selection for the 1st input of LB5. It will be processed according to the selected operation. Either numeric or discrete signal can be chosen.	-
Signal		
LB5_1 switch-on [602]	Conditions for switching on the LB5_1.	-
- ÷ -		
	_B5_1 switch-off: In case of a numeric signal if the signal value is lower than the defined level.	-
- ÷ -		
	Signal selection for the 2nd input of LB5. It will be processed according to the selected operation. Either numeric or discrete signal can be chosen.	-
Signal		
LB5_2 switch-on [605]	Conditions for switching on the LB5_2.	-
- ÷ -		
	_B5_2 switch-off: In case of a numeric signal if the signal value is lower than the defined level.	-
- ÷ -		

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#### LB6

Group of parameters number [173] Sixth logical operation setting.

MENU \ SETTINGS \ FUNCTIONS \ PLC FUNCTIONS \ LOGICAL BLOCKS \ LB6

	-UNCTIONS \ PEC FUNCTIONS \ LOGICAL BLOCKS \ LB6	T -1
Name [ID]	Description	Def.
LB6 Operation [630]	Logical operation type that will be used for the logical block. Configuration possibilities are the same as in LB 1 LB1 Operation [625] (page 86).	OR
Look choises of pa	arameter's LB1 Operation [625] (page 86)	
LB6 Level [1013]	Input and output type of the logical block. Configuration possibilities are the same as in LB 1 LB1 Level [1008] (page 86).	;
Look choises of pa	arameter's LB1 Level [1008] (page 86)	
LB6_1 Signal [607]	Signal selection for the 1st input of LB6. It will be processed according to the selected operation. Either numeric or discrete signal can be chosen.	-
Signal		
LB6_1 switch-on [608]	Conditions for switching on the LB6_1.	-
- ÷ -		
LB6_1 switch- off [609]	LB6_1 switch-off: In case of a numeric signal if the signal value is lower than the defined level.	-
- ÷ -		
LB6_2 Signal [610]	Signal selection for the 2nd input of LB6. It will be processed according to the selected operation. Either numeric or discrete signal can be chosen.	-
Signal		
LB6_2 switch-on [611]	Conditions for switching on the LB6_2.	-
- ÷ -		
LB6_2 switch- off [612]	LB6_2 switch-off: In case of a numeric signal if the signal value is lower than the defined level.	-
- ÷ -		

#### *LB7*

Group of parameters number [174] Seventh logical operation setting.

#### MENU \ SETTINGS \ FUNCTIONS \ PLC FUNCTIONS \ LOGICAL BLOCKS \ LB7

MENU \ SETTINGS \	FUNCTIONS \ PLC FUNCTIONS \ LOGICAL BLOCKS \ LB7	
Name [ID]	Description	Def.
LB7 Operatior [631]	Logical operation type that will be used for the logical block. Configuration possibilities are the same as in LB 1 LB1 Operation [625] (page 86).	OR
	arameter's LB1 Operation [625] (page 86)	
LB7 Level [1014]	Input and output type of the logical block. Configuration possibilities are the same as in LB 1 LB1 Level [1008] (page 86).	
Look choises of p	arameter's LB1 Level [1008]  (page 86)	
LB7_1 Signa [613]	Signal selection for the 1st input of LB7. It will be processed according to the selected operation. Either numeric or discrete signal can be chosen.	-
Signal		
LB7_1 switch-or [614]	Conditions for switching on the LB7_1.	-
- ÷ -		
LB7_1 switch off [615]	LB7_1 switch-off: In case of a numeric signal if the signal value is lower than the defined level.	-
- ÷ -		
LB7_2 Signa [616]	Signal selection for the 2nd input of LB7. It will be processed according to the selected operation. Either numeric or discrete signal can be chosen.	-
Signal		
LB7_2 switch-or	Conditions for switching on the LB7_2.	-

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Name [ID]	Description	Def.
[617]		
- ÷ -		
_	LB7_2 switch-off: In case of a numeric signal if the signal value is lower than the defined level.	-
- ÷ -		

#### LB8

Group of parameters number [175] Eight logical operation setting.

MENU\SETTINGS\FUNCTIONS\PLC FUNCTIONS\LOGICAL BLOCKS\LB8

	-UNCTIONS \ PLC FUNCTIONS \ LOGICAL BLOCKS \ LB8	<b>—</b> -
Name [ID]	Description	Def.
LB8 Operation [632]	Logical operation type that will be used for the logical block. Configuration possibilities are the same as in LB 1 LB1 Operation [625] (page 86).	OR
Look choises of pa	arameter's LB1 Operation [625] (page 86)	
LB8 Level [1015]	Input and output type of the logical block. Configuration possibilities are the same as in LB 1 LB1 Level [1008] (page 86).	
Look choises of page	arameter's LB1 Level [1008] (page 86)	
LB8_1 Signal [619]	Signal selection for the 1st input of LB8. It will be processed according to the selected operation. Either numeric or discrete signal can be chosen.	  -
Signal		
LB8_1 switch-on [620]	Conditions for switching on the LB8_1.	-
- ÷ -		
LB8_1 switch- off [621]	LB8_1 switching off: In case of a numeric signal if the signal value is lower than the defined level.	-
- ÷ -		
LB8_2 Signal [622]	Signal selection for the 2nd input of LB8. It will be processed according to the selected operation. Either numeric or discrete signal can be chosen.	-
Signal		
LB8_2 switch-on [623]	Conditions for switching on the LB8_2.	-
- ÷ -		
LB8_2 switch- off [624]	LB8_2 switch-off: In case of a numeric signal if the signal value is lower than the defined level.	; -
- ÷ -		

#### **NUMERICAL BLOCKS**

Group of parameters number [176]

Creating computational links among signals. They react with a delay of 10 ms.

#### NB1

Group of parameters number [191] Settings of the first numerical block.

MENU \ SETTINGS \ FUNCTIONS \ PLC FUNCTIONS \ NUMERICAL BLOCKS \ NB1

Name [ID]	Description	Def.
NB1 input 1 [633]	Selection of signal for the 1st input of NB1. This signal will be processed according the selected operation.	-
Signal		
NB1 input 2 [634]	Selection of signal for the 2nd input of NB1. This signal will be processed according the selected operation.	-
Signal		
NB1	Type of operation used for the numerical block.	plus

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#### **UNIFREM v.3.28x**

Name [ID]	Description	Def.
operation [635]		
plus	NB output is calculated as the sum of input signals.	
minus	NB output is calculated as the difference of input signals.	
multiply	NB output is calculated as the product of input signals.	
minimum	NB output is the minimum of input signals.	
maximum	NB output is the maximum of input signals.	
abs	NB output is the absolute value of the first input signal.	
filter	First input signal is filtered by low pass first-order filter, time constant of t the second input value.	
multiplexer	NB output is one of the input signals. If the control signal is inactive, value be used. If the control signal is active, value of the second input will be use	d.
integrator	NB output is the integral value of the first input signal. Second input signal. NB output is saturated according to Output (NBx_A) and Output (NB	
[1279]	This parameter serves for control of numerical block. It serves as a input selector for multiplexer operation. It serves as an enable input for other operations, the operation is performed if enabled, otherwise the previous output sample is used.	Active
Look choises o	of parameter's Bit1 DS mask [553] (page 54)	
NB1 output [1254]	Selection of output parameter, to be written to by numerical blok, according to the linear characteristic set by points A, B.	-
Signal		
NB1_A [1257]	Result of the operation of numerical block at point A.	0,000000000000
-1E18 ÷ 1E18		
Output (NB1_A) [1255]	The output value corresponding to NB1_A [1257] (page 91).	-
- ÷ -		
[1258]	Result of the operation of numerical block at point B.	100,0000000000000
-1E18 ÷ 1E18		
Output (NB1_B) [1256]	The output value corresponding to NB1_B [1258] (page 91).	-
- ÷ -		

#### NB2

Group of parameters number [300] Settings of the second numerical block.

#### MENU \ SETTINGS \ FUNCTIONS \ PLC FUNCTIONS \ NUMERICAL BLOCKS \ NB2

Na	me [ID]		Description	Def.
NB2 [637]	input		Selection of signal for the 1st input of NB2. This signal will be processed according the selected operation.	-
Signal				
NB2 [638]	input		Selection of signal for the 2nd input of NB2. This signal will be processed according the selected operation.	-
Signal				
NB2 [639]	operatio	n	Type of operation used for the numerical block.	plus
Look c	Look choises of parameter's NB1 operation [635] (page 90)			
NB2 [1280]	contr	ol	See NB1 control [1279] (page 91).	Active
Look c	hoises of	pa	arameter's Bit1 DS mask [553] (page 54)	

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#### **UNIFREM v.3.28x**

Name [ID]	Description	Def.
	Selection of output parameter, to be written to by numerical blok, according to the linear characteristic set by points A, B.	-
<b>[1259]</b> Signal	according to the linear characteristic set by points A, B.	
NB2_A [1262]	Result of the operation of numerical block at point A.	0,000000000000
-1E18 ÷ 1E18		
Output (NB2_A) [1260]	The output value corresponding to NB2_A [1262] (page 92).	-
- ÷ -		
NB2_B [1263]	Result of the operation of numerical block at point B.	100,000000000000
-1E18 ÷ 1E18		
Output (NB2_B) [1261]	The output value corresponding to NB2_B [1263] (page 92).	-
- ÷ -		

#### NB3

Group of parameters number [302] Settings of the third numerical block.

MENU \ SETTINGS \ FUNCTIONS \ PLC FUNCTIONS \ NUMERICAL BLOCKS \ NB3

MENU (SETTINGS (I	FUNCTIONS \ PLC FUNCTIONS \ NUMERICAL BLOCKS \ NB3	
Name [ID]	Description	Def.
[1016]	Selection of signal for the 1st input of NB3. This signal will be processed according the selected operation.	-
Signal		
[1017]	Selection of signal for the 2nd input of NB3. This signal will be processed according the selected operation.	-
Signal		
NB3 operation [1018]	Type of operation used for the numerical block.	plus
	arameter's NB1 operation [635] (page 90)	
NB3 control [1281]	See NB1 control [1279] (page 91).	Active
Look choises of p	arameter's Bit1 DS mask [553] (page 54)	
[1264]	Selection of output parameter, to be written to by numerical blok, according to the linear characteristic set by points A, B.	-
Signal		
	Result of the operation of numerical block at point A.	0,00000000000
-1E18 ÷ 1E18		
Output (NB3_A) [1265]	The output value corresponding to NB3_A [1267] (page 92).	-
- ÷ -		
	Result of the operation of numerical block at point B.	100,0000000000000
-1E18 ÷ 1E18		
Output (NB3_B) [1266]	The output value corresponding to NB3_B [1268] (page 92).	-
- ÷ -		

#### NB4

Group of parameters number [310] Settings of the fourth numerical block.

#### MENU \ SETTINGS \ FUNCTIONS \ PLC FUNCTIONS \ NUMERICAL BLOCKS \ NB4

Na	me [ID]	Description	Def.
NB4	input	1 Selection of signal for the 1st input of NB4. This signal will be	-
[1020]		processed according the selected operation.	

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	\	ONSC
Name [ID]	Description	Def.
Signal		1
[1021]	Selection of signal for the 2nd input of NB4. This signal will be processed according the selected operation.	_
Signal		1
• •	Type of operation used for the numerical block.	plus
	rameter's NB1 operation [635] (page 90)	
NB4 control [1282]	See NB1 control [1279] (page 91).	Active
Look choises of pa	rameter's Bit1 DS mask [553] (page 54)	
NB4 output [1269]	Selection of output parameter, to be written to by numerical blok, according to the linear characteristic set by points A, B.	_
Signal		
NB4_A [1272]	Result of the operation of numerical block at point A.	0,000000000000
-1E18 ÷ 1E18		
Output (NB4_A) [1270]	The output value corresponding to NB4_A [1272] (page 93).	-
- ÷ -		T
NB4_B [1273]	Result of the operation of numerical block at point B.	100,00000000000000000000000000000000000
-1E18 ÷ 1E18		1
•	The output value corresponding to NB4_B [1273] (page 93).	_
- ÷ -		T
Data 1 [636]	Custom parameter.	1,000000000000
-1E18 ÷ 1E18	Used to store parameters and intermediate results of numerical and lo	, <del>*</del>
<b>Data 2 [640]</b> -1E18 ÷ 1E18	Custom parameter.  Used to store parameters and intermediate results of numerical and lo	1,000000000000
Data 3 [1019]	Custom parameter.	1,000000000000
-1E18 ÷ 1E18	Used to store parameters and intermediate results of numerical and lo	,
Data 4 [1023]	Custom parameter.	1,0000000000000
-1E18 ÷ 1E18	Used to store parameters and intermediate results of numerical and lo	l '
Data hex 5 [334]	Custom parameter. Number is set in hexadecimal base.	0000 hex
0000 hex ÷ FFFFFFFF hex	Used to store parameters and intermediate results of numerical and lo	•
Data hex 6 [467]	Custom parameter. Number is set in hexadecimal base.	0000 hex
0000 hex ÷	Used to store parameters and intermediate results of numerical and lo	

#### 7.7.2 LIMIT SWITCHES

Group of parameters number [875]

Limit switch setting. Setting the limit switches that are used to derive the various control commands (STOP or decelerate) after the specific events.

#### LS1

Group of parameters number [876]

First limit switch setting

#### MENU \ SETTINGS \ FUNCTIONS \ LIMIT SWITCHES \ LS1

Name [ID]	Description	Def.
LS1 Type [880]	Limit switch type setting	
□ Slowing	After the switch-on of the LS, the converter reduces the frequency to LSx frequency.	
III Track + Slob	After the switch-on of the LS, motor will run the track (LSx Track) in the given cand then stops.	direction
□ Stop	After the switch-on of the LS, motor stops in the given direction.	
□ For reverse	Limit switch responds in the reverse direction only.	

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Name [ID]	Description	Def.	
	Maximum motor torque is restricted to value of LSx Torque. If the "For rev selected, the negative torque is restricted, otherwise positive torque is restricted.		
□ Force freq.	After the switch-on of the LS, the converter forces the frequency to LSx frequen	ıcy.	
□ Track + vvait	After the switch-on of the LS, motor will run the track (LSx Track) in the given cand then waits at zero speed.		
LS1 Frequency [915]	Maximum frequency restriction value when activation the limit switch function set to the "Decelerating" type. Decelerating function will be applied only for the given rotation direction according to the limit switch type.	0,00 Hz	
Min. frequency [110] ÷ Max. frequency [111]			
	The value of maximum torque during the activation of Limit switch set to "Weakening". Weakening is activated for positive or negative torque, according to the "For reverse" value.		
Min.º ÷ Max. torque [481]	<sup>8</sup> Value depends on the parameter <b>Source of the torque reverse [922]</b> (str. the choice "According to the setpoint value" is from -( <b>Max. torque [481]</b> (str. other choices is from <b>Min. torque [482]</b> (str. 64).	63)), for	
LST Track [884]	Range track that the converter allows to pass when activating the limit switch function set to the Track + Stop type. Both parameters Transmission ratio [888] (page 46) and Wheel circumference [889] (page 46) need to be set.	0,0000 m	
0,0000 m ÷ 99000,0000 m			
LS1 Source [895]	Limit switch source setting	None	
Look choises of paran	Look choises of parameter's Quick stop source. [986] (page 48)		
LS1 Mask [896]	The limit switch command will be active if at least one of the selected binary inputs or logical blocks will be active.		
Look choises of paran	neter's Bit1 DS mask [553] (page 54)		

### *LS2*Group of parameters number [877] Second limit switch setting

#### MENU \ SETTINGS \ FUNCTIONS \ LIMIT SWITCHES \ LS2

Name [ID]	Description	Def.
	Limit switch type setting. Configuration possibilities are the same as in LS1 LS1 Type [880] (page 93).	
Look choises of paran	neter's LS1 Type [880]  (page 93)	
LS2 Frequency [916]	Maximum frequency restriction value when activation the limit switch function set to the "Decelerating" type. Decelerating function will be applied only for the given rotation direction according to the limit switch type.	0,00 Hz
Min. frequency [110] ÷ Max. frequency [111]		
	The value of maximum torque during the activation of Limit switch set to "Weakening". Weakening is activated for positive or negative torque, according to the "For reverse" value.	
Min.º ÷ Max. torque [481]	<sup>8</sup> Value depends on the parameter Source of the torque reverse [922] (str. the choice "According to the setpoint value" is from -(Max. torque [481] (str. other choices is from Min. torque [482] (str. 64).	63)), for
LS2 Track [885]	Range track that the converter allows to pass when activating the limit switch function set to the Track + Stop type. Both parameters Transmission ratio [888] (page 46) and Wheel circumference [889] (page 46) need to be set.	0,0000 m
0,0000 m ÷ 99000,0000 m		
LS2 Source [898]	Limit switch source setting	None
Look choises of paran	neter's Quick stop source. [986] (page 48)	

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Name [ID]	Description	Def.
II S / Mack IXAAI	The limit switch command will be active if at least one of the selected binary inputs or logical blocks will be active.	
Look choises of parameter's Bit1 DS mask [553] (page 54)		

#### LS3

Group of parameters number [878] Third limit switch setting

MENU \ SETTINGS \ FUNCTIONS \ LIMIT SWITCHES \ LS3

MENU (SETTINGS (FUNC	TIONS LIMIT SWITCHES LS3		
Name [ID]	Description	Def.	
LS3 Type [882]	Limit switch type setting. Configuration possibilities are the same as in LS1 LS1 Type [880] (page 93).		
Look choises of paran	neter's LS1 Type [880]  (page 93)		
LS3 Frequency [917]	Maximum frequency restriction value when activation the limit switch function set to the "Decelerating" type. Decelerating function will be applied only for the given rotation direction according to the limit switch type.	0,00 Hz	
Min. frequency [110] ÷ Max. frequency [111]			
LS3 Torque [1182]	The value of maximum torque during the activation of Limit switch set to "Weakening". Weakening is activated for positive or negative torque, according to the "For reverse" value.		
Min. <sup>8</sup> ÷ Max. torque [481]	<sup>8</sup> Value depends on the parameter Source of the torque reverse [922] (str. the choice "According to the setpoint value" is from -(Max. torque [481] (str. other choices is from Min. torque [482] (str. 64).	63)), for	
LS3 Track [886]	Range track that the converter allows to pass when activating the limit switch function set to the Track + Stop type. Both parameters Transmission ratio [888] (page 46) and Wheel circumference [889] (page 46) need to be set.	0,0000 m	
0,0000 m ÷ 99000,0000 m			
LS3 Source [901]	Limit switch source setting	None	
Look choises of paran	Look choises of parameter's Quick stop source. [986] (page 48)		
	The limit switch command will be active if at least one of the selected binary inputs or logical blocks will be active.		
Look choises of paran	neter's Bit1 DS mask [553] (page 54)		

#### LS4

Group of parameters number [879] Fourth limit switch setting

MENU \ SETTINGS \ FUNCTIONS \ LIMIT SWITCHES \ LS4

Name [ID]	Description	Def.
KS4 Type [883]	Limit switch type setting. Configuration possibilities are the same as in LS1 LS1 Type [880] (page 93).	
Look choises of parar	neter's LS1 Type [880]  (page 93)	
LS4 Frequency [918]	Maximum frequency restriction value when activation the limit switch function set to the "Decelerating" type. Decelerating function will be applied only for the given rotation direction according to the limit switch type.	0,00 Hz
Min. frequency [110] ÷ Max. frequency [111]		
LS4 Torque [1183]	The value of maximum torque during the activation of Limit switch set to "Weakening". Weakening is activated for positive or negative torque, according to the "For reverse" value.	
Min. <sup>8</sup> ÷ Max. torque [481]	<sup>8</sup> Value depends on the parameter <b>Source of the torque reverse [922]</b> (str. the choice "According to the setpoint value" is from -( <b>Max. torque [481]</b> (str.	

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#### **UNIFREM v.3.28x**

Name [ID]	Description	Def.		
	other choices is from Min. torque [482] (str. 64).			
LS4 Track [887]	Range track that the converter allows to pass when activating the limit switch function set to the Track + Stop type. Both parameters Transmission ratio [888] (page 46) and Wheel circumference [889] (page 46) need to be set.	0,0000 m		
0,0000 m ÷ 99000,0000 m				
LS4 Source [904]	Limit switch source setting	None		
Look choises of paran	Look choises of parameter's Quick stop source. [986] (page 48)			
LS4 Mask [905]	The limit switch command will be active if at least one of the selected binary inputs or logical blocks will be active.			
Look choises of parameter's Bit1 DS mask [553] (page 54)				

#### 7.7.3 PROCESS CONTROLLER

Group of parameters number [385]

General process controller is intended for additional control of the selected quantity. Controlled quantity is selected using the signal specified by PC feedback source [139] (page 97) and its setpoint by Source of PC setpoint [130] (page 96). Output PC [64] (page 21) is then used as a source of a parameter of output type SIGNAL (e.g. frequency or torque setpoint).

MENU \ SETTINGS \ FUNCTIONS \ PROCESS CONTROLLER

Name [ID]	Description	Def.
PC Mode [386]	Selection of process controller mode and physical dimension of the output.	Turned off
Turned off	Process controller is turned off.	
Pressure Pa	Controlled quantity is the pressure in Pascal [Pa].	
Pressure Pa inverted	Controlled quantity is the pressure in Pascal [Pa], error is inverted.	
Pressure bar	Controlled quantity is the pressure in bar [bar].	
Pressure bar inverted	Controlled quantity is the pressure in bar [bar], error is inverted.	
Pressure atm	Controlled quantity is the pressure in atmosphere [atm].	
Pressure at inverted	Controlled quantity is the pressure in atmosphere [atm], error is inverted.	
Temperature	Controlled quantity is the temperature in degree Celsius [°C].	
Temperature inverted	Controlled quantity is the temperature in degree Celsius [°C], error is inverted.	
Position	Controlled quantity is the position.	
Position inverted	Controlled quantity is the position, error is inverted.	
Flow	Controlled quantity is the flow.	
Flow inverted	Controlled quantity is the flow, error is inverted.	
Relative	Controlled quantity is in relative units.	
Relative inverted	Controlled quantity is in relative units, error is inverted.	
Voltage	Controlled quantity is the voltage.	
Voltage inverted	Controlled quantity is the voltage, error is inverted.	
Current	Controlled quantity is the current.	
Current inverted	Controlled quantity is the current, error is inverted.	
Power	Controlled quantity is the power.	
Power inverted	Controlled quantity is the power, error is inverted.	
Source of PC setpoint [130]	Selecting the setpoint value of the process controller.	Value
Value	Parameter Source of PC setpoint [130] (page 96) will be used as the setpoint sou	ırce.
AIN1	Analog input AIN1 will be used as the PC Setpoint value source.	
AIN2	Analog input AIN2 will be used as the PC Setpoint value source.	
AIN3	Analog input AIN3 will be used as the PC Setpoint value source.	
AIN4	Analog input AIN4 will be used as the PC Setpoint value source.	
Up/down	The up/down commands will be used as the setpoint source, please see [970] (page 1970)	age <u>54)</u> .

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	UNIFREM V.3.28X	
Name [ID]	Description	Def.
commands		
Special	The special setting Setpoint signal [419] (page 98) will be used as the source.	
Setpoint value [407]	Process controller setpoint value. Value applies if the parameter Source of PC setpoint [130] (page 96) is set to "Value".	0,0 %
FB lower limit		
[396] ÷ FB upper		
limit [397]	Dun and a submitted the set of th	
PC feedback source [139]	Process controller feedback source setting. Feedback represents the actual value of controlled quantity. It is usually a signal from the sensor or measurement converter.	
Look choises of pa	rameter's Source of PC setpoint [130] (page 96)	
Feedback [418]	Process controller feedback value. Value applies if no signal is chosen PC feedback source [139] (page 97).	0,0 %
FB lower limit		
[396] ÷ FB upper		
limit [397]		
	Minimal value of the regulation (feedback) range.	0,0 %
-500,0 % ÷ 500,0 %		
FB upper limit [397]	Maximal value of the regulation (feedback) range.	0,0 %
-500,0 % ÷ 500,0 %		
Dead-zone [406]	Process controller dead-zone(insensitivity) for small changes of the error value.	0,0 %
-500 0 % ÷ 500 0	Setting a non-zero dead-zone can suppress the oscillations at the PC output can	used by
%	noise at the control error Error PC [410] (page 21), but can also cause steady-sta which is proportional to the value of dead-zone.	te error,
Proportional term P [411]	Proportional gain of the process controller.	1,00
0,00 ÷ 30,00		
Integration term I [412]	Time constant of the integration term of the process controller.	10,00 s
	Integration term is turned off, if the value is set to 0 s.	
Derivation term D [413]	Time constant of the derivation term of process controller.	0,00 s
0,00 s ÷ 1,00 s		
		0,0 ms
0,0 ms ÷ 1000,0 ms	Filter is bypassed, when the value is set to 0 s.	
	Parking is a function, which automatically deactivates the START, if the parking conditions Depark. hyst. [416] (page 97) and Parking time [415] (page 97) are met.	
Parking [414]	If the PC operates at its low limit for the time Parking time [415] (page 97), converter blocks the START. This can occur if the controlled quantity exceeds the setpoint value and the PC output is at minimum. If the regulation error changes so it exceeds the value Depark. hyst. [416] (page 97), the START block will be undone and PC starts to regulate. This function is used to prevent unnecessary operation of the device and saving the energy when the regulation has no major impact on the controlled quantity.	off
Turned off	Parking is turned off.	
Turned on	Parking is turned on.	
Depark. hyst. [416]	The value the regulation error, when parking of the converter is canceled (parking = disabling the Start block).	0,0 %
-500,0 % ÷ 500,0 %	,	
	Time that has to pass, when the parking conditions are met, to park the PC	60.0 s
	The second secon	,

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VONS	
VOIVO	

Name [ID]	Description	Def.
[415]	(parking = blocking the Start).	
0,1 s ÷ 3200,0 s		

#### **PC** Initialization

Group of parameters number [1132]

Setting the initialization (reset) signal of the PC output and the I-term to the defined value.

MENU \ SETTINGS \ FUNCTIONS \ PROCESS CONTROLLER \ PC INITIALIZATION

Name [ID]	Description	Def.
PC Reset signal [303]	Process controller reset signal.	-
	After activating the process controller reset signal, the integration term and the P are set to value given by the parameter PC Reset value [1131] (page 98).	C output
PC Reset [305]	Conditions for PC reset.	-
- ÷ -		
	Deactivation of PC reset: In case of a numeric signal if the signal value is lower than the defined level.	-
- ÷ -		
PC Reset value [1131]	Value that is set by the converter to the output and the PC integration term after an active PC reset.	0,0000
-1,0000 ÷ 1,0000		

#### SPECIAL SETTING PC

Group of parameters number [196]

Special setting of the process controller signals.

MENU \ SETTINGS \ FUNCTIONS \ PROCESS CONTROLLER \ SPECIAL SETTING PC

Name [ID]	Description	Def.
	Selection of the parameter that represents the setpoint value of the process controller. The value is applied if the parameter Source of PC setpoint [130] (page 96) is set to "Special".	1 –
	Selected parameter is automatically recalculated to the range of regulation of the procontroller.	cess
Feedback signal [408]	Selection of the parameter that represents the feedback value of the process controller.	-
Signal	Selected parameter is automatically recalculated to the given range.	

#### 7.7.4 OPTIMIZATION

Group of parameters number [65]

Setting the parameters for the optimization block that is used to search for the extremum of any signal using the change of a selected setpoint signal, which are connected to optimization output OPT Output [423] (page 21).

Optimization searches for an output value, at which it reaches the criteria of the selected signal. If the measuring conditions Opt. meas. signal [279] (page 100) and the operation condition Opt. reset signal [263] (page 100) during the optimization are met, new output samples are calculated in defined intervals Optimization step [742] (page 21). The found global extremum is saved to the memory.

#### START. POINT OPT

Group of parameters number [711]

Defines the initial conditions (starting point) of the optimization, when the scanning is turned off.

MENU \ SETTINGS \ FUNCTIONS \ OPTIMIZATION \ START. POINT OPT

Nam	e [ID]	Description	Def.
Start.	Point	Defines the starting value of the optimization output, when the scanning is turned	0,5000

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Name [ID]	Description	Def.
OPT [710]	off.	
	If the OPTSP source Start. point source [712] (page 99) is not selected, this fixed used.	value will be
	Selection of a signal that can be used as an optimization starting point, when the starting point storing condition is met.	-
Signal		
Start. point condition [713]	Signal that is evaluated, if a starting point from the selected signal should be set or not.	[709] OPT State
Signal	For example, parameter Status word negated [547] (page 23) is selected and active [714] (page 99) "Run" is selected, the starting value from Start. point s (page 99) will be stored, when the converter is not in START mode. When in STA saved starting value is kept.	ource [712]
OPTSP active [714]	Conditions for activation of starting point of optimization.	Measuring
	of parameter's OPT State [709] (page 21)	1
OPTSP inactive [715]	OPTSP inactive: In case of a numeric signal if the signal value is lower than the defined level.	
Look choises	of parameter's OPT State [709] (page 21)	
Opt. signal [80]	Selection of a parameter, whose value should be optimized according to the criteria Opt. criteria [208] (page 99).	-
Signal	Most often, the optimization signal is selected as Produced or Consumed cor (MPPT algorithm - maximum power point tracking). Optimized signal can be supplied via the analog inputs or derived from any other diagnostic quantity of th converter.	e externally
Opt. criteria [208]	Setting the optimization criteria. For example: on the load that consumes energy the minimum power criteria is selected; on the generators maximum or power factor of the produced power.	Signal min.
Signal min.	Optimization to the minimal value of a selected signal Opt. signal [80] (page 99).	
Signal max.	Optimization to the maximum value of a selected signal Opt. signal [80] (page 99).	
	Difference between the found global extremum and the optimized quantity, when the optimization is restarted.	-
- ÷ -	Global extremum can be overwritten with a new value after the initial scan, if a r found that matches the optimization criteria better. If the algorithm moves away fro global extremum more that it is set in this parameter, an optimization restart will be or eventually a new scan.	m the found
Opt. period [13]	Minimum time between two optimization steps.	2,0 s
0,1 s ÷ 3000,0 s	Time needed to fulfil the measurement condition is added to this time, the cond ramp settling or any other event selected by the parameter Opt. meas. signal [100).	279] (page
Scanning [420]	Full output range scan mode. After START command or optimization reset, converter scans the full range of output OPT Output [423] (page 21) in the direction set by Start. direction [426] (page 100) in order to find new global extremum. Scanning is needed in systems where there are several local extrems and the highest one has to be found.  Scan is a gradual search of the whole output range and finding the area of the global extremum. Scan step is 5% of the output signal.	Turned off
Turned off	Scanning is turned off.	
Turned on	Scanning is turned on.	
Step mode [425]	Setting the mode of optimization step calculation during the fine tuning. After starting the converter and scanning the fine optimization starts, slowly changes the output OPT Output [423] (page 21) by small fluctuations of preset step Optimization step [742] (page 21) to maintain the global extremum. Method of calculating the optimization step during the soft adjustment of the extremum.	Fixed
Fixed	Search with a constant output signal step, which is set by the parameter Min. step	[427] (page
	. 🗸 1/	- 1 (1 0

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#### **UNIFREM v.3.28x**

Name [ID]	Description	Def.
Tioning [12]	100).	
	Search with a variable output signal step that is increased proportionally to the of the optimized signal from the value Min. step [427] (page 100) to 5% of the output proportionally to the gain Adapt. step gain [743] (page 100).	t range and
gain [743]	Gain of the optimization adaptivity step algorithm from the optimized signal derivative value.	0,800
0,001 ÷ 100,000	Only applies to the variable optimization step in Step mode [425] (page 99).	
<u> </u>		0,001
$0,001 \div 0,050$	Optimization step is the difference between two consecutive optimization output sar	mples.
Start. direction [426]	Direction of the first search.  Depending on the technology and specific deployment, is is suitable to search from up to bottom or vice versa. Initial direction is also applied during the Scan process, if turned on.	
From minimum	Optimization begins from the minimal output value.	
From maximum	Optimization begins from the maximal output value.	
Opt. reset signal [263]	Signal defining the condition of optimization reset.	-
Signal	This signal is used as an optimization operation condition. Is usually set as combination of bits (flags) of the status or control word.	s a special
Opt. reset [273] - ÷ -	Conditions for optimization Reset.	-
Opt. reset inactive [530]	Optimization reset deactivation: In case of a numeric signal if the signal value is lower than the defined level.	-
- ÷ -		
signal [279]	Selection of a signal that is used to allow the measurement and the next optimization step.	-
Signal	Allows to set the conditions, under which the Optimization signal ( Opt. signal [80] is stable and not burdened with different errors.	//
active [160]	Measurement of the next optimization step occurs after satisfying the selected condition.	-
- ÷ -		
Opt. meas. inactive [531]	Optimization measurement deactivation: In case of a numeric signal if the signal value is lower than the defined level.	-
- ÷ -		

#### 7.7.5 MECHANICAL BRAKE

Group of parameters number [517]

Parameters for activation and operation conditions of motor mechanical brake.

#### MENU \ SETTINGS \ FUNCTIONS \ MECHANICAL BRAKE

Name [ID]	Description	Def.
brake [518]	Turning on the control of the motor mechanical brake. It may have an influence on the frequency setpoint value and on command generation for the brake control Converter state [76] (page 23), bit "Mech. brake". For correct operation of the mechanical brake, it is necessary to choose the "Brake" in relay settings.	Turned
Turned off	Mechanical brake control is turned off.	
Standard	Mechanical brake control is turned on.	
Lift	Control of the mechanical brake for lift drives is turned on.	
Brake delay [519]	Delay for the RELAY Brake switch command after the START command.	0,01 s

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#### UNIFREM v.3.28x

Name [ID]	Description	Def.
0,00 s ÷ 100,00 s	From experience, it is set to 0s, because the brake itself and its contactor have their c	lelays.
Brake reaction [520]	Brake reaction time after the RELAY switch.	0,20 s
100,00 s +	Equals the brake reaction time from the control relay switch to the actual mechanical If this time is set to a shorter than the real time, torque current saturation can occur dustart and after the brake release, recoils and mechanical bumps to the system can occur	uring the cur.
Brake advance [521]	Advance time of the RELAY brake switch-off after reaching the frequency Brake frequency [522] (page 101) in STOP before turning the motor off.	0,20 s
0,00 s ÷	By setting this parameter, it is possible to eliminate the time until the mechanical brak stops the drive to prevent unwanted rotation of the shaft during the drive stop.	e safely
Brake frequency [522]	Frequency, below which the brake is active.	2,0 Hz
	Helps to achieve enough starting torque during the brake release, mainly in the V/f co a closed operation mode and a vector operating mode, it is recommended to set it to	

#### 7.7.6 LIFTING FUNCTIONS

Group of parameters number [1067]

Setting the parameters that are used mostly on lifting applications.

#### MENU \ SETTINGS \ FUNCTIONS \ LIFTING FUNCTIONS

Name [ID]	Description	Def.
	Selection of the parameter that will be used as a calculation source for the load Load [854] (page 22) quantity value.	-
Signal	In most cases, the signal to calculate the quantity Load [854] (page 22) and to evaluate the system conditions are Torque, Current or Motor power, but there is also a method of con an external pressure or haul sensor as an overload signal (e.g. crane lift drives).	
ILOAO	Value of the selected load signal Load. signal [843] (page 101) that equals 100% of the load.	-
- ÷ -	This parameter is used to recalculate the Load [854] (page 22) quantity from physical to punit).	.u. (per
Load filter [851]	First order filter that is used for noise or short peaks suppresion of the selected load signal Load. signal [843] (page 101).	0,01 s
0,01 s ÷ 320,00 s		

#### **OPS**

Group of parameters number [840]

Electronic Overload Protection System. Setting the parameters of the OPS limit switch that is used to block the START command for the forward direction (during lift-up).

#### MENU \ SETTINGS \ FUNCTIONS \ LIFTING FUNCTIONS \ OPS

Name [ID]	Description	Def.
OPS on/of [841]	Turning on / off the electronic OPS switch. OPS deactivates START in positive direction when the drive load rate exceeds the defined criteria. It also deactivates START when there are a lot of short commands from the operator, which could bypass the time filters of the defined deactivation criteria.	
Turned off	OPS limit switch is turned off.	
Turned on	OPS limit switch is turned on.	
OPS mode [842]	THIMING ON/OH THE OVERGAG DIGIECTION SWITCH MODES	Slow abseil   Test short commands
□ Autodetec	Overload limits detection mode. Overload switch effect will be blocked at the	ne Start command

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1/OAIC	
UNIFREM v.3.28x	SC
Name [ID] Description Def.	
and the frequency setpoint. Converter evaluates the drive load and sets the overload for the dynamic and static mode according to the actual values of the quantity Load (page 22). It is necessary for the drive to operate with autodetection at a maximal alloperation load.	[854]
<ul> <li>Only static Turning off the overload test in dynamic states of the drive (start). Dynamic limit and the mode</li> <li>are not applied and the overloader takes up only at constant speed.</li> </ul>	e filter
<ul> <li>Does not generate</li> <li>STOP</li> <li>Turning off the blocking of START in a positive direction when evaluating the drive over Only the bit "Overload" of the status word OPS status [856] (page 22) is switched.</li> </ul>	rload
■ Slow abseil Turning on the of weight abseil deceleration to 20% of the frequency setpoint after overload.	er ar
Starting the testing of forbidden control commands. They are short commands for the  Test short start and operation that can deceive the overloader function and lift an excessive weigh commands forbidden height. If 5 commands are created in a short period of time, the OPS will s whether the limits are overstepped or not.	nt to a
Time after the Insensitivity period of the OPS after the drive start.  0,01 s	
0,01 s ÷ It is used to suppress undesired load overshoots created by the the motor excitation a suppress the parking brake effect.	and to
Dynamic Drive overload limit in dynamic states (when accelerating in a positive overload [845] direction).	
0,0 % ÷ 1000,0 Overload occurs if the quantity Load [854] (page 22) exceeds this value for a period load than Dynamic overload period [848] (page 102). This parameter is in the autodete mode of the limits set automatically by the converter.	
Dynamic overload Period during which the quantity Load [854] (page 22) has to be higher than the dynamic overload limit, so the overload switch will switch.	
0,01 s ÷ 320,00 s	
Static Drive overload limit in static states (at a constant speed in a positive overload [846] direction).	
0,0 % ÷ 1000,0 Overload occurs if the quantity Load [854] (page 22) exceeds this value for a period load than Static overload period [849] (page 102). This parameter is in the limit autodeted mode set automatically by the converter.	onge ectior
Static overload Period during which the quantity Load [854] (page 22) value has to be higher than the static overload limit, so the OPS switch will switch on.	
0,01 s ÷ 320,00 s	
Overload turn Load limit to end the Overload state in the backward movement at constant speed. 50,0 %	
After the Overload occurs, the START Command is blocked in the positive direction of the control	(page
Overload period turn off [850]  Period during which the Load [854] (page 22) quantity has to be lower 3,00 s than the overload stop limit, so the OPS switch will switch off.	
0,01 s ÷ 320,00 s	
The OPS reset command will be active if at least one of the selected binary inputs or logical blocks will be active.  This command is used as an Overload Protection Switch turn off condition in case it switched on. It can be necessary during reviews or inspections of the technological device and should be activated with high courier.	
the technological device and should be activated with high caution.  Look choises of parameter's Bit1 DS mask [553] (page 54)	

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#### DYNAMIC LIFT (DL)

Group of parameters number [1068]

Setting the parameters of the Dynamic lift function.

MENU \ SETTINGS \ FUNCTIONS \ LIFTING FUNCTIONS \ DYNAMIC LIFT (DL)

Name [ID]	Description	Def.
DL on/off [1069]	Turning on / off the dynamic lift (DL) function. During the ramp-up in the positive direction, frequency stops on DL frequency [1073] (page 103) for the time of DL measurement period [1070] (page 103) to settle the quantity Load [854] (page 22) and calculation of the new speed restriction. If the load settles in the interval between the values DL minimal load [1072] (page 103) and DL maximal load [1071] (page 103), then the speed restriction of the lift-up is converted linearly between the values DL frequency [1073] (page 103) and Max. frequency [111] (page 68).	Turned off
Turned off	Dynamic lift is inactive.	
Turned on	Dynamic lift is active.	
perioa [1070]	Period of measurement of the static load on the frequency DL frequency [1073] (page 103).	1,00 s
0,01 s ÷ 320,00 s	This time is used to settle the quantity Load [854] (page 22).	
	The upper load limit, above which the maximum frequency is not further reduced.	100,0 %
	If the lift will be loaded to the value of this parameter or higher, its maximal sp be restricted to the value of DL frequency [1073] (page 103).	eed will
DL minimal load [1072]	The lower load limit, below which the drive operates at maximum frequency.	50,0 %
0,0 % ÷ 1000,0 %	If the lift will be loaded to the value of this parameter or lower, its maximal speed restricted to the value Max. frequency [111] (page 68).	d will be
	Frequency, at which the load measuring runs and at the same the minimal speed that corresponds with the maximal load.	50,0 Hz
Brake frequency [522] ÷ Max. frequency [111]		

#### 7.7.7 EXTERNAL THERMAL PROTECTION (ETP)

Group of parameters number [860]

Setting the external thermal protection (ETP) evaluation block. Sensor type selection (PT100, PTC, Custom). External temperature faults and warnings configuration. For proper operation of ETP, it is necessary to properly configure the corresponding AOUTx and AINx in the [216] (page 74) group.

MENU \ SETTINGS \ FUNCTIONS \ EXTERNAL THERMAL PROTECTION (ETP)

MENU (SETTINGS)	FUNCTIONS \ EXTERNAL THERMAL PROTECTION (ETP)	
Name [ID]	Description	Def.
	Turning on / off the external thermal protection (ETP) function and selecting the connected temperature sensor type. Number of sensors connected in series is set by the parameter Sensor count [862] (page 104).	
ETP turned off	Converter does not evaluate external temperature.	
PT100	External temperature sensor is one or more PT100 sensors.	
KTY83/85	External temperature sensor is one or more KTY83/85 sensors.	
KTY81/82/84	External temperature sensor is one or more KTY81/82/84 sensors.	
Custom sensor	External temperature sensor is one or more user defined temperature sensors transmission characteristics is defined by the Resistance by 20°C [863] (page 1 Resistance in 100°C [864] (page 104) parameters/	
PTC thermistor	External temperature sensor is one or more PTC thermistors, which threshold tem is defined in the ETP Fault [866] (page 104) parameter. ETP warning occuexceeding the sensor resistance beyond 300 ohm and an ETP fault occurs after exthe sensor resistance beyond 1000 ohm. Drop under 550 ohm causes the disappear.	urs after kceeding
	ETP sensor voltage measurement source signal settings. It is also necessary to feed the sensor from an analog output, whose function is selected as "ETP Current".	

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#### **UNIFREM v.3.28x**

Name [ID]	Description	Def.
AIN1	Voltage on the thermal sensor is connected to AIN1 (0-10V).	
AIN2	Voltage on the thermal sensor is connected to AIN2 (0-10V).	
AIN3	Voltage on the thermal sensor is connected to AIN3 (0-10V).	
AIN4	Voltage on the thermal sensor is connected to AIN4 (0-10V)	
Special	The source of the measurement is the special signal U ETP Signal [857] (page 104	1).
Sensor count [862]	Serially connected external temperature sensors count.	1
1 ÷ 10	In case the motor or other device is equipped with multiple identical temperature (coils, bearings), it is possible to connect them serially, and the count will be define parameter. Any combination of thermal sensors in the windings and bearings is not	ed in this allowed!
[၀၀၁]	Temperature in the external sensor temperature scanning point, in which the converter generates warning " W13-External temperature (page 27)".	90,0 °C
	In case that there are multiple serially connected sensors of an identical type, average temperature from the multiple measuring points.	it is the
ETP Fault [866]	Temperature, in which the converter generates increased temperature faults in the external sensor temperature scanning point. Represents the threshold sensor temperature by 1000ohm when using the ETP=PTC thermistor type. Fault occurs after exceeding this temperature.	110,0
	In case that there are multiple serially connected sensors of an identical type, average temperature from the multiple measuring points.	it is the
temperature	When ETP temperature drops below this value, converter generates a fault E38-ETP temperature (page 32) because of the extremely low temperatures, which can be caused by incorrect wiring or damage of ETP sensor. When ETP Type set to "PTC thermistor", this parameter has no meaning.	
-500,0 °C ÷ 500,0 °C		
	Maximal ETP measuring current.	10,00 mA
0,01 mA ÷ 20,00 mA	Restricts the current to the EHP sensors to prevent undesired overheating of the sa special sensor is used, it is necessary to set the maximal current according specification. In the EHP = PTC type, the measuring current is limited to the 1mA value in the PT100 type to 3mA and then this parameter is inactive.	ng to its

#### **CUSTOM SENSOR**

Group of parameters number [810]

Setting the characteristic of the custom ETP sensor (if "Custom sensor" is selected in ETP Type [861] (page 103)).

#### MENU \ SETTINGS \ FUNCTIONS \ EXTERNAL THERMAL PROTECTION (ETP) \ CUSTOM SENSOR

Name [ID]	Description	Def.
Resistance by 20°C	Resistance value of an external temperature sensor in 20°C, in case that the	1200,0
[863]	sensor characteristics is user-defined.	Ω
0,1 Ω ÷ 99000,0 Ω		
Resistance in 100°C	Resistance value of an external temperature sensor in 100°C, in case that the	4600,0
[864]	sensor characteristics is user-defined.	Ω
0,1 Ω ÷ 99000,0 Ω		

#### SPECIAL SETTING ETP

Group of parameters number [569]

Special source setting for the ETP voltage drop measurement.

#### MENU \ SETTINGS \ FUNCTIONS \ EXTERNAL THERMAL PROTECTION (ETP) \ SPECIAL SETTING ETP

Name [ID]	Description	Def.
U ETP Signal [857]	Selecting the signal, which should be evaluated as voltage on the ETP sensor.	F
Signal	Usually an analog input in the 0 to 10 V mode is used.	

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#### 7.7.8 IRC1,2 DIFFERENCE

Group of parameters number [1081]

Setting the IRC1 and IRC2 encoders frequency difference operation. Encoder IRC difference is used to adapt the behaviour of multi-motor drive during unequal speed of single motors caused by external influences. For example, the front and rear axle traction vehicle. The value of Freq. IRC1-IRC2 gear [1086] (page 19) is calculated as the absolute value of the difference of the absolute values of the quantities Frequency IRC1 [434] (page 19) and Frequency IRC2 [803] (page 19).

MENU \ SETTINGS \ FUNCTIONS \ IRC1,2 DIFFERENCE

Name [ID]	Description	Def.
	Setting the operation method and the converter operation when detuning the IRC1 and IRC2 speed.	
□ Forque ilmitation	After exceeding the minimal limit if the IRC1 and IRC2 frequency difference IRC1,2 difference [1084] (page 105), the motor torque will start to be limited a maximal difference Maximum IRC1,2 difference [1085] (page 105), the torqu limited to zero.	nd at the
□ Reset PWM	After exceeding the maximal limit if the IRC1 and IRC2 frequency difference IRC1,2 difference [1085] (page 105), PWM RESET will be generated and at the difference Minimal IRC1,2 difference [1084] (page 105), operation is permitted a	e minimal
Filter dIRC1,2 [1083]	Time constant of the IRC1 and IRC2 frequency difference filter.	100 ms
	It helps to eliminate short differences caused by short dynamic shocks and loads. Filter is inactive if the value is set to 0s.	unequal
Minimal IRC1,2 difference [1084]	Minimal limit of the absolute value for the IRC1 and IRC2 frequency difference.	2,00 Hz
0,00 ÷ Maximum IRC1,2 difference [1085]		
Maximum IRC1,2 difference [1085]	Maximal limit of the absolute value for the IRC1 and IRC2 frequency difference.	5,00 Hz
0,00 Hz ÷ 500,00 Hz		

#### 7.7.9 DIFFERENTIAL

Group of parameters number [1239]

Parameters for the differential e.g. for the needs of torque equalization for center differential.

#### MENU \ SETTINGS \ FUNCTIONS \ DIFFERENTIAL

Name [ID]	Description	Def.
Sig.1 Source [1248]	Signal 1 value source.	[69] Torque
Signal		
Sig.1 Value [1249]	Value 1 for PI controller of differential.	0,00
-1E09 ÷ 1E09		
Sig.2 Source [1247]	Signal 2 value source.	-
Signal		
Sig.2 Value [1240]	Value 2 for PI controller of differential.	0,00
-1E09 ÷ 1E09		
Max. freq. diff. [1241]	The maximum value of the action to setpoint frequency.	0,00 Hz
0,00 Hz ÷ 20,00 Hz		
P gain of diff. [1242]	Proportional gain of controller of the differential.	0,000
-100,0000 ÷ 100,0000		
l gain of diff. [1246]	Integral gain of controller of the differential.	0,000
-100,0000 ÷ 100,0000		

#### 7.8 FAULTS AND WARNINGS

Group of parameters number [136]

Setting the parameters affecting the conditions of generation and termination of converter fault states.

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MENU \ SETTINGS \ FAULTS AND WARNINGS

Name [ID]						Descr	ption								Def.
Clear	history	This	command	clears	the	converter fault	history.	There	will	be	no	record	in	the	
[500]		histo	ry.												

#### 7.8.1 OPTIONAL FAULTS

Group of parameters number [190]
Turning on / off the evaluation of some fault states.

MENILLY SETTINGS / EALILTS AND WARNINGS / ORTIONAL EALILTS

MENU \ SETTINGS \ FA	MENU \ SETTINGS \ FAULTS AND WARNINGS \ OPTIONAL FAULTS						
Name [ID]	Description	Def.					
Input phase loss [337]	Turning on the converter input phase loss evaluation. It is recommended to leave the input phase loss evaluation turned on, because in the converter continuous two-phase operation there is a risk of damage to the power capacitors. It is turned off in special cases only, when the supply grid is of poor quality or when the fault " E13-Input phase loss (page 31)" interrupts the operation unnecessary often.	ls					
ls not evaluated	Fault " E13-Input phase loss (page 31) or " E55-Rectifier fault (VDC) (page evaluated.	,					
ls evaluated	Fault " E13-Input phase loss (page 31)" or " E55-Rectifier fault (VDC) (paevaluated.	,					
	Turning on the converter output phases loss evaluation.  The criteria for evaluation of this fault is current phase asymmetry of 30%, calculated from the nominal current of the converter.	ls evaluated					
ls not evaluated	Fault " E2-Output phase outage (page 31)" is not evaluated.						
ls evaluated	Fault " E2-Output phase outage (page 31)" is evaluated.						
Motor overloading [27]	ISATTING THE METHOD OF EVAILATING THE MOTOR (1020) THERMAL OVERIGACING	Self- cooling					
Not evaluated	Converter does not evaluate the thermal overload of the connected device.						
Self-cooling	Fault "E29-Motor overload (page 32)" is evaluated according to the motor te model considering the motor rotation speed. In this mode, the generation of W17-MT Overload (page 28)" or fault "E29-Motor overload (page 32)" at speed may occur even for current lower than Nom. current [151] (page 43).	warning "					
Forced cooling	Fault " E29-Motor overload (page 32)" is evaluated according to the motor te model without considering the motor rotation speed.						
AIN Fault [837]	This parameter turns on / off the evaluation of analog input faults. The fault is evaluated only if the input is set to 4-20mA or 2-10V, output value is under the minimal value and the fault evaluation is turned on.	ls evaluated					
ls evaluated	If the analog input is for a long time under the minimal value, the converter genfault.	erates the					
ls not evaluated	Converter accepts any analog input value.						
Overfrequency [85]	Turning on the fault evaluation for exceeding the stator limit frequency. Fault "E10-Overfrequency (page 31)" can indicate controller loop faults or incorrect parameters settings.  This fault protects the mechanical components of the device when the converter and technological device positions increase the converter output frequency beyond control. Fault occurs, if the output frequency exceeds the value Overfrequency limit [97] (page 106). Origin of this fault may indicate incorrect configuration of the control algorithms.	ls evaluated					
ls not evaluated	Fault " E10-Overfrequency (page 31)" is not evaluated.						
ls evaluated	Fault " E10-Overfrequency (page 31)" is evaluated.						
Overfrequency limit [97]	Overfrequency (page 31)".	520,00 Hz					
[111] ÷ 600,00	Fault occurs if the fault evaluation is turned on in Overfrequency [85] (page 10 converter output frequency exceeds this limit for a time longer than 1 second.	•					
External fault source [225]	Setting the source of the external fault. If the source is active, the fault "E7-External fault (page 31)" is generated. Is used as an emergency stop. Fault blocks the converter operation.	None					

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Name [ID]	Description	Def.				
Look choises of pa	Look choises of parameter's Quick stop source. [986] (page 48)					

#### SPECIAL SETTING

Group of parameters number [554]

Setting the special source of the external fault.

MENU \ SETTINGS \ FAULTS AND WARNINGS \ OPTIONAL FAULTS \ SPECIAL SETTING

Name [ID]		Description			
Ext. fault s [527]		Signal that is evaluated if the fault " E7-External fault (page 31)" occurs or not. Either numeric or discrete signal can be chosen.	[184] inputs	Binary	
Signal					
External [528]	fault	Conditions for external fault.			
Look choises of parameter's Binary inputs [184] (page 17)					
External inactive [529]		External fault deactivation: In case of a numeric signal if the signal value is lower than the defined level.			
Look choises of parameter's Binary inputs [184] (page 17)					

#### 7.8.2 ENC. FAULTS

Group of parameters number [990]

Setting the fault evaluation of the encoders.

MENU \ SETTINGS \ FAULTS AND WARNINGS \ ENC. FAULTS

MENU (SETTINGS (FAC	JLTS AND WARNINGS \ ENC. FAULTS			
Name [ID]	Description	Def.		
mode [535]	Turning on the testing of motor rotation speed sensor loss and the configuration of the testing method. Fault evaluation is recommended for closed loop control with the feedback from the encoder. Selecting the evaluation method of IRC/ARC encoder fault evaluated by the extension module and the converter control board.	Wrong direction		
	Fault " E32-IRC fault (page 32)" is evaluated during missing or incomplete AN, B, BN, I, IN.	signals A,		
	Fault " E32-IRC fault (page 32)" is evaluated during high presence of incorreverses at high speed.	orrect IRC1		
	Fault " E32-IRC fault (page 32)" is evaluated during high presence of incorreverses at high speed.	orrect IRC2		
Switch to OPEN	If this option is active, during the IRC for ramp-down the converter gene warnings and switches to an open scalar or vector control.	·		
□ warning only	IRC fault maintenance will operate according to previous options, but it will not generate the fault, only a warning.			
□ Disconnected /Fault "E32-IRC fault (page 32)" is evaluated by saturated torque and cubroken IRC and a longer zero speed period in vector control.		controllers		
□ Speed step change	Fault " E32-IRC fault (page 32)" is generated during high, unlike speed step o	change.		
■ Wrong direction	Warning " W59-Incorrect IRC direction (page 30)" is generated when direction is detected.	wrong IRC		
	Fault " E32-IRC fault (page 32)" is evaluated after exceeding the speed parameter High freq. encoder [1612] (page 107).	set by the		
Incor. rev. IRC sensitivity [9]	Setting the sensitivity of "Incorrect reverses of IRC1/IRC2" faults.	4		
1 ÷ 10	IRC fault sensitivity is lowest when value 1 is set and highest when the value	10 is set.		
time fliter [903]	IRC fault reaction period for "Incorrect reverses of IRC1/IRC2" faults.	0,100 s		
0,001 s ÷ 300,000 s				
High freq. encoder [1612]	Threshold frequency from speed measurement sensor used for control feedback by the parameter Speed source [1000] (page 56), interpteted as electrical, not mechanical frequency.			

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VOI		

Name [ID]		Description	Def.
Ма	x. requency	If the fault evaluation is turned on by selecting "High frequency" in paramet fault mode [535] (page 107), fault " E32-IRC fault (page 32)" is generated frequency is exceeded.	er Encoder
[11	11 ÷ 5000		d when this

#### 7.8.3 FAULT ACKNOWLEDGEMENT

Group of parameters number [164]

Mode of operation after the fault and conditions settings for the converter block after a high number of faults.

MENU \ SETTINGS \ FAULTS AND WARNINGS \ FAULT ACKNOWLEDGEMENT

Name [ID]	Description	Def.
	Setting the method of acknowledgement the fault state. If the cause no longer exists (high current, low voltage), the fault state ends - will be confirmed by the configured fault confirmation method.	Automatically   BIN
■ Control panel	Fault will be acknowledged by the control panel.	
■ Automatically	Fault will be acknowledged automatically.	
■ BIN	Fault is acknowledged by activating the selected binary i	input.
■ MODBUS	Fault is acknowledged over the MODBUS communication	n interface.
■ PROFIBUS	Fault is acknowledged over the PROFIBUS communicat	ion interface.
■ Special	Fault is acknowledged over the special settings [566] (p	age 108).
Acknowl. BIN [1588]	Conditions for fault acknowledgement from binary inputs.	
Look choises of paramet	er's Bit1 DS mask [553] (page 54)	
Time after fault [428]	When the cause of the fault no longer exists (for example overcurrent), the fault duration time will be prolonged by the defined time.	
0,0 s ÷ 3600,0 s	E.g. 5 s means that every fault will last for at least 5 second	onds.
	Maximal fault count that can occur in the time defined by Min. fault period [432] (page 108).	5
5 ÷ 20	Protects the converter or device against frequent permanent damage to the converter or connected devifault occurence is exceeded, the converter generates faults (page 32)".	ce. If a certain frequency of
Min. fault period [432]	Time, in which the maximal fault count can occur Max. fault count [431] (page 108). If there are more faults, the fault " E31-Too many faults (page 32)" is generated.	24 0 b
5,0 h ÷ 72,0 h		

#### SPECIAL SETTING

Group of parameters number [566]

Setting the special source of fault confirmation, e.g. in the chosen time of day or over the analog input.

MENU \ SETTINGS \ FAULTS AND WARNINGS \ FAULT ACKNOWLEDGEMENT \ SPECIAL SETTING

Name [ID]	Description	Def.			
Acknowledgement signa [509]	ISIGNAL for fault acknowledgement	[184] inputs	Binary		
Signal					
Acknowledgement [510]	Condition of fault acknowledgement.				
Look choises of parameter	s Binary inputs [184] (page 17)				
Confirmation inactive [511]	Confirmation inactive: In case of a numeric signal if the signal value is lower than the defined level.				
Look choises of parameter's Binary inputs [184] (page 17)					

#### 7.8.4 QUANTITIES TO LOG

Group of parameters number [246]

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Selection of quantities, which should be logged to history when an event occurs (faults, warnings...).

MENU \ SETTINGS \ FAULTS AND WARNINGS \ QUANTITIES TO LOG

Name [ID]	Description	Def.
Value 1 [247]	Selection of the first optional quantity which will be logged to the history. When an event occurs (fault), its actual value will be stored.	[75] CB temperature
Signal		
Value 2 [248]	Selection of the second optional quantity which will be logged to the history. When an event occurs (fault), its actual value will be stored.	[74] Cooler temperature
Signal		
Value 3 [249]	Selection of the third optional quantity which will be logged to the history. When an event occurs (fault), its actual value will be stored.	[76] Converter state
Signal		
Do not log [746]	Determines if some faults will not be logged to the fault history. This parameter does not influence the fault evaluation itself.	
□ Undervoltage	Fault " E5-Undervoltage (page 31)" will not be logged to the fault history.	
□ Supply overload	Fault " E16-Supply overload (page 31)" will not be logged to the fault history.	
□ Safety input	Fault " E14-Safety input (page 31)" will not be logged to the fault history.	
Par. changed [1175]	Allows creating the parameter changes history.	Control panel
■ Control panel	All parameter changes by control panel are recorded.	
□ MODBUS	All parameter changes over MODBUS are recorded.	
□ PROFIBUS	All parameter changes over PROFIBUS are recorded.	

#### 7.8.5 WARNINGS

Group of parameters number [964]

Setting the conditions of generating the individual warnings and their storing to the fault history.

#### MENU \ SETTINGS \ FAULTS AND WARNINGS \ WARNINGS

Name [ID]	Description	Def.
Warnings [705]	Restricts the displayed warnings to the list of more important warnings.	Basic
Basic	Some warnings, which are not neccesary for basic users, will be suppressed.	
Expert	All available warnings and function messages will be displayed.	
warning [/6/]	Temperature, at which the cooler displays a warning " W6-Cooler temperature (page 27)".	75,0 °C
40,0 °C ÷ 120,0 °C		
-	Temperature, at which the converter displays a Control board (CB) overheat warning "W7-CB temperature (page 27)".	55,0 °C
20,0 ÷ Fault <sup>3</sup>	<sup>3</sup> Refer to chapter 3.2 Temperatures (str. 14) by product type.	
External warning	External warning source settings. If the source is active, the warning "W49-External warning (page 29)" becomes active. It is used as signalization of any desired event. It does not influence the converter operation.	None
Look choises of para	meter's Quick stop source. [986] (page 48)	
	Selection from warnings 1-32, which will be logged to the fault history at the time they occur.	
Look choises of para	meter's Warning [250] (page 23)	
	Selection from warnings 33-64, which will be logged to the fault history at the time they occur.	
Look choises of para	meter's Warning2 [424] (page 23)	

#### SPECIAL SETTING

Group of parameters number [563] Setting the special source of external warning

 ${\sf MENU} \setminus {\sf SETTINGS} \setminus {\sf FAULTS} \; {\sf AND} \; {\sf WARNINGS} \setminus {\sf SPECIAL} \; {\sf SETTING}$ 

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#### **UNIFREM v.3.28x**

Nar	ne [ID]	Description	Def.
	warning ii 19651	of flot. It is used as all external event warning, warning does not block the	
Signa	l		
Ext. [966]	warning	Conditions for external warning.	
Look	choises o	f parameter's Binary inputs [184] (page 17)	
	_	External warning is deactivated: In case of a numeric signal if the signal value is lower than the defined level.	
Look	choises o	f parameter's Binary inputs [184] (page 17)	

#### 7.9 DISPLAY

Group of parameters number [48]

Selecting the parameters displayed on the control panel.

#### 7.9.1 DISP. QUANT. SETTINGS

Group of parameters number [88]

Displayed quantities settings. Quantities that are displayed in the upper part of the display in the MONITOR, SETTINGS and DIAGNOSTICS window.

#### MENU \ SETTINGS \ DISPLAY \ DISP. QUANT. SETTINGS

Name [ID]	Description	Def.
DV 1 [51]	Selecting the first displayed quantity.	[210] Date
Signal		
DV 2 [52]	Selecting the second displayed quantity.	[209] Time
Signal		

#### 7.9.2 MONITOR SETTING

Group of parameters number [1214]

Displayed quantities settings. Quantities that are displayed in the upper part of the display in the MONITOR, SETTINGS and DIAGNOSTICS window.

#### MENU \ SETTINGS \ DISPLAY \ MONITOR SETTING

Name [ID]	Description	Def.
Monitor 1 [53]	Selecting the quantity that will be displayed in the monitor window in the first row.	[47] Freq. INV
Signal		
Monitor 2 [54]	Selecting the quantity that will be displayed in the monitor window in the second row.	[46] Voltage DC
Signal		
Monitor 3 [55]	Selecting the quantity that will be displayed in the monitor window in the third row.	[42] Current MT
Signal		
Monitor 4 [56]	Selecting the quantity that will be displayed in the monitor window in the fourth row.	[184] Binary inputs
Signal		
Monitor 5 [57]	Selecting the quantity that will be displayed in the monitor window in the fifth row.	[74] Cooler temperature
Signal		
Timeout panel [198]	Setting the communication timeout for the control panel.	100 ms
15 ms ÷ 200 ms		
LANGUAGE [231]	Language change.	Slovensky
Slovensky   English	1	

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#### 7.10 COMMUNICATION

Group of parameters number [213]

Setting the serial communication of the converter.

#### MENU \ SETTINGS \ COMMUNICATION

Name [ID]	Description	Def.
	Address is used for identification of the device. It is the sum of preset address and Address shift [1155] (page 111). It is also used for the communication with the control panel. In case that more converters are connected, every converter has to have unique address.	1
1 ÷ 99		
	Selection of bits, which create the external address. The weight of the bits is applied by the order of the selections. Communication address is then calculated as a sum of the external address and the parameter Converter address [234] (page 111).	
Look choises o	f parameter's Bit1 DS mask [553] (page 54)	•
	Statistics reset in the serial communication diagnostics. (number of messages, number of fault messages,)	

#### 7.10.1 MODBUS

Group of parameters number [658]

Setting the MODBUS communication protocol. VONSCH implementation of MODBUS protocol is MODBUS RTU specification compliant.

Detailed description of MODBUS communication protocol can be found on www.vonsch.sk, in the section Support.

#### MENU \ SETTINGS \ COMMUNICATION \ MODBUS

Name [ID]	Description	Def.
-	RS 485 serial port communication baud rate setting.	115,200 Bps
9600 Bps		
19,200 Bps		
38,400 Bps		
57,600 Bps		
115,200 Bps		
128,000 Bps		
115,200s Bps	Baud rate with corrected timing between frames, suitable for SIMATIC S7-1200.	
module [230]		115,200 Bps
Look choises of	parameter's Baud RS485 [218] (page 111)	
MB Idle [961]	Selecting how the converter should react when it is not communicating with the Modbus master.  After the defined idle time the warning occurs, or the fault. Or first the warning and then the fault.	
□ Fault	The converter generates the fault " E42-Modbus Timeout (page 32)", when no vaor broadcast (if allowed) is received from the Modbus master within the preset time	
□ Warning	The converter generates the warning " W42-Modbus Timeout (page 29)", whe request or broadcast (if allowed) is received from the Modbus master within the pre-	
	The converter generates the fault " E42-Modbus Timeout (page 32)", when no coor setpoint is received in valid request or broadcast(if allowed) from the Modbusthin the preset time.	
□ Warning CW	The converter generates the warning " W42-Modbus Timeout (page 29)", when word or setpoint is received in valid request or broadcast(if allowed) from the Modl within the preset time.	
	Timeout of communication interruption with Master. After this time, fault E42-	5,00 s
	Modbus Timeout (page 32) is generated.	0,000
0,10 s ÷ 3600,00 s		
MB Warning	Timeout of communication interruption with Master. After this time, warning "	2,00 s

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#### **UNIFREM v.3.28x**

Name [ID]	Description	Def.
	W42-Modbus Timeout (page 29)" is generated. If a Modbus protocol fault and warning are evaluated at the same time, see MB Idle [961] (page 111), then this parameter must be lower than the parameter MB Fault timeout [659] (page 111), otherwise the warning will not be generated.	
0,10 s ÷ 3600,00 s		
MB Warning mode [963]	Defines what action should the converter take after Modbus warning occurs.	Reset
Look choises of	parameter's PB Warning mode [816] (page 114)	
Broadcast [1156]	Turning on / off the broadcasts. Broadcast is a message which is sent to all recipients simultaneously.	Yes
Yes	Broadcasts are turned on and the converter is processing them.	
No	Broadcasts are turned off and the converter is ignoring them.	
Γροη	This parameter defines the order of transferring single bytes. This change of format is only applied for the 485 line. This is the parameter data, SW, CW, and accelerated block transfer. By default, 32-bit data 0xHhHlLhLl is transmitted in the order 0xHh, 0xHl, 0xLh, 0xLl.	
No swap	32 bit data are transfered in the byte order: 0xHh, 0xHl, 0xLh, 0xLl.	
Byte swap	32 bit data are transfered in the byte order: 0xHl, 0xHh, 0xLl, 0xLh.	
Word swap	32 bit data are transfered in the byte order: 0xLh, 0xLl, 0xHh, 0xHl.	
Byte & word swap	32 bit data are transfered in the byte order: 0xLl, 0xLh, 0xHl, 0xHh.	
[1556]	Selection of physical lines to check for being idle and increment communication counters.	RS485   Ext. module
□ USB   ■ RS48	35   ■ Ext. module	

#### Parameters MODBUS

Group of parameters number [573]
Parameter selection (mapping) for the Modbus communication fast block transfer.

#### MENU \ SETTINGS \ COMMUNICATION \ MODBUS \ PARAMETERS MODBUS

Name [ID]	Description	Def.
ID 0 [1094]		-
Signal		·
ID 1 [1095]		-
Signal		
ID 2 [1096]		-
Signal		
ID 3 [1097]		-
Signal		
ID 4 [1098]		-
Signal		
ID 5 [1099]		-
Signal		
ID 6 [1100]		-
Signal		
ID 7 [1101]		-
Signal		
ID 8 [1102]		-
Signal		
ID 9 [1103]		-
Signal		
ID 10 [1104]		-
Signal		

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Name [ID]	Description	Def.
ID 11 [1105]		-
Signal		
ID 12 [1106]		-
Signal		
ID 13 [1107]		-
Signal		
ID 14 [1108]		-
Signal		
ID 15 [1109]		-
Signal		
ID 16 [1110]		-
Signal		
ID 17 [1111]		-
Signal		
ID 18 [1112]		<b>-</b>
Signal		
ID 19 [1113]		-
Signal		
ID 20 [1114]		-
Signal		
ID 21 [1115]		-
Signal		
ID 22 [1116]		-
Signal		
ID 23 [1117]		-
Signal		
ID 24 [1118]		-
Signal		
ID 25 [1119]		-
Signal		
ID 26 [1120]		-
Signal		
ID 27 [1121]		-
Signal		
ID 28 [1122]		-
Signal		
ID 29 [1123]		-
Signal		
ID 30 [1124]		_ -
Signal		
ID 31 [1125]		
Signal		
ID 32 [1126]		-
Signal		
Shift value [1512]	It is used for special holding registers over broadcast.	1
-99 ÷ 99		
	It is used for special holding registers over broadcast.	
	of parameter's Bit1 DS mask [553] (page 54)	-
Stop 0 [151/]	Setting of the step. It serves to determine how to recalculate 16-bit special holding register to the selected variable set by ID 0.	g 0
-8 ÷ 8	For selected value 0, 16bit number 123 is recalculated to 32bit number as 123. For val	lue 1
-u - u	i or serected value o, robit number 125 is recalculated to 32bit number as 123. For val	iuc I,

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Name [ID]	Description	Def.
	123 is recalculated as 12.3.	

#### 7.10.2 PROFIBUS

Group of parameters number [812]

Profibus is an open serial communication standard. Extension module Vonsch Profibus\_UNI fully supports the Profibus DP standard.

Detailed description of PROFIBUS communication protocol can be found on www.vonsch.sk, in the section Support.

#### MENU \ SETTINGS \ COMMUNICATION \ PROFIBUS

MENU (SETTING	S \ COMMUNICATION \ PROFIBUS	
Name [ID]	Description	Def.
PB Idle [813]	Selecting the way of reaction of the converter to communication error, when either converter or master do not communicate with the Profibus module.  After the defined idle time, warning " W41-Profibus Timeout (page 29)" or fault " E37-Profibus Timeout (page 32)" is generated.	
□ Fault   □ Waι	ning	
PB Fault timeout [814]	Timeout of communication interruption with Master. After this time, fault E37-Profibus Timeout (page 32) is generated.	5,00 s
0,10 s ÷ 3600,00 s		
PB Warning timeout [815]	MODBUS communication timeout, After communication error longer than this time, warning "W41-Profibus Timeout (page 29)" is generated. If a Modbus protocol fault and warning are evaluated at the same time, see PB Idle [813] (page 114), then this parameter must be lower than the parameter PB Fault timeout [814] (page 114), otherwise the warning is not generated.	2,00 s
0,10 s ÷ 3600,00 s		
PB Warning	Defines what action should the converter take after warning " W41-Profibus Timeout	Dooot
mode [816]	(page 29)" occurs.	Reset
Reset	Converter goes to reset.	
Stop	Converter stops.	
Quick stop	Converter stops (Quick stop).	
No action	Converter will not respond to warnings.	
PB Type [1486]	Specifies the format of transmission of operational variables.	2 PD values
2 PD values	It is possible to simultaneously transmit two variables only in the format described documentation.	by the
4 PD values	It is possible to transmit 4 values as 16-bit numbers.	
VQFREM	It is possible to transmit 4 values as 16-bit numbers, by addresses VQFREM.	
PB Options [1587]		
□ Normalized	REF and ACT variables will be normalized to 4000h.	
□ Fixed APD	Selection of PD variables, it is set by parameters [1586] (page 114), not communication.	by the

#### **Parameters PROFIBUS**

Group of parameters number [1586]

#### MENU\SETTINGS\COMMUNICATION\PROFIBUS\PARAMETERS PROFIBUS

Name [ID]	Description	Def.
APD 1		[42] Current
[1578]		MT
Signal		
APD 2		[66] Power
[1579]		[00] Fower
Signal		

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Name [ID	Description	Def.
	3	-
[1580]		
Signal		
APD	4	
[1581]		-
Signal		
Dig. [1582]	Determining the last transferred digit from the left.	-
-   -   -   -	- - - - - - - - -	
_	2 The magnitude of 10 that determines the last transferred digit from the left. (, 1	-
[1583]	tens, 0 ones, -1 tenths,).	
	es of parameter's Dig. 1 [1582] (page 115)	
_	The magnitude of 10 that determines the last transferred digit from the left. (, 1	_
[1584]	tens, 0 ones, -1 tenths,).	
Look chois	es of parameter's Dig. 1 [1582] (page 115)	
Dig. [1585]	The magnitude of 10 that determines the last transferred digit from the left. (, 1 tens, 0 ones, -1 tenths,).	-
Look chois	es of parameter's Dig. 1 [1582] (page 115)	

#### **7.11 PAR. SETS**

Group of parameters number [206] Selecting a set of parameters for the converter operation.

#### MENU \ SETTINGS \ PAR. SETS

Name [ID]	Description		
Set switching [657]	Setting the way of switching between the sets.	Combined	
Combined	Only the first 2 bits of the binary switch are used. Output set corresponds to the binary combination of these bits. If no bits are active, the 1st set is active. If only 1 bit is active, the 2nd set is active. and so on.		
Single	Every single bit of the binary switch represents one set (bit 1 represents set 2). If meaningle switches are active, the set with the higher sequence number is active. If no binary switch active, the 1st set is active.		
Parameter	It is possible to set the active set using the Active set [205] (page 115) param	eter.	
Active set [205]	Switches the active set of parameters, from which the converter will take its configuration.	Set 1	
Set 1	Converter will take its configuration from 1st set of parameters.	•	
Set 2	Converter will take its configuration from 2nd set of parameters.		
Set 3	Converter will take its configuration from 3rd set of parameters.		
Set 4	Converter will take its configuration from 4th set of parameters.		
Switch while run [1490]	Enabling or disabling of set switching during motor operation.	Enabled	
Disabled	Sets can be switched only when motor is not running.		
Enabled	Sets can be switched even when motor is running.		

#### **7.11.1 SET SWITCH**

Group of parameters number [222] Binary set switch setting.

MENU \ SETTINGS \ PAR. SETS \ SET SWITCH				
Name	[ID]	Description	Def.	
Bit1 set [641]	source	Setting the 1st bit of the set switch. Its function depends on the Set switching [657] (page 115) parameter setting.	None	
Look cho	ises of pa	arameter's Quick stop source. [986] (page 48)		
Bit2 set	source	Setting the 2nd bit of the set switch. Its function depends on the Set switching [657]	None	

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Name [ID]	Description	Def.		
[642]	(page 115) parameter setting.			
Look choises of pa	arameter's Quick stop source. [986] (page 48)			
Bit3 set source	Setting the 3rd bit of the set switch. Its function depends on the Set switching [657]	Nono		
[643]	(page 115) parameter setting.	None		
Look choises of parameter's Quick stop source. [986] (page 48)				

#### SPECIAL SETTING

Group of parameters number [224]

Special functions setting for the set switches.

MENU \ SETTINGS \ PAR. SETS \ SET SWITCH \ SPECIAL SETTING

Name [ID]	Description	De	f.
	Signal that is evaluated if the 1st bit of the binary switch is active. Either	[184]	Binary
[645]	=	inputs	
Signal			
	Conditions for switching on Bit1.		
	rameter's Binary inputs [184]  (page 17)		
Bit1 set switch- off [647]	Bit1 switch-off: In case of a numeric signal if the signal value is lower than the defined level.		
Look choises of pa	rameter's Binary inputs [184]  (page 17)		
Bit2 set signal [648]	Signal that is evaluated if the 2nd bit of the binary switch is active. Either numeric or discrete signal can be chosen.	[184] I inputs	Binary
Signal			
Bit2 set switch- on [649]	Conditions for switching on Bit2.		
Look choises of pa	rameter's Binary inputs [184]  (page 17)		
Bit2 set switch- off [650]	Bit2 switch-off: In case of a numeric signal if the signal value is lower than the defined level.		
Look choises of pa	rameter's Binary inputs [184]  (page 17)		
[651]	Signal that is evaluated if the 3rd bit of the binary switch is active. Either numeric or discrete signal can be chosen.	[184] I inputs	Binary
Signal			
Bit3 set switch- on [652]	Conditions for switching on Bit3.		
Look choises of pa	rameter's Binary inputs [184]  (page 17)		
off [653]	Bit3 switch-off: In case of a numeric signal if the signal value is lower than the defined level.		
Look choises of pa	rameter's Binary inputs [184]  (page 17)		

#### **7.11.2 USER SETS**

Group of parameters number [1290] Settings of user sets. These sets can store up to 20 selected parameters. There is available up to 32 different values for each selected parameter.

MENU \ SETTINGS \ PAR SETS \ USER SETS

MILINO ( OL	WENU (SETTINGS (PAR. SETS (USER SETS				
Name [ID]		Description	Def.		
Switch [1480]	sets	Switching of user sets. Selection of binary combination of individual sets. Its value represents the actual foursome of sets. First three selected bits are applied. Switch switches the foursome of sets 1-4, 5-9, Selection of a specific set from the selected foursome depends on the switching of normal sets.			
Look cho	ises (	of parameter's Bit1 DS mask [553] (page 54)			
Set [1483]					
-31 ÷ 31		If the shift is 0, the binary switch 00000 corresponds to set 1, $00001$ - set 2, etc. If the shift $00000$ corresponds to set 2, $00001$ - set 3, etc	is 1,		

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#### **UNIFREM v.3.28x**

Name [ID]	Description	Def.
User set [1481]	Number of active user set.	

#### **PARAMS SELECT**

Group of parameters number [1291]

Selection of 20 parameters that can store up to 32 different values. After selecting the parameter, its value can not be changed in its original location, but in the user sets for the selected set.

MENU \ SETTINGS \ PAR. SETS \ USER SETS \ PARAMS SELECT

MENU \ SETTINGS \ PAR. SETS \ USER SETS \ PARAMS SELE  Name [ID]	Description	Def.
Param 1 [1300]		-
Signal		L
Param 2 [1301]		-
Signal		
Param 3 [1302]		-
Signal		<b>,</b>
Param 4 [1303]		-
Signal		<u>'</u>
Param 5 [1304]		-
Signal		•
Param 6 [1305]		-
Signal		•
Param 7 [1306]		-
Signal		<u>.</u>
Param 8 [1307]		-
Signal		·
Param 9 [1308]		-
Signal		·
Param 10 [1309]		-
Signal		
Param 11 [1310]		-
Signal		
Param 12 [1311]		-
Signal		
Param 13 [1312]		-
Signal		
Param 14 [1313]		_
Signal		
Param 15 [1314]		-
Signal		
Param 16 [1315]		-
Signal		
Param 17 [1316]		-
Signal		
Param 18 [1317]		-
Signal		
Param 19 [1318]		-
Signal		
Param 20 [1319]		-
Signal		

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#### **SET 1-4**

Group of parameters number [1292]

Settings of selected parameters for sets 1 to 4. Settings of individual sets can be done by F3 key on the control panel, for a particular parameter.

MENU \ SETTINGS \ PAR. SETS \ USER SETS \ SET 1-4

MENU \ SETTINGS \ PAR. SETS \ USER SETS \ SET ?  Name [ID]	Description	Def.
N1_1 [1320]	·	-
- ÷ -		1
N1_2 [1321]		-
- ÷ -		•
N1_3 [1322]		-
- ÷ -		
N1_4 [1323]		-
- ÷ -		
N1_5 [1324]		-
-÷-		
N1_6 [1325]		-
- ÷ -		
N1_7 [1326]		-
- ÷ -		
N1_8 [1327]		-
- ÷ -		
N1_9 [1328]		-
- ÷ -		
N1_10 [1329]		-
- ÷ -		
N1_11 [1330]		-
- ÷ -		
N1_12 [1331]		-
-÷-		
N1_13 [1332]		-
- ÷ -		
N1_14 [1333]		-
-÷-		
N1_15 [1334]		-
-÷-		
N1_16 [1335]		-
- ÷ -		
N1_17 [1336]		-
- ÷ -		
N1_18 [1337]		-
-÷-		
N1_19 [1338]		-
- ÷ -		
N1_20 [1339]		-
-÷-		

#### **SET 5-8**

Group of parameters number [1293]

Settings of selected parameters for sets 5 to 8. Settings of individual sets can be done by F3 key on the control panel, for a particular parameter.

MENU \ SETTINGS \ PAR. SETS \ USER SETS \ SET 5-8

Name [ID]	Description	Def.

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#### **UNIFREM v.3.28x**

Name [ID]	Description	Def.
N5_1 [1340]	•	-
- ÷ -		
N5_2 [1341]		-
- ÷ -		
N5_3 [1342]		-
- ÷ -		
N5_4 [1343]		-
- ÷ -		
N5_5 [1344]		-
- ÷ -		
N5_6 [1345]		-
- ÷ -		
N5_7 [1346]		-
- ÷ -		
N5_8 [1347]		-
- ÷ -		
N5_9 [1348]		-
- ÷ -		
N5_10 [1349]		-
- ÷ -		
N5_11 [1350]		-
- ÷ -		
N5_12 [1351]		-
- ÷ -		
N5_13 [1352]		-
- ÷ -		
N5_14 [1353]		-
- ÷ -		
N5_15 [1354]		-
- ÷ -		
N5_16 [1355]		-
- ÷ -		
N5_17 [1356] - ÷ -		-
N5_18 [1357]		-
- ÷ -		
N5_19 [1358]		-
- ÷ -		
N5_20 [1359]		-
- ÷ -		

#### SET 9-12

Group of parameters number [1294]

Settings of selected parameters for sets 9 to 12. Settings of individual sets can be done by F3 key on the control panel, for a particular parameter.

#### MENU \ SETTINGS \ PAR. SETS \ USER SETS \ SET 9-12

Name [ID]	Description	Def.
N9_1 [1360]		-
- ÷ -		
N9_2 [1361]		-
- ÷ -		
N9_3 [1362]		-

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Name [ID]	Description	Def.
- ÷ -		-
N9_4 [1363]		-
- ÷ -		
N9_5 [1364]		-
- ÷ -		<u>.</u>
N9_6 [1365]		-
- ÷ -		·
N9_7 [1366]		-
- ÷ -		
N9_8 [1367]		-
- ÷ -		
N9_9 [1368]		-
- ÷ -		
N9_10 [1369]		-
- ÷ -		
N9_11 [1370]		-
- ÷ -		
N9_12 [1371]		-
- ÷ -		
N9_13 [1372]		-
- ÷ -		
N9_14 [1373]		-
- ÷ -		
N9_15 [1374]		-
- ÷ -		
N9_16 [1375]		-
- ÷ -		
N9_17 [1376]		-
- ÷ -		
N9_18 [1377]		-
-÷-		
N9_19 [1378]		-
- ÷ -		
N9_20 [1379]		-
- ÷ -		

#### **SET 13-16**

Group of parameters number [1295]

Settings of selected parameters for sets 13 to 16. Settings of individual sets can be done by F3 key on the control panel, for a particular parameter.

Name [ID]	Description	Def.
N13_1 [1380]		-
- ÷ -		
N13_2 [1381]		-
-÷-		
N13_3 [1382]		-
- ÷ -		
N13_4 [1383]		-
- ÷ -		
N13_5 [1384]		-
- ÷ -		

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Name [ID]	Description	Def.
N13_6 [1385]		-
- ÷ -		
N13_7 [1386]		-
- ÷ -		
N13_8 [1387]		-
- ÷ -		
N13_9 [1388]		-
- ÷ -		
N13_10 [1389]		-
- ÷ -		
N13_11 [1390]		-
- ÷ -		
N13_12 [1391]		-
- ÷ -		
N13_13 [1392]		-
- ÷ -		
N13_14 [1393]		-
- ÷ -		
N13_15 [1394]		-
- ÷ -		
N13_16 [1395]		-
- ÷ -		
N13_17 [1396]		-
- ÷ -		
N13_18 [1397]		-
- ÷ -		
N13_19 [1398]		-
- ÷ -		
N13_20 [1399]		-
- ÷ -		

#### SET 17-20

Group of parameters number [1296]

Settings of selected parameters for sets 17 to 20. Settings of individual sets can be done by F3 key on the control panel, for a particular parameter.

#### MENU \ SETTINGS \ PAR. SETS \ USER SETS \ SET 17-20

Name [ID]	Description	Def.
N17_1 [1400]		-
· ÷ -		
N17_2 [1401]		-
· ÷ -		
N17_3 [1402]		-
· ÷ -		
N17_4 [1403]		-
· ÷ -		
N17_5 [1404]		-
· ÷ -		
N17_6 [1405]		-
· ÷ -		
N17_7 [1406]		-
· ÷ -		
N17_8 [1407]		-

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Name [ID]	Description	Def.
- ÷ -		
N17_9 [1408]		-
- ÷ -		
N17_10 [1409]		-
-÷-		
N17_11 [1410]		-
-÷-		
N17_12 [1411]		-
- ÷ -		
N17_13 [1412]		-
-÷-		
N17_14 [1413]		-
- ÷ -		
N17_15 [1414]		-
- ÷ -		
N17_16 [1415]		-
- ÷ -		
N17_17 [1416]		-
-÷-		
N17_18 [1417]		-
- ÷ -		
N17_19 [1418]		-
- ÷ -		
N17_20 [1419]		-
- ÷ -		

#### SET 21-24

Group of parameters number [1297]

Settings of selected parameters for sets 21 to 24. Settings of individual sets can be done by F3 key on the control panel, for a particular parameter.

#### MENU \ SETTINGS \ PAR. SETS \ USER SETS \ SET 21-24

Name [ID]	Description	Def.
N21_1 [1420]		-
- ÷ -		
N21_2 [1421]		-
-÷-		·
N21_3 [1422]		-
- ÷ -		
N21_4 [1423]		-
- ÷ -		
N21_5 [1424]		-
-÷-		
N21_6 [1425]		-
- ÷ -		
N21_7 [1426]		-
- ÷ -		
N21_8 [1427]		-
-÷-		
N21_9 [1428]		-
-÷-		
N21_10 [1429]		-
- ÷ -		

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Name [ID]	Description	Def.
N21_11 [1430]		-
- ÷ -		
N21_12 [1431]		-
- ÷ -		
N21_13 [1432]		-
- ÷ -		
N21_14 [1433]		-
- ÷ -		
N21_15 [1434]		-
- ÷ -		
N21_16 [1435]		-
- ÷ -		
N21_17 [1436]		-
- ÷ -		
N21_18 [1437]		-
- ÷ -		
N21_19 [1438]		-
- ÷ -		
N21_20 [1439]		-
- ÷ -		

#### SET 25-28

Group of parameters number [1298]

Settings of selected parameters for sets 25 to 28. Settings of individual sets can be done by F3 key on the control panel, for a particular parameter.

#### MENU \ SETTINGS \ PAR. SETS \ USER SETS \ SET 25-28

Name [ID]	Description	Def.
N25_1 [1440]		-
- ÷ -		<b>'</b>
N25_2 [1441]		-
- ÷ -		<u> </u>
N25_3 [1442]		-
- ÷ -		
N25_4 [1443]		-
- ÷ -		
N25_5 [1444]		-
- ÷ -		
N25_6 [1445]		-
- ÷ -		
N25_7 [1446]		-
- ÷ -		
N25_8 [1447]		-
- ÷ -		
N25_9 [1448]		-
- ÷ -		
N25_10 [1449]		-
- ÷ -		
N25_11 [1450]		-
- ÷ -		
N25_12 [1451]		-
- ÷ -		
N25_13 [1452]		-

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Name [ID]	Description	Def.
- ÷ -		
N25_14 [1453]		-
- ÷ -		
N25_15 [1454]		-
- ÷ -		
N25_16 [1455]		-
- ÷ -		
N25_17 [1456]		-
- ÷ -		
N25_18 [1457]		-
- ÷ -		
N25_19 [1458]		-
- ÷ -		
N25_20 [1459]		-
- ÷ -		

#### SET 29-32

Group of parameters number [1299]

Settings of selected parameters for sets 29 to 32. Settings of individual sets can be done by F3 key on the control panel, for a particular parameter.

MENU \ SETTINGS \ PAR. SETS \ USER SETS \ SET 29-32

Name [ID]	Description	Def.
N29_1 [1460]		-
- ÷ -		
N29_2 [1461]		-
-÷-		
N29_3 [1462]		-
- ÷ -		
N29_4 [1463]		-
-÷-		
N29_5 [1464]		-
-÷-		
N29_6 [1465]		-
-÷-		
N29_7 [1466]		-
-÷-		
N29_8 [1467]		-
-÷-		
N29_9 [1468]		=
-÷-		
N29_10 [1469]		-
- ÷ -		
N29_11 [1470]		-
-÷-		
N29_12 [1471]		-
-÷-		
N29_13 [1472]		-
-÷-		
N29_14 [1473]		-
-÷-		
N29_15 [1474]		-
- ÷ -		

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Name [ID]	Description	Def.
N29_16 [1475]		-
- ÷ -		
N29_17 [1476]		-
- ÷ -		
N29_18 [1477]		-
- ÷ -		
N29_19 [1478]		-
- ÷ -		
N29_20 [1479]		-
- ÷ -		

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#### 8 Converter function configuration manual

#### 8.1 Production (factory) settings

UNIFREM 400 XXX frequency converter are shipped with valid production (factory) parameter settings that can be restored at any time using the FACTORY SETTINGS command. Reseting to factory settings is suitable if the converter was already used in an unknown operation or if it is not shipped directly from VONSCH s.r.o. All configuration procedures in this manual are based on this converter setting.

SAVE / RESTORE -> Restore parameters -> Factory settings (confirmation F2)

Restoring of factory settings will overwrite all parameters, including configuration of control, inputs and outputs.

#### 8.2 Motor parameters - MOTOR MACROS - identification

Parameters in the group SETTINGS -> LOAD (MOTOR) are important for proper function of individual converter functions. Here are mostly nameplate (nominal) values of a connected device (motor) and also some special parameters whose values are obtained by identification and tuning.

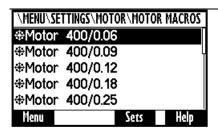
Parameter name	ID	Description
Nom. power [W]	357	Usual motor nameplate parameters.
Nom. voltage [V]	59	
Nom. frequency [Hz]	4	SUEINENS 3 - Mot. EN 60034 ( ) 1.47073-4.4810 P 55 IM B.3
Nom. current [A]	151	50 Hz A Y 230/400 V 60 Hz Y 460 V 50 A
Nom.revolutions [ot/min]	356	189-187/109-108 A 108-109 A 01/04 0-0
Motor power factor	227	
Output phase sequence	326	The option to change output phase sequence of the motor.
Iden. I0 a Lm	384	Turn on / turn off of the magnetizing current identification and
Magnetizing current [A]	355	magnetizing current value.
Time constant MT [s]	79	Parameter of MOTOR MACROS – Time constant of the motor
		excitation.
Identification RS	383	Turn on / turn off of the identification mode of the stator resistance.
Stator resistance [mΩ]	345	and stator resistance value.
Rotor resistance [mΩ]	439	Special parameters for the proper function of vector control.
Leakage inductance [mH]	440	
Mutual inductance [mH]	441	
Inertia moment [kg m2]	442	

Preset MOTOR MACROS should be "the springboard" for the correct converter configuration. Converter connected to the motor should be always functional, after executing the MACRO, and by setting some additional functions. Required higher control quality is achieved in the process of tuning the parameters for a specific application during operating conditions.

Parameter ID: 672
SETTINGS -> MOTOR -> MOTOR MACROS

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**Table:** Preset motor macros in frequency converters UNIFREM 400 XXX:

#### Motor power from 60W to 7,5kW:

Parameter name	ID	Motor type 50Hz: voltage [V] / motor pow														
Parameter name	טו	400/0,06	400/0,09	400/0,12	400/0,18	400/0,25	400/0,37	400/0,55	400/0,75	400/1,1	400/1,5	400/2.2	400/3	400/4	400/5.5	400/7.5
Nominal power [W]	357	60	90	120	180	250	370	550	750	1100	1500	2200	3000	4000	5500	7500
Nominal voltage [V]	59	400	400	400	400	400	400	400	400	400	400	400	400	400	400	400
Nominal current [A]	151	0,2	0,29	0,42	0,56	0,76	1,03	1,45	1,86	2,55	3,4	4,7	6,4	8,2	11,4	15,2
Magnetizing current [A]	355	0,19	0,28	0,39	0,51	0,68	0,89	1,22	1,25	1,76	2,35	3,22	4,40	5,65	7,80	10,32
Nominal revolutions [1/min]	356	1350	1350	1350	1350	1350	1370	1395	1395	1415	1420	1420	1420	1440	1455	1455
Time constant MT [s]	79	0,05	0,052	0,0548	0,056	0,058	0,06	0,0752	0,096	0,12	0,14	0,178	0,2	0,225	0,255	0,31
Stator resistance $[m\Omega]$	345	195000	110000	40000	36500	31000	24000	22000	18500	13175	7850	6105	4340	3400	2079,8	759,5
Rotor resistance [mΩ]	439	148200	83600	30400	27740	23560	18240	16720	14060	10013	5966	4639,8	3298,4	2584	1580,6	577,2
Leakage inductance [mH]	440	176	112	98	84	62	140	18	42	10	10	3	14	13	12	6
Mutual inductance [mH]	441	3284	2768	2002	1836	1568	1200	932	678	640	395	377	276	237	218	194
Inertia moment [kg m2]	442	0.00027	0,00027	0,0003	0,0004	0,0006	0,0008	0,0015	0,0018	0,0028	0,0035	0,0048	0,0058	0,011	0,018	0,024
Max. mot. current [A]	5	0,3	0,44	0,63	0,84	1,14	1,55	2,18	2,79	3,83	5,1	7,05	9,6	12,3	17,1	22,8
Max. regen. current [A]	549	0,3	0,44	0,63	0,84	1,14	1,55	2,18	2,79	3,83	5,1	7,05	9,6	12,3	17,1	22,8
STC Current [A]	163	0,19	0,28	0,4	0,53	0,72	0,98	1,38	1,77	2,42	3,23	4,47	6,08	7,79	10,83	14.44
Starting voltage of the V/f curve [%]	90	15,4	13,8	12,3	12,1	11,8	10,5	9,25	8,2	7,3	6,52	6,16	5,95	5,79	4,3	2,85
Max. torque [Nm]	481	1,6	2,5	3,4	3,7	3,85	4	6	10	14,8	20	29,4	40	54	74	100

#### Motor power from 11kW to 200kW:

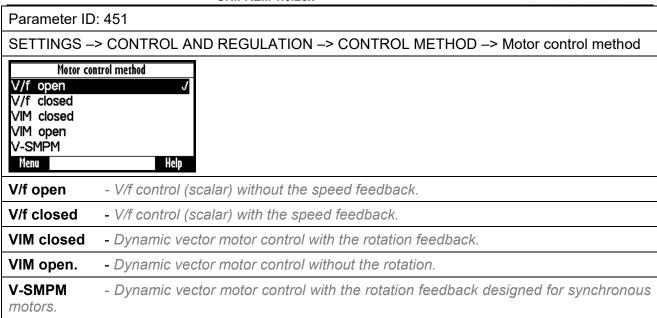
B	15					М	otor type 50	OHz: voltag	e [V] / mot	or power [	kW]					
Parameter name	ID	400/11	400/15	400/18,5	400/22	400/30	400/37	400/45	400/55	400/75	400/90	400/100	400/110	400/132	400/160	400/200
Nominal power [W]	357	11000	15000	18500	22000	30000	37000	45000	55000	75000	90000	100000	110000	132000	160000	200000
Nominal voltage [V]	59	400	400	400	400	400	400	400	400	400	400	400	400	400	400	400
Nominal current [A]	151	21,5	28,5	35	41,5	56	68	81	100	136	160	177	198	235	280	340
Magnetizing current [A]	355	13,2	15,66	18,2	20,34	26,32	30,6	34	45,7	59,16	67,04	71,685	76,626	87,34	99,96	119,68
Nominal revolutions [1/min]	356	1460	1460	1465	1465	1465	1475	1475	1480	1485	1485	1486	1488	1488	1486	1486
Time constant MT [s]	79	0,33	0,38	0,4	0,428	0,445	0,462	0,48	0,52	0,66	0,75	0,8	0,86	0,95	1,13	1,36
Stator resistance $[m\Omega]$	345	607,25	455	438	389	312	225	122	80	72	65	51	48	38,3	22	16
Rotor resistance [mΩ]	439	461,51	345,8	332,88	295,64	237,12	171	92,72	60,8	54,72	49,4	38,76	36,48	29,108	16,72	12,16
Leakage inductance [mH]	440	6	3	2,2	1,8	1,2	1,1	0,8	0,8	1	1,2	0,6	0,8	1,1	0,8	0,4
Mutual inductance [mH]	441	154	77	72,8	60,4	53,8	46,9	39,2	37,4	30	25,8	23,9	23	18,4	17	13,6
Inertia moment [kg m2]	442	0,04	0,052	0,099	0,117	0,191	0,374	0,447	0,688	1,19	1,39	1,63	1,94	2,31	2,88	3,46
Max. mot. current [A]	5	32,25	42,75	52,5	62,25	84	102	121,5	150	204	240	265,5	297	352,5	420	510
Max. regen. current [A]	549	32,25	42,75	52,5	62,25	84	102	121,5	150	204	240	265,5	297	352,5	420	510
STC Current [A]	163	20,425	27,075	33,25	39,425	53,2	64,6	76,95	95	129,2	152	168,15	188,1	223,25	266	323
Starting voltage of the V/f curve [%]	90	2,71	2,52	2,35	2,1	1,8	1,6	1,45	1,1	1,1	1,1	1,1	1,05	1,2	1	1
Max. torque [Nm]	481	140	200	240	284	388	482	586	710	968	1162	1288	1414	1698	2060	2560

#### 8.3 Motor control modes

Frequency converters UNIFREM 400 can be operated in these basic control modes:

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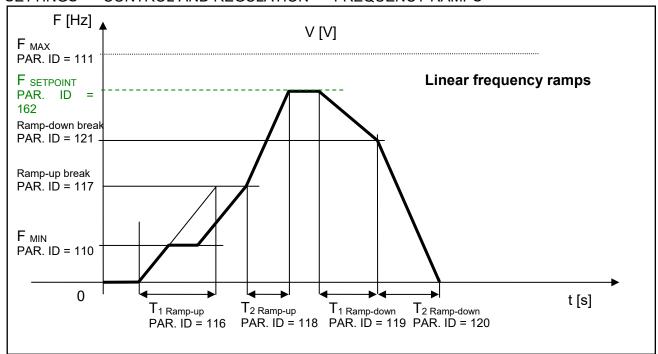
In the next section, we will focus mainly to functions designed for **V** / **F control**.

### 8.3.1 V/f control FREQUENCY RAMPS

Converter can use flexible ramp functions which ensure smooth transitions between different frequency setpoint values to prevent sudden step changes of the output frequency during motor control. Allowed ranges of changes of frequency (min., max.), ramp break - points and also times of the respective sections can be set by parameters of ramp functions. By using these parameters, it is possible to adapt the dynamic comfort of the drive for a specific application.

Parameters to accommodate the acceleration and deceleration ramps are in the following group: **Parameter ID: 106** 





#### S-CURVE

If there is a demand that the acceleration should not change too quickly, it is suitable to use a S-curve that ensures smooth acceleration changes (Frequency profile is curved in the shape of S).

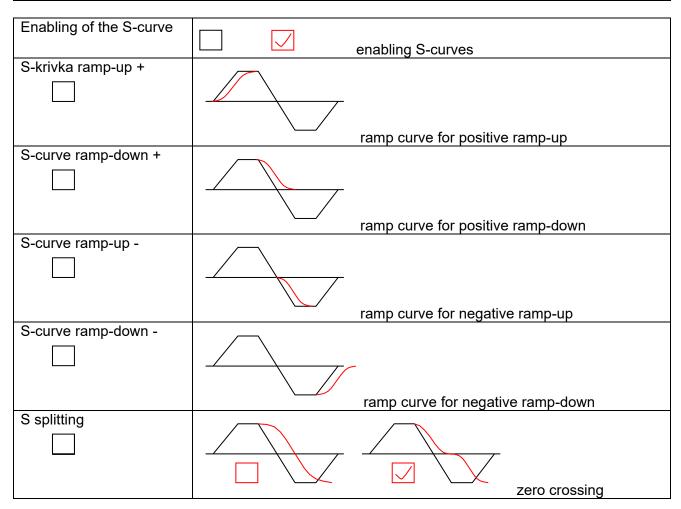
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This is applicable to drives, where you need to minimize jerk and torque shocks during Start or Stop (e.g. passenger elevators, electric vehicles, etc.)

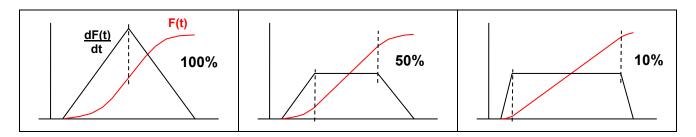
S-curve operation mode can be configured and modified using the parameter:

Parameter ID: 874	
SETTINGS -> CONTROL AND REGULATION -> FREQUENCY RAMPS -> S-CURVE ->	
S-curve mode	



Curve rate of the S-curve and its shape can be configured by using the parameter:

Parameter ID: 873
SETTINGS -> CONTROL AND REGULATION -> FREQUENCY RAMPS -> S-CURVE ->S-curve curvature



#### 8.3.2 V/f curve

The main feature of the V/f control is that with increasing frequency of the output voltage, value of this voltage on the converter output increases proportionally until maximal value limit (saturation) is reached. The condition of induction motor constant flux is achieved by maintaining a constant ratio of V (voltage) / f (frequency).

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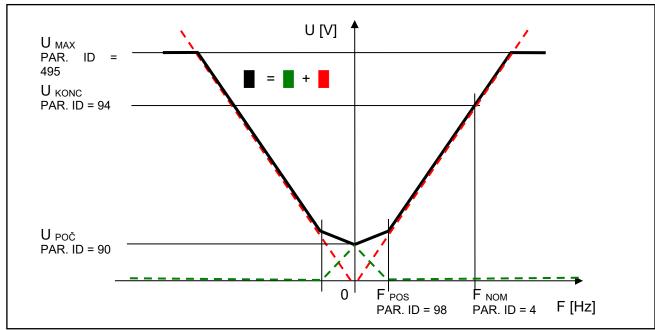
The basis for voltage generation in scalar control mode (V/f control) is the basic V/f curve, whose parameters are:

Parameter ID: 382

SETTINGS -> CONTROL AND REGULATION -> V/f CONTROL -> V/f curve

#### Parameters of the basic V/f curve:

Parameter name	ID	Description
Parameter name	ID	
V/f Type	34	V/f Curve type. Selecting the features of the V/f control method
	7	operation.
Starting voltage	90	Starting voltage of the V/f curve and minimum limit of the output
[%]		voltage which corresponds the percentage value of the nominal load
		voltage.
End voltage [%]	94	End voltage of the V/f curve which corresponds the percentage value
		of the nominal load voltage.
Frequency shift	98	Frequency shift of the V/f curve.
[Hz]		
V/f Exponent []	91	V/f curve exponent.
Exp. shift V/f	92	V/f curve shift exponent in the range from 0 Hz to Freq. shift.

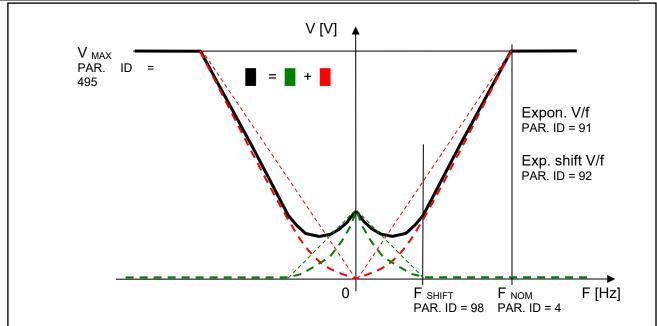


Parameters of the basic V/f CURVE

Curvature of the static V/f curve can be used for loads with a soft torque characteristics (pumps, fans) to ensure power saving motor operation on low rotation speed or to ensure a soft torque characteristics in the low rotation speed area. Smoothing of curvature is achieved by setting the exponents for individual V/f CURVE sections.

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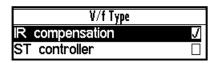


Curvatures (exponents) V/f CURVE

Basic V/f curve is a well-known and simple tool to configure the motor control.

#### 8.3.3 IR compensation

This function can be turned on by the parameter "V/f Type (ID 347) = IR compensation".



MENU \ SETTINGS \ CONTROL AND REGULATION\ V/f CONTROL \ V/f CURVE \ V/f Type -> IR compensation

The value of the output voltage is automatically corrected during active IR compensation according to the load of the drive and operating conditions. So the voltage drop in the stator windings of motor is compensated and constant motor excitation is ensured. In practice, in the motoric operation mode the voltage increases and in regenerative operation mode the voltage decreases.

Mathematical model, which is the core of IR Compensation does not reach high accuracy near zero speed, thus it is necessary to adjust the frequency from which the correction starts to apply. As a rule of thumb, it is usually 0.5 to 3 Hz. The output of correction is filtered with adjustable filter.

IR Compensation parameters:

Parameter	ID	Description
name		
IRC Filter	52	Time constant of the filter applied to the output of the IR compensation
	3	function.
IRC Frequen	cy 79	Upper limit of the output frequency, in which the IR compensation is
-	5	suppressed.

Prerequisite for the successful deployment of **IR Compensation** is the correct value of nominal motor parameter - Stator resistance [345].

motor parameter otation recipitatives [c.16].	_
Parameter ID: 345	
SETTINGS -> MOTOR -> SPECIAL PARAMETERS -> Stator resistance [mΩ]	

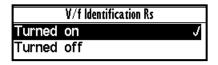
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A good source for getting the value of this parameter is the MOTOR MACRO of the same or at least of the nearest power. From this preset value, converter will determine the exact value with automatic identification of the stator resistance, which can be turned on by the following parameter:

Parameter ID: 383

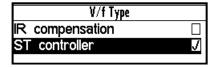
SETTINGS -> MOTOR -> SPECIAL PARAMETERS -> V/f Identification RS = Turned on



Stator resistance identification is then performed always whenever the drive is started or at at zero speed operation. This can cause drive response delay to the Start motor command ( ramp freeze untilthe resistance value settling). This condition is indicated by warning message of converter. If such behavior of the drive is unacceptable due to the operating conditions (cranes, production lines, traction ...), it is neccesary to turn off identification of RS after drive tuning.

#### 8.3.4 Starting Torque Controller (STC)

This function can be turned on in the parameter "V/f Type (ID 347) = ST controller ".



MENU \ SETTINGS \ CONTROL AND REGULATION \ V/f CONTROL \ V/f CURVE \ V/f Type -> ST controller

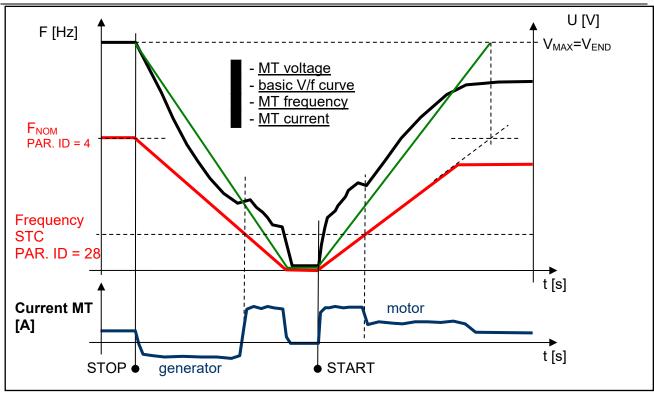
During activity of starting torque controller in preset frequency range, converter achieves motor excitation increase to the desired starting (engaging) current by lifting V / f curve above the basic values of V/f curve. Required dynamics of this controller must be set.

**Starting Torque Controller parameters:** 

Parameter	ID	Description
name		
STC Current	163	Setpoint value of the starting torque current.
Frequency	28	Upper limit of the frequency area, where the starting torque controller (STC)
STC		is active.
STC	26	Setting the ST controller dynamics.
Dynamics		

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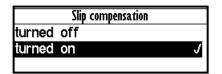


V/f curve modes on the drive with a high moment of inertia.

#### 8.3.5 Slip compensation

Slip is the side effect of asynchronous motors operation, which means lagging / overtaking the rotor against the stator due to load. Slip as the difference of stator and rotor frequency is dependent on many factors. UNIFREM converters evaluate motor slip (slip compensation function is activated) and slip is added to the stator frequency setpoint.

Parameter ID: 349
SETTINGS -> CONTROL AND REGULATION -> V/f CONTROL -> SLIP COMPENSATION -> Slip compensation = turned on



Motor slip compensation effect: Rotor speed will maintain the value near to the setpoint value at load changes. Moreover, it greatly increases the torque capability of the motor at low speeds.

The main parameter to tune the rate of slip compensation is the gain in the parameter.

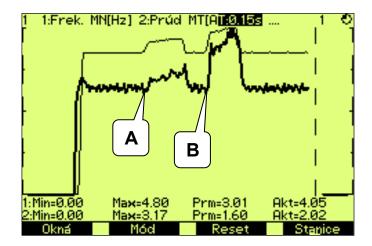
Parameter ID: 350

SETTINGS -> CONTROL AND REGULATION -> V/f CONTROL -> SLIP COMPENSATION -> Slip comp. Gain

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**Example:** Slip compensation activity on the real drive (thin line – stator frequency, thick line – motor current).



- A. a small load increase caused a small slip compensation.
- **B.** greater load increase caused greater slip compensation.

Model of slip for its correct operation requires proper values of motor parameter.

Parameter name	ID	Description						
Nom. power [W]	357							
Nom. frequency [Hz]	4	Necessary to calculate the nominal slip.						
Nom. revolutions [rpm]	356							
Stator resistance [mΩ]	345	The same conditions as for IR compensation						

**Slip is compensated** exactly by the actual slip assessed on the difference of the stator and rotor frequency in V/f (scalar) closed control.

Parameter ID: 193

SETTINGS -> CONTROL AND REGULATION -> V/f CONTROL -> SLIP COMPENSATION -> Slip restriction = turned on



When this mode is enabled, converter will adjust the setpoint frequency so as not to exceed the maximum allowable slip from parameter Maximal slip [Hz] [177]:

Parameter ID: 177

SETTINGS -> CONTROL AND REGULATION -> V/f CONTROL -> SLIP COMPENSATION -> Maximal slip [Hz]

"W40-Slip restriction" warning message is generated. This state is ended after declining load on the motor and stator frequency increasing is allowed.

#### 8.4 Maximal current controller (MCC)

Maximal current controller is a standard function of UNIFREM 400 converters, and its function is to restrict output current into the motor by correcting the output frequency. Function, as well as the controller itself, are activated in the parameter:

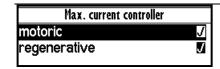
Parameter ID: 352

SETTINGS -> CONTROL AND REGULATION -> V/f CONTROL -> MAX. CURRENT CONTROLLER (MCC) -> Max.current contr. = motoric or = regenerative

The controller operates in motoric and regenerative operating mode.

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Frequency is decreased in motoric operating mode and increased in regenerative operating mode if current treshold is reached.

Current limit for the motor operation.

Parameter ID: 5

SETTINGS -> CONTROL AND REGULATION -> MAX. CURRENT CONTR. (MCC) -> Max. mot. current M. [A]

Current limit for the regenerative operation.

Parameter ID: 549

SETTINGS -> CONTROL AND REGULATION -> MAX. CURRENT CONTR. (MCC) -> Max. regen. current [A]

In specific cases, converter can adjust the restriction value according to the another criterias.

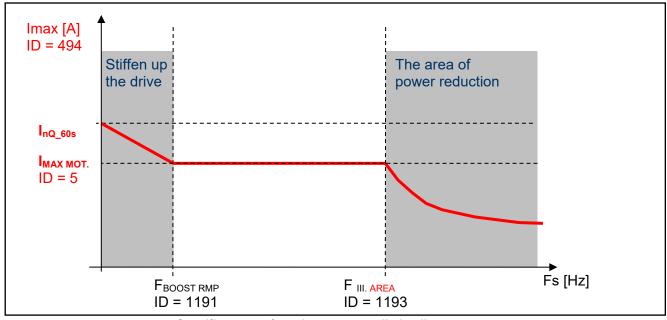
At low frequencies, the current restriction increases to the permissible overload limit in order to achieve a higher starting torque. At high frequencies the current restriction decreases to prevent motor operation in unstable part of the torque characteristics (area of power derating).

Furthermore, the "Power restriction" function can reduce the current restriction, if its conditions are met, such as high thermal integral of converter, high cooler temperature or if the conditions of power restriction are met when selecting parameter: PR Signal [1088] (signal the power is restricted according to).

The current value of the motoric restriction of the current is signalised by the diagnostic value:

Parameter ID: 494

DIAGNOSTICS -> Control -> Additional values -> Max. current [A]



Specific cases of maximum current limit adjustment



#### **WARNING!**

In case, that the motor is loaded constantly in regenerative mode, the MCC is active and the STOP command is received, the situation can happen that the rotation speed will not decrease and the drive will not be turned off. In this case, it is necessary to increase the

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### value of the maximal regenerative current or generate the RESET command or interrupt the safety(emergency) input.

Parameters of the controller (P, I and D) influence the speed, the converter can restrict current with and prevent undesired current increase over allowed limit.

Parameter ID: 353

SETTINGS -> CONTROL AND REGULATION -> V/f CONTROL -> MAX. CURRENT CONTROLLER (MCC) -> P component of the MCC [ ]

Parameter ID: 354

SETTINGS -> CONTROL AND REGULATION -> V/f CONTROL -> MAX. CURRENT CONTROLLER (MCC) -> I component of the MCC [ms ÷ s]

Parameter ID: 1047

SETTINGS -> CONTROL AND REGULATION -> V/f CONTROL -> MAX. CURRENT CONTROLLER (MCC) -> D component of the MCC []

MCC restricts the slope of frequency increase or decrease by ramps, but it can also take up during steady speed, when the current exceeds configured limits. If the frequency correction reaches frequency limit Fmin [110] or Fmax [112], it will not longer correct the frequency which will be affecting the current increase and then "Overcurrent" or "Converter overload" faults are possible. Fast correction of the starting voltage based on excessive current can be turned on to speed up the the MCC reaction and to improve operation in the low frequency range. The gain is adjusted by following parameter:

Parameter ID: 799

SETTINGS -> CONTROL AND REGULATION -> V/f CONTROL-> MAX. CURRENT CONTROLLER (MCC)-> MCC Gain []

This parameter serves to set the voltage and frequency correction of MCC:

Parameter ID: 1191

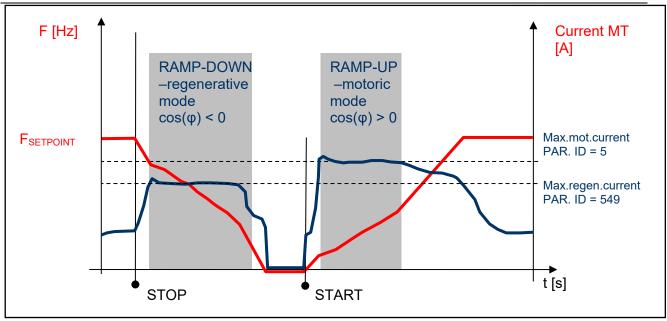
SETTINGS -> CONTROL AND REGULATION -> V/f CONTROL -> MAX. CURRENT CONTROLLER (MCC) -> Freq. boost. MCC []

Scalar (V/f) drive with current limit can be tuned by using these two parameters in order to satisfy maximal current and to keep the frequency not too low, to prevent torque lose (See. stiffen up the drive in the previous picture).

Current restriction may cooperate with slip compensation and with compensation of IR in V / f curve, as well as with other converter functions. There is a category of drives, where it is not appropriate to use MCC. These are stroke or lift drives of cranes, elevators and conveyors, where current restriction could result in the weight fall or violation to ramp speed. Then drive at high current reports generally a fault.

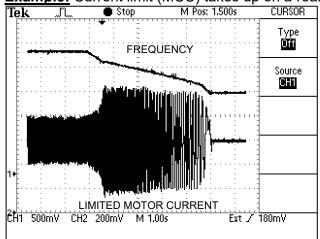
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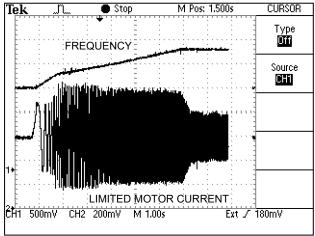




Typical current and frequency course when MCC takes up on a drive with a flywheel

**Example:** Current limit (MCC) takes up on a real drive:





Maximal current at ramp-down, regenerative mode

Maximal current at ramp-up, motoric mode chod

#### 8.5 Resonance damping

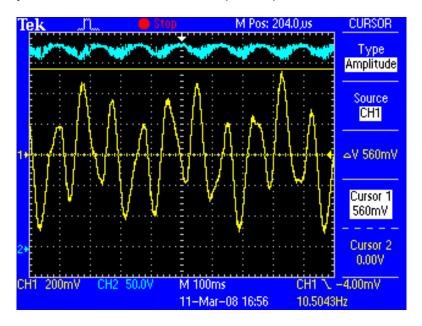
Motor resonance is a phenomenon, when motor fed by the converter is vibrating and periodically moving between regenerative and motoric operating mode caused by the influence of inhomogenity of air gap or load non-.

The period of these oscillations is usually only a few periods of the stator frequency. Resonance results in a vibration of mechanical parts, increasing their stress and vibration in the DC link voltage, motor current, and subsequent failures.

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**Example:** Resonant oscillations are measured on a traction drive (sky-blue – DC link voltage yellow – current in one of motor phases)



Resonance damping function can be turned on and off by parameter:

	Resonance damping	
turned	off	
turned	on J	1
		_

Parameter ID: 513

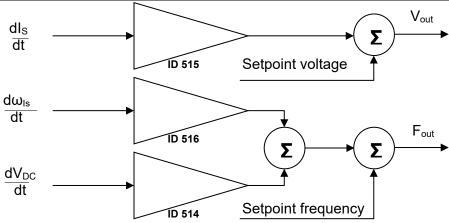
SETTINGS -> CONTROL AND REGULATION -> V/f CONTROL -> RESONANCE DAMPING -> Resonance damping = turn on

To adjust the damping, three coefficients that govern the degree of influence of selected process variables on the output frequency and voltage are used. Oscillations amplitude can be reduced or even completely removed by suitable tuning of these parameters.

Parameter ID: 514	Setting the resonance damping gain of the derivative DC voltage
resonance	
SETTINGS -> CONTRO	L AND REGULATION -> V/f CONTROL -> RESONANCE DAMPING ->
Effect from the <b>dVdc</b> []	
Parameter ID: 515	Setting the resonance damping gain of the derivative stator current
model.	
SETTINGS -> CONTRO	L AND REGULATION -> V/f CONTROL -> RESONANCE DAMPING ->
Effect from the dls []	
Parameter ID: 516 Set	ting the resonance damping gain from the stator current frequency
change.	
SETTINGS -> CONTRO	L AND REGULATION -> V/f CONTROL -> RESONANCE DAMPING ->
Effect from the dwls []	

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Importance of function coefficients "Resonance damping"

Resonance damping can reduce or completely suppress undesired motor vibration, especially if there is a small load operation.

### 8.6 Voltage controller (VC) - Dynamic deceleration (DD) a Kinetic backup (KB).

DC-link voltage ( $V_{DC}$ ) is the one of the most important parameters of frequency converter. Its value is equal to the peak value of the rectified AC phase to phase voltage ( $U_{DC}$  = 1.414 \*  $U_{UV}$ ) under normal conditions. For 400V power supply network this value is around 565V. DC link voltage can therefore vary with the grid voltage. If motor is under load at large voltage drop of power supply network, motor will not get enough voltage, which causes its deexcitation, slip and load current increasing. It is necessary to reduce the frequency to a value when there is sufficient voltage on motor at lower grid voltage, if we want to prevent overheating of the motor and converter or unwanted fault "Overcurrent". Block "Voltage controller" and its part kinetic backup controller (KBC) are made for these cases in UNIFREM 400 XXX frequency converters. Among other things, it also serves to bypass short-term supply network outages, when the required minimum voltage  $U_{DC}$  is maintained with controlled setpoint frequency reduction and by mass inertia braking.

 $V_{DC}$  voltage rises due to spillover of the energy from the motor back to the converter during motor braking, thus at ramp-down or under the influence of external forces to the motor. In this case the converter has sufficient voltage to correct motor control, but the voltage stress of the power components increases and there is risk of "overvoltage" fault. Braking resistors and modules that convert the excess energy into the heat are generally used to limit the  $V_{DC}$  at drives, where motor works mainly in the regenerative operation mode (strokes of cranes, lifts, rapid ramp-up / ramp-down of inertia). It is possible to use the second part of the section "Voltage controller" - Dynamic deceleration controller (DDC), where it is not strictly prescribed the stopping time of the drive. Dynamic deceleration controller will stop growth of the DC voltage with the setpoint frequency increasing. Controller will stop to correct it at the frequency maximum and will allow voltage increasing to the fault level (the same is true even in current limit - MCC).

Each part of the Voltage controller can be independently turned on / off by parameters:

Parameter ID: 748

SETTINGS -> CONTROL AND REGULATION -> VOLTAGE CONTROLLER (VC) -> Kinetic backup (KB)

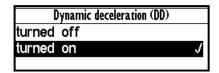
Kinetic backup (KB)			
turned	off		
turned	on	J	

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Parameter ID: 749

SETTINGS -> CONTROL AND REGULATION -> VOLTAGE CONTROLLER (VC) -> Dynamic deceleration (DD)



The important parameters of voltage controller are reference values of DC link at which the function of the kinetic backup and dynamic deceleration is activated.

Parameter ID: 753

SETTINGS -> CONTROL AND REGULATION -> VOLTAGE CONTROLLER (VC) -> KB setpoint

Parameter ID: 754

SETTINGS -> CONTROL AND REGULATION -> VOLTAGE CONTROLLER (VC) -> DD setpoint

Voltage controller components P, I and D, which together affect the KBC and DDC are used to adjust the dynamic of response and possible tuning of voltage overshoot or to stabilize the oscillating waveform.

Parameter ID: 751

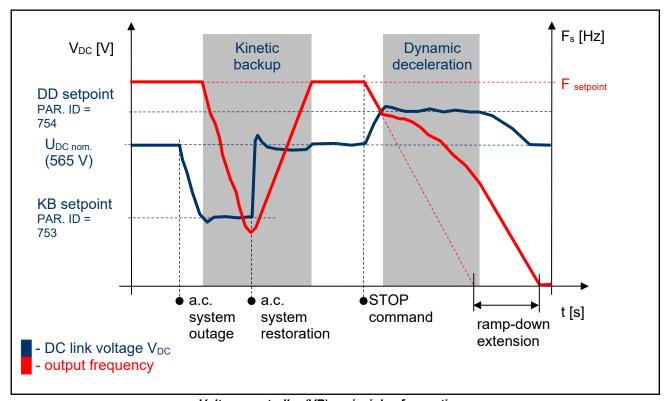
SETTINGS -> CONTROL AND REGULATION -> VOLTAGE CONTROLLER (VC) -> P gain VC

Parameter ID: 752

SETTINGS -> CONTROL AND REGULATION -> VOLTAGE CONTROLLER (VC) -> I gain VC

Parameter ID: 750

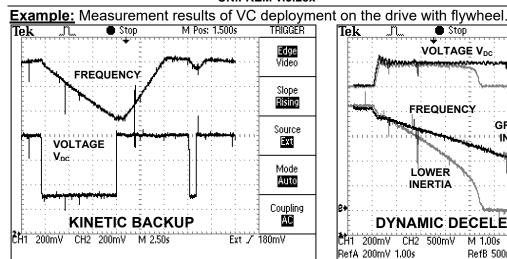
SETTINGS -> CONTROL AND REGULATION -> VOLTAGE CONTROLLER (VC) -> D gain VC

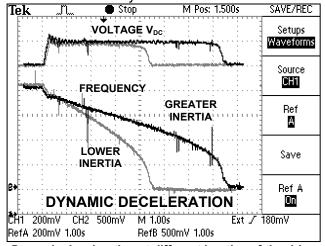


Voltage controller (VR) - principle of operation

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Kinetic backup of converter at power supply voltage failure on the motor with flywheel.

Dynamic deceleration at different inertias of the drive.

In many industrial applications of the drives with frequency converters it is required to stop the drive in the shortest time. This significantly reduces the cycle time of repeated working cycles and has a direct impact on production productivity. In addition, if it is a drive, where moment of inertia and loading ratios are variable, fixed time of ramp-down setting can be problem. Then is necessary to apply dynamic deceleration mode. For example, spin-driers, mills, blenders, where inertia depends on the amount of processed material.

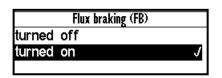
#### 8.7 Flux braking

Several braking modes can be used in frequency converters. Mainly it is the use of a braking module and a braking resistor. However, there are drives, where braking conditions occur partly and not often. For example, if it is needed to stop the pump in 10 seconds, but during the rampdown an "Overvoltage" fault occurs, it is not necessary to use the braking module. If for example 13 or 15 second long ramp-down ends without a fault, the amount of generated energy can be decreased by using the Flux braking function.

To activate the function - flux braking use this parameter:

Parameter ID: 775

SETTINGS -> CONTROL AND REGULATION -> FLUX BRAKING -> Flux braking (FB)



It works as follows: the converter starts to increase the motor voltage after exceeding the "FB working voltage", and excitation (flux) is increased. This causes that a part of the energy is not flowing from the motor to the converter, but it is transformed to heat in the motor coil. Increasing the flux braking rate is possible by using the parameter "Flux braking gain [777]".

Parameter ID: 776

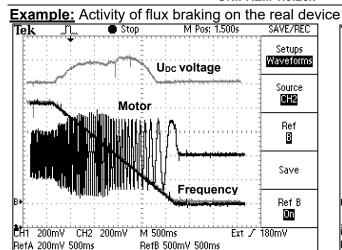
SETTINGS -> COTROL AND REGULATION -> FLUX BRAKING -> Operating voltage FB [V]

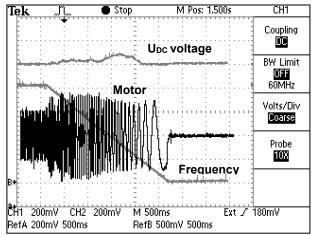
Parameter ID: 777

SETTINGS -> COTROL AND REGULATION ->FLUX BRAKING -> Flux braking gain [

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Flux braking at lower gain

Flux braking at higher gain

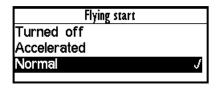
During flux braking, bigger motor overheating occurs, so it is necessary to provide sufficient thermal protection, thermistor or PT100, possibly forced cooling.

#### 8.8 Flying start

During the operation of electric drives there is often a situation, when you need to start control, even if the motor is rotating. For example: flue fan is rotating due to pressure difference, traction vehicle is in motion or generator of small hydropower plant is rotating. The most accurate and fastest process to do this is by using the speed sensor (encoder-IRC). Encoder gives precise information about the frequency of the machine and the converter is able to automatically adapt and phase-on. It is not necessary to use the sensor when using the function "Flying start" in the frequency converter UNIFREM 400 XXX. Flying start can be turned on by parameter:

Parameter ID: 374

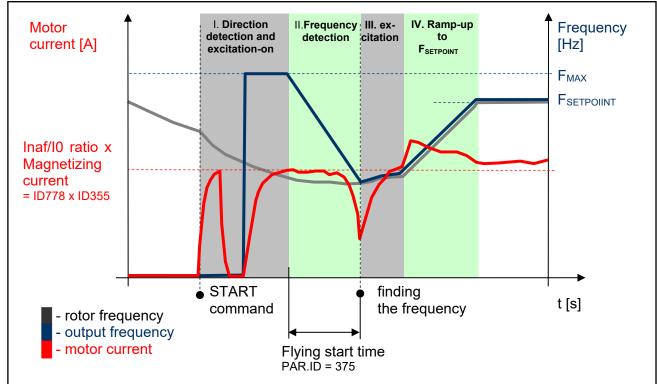
SETTINGS -> CONTROL AND REGULATION -> FLYING START -> Flying start



It is a fully automatic function which carries out the process off flying start to the rotating motor (or generator) always after the START command activating. Flying start takes place in several stages and its duration may be variable from rotational speed, motor power as well as parameter settings.

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Flying start - principles of operation

Success of flying start and search time is dependent on the following parameters:

(Multiple of magnetization current – it affects the sensitivity of the flying start and intensity of rotor braking)

Parameter ID: 778

SETTINGS -> CONTROL AND REGULATION -> FLYING START -> Inaf/I0 Ratio []

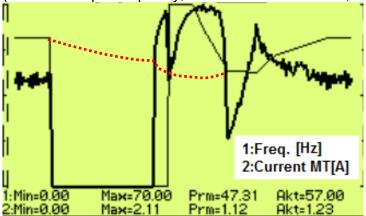
(Time constant MT – affects the speed of motor excitation)

Parameter ID: 79

SETTINGS -> MOTOR -> SPECIAL PARAMETERS -> Time constant MT [s]

**Example:** Flying start to rotating motor

(thin line - output frequency, thick line - motor current, red dotted line - the rotor frequency)



#### 8.9 Power restriction

In a real environment, the need to keep the drive in operating mode even if the motor or the converter is overloaded can occur. Possible fault caused by overloading or overheating should cause outage of the technology, which could be worse than an eventual short term decrease of the

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motor power. Because of this, UNIFREM 400 XXX frequency converters have a power restriction functional block in their software equipment.

Power restriction function is configured in the parameter:

Parameter ID: 766

SETTINGS -> CONTROL AND REGULATION -> Power restriction []

There it is possible to activate individual sources (causes) of the power restriction or their combinations:

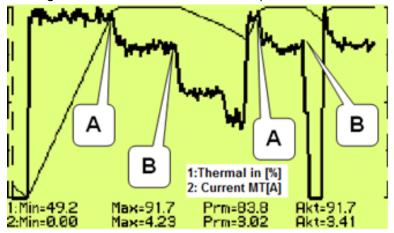
Power restriction (PR)			
	overload	J	
from	the cooler temperat	J	
	the motor overload	J	
from	external temperature		
from	the power restrictio	J	

From overload	Thermal integral INV (ID 31) > 90 %	Fault = 100 %
From cooler temp.	Cooler temp. (ID 74) > C_temp warning (ID 767)	Fault = 90 °C
From motor overload	Temp integral MT (ID 33) > 90 %	Fault = 100 %
From external temp.	ETP Temp. (ID 869) > ETP Warning (ID 865)	Fault = ID 866
From the power	P[1088]) PR Signal beyond the value P[1089]	
restriction signal	PR signal limit.	

When warnings from the external thermal protection of the converter (motor) occur, power restriction is activated. Power restriction output is the correction of the maximal current so the corresponding displayed status values do not exceed fault level and converter operation does not stop. Power restriction is executed by restricting the maximal current. The maximal current controller (MCC) has to be activated and functional (ID 352).

**Example:** Power restriction operation from the converter overload of an undersized drive with an induction motor

(thin line - Thermal. integral. INV, thick line - Current MT).



A – Drive was running under full load, temperature integral of the converter reached 90% level and then restricted the current so the integral will not increase further.

**B** – Drive was relieved and the integral is decreasing. The drive is capable to generate maximal power again.

#### 8.10 Optimization

Optimization is an individual management and control block and its goal is to ensure searching and maintaining optimal values of any displayed value or parameter of the converter by using an input

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channel. Optimization has its own output, which operates in the interval 0.000 to 1.000 and it is possible to display it in the converter diagnostics:

Parameter ID: 423

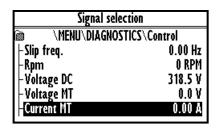
DIAGNOSTICS -> Functions -> Optimization -> OPT Output []

The optimization output connection to any entering channel is performed after selecting this parameter by selecting the signal (source) of the corresponding entering channel.

Value selection, which criteria should be searched by the optimization block is performed by parameter configuration:

Parameter ID: 80

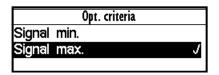
SETTINGS -> FUNCTIONS -> OPTIMIZATION -> Optimization signal



Motor current, motor power and motor torque are selected as the optimization signal in standard optimization tasks mostly. After selecting one of the analog inputs, it is possible to optimize any technological value.

Optimization criteria defines, if converter will search for the minimum or the maximum of the selected signal. For example on generator drive of hydro power-plant, if we want to maximize the produced power and minimalize the power losses on a pump drive.

To select the criteria, use the parameter:



Parameter ID: 208

SETTINGS -> FUNCTIONS -> OPTIMIZATION -> Optimization criteria

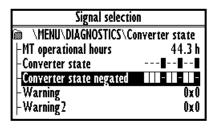
#### Blocking (reset) the optimization and measurement condition:

Two signals are in the OPTIMIZATION block, that control the optimization operation conditions and a condition, when it is possible to measure optimized values.

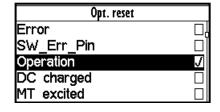
To configure the conditions for blocking and reseting the optimization, use the signal:

Parameter ID: 263

SETTINGS -> FUNCTIONS -> OPTIMIZATION -> Opt. Reset signal



For example: If the optimization is set to search for maximal or minimal power, it is necessary to block its operation when the device is turned off. Then the parameter "Opt. reset signal" [263] is set to the value Converter status negated (negation of the status word) and the command Run (converter generates the output voltage) is set in the parameter "Opt. Reset" [273] concurrently.



Since the status word is **negated**, it means that, optimization Reset is active when the converter does not generate the output voltage.

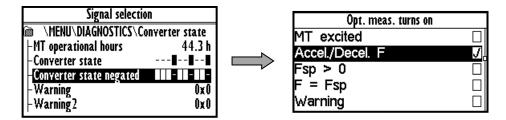
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When the optimization output change causes transiting effects which duration period is variable, it is necessary to delay measuring optimization criteria. Signal from the following parameter is used to configure measurement conditions:

Parameter ID: 279
SETTINGS -> FUNCTIONS -> OPTIMIZATION -> Opt. meas. signal

If the measurement should be executed after the ramp function ends, in this signal the value **Converter status negated** (negation of the status word) is selected again and the bit "Accel/Decel. F" is set in the parameter **Opt. meas. turns on [160].** This means, that after the optimization output change, the process is waiting for the ramp function to settle and then a new measurement for the next optimization step is performed.

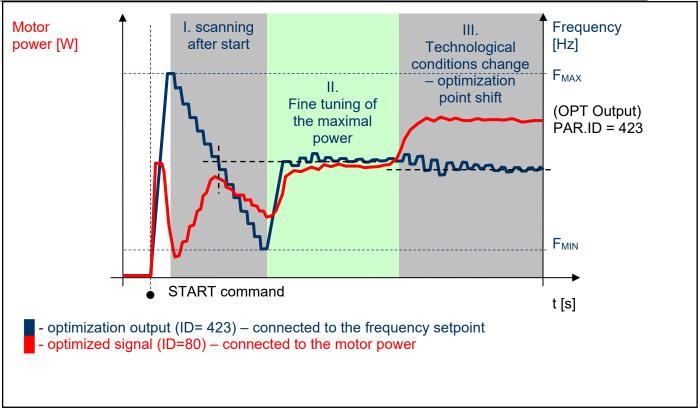


To adjust and configure the optimization process, use following parameters:

TO adjust and confi	guie ille	optimization process, use following parameters.
Parameter name	ID	Description
Optimization	13	Measuring period of one step of the optimization algorithm. Time
period		between individual steps can be extended by the measurement
		condition (see "Opt. Measurement signal [279]").
Scan	420	Activate/Deactivate the scan mode of the optimization output when
		starting the optimization. It is used to find the starting value of the
		optimization output. It searches for the global extremum from multiple
		possible extrems by searching the whole range by a maximal step of
		0.05.
delta Sign.	255	Defines the value of the maximal allowed variance of the actual value
		"Optim. Signal [80]" from the global extreme. Global extremum is
		getting closer to the actual output value from the optimization (scan)
		start, which follows the slow changes of the global extremes. After
		deflecting the output from the global extremum by the defined value of
		"delta Sign." a new scan is performed, if it is activated.
Step mode	425	Defines, if the change size of the optimization between two steps
		should be solid or variable. Variable step means, that the step size is
		based on the adaptivity from the "Optim. Signal [80]" derivation.
Minim. step	427	Minimal or solid optimization output change between two steps.
Adapt. step gain	743	Defines the intensity of the "Optim. Signal [80]" derivation effect on
		the optimization step increase, if the "Step mode" is activated and
		"variable" is set.
First direction	426	Sets the starting direction of the optimization from start, if it should
		search for output changes up from 0.00 ("from minimum") or down
		from 1.00 ("from maximum").

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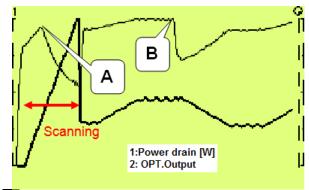




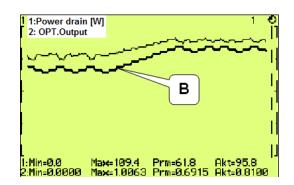
Optimization - principle of the operation by maximizing the power using frequency

**Example:** Optimization operation on the drive

(thick line - OPT. Output, thin line - Power drain). In this case, the Start Direction (ID = 426) is set to "From maximum".



A – Optimization starting point found by scanning. It will be configured accurately later during fine tuning.



**B** – Technological conditions change – optimization output settling and finding the new optimum point.

# 8.11 External thermal protection (ETP)

If there is a temperature sensor or system of multiple sensors of the same type on the device, of which the frequency converter is a part, it is possible to connect these sensors into the converter and evaluate the device temperature and if needed, generate warning or fault. ETP block parameters can be found in:

Parameter ID: 860
SETTINGS -> FUNCTIONS -> EXTERNAL THERMAL PROTECTION (ETP)

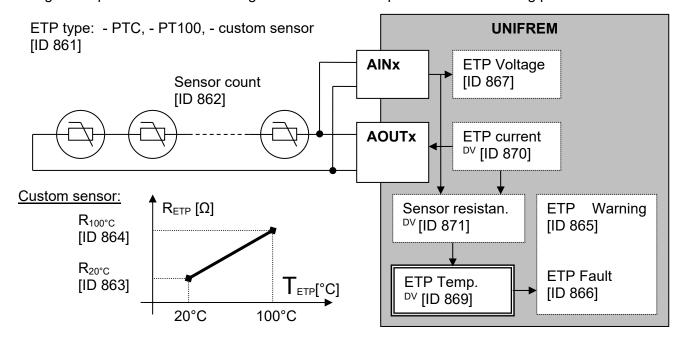
One free analog input and output are used to connect the temperature sensors. Mathematical model calculates the optimal "ETP Current", which will be selected as a signal of the corresponding AOUTx. Voltage drop occurs on AINx, AINx writes it into the

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parameter "ETP Voltage". Sensor resistance and then temperature are evaluated from this data. After exceeding the warning or fault limit, ETP temperature warning or fault is generated.

Meaning of the parameters and their logical connection is explained in the following picture.



One analog input (free) and one analog output (free) of the X1 terminal of UNIFREM processor board can used to connect the sensor.

# ETP setting example – 3 x PTC sensor types connected in series: PART SETTINGS:

PTC sensor setting:

[ID]	Path	Parameter	Setting
861	MENU \ SETTINGS \ FUNCTIONS \ EXTERNAL THERMAL PROTECTION (ETP) \	ETP Type	PTC thermistor
906	MENU \ SETTINGS \ FUNCTIONS \ EXTERNAL THERMAL PROTECTION (ETP) \	Voltage source ETP	AIN2
862	MENU \ SETTINGS \ FUNCTIONS \ EXTERNAL THERMAL PROTECTION (ETP) \	Sensor count	3

Example of setting – ETP warning and fault lines derived from the parameters:

	1 0	<i>J</i>			
86		MENU \ SETTINGS \ FUNCTIONS \ EXTERNAL THERMAL PROTECTION (ETP) \			90°C
860		MENU \ SETTINGS \ FUNCTIONS \ EXTERNAL THERMAL PROTECTION (ETP) \		lt	160.0 °C

#### ETP maximal current restriction:

Parameter **ETP maximal current (ID 1087)** restricts the current to the EHP sensors to prevent undesired overheating of the sensor. If a special sensor is used, it is necessary to set the maximal current according to its specification. In the EHP = PTC type, the measuring current is limited to the 1mA value and in the PT100 type to 3mA and then this parameter is inactive.

Analog input AIN2 setting:

[ID]	Cesta	Parameter	Setting
154	MENU \ SETTINGS \ INPUTS AND OUTPUTS \ ANALOG INPUTS \ AIN2 \	AIN2 Type	0-10V

The option of noise filtering on the analog input:

-				
	262	MENU \ SETTINGS \ INPUTS AND OUTPUTS \ ANALOG INPUTS \ AIN2 \	AIN2 Filter	1s

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Analog output AOUT2 setting:

[ID]	Path	Parameter	Setting
362	MENU \ SETTINGS \ INPUTS AND OUTPUTS \ ANALOG OUTPUTS \ AO2 \	AO2 Type	0-20mA
1077	MENU \ SETTINGS \ INPUTS AND OUTPUTS \ ANALOG OUTPUTS \ AO2 \	AO2 Source	ETP Current
366	MENU \ SETTINGS \ INPUTS AND OUTPUTS \ ANALOG OUTPUTS \ AO2 \	Sig. (AO2_A)	0 mA
368	MENU \ SETTINGS \ INPUTS AND OUTPUTS \ ANALOG OUTPUTS \ AO2 \	Sig. (AO2_B)	20 mA
945	MENU \ SETTINGS \ INPUTS AND OUTPUTS \ ANALOG OUTPUTS \ AO2 \	AO2_A	0 mA
946	MENU \ SETTINGS \ INPUTS AND OUTPUTS \ ANALOG OUTPUTS \ AO2 \	AO2_B	20 mA

#### **ETP DIAGNOSTICS:**

The possibility of checking the measured data:

[ID]	Path	Parameter	Description
869	MENU \ DIAGNOSTICS \ Functions \ Ext. thermal protection \	ETP Temperature [°C]	Temperature of the ETP sensor.
870	MENU \ DIAGNOSTICS \ Functions \ Ext. thermal protection \	ETP Current [mA]	Measuring current of the external thermal protection.
867	MENU \ DIAGNOSTICS \ Functions \ Ext. thermal protection \	ETP Voltage [V]	Value of measured voltage drop on the ETP sensor.
871	MENU \ DIAGNOSTICS \ Functions \ Ext. thermal protection \	Sensor rezistance [Ω]	Resistance value of the ETP sensor.

#### 8.12 Overload switch "OPS"

For the evaluation of the maximum load of the construction or technological line, various devices are used especially in lift drives of cranes, but also in other areas of frequency converters deployment. Frequency converters UNIFREM can evaluate the load of the drive by measuring the electrical parameters (Displayed value - Load) and carry out the necessary changes in the behavior of the drive, so that the operation of the drive will be safe. "OPS" can be used for example for stroke drives of cranes, shifts at cutting, drilling and supports of machine tools. A new conception of overload switch in UNIFREM frequency converters includes several improvements and innovations.

#### Terms:

**Load** – It is an optional quantity, which represents a measure of the drive load. Motor torque, motor current, Power or even AINx can be generally chosen, if load evaluation is external.

**Overload** – It is the drive status when the conditions of the drive overload are fulfilled. STOP can be generated automatically, speed can be limited, or it can be signalized on the converter outputs.

**Dynamic operation** – It is the working status of the drive when accelerating in the positive direction, when the drive overcomes the resistance of inertia mass and Coulomb friction except static load.

**Static operation** – It is the working status of the drive during steady-state speed in the positive direction.

**Short commands count** – It is a sequence of control commands, which bypasses the conditions of formation of overload. For example, short commands START or intermittent acceleration.

The following parameters are used to configure the overload switch:

Parameter ID: 840
SETTINGS -> FUNCTIONS -> LIFTING FUNCTIONS -> OPS

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Configuration and mode of operation:

Parameter name	ID	Description
OPS on/off	841	Activation or deactivation of the electronic OPS switch function.  OPS on/off turned off turned on  J
OPS mode	842	Activating the overload switch modes.  OPS mode.  autodetect limits only static mode does not generate STOP  slow starting test short commands

The method of calculating the value "Load": Lifting functions

The method of calcu	nating	the value "Load". Litting functions	
Load. signal	843	Selection of the parameter, that will be used as calculation source for the displayed value "Overload".    Signal selection	
100% Load	844	It is used to conversion to relative units. Value of the selected load signal (ID 843) that equals 100% of the load.	
Load filter	851	First row filter, that is used for noise or short peaks of the selected load signal (ID 843) reduction.	

Conditions of "Overload" appearance and disappearance:

		ppediance and disappediance:	
Time after the start	852	Insensitivity period of the OPS after the drive start.	
Dynamic overload	845	Drive overload limit in dynamic states (when accelerating in positive	
		direction).	
Dynamic overload	848	Period during which the load value has to be higher than the	
period		dynamic overload limit, so the overload switch will switch on.	
Static overload	846	Drive overload limit in static states (at a constant speed in a positive	
		direction).	
Static overload	849	Period during which the load value has to be higher than the static	
period		overload limit, so the overload switch will switch on.	
Overload turn off	847	Load limit to end the Overload in the backward movement at	
		constant speed.	
Overload period	850	Period during which the load value has to be lower than the overload	
turn on		stop limit, so the overload switch will switch off.	

Blocking signal of "Overload":

Diocking signal of "	blocking signal of "Overload.		
OPS reset source	572	This command blocks or switches off the OPS switch.	
		Numeric or bit signal can be selected.	
OPS reset	858	The OPS reset command will be active if at least one of the selected	
		binary inputs or logical blocks will be active.	

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These displayed quantities serve for OPS diagnosis and evaluation: lifting functions

		3 Serve for Or O diagnosis and evaluation. Inting functions		
Load	854	Drive load rate evaluated from the signal <b>Load. signal</b> (ID 843) and related to 100 <b>% Load</b> (ID 844). [%]		
Short commands count	855	Number of forbidden short command sequences. After exceeding he short commands count, the overload switch will switch on egardless of the drive load. Short commands evaluation can be urned off by the parameter ID 842).		
OPS status	856	Indicates the status of the Overload switch block.  OPS status  detection overload tipping settling dynamics  An example of a diagnostic variable OPS status		

#### Overload of the drive will appear:

- If terms of formation of overload are met during operation. If the mode (ID 842) "only static mode" is inactive during dynamic operation, when the "Load" exceeds the value of parameter "Dynamic overload" (ID 845) for the time longer as "Dynamic overload period" (ID 848). Similarly, if the "Load" exceeds the static limit for the corresponding time in the static mode.
- Or if is mode (ID 842) "test short commands" turned on and number of short commands in counter of short commands exceeds 5 short commands within 5 min.

Converter signalises status of overload also with functional message *F36-OPS switched on*. on the display of control panel.

#### Overload of the drive will disappear:

If the "load" falls below the value of the parameter "Overload turn off" (ID 847) in the reverse operation mode for the period longer as "Overload period turn off" (ID 850).

In OPS mode (ID 842), it is possible to choose the function *"slow abseil"*. This function limits the speed to 20% in the reverse operation at overload to increase safety when handling excessive loads.

Then in the modes it is also possible to disable the internal blocking of drive start in the positive direction with the choice **"does not generate STOP"**, in cases, when only signalisation or the other action should be executed at overload (for example, the speed or torque restriction). The other actions are adjusted by using universal control blocks of converter.

#### Limits autodetection:

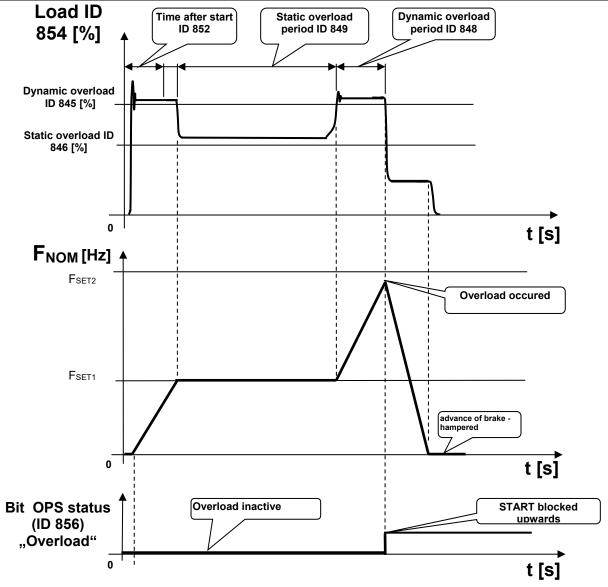
One of the new OPS modes (ID 842) is "autodetect limits". Limits of overload conditions are reset after turning on this mode (ID 845, ID 846, ID 847) and during the following working cycles of the device, the limit values of parameter "Overload" are automatically detected.

The drive should be loaded with maximum safe load at this detection. (maximum permissible weight, etc). The values of limits will probably settled after 5 to 10 cycles and will stabilize at the levels that are little above the maximum working load. After turning off this mode, detected limits will remain at the new values and OPS is working within them.

Converter generates function message F37-Overload detection during "autodetect limits".

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Example of overload formation in dynamic mode of operation during lifting the weight

# 8.13 Dynamic lift (DL) function

Crane function - **DYNAM. LIFT (DL)** (ID 1068) is used to adjust the maximum lift speed according to the actual weight. Maximum speed is reduced for higher weight.

For correct operation of the dynamic lift is necessary to set the parameters, which determine the calculation of the quantity "Load" (ID 854) as set by "Overload switch".

Parameter name	D	Description	
Load. signal	843	Selection of the parameter, which will be used as calculation source for	
		the displayed value "Overload".	
100% Load	844	It is used to conversion to relative units. Value of the selected load	
		signal (ID 843) that equals 100% of the load.	
Load filter	851	First order filter, which is used for noise or short peaks of the selected	
		load signal (ID 843) reduction.	

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# VON

#### **UNIFREM v.3.28x**

Following parameters can be used to configure dynamic lift function:

1 ollowing paramete	eters can be used to comigure dynamic intrunction.		
DL on/off	1069	Activation of deactivation of the dynamic lift (DL) function.  DL on/off turned off turned on	
DL measurement period	1070	Period of measurement of the static load (ID 854) on the frequency - parameter "DL frequency" (ID 1073).	
DL maximal load	1071	The upper range of the load, over which the maximum frequency is not reduced further.	
DL minimal load	1072	Lower range of the load, under which dynamic lift works with the maximum allowed frequency.	
DL frequency	1073	Frequency, at which the load measurement runs and frequency which represents the minimal speed that corresponds with the maximal load.	

These display units serve for diagnosis and evaluation of overload switch.

Load	854	Drive load rate evaluated from the signal <b>Load. signal</b> (ID 843) and related to 100% <b>Load</b> (ID 844). [%]	
OPS status	856	Static or dynamic mode detection.	

# Principle of operation:

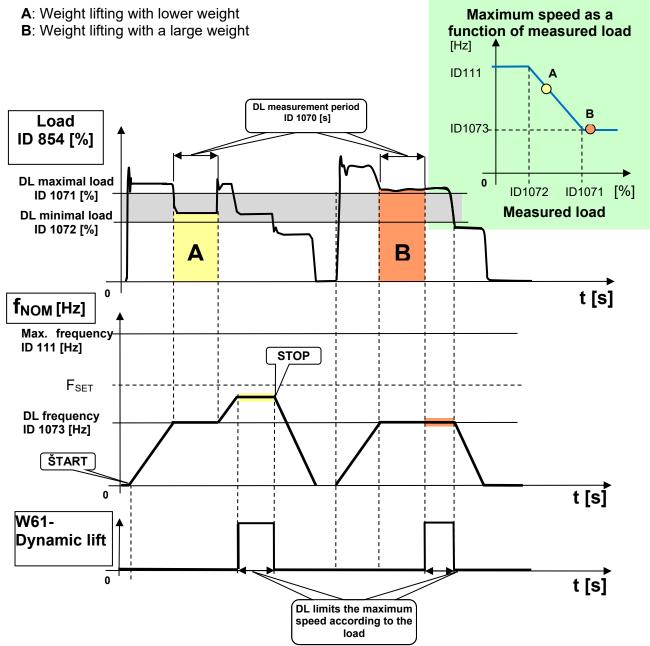
When starting upwards, the frequency stops on the "DL frequency" (ID 1073) for a time "DL measurement period" (ID 1070), in order to have stabilized value of "Load" (ID 854) and then calculate new speed limit. If the load stabilizes in the interval between the "DL minimal load" (ID 1072) and "DL maximal load" (ID 1071), then the lift speed limit is calculated linearly between the "DL frequency" (ID 1073) and "Max. frequency" (ID 111).

If the lift is loaded to "DL maximal load" (ID 1071) or higher, its maximum speed will be limited to "DL frequency" (ID 1073). If the lift is loaded to "DL minimal load" (ID 1072) or lower, its maximum speed will be limited to value of "Max. frequency" (ID 111).

If the calculated speed limit is less than the "Max. frequency" (ID 111), converter displays a warning message "W61-Dynamic lift".

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The principle of the "Dynamic lift" function.

# 8.14 IRC detuning function

Frequency converters UNIFREM can simultaneously evaluate the real-time signals from two incremental encoders in case of use the extension module RM\_IRC\_DUAL. Converter calculates the speed difference of these sensors and this difference is displayed in the parameter "Freq. IRC1-IRC2" (ID 1086) according the formula:

 $F_{IRC1-IRC2} = ||F_{IRC1}| - |F_{IRC2}||$ 

 $|F_{IRC1(2)}|$  means absolute value of the speed calculation from the values "Frequency IRC1" (ID 434) and "Frequency IRC2" (ID 803).

The need to derive some control actions as torque restriction, block or immediate shutdown from the detuning can occur in the multi-motor drives in practice.

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#### For example:

- When one traction vehicle axle or bridge travers is slipping against the other
- Torque limit reduction, so the vehicle axle with less adhesion does not outrun the other
- RESET can be generated at material supply interruption and drives detuning on the rolling line (one part of the line is under load and the other no-load)
- etc.

Parameters in parameters group are used to configure "IRC detuning" function.

Tarameters in parameters group are deed to comigare "into detaining famourin.
Parameter ID: 1081
SETTINGS -> FUNCTIONS -> IRC1,2 DETUNING

#### Configuration and mode of operation:

Parameter name	ID	Description		
IRC1,2 Detuning	1082	Setting the operation method and the converter operation when detuning the IRC1 and IRC2 speed.  IRC1,2 Detuning torque restriction Reset PWM		
torque restriction	IRC1, 2 detuning will cause torque restriction of motors.			
reset PWM	IRC1,	RC1, 2 detuning will cause immediate shutdown of motors (RESET).		
Filter dIRC1,2	1083	Time constant of the IRC1 and IRC2 frequency difference filter.		
Minimal IRC1,2 difference	1084	Minimal limit of the absolute value for the IRC1 and IRC2 frequency difference.		
Maximal IRC1,2 difference	1085	Maximal limit of the absolute value for the IRC1 and IRC2 frequency difference.		

These displayed values are used for diagnosis and evaluation:

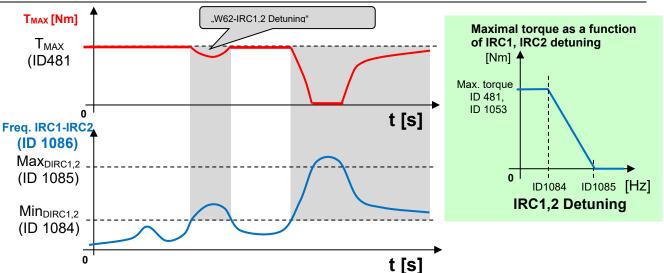
	iopia you value out a decarter alagnosis and evaluation.			
Frequency IRC1	434	Rotor frequency defined by the rotation speed sensor from the IRC1 motor.		
		IIIOtor.		
Frequency IRC2	803	Rotor frequency defined by the rotation speed sensor from the IRC2 motor.		
Frequency IRC1-IRC2	1086	This value is filtered by the first row filter from the parameter "Filter dIRC1,2" (ID1083).		

#### Principle of operation:

Motor torque restriction starts to decrease when the minimal value of frequency difference "Minimal IRC1, 2 difference" (ID 1084) is exceeded, if the choice "torque restriction" is active in the parameter "IRC1,2 Detuning" (ID 1082). Torque is **zero** at the maximal difference "Maximal IRC1, 2 difference" (ID 1085). Shutting down the drive is smoothly proportional to detuning value. Warning "**W62 - IRC1,2 Detuning**" is displayed during torque reduction.

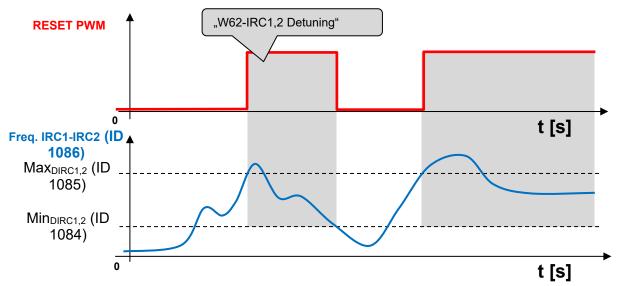
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Principle of the "IRC Detuning" function at active choice "torque restriction".

RESET PWM is generated when the maximal limit of frequency difference "Maximal IRC1,2 difference" (ID 1085) is exceeded, if the choice "reset PWM" is active in the parameter, IRC1,2 Detuning" (ID 1082). "RESET PWM" expires after decrease under "Minimal IRC1,2 difference" (ID 1084).



Principle of the "IRC Detuning" function at active choice "reset PWM"

By adjustable filter "Filter dIRC1,2" (ID 1083), short pulses of IRC can be filtered, quantization noise is damped and dynamics od torque change can be adjusted.

The impact of IRC detuning to the maximal torque and to the RESET PWM too can be combined with simultaneous activation of the both options.

# 8.15 Using the parameter set switching for a special behavior of converter functions

UNIFREM frequency converters contain 4 user parameter sets, which can be switched and edited independently in the converter. Set switch period is currently less than 50ms. If the parameter settings are not different for parameters which block the change on-the-run (like Output phase sequence), it is possible to switch the sets during operation. The source of the set switch can be configured to any converter signal. This allows to solve special functions conditioned by changing the parameters, which individual functional blocks of the converter when using single set do not allow.

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#### For example:

- V/f curve parameter change when changing the motor rotation direction.
- converter control sources change from the binary input (switching locally/remotely).
- controller parameter adaptivity according to the regulated frequency range.
- and many more.

Parameter set switch conditions are configured in these converter parameters:

Parameter ID: 206 SETTINGS -> PAR. SETS

Switch set of para	ritch set of parameters example configuration:			
Parameter name	ID	Description		
Set switching	657	Setting the way of switching between the sets.  (Combined, Single, Parameter)  Set switching  Combined  Single  Parameter  Active set switching setting example		
Possibility to switch the active set:		SETTINGS -> PAR. SETS -> Set switching [657] -> Parameter		
		Option of the active set setting:  Active set [205] -> option choice Set 1, Set 2, Set 3, Set 4		
Bit1 set source Bit2 set source Bit3 set source	641 6426 43	Setting the bits of set switch. Its function depends on the parameter Set switching [657] setting.		
		1.way Set switching [657] - Combined - Only the first 2 bits of the binary switch are used. Output set corresponds to the binary combination of these bits. If no bits are active, the 1 <sup>st</sup> set is active. If only 1 bit is active, the 2 <sup>nd</sup> set is active, and so on.		
		SETTINGS -> PAR. SETS -> SET SWITCH  Setting possibility: Bit1 set source and Bit2 set source  MENU\SETTINGS\PAR. SETS\SET SWITCH  Bit1 set source  Bin1  Bit2 set source  None  Binary switch setting example		
		2.way Set switching [657] – Single - Every single bit of the binary switch represents one set (bit 1 represents set 2). If more switches are active, the set with the higher sequence number is active. If no binary switch is active, the 1st set is active.		
		SETTINGS -> PAR. SETS -> SET SWITCH Setting possibility: Bit1 set source, Bit2 set source, Bit3 set source    MENUI/SETTINGS/PAR. SETS/SET SWITCH   Bit1 set source   BIN1   Bit2 set source   None   Bit3 set source   None   Binary switch setting example		

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SPECIAL SETTING [224]	Special source of set switch setting example: SETTINGS -> PAR. SETS -> SET SWITCH -> Bit1 set source [641]- > special
Special functions setting for the set switches.	MENU\SETTINGS\PAR. SETS\SET SWITCH  Bit1 set source Special  Bit2 set source None  Bit3 set source None  SPECIAL SETTING
	Then there is the possibility of setting SETTINGS -> PAR. SETS -> SET SWITCH -> SPECIAL SETTING -> Bit1 set signal [645] -> Signal that is evaluated if the 1st bit of the binary switch is active. Either a numeric or a bit signal can be chosen.

Before switch source setting of the active parameters set, it is necessary to configure the drive in the SET1 completely, it means that at deactivated set switch conditions. Then copy this setting to other sets by using commands:

MENU -> SAVE / RESTORE -> Sets copy

Parameter backup			
Save parameters			
Restore parameters			
Sets copy			
Parameters transfer			
⊕Manage backups in the pa			

Commands to copy parameter sets:

Function	Choice	Description
From set	Set1Set4	Copy of the parameters from set 14 to the selected set 14.
To set Set1Set4	Confirm by pressing the "Copy"	

Sets cop	ıy
From set	Set 1
To set	Set 2
<b>⊕</b> Copy	

At the end, it is necessary to configure the active set switch condition. If we want to use for example only two parameter sets and SET2 should be active on negative speed on the converter output (weight lowering with a different V/f curve starting voltage) Then the following parameter values are selected:

Parameter name	ID	Description
Set switching	657	Single
Bit1 set signal	645	SETTINGS -> PAR. SETS -> SET SWITCH -> Bit1 set source [641] - > special
		Source of set switch choice: Status word negated [547]:
		SETTINGS -> PAR. SETS -> SET SWITCH -> SPECIAL SETTING - > Bit1 set signal [645] -> "MENU\ DIAGNOSTICS\ Converter state -> Status word negated [547]"

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UNIFREM v.3.28x			
		Signal selection  MENU\DIAGNOSTICS\Converter state  Battery voltage 3.12 V  -Converter operational hours 433.1 h  MT operational hours 44.3 h  -Converter state	
Bit1 set switch on	646	Bit1 set switch on [649]  14th bit of status word is chose  Bit1 set turns off  Deexciting MT  Ready  Mechanical brake  Motor/generator  Frot > 0  (As it is the negated value of meaning Frot < 0.)	the status word, this bit has the opposite requency. The sign of the frequency is

We can configure the parameters in individual sets after selecting the edited. Information about which set is active is in the upper right corner of the display, written in a small font.

Using parameter sets thus contributes to increase variability of drive setting. With them, it is possible to solve:

- Asymmetry of ramp frequency
- Control mode switch
- Signals switching at the analog outputs
- Multiple motor control with the one converter
- Corrections or the other converter functions switch on or switch off
- ... etc.

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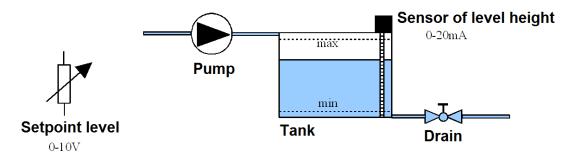
# 9 UNIFREM Frequency converter settings examples

### 9.1 Process controller - PC setting to control the level height in the tank

The following section will describe how to set the converter to maintain a constant level in the tank using a pump controlled by frequency converter.

#### 9.1.1 Situation

The frequency converter controls the speed of the pump, so that desired level of fluid in the tank is maintained. The level in the tank can range from minimal 1cm to maximal 50cm. The actual height level is sensed with level sensor with current output. Minimal level is at the value of the output 0mA and maximal level is at the value of the output 20mA. The setpoint height level is adjusted by voltage 0-10V. Minimal level corresponds to 0V and maximal level corresponds to 10V.



#### 9.1.2 Converter connection

Connect the voltage for the setpoint level to the first analog input **AIN1**. Connect the sensor of level height to the second analog input **AIN2**. The output of the converter is connected to the pump.

#### 9.1.3 Analog inputs setting

In the menu "SETTINGS / INPUTS AND OUTPUTS / ANALOG INPUTS"

"AIN1 – AIN1 Type" = "0-10V"

"AIN1 – AIN1 Filter" = 1ms (we can increase the filtration if the signal is distorted)

"AIN1 – SPECIAL SETTING – AIN1 Signal" = none (F3)

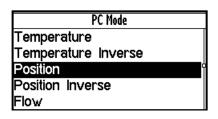
"AIN2 - AIN2 Type" = "0-20mA"

"AIN2 – AIN2 Filter" = 1ms (we can increase the filtration if the signal is distorted)

"AIN2 – SPECIAL SETTING – AIN2 Signal" = none (F3)

#### 9.1.4 Process controller setting

In the menu "SETTINGS – FUNCTIONS – PROCESS CONTROLLER." "PC Mode" = "Position"



Thus, the adjustment of process controller switches to the setting in units of **cm**. Option "Position Inverse" is used for the case, if the pump is placed at the outlet of the tank and by increasing its speed, the level will decrease at a constant inflow.

The other PC modes cause the switch setting in other units.

"Min. setpoint value" = 1cm (minimal value of the process variable).

"Max. setpoint value" = 50cm (maximal value of the process variable).

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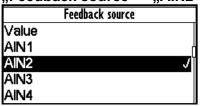


.Source	of PC	setpoint"	= "AIN1"
---------	-------	-----------	----------

<u>,,30ur</u>	ce of PC Setpoint	_ ,,,
·	Source of PC setpoint	
Value		Ţ
AIN1		J
AIN2		
AIN3		
AIN4		

If we want to set a fixed setpoint level, "Source of freq. setpoint" = "Value" and "Setpoint value" = 30cm (if the desired level height is 30 cm). The value can be set only within the set limits "Min. setpoint value" a "Max. setpoint value"

#### "Feedback source" = "AIN2".

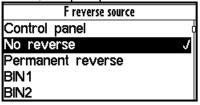


If fixed value is a source of the feedback, it is adjusted accordingly as the setpoint value. Obviously it is necessary to adjust corresponding constants of PID process controller.

#### 9.1.5 Converter output setting

It is necessary to set the corresponding parameters of the the motor, ramps, V/f curve etc. In menu "SETTINGS – COMMANDS – FREQUENCY SETPOINT"

"F reverse source [195]" = "No reverse". Otherwise, we would allow the pump to go into reverse mode, i.e. pump would draw off from the tank if needed.



V menu "SETTINGS – COMMANDS – FREQUENCY SETPOINT – Source of freq. setpoint = Special"

•	
Source of freq. setpoint	
Process controller	
MODBUS	
PROFIBUS	
Special	J
Maximal value	— 

In the menu "SETTINGS – COMMANDS – FREQUENCY SETPOINT – SPECIAL SETTING" "Freq. setpoint signal" = "DIAGNOSTICS – Functions – Process controller – Output PC", this will set, that the output frequency of the converter is controlled by the process controller

S\FREQUENCY SETPOINT\SPECIAL SETTING
Freq. setpoint .. Output PC

#### 9.1.6 Monitoring

In the menu "DIAGNOSTICS – Inputs / outputs – AIN"

There is possible to monitor the analog inputs either in physical units "AIN1", "AIN2" or in relative units "AIN1 Rel.", "AIN2 Rel."

In the menu "DIAGNOSTICS – Functions – Process controller" There is possible to monitor process controller in process units.

In the menu "DIAGNOSTICS - Command - Freq. setpoint"

There is possible to monitor the recalculated process controller output to the setpoint frequency.

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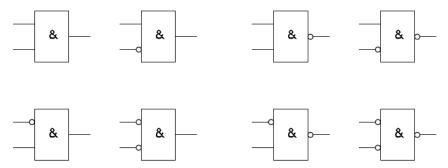
# 9.2 Example of logical blocks setting

UNIFREM frequency converters have rich possibilities of logical blocks, with logical operations setting in their software equipment: OR, AND, XOR, RS, = , >=, >.

Logical blocks inputs and outputs types setting possibility:

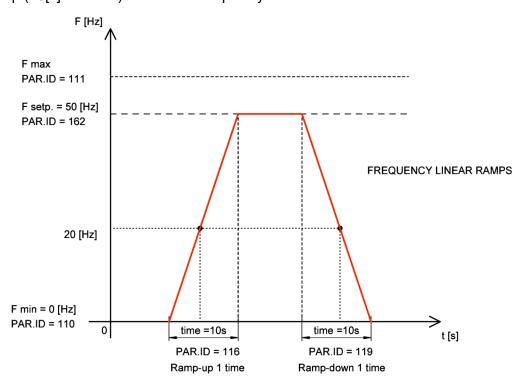
(output negated, logical block input 1 negated, logical block input 2 negated, first LB input responds to the rising edge of the signal, second LB input responds to the rising edge of the signal).

Example of logical block inputs and outputs configuration options:



#### **Example:**

This following example demonstrates a simple example for the converter setting by using logical blocks. Asynchronous motor with power 0.37 [kW] and rated current [A] 1.05[A] is controlled. We consider the positive linear frequency ramp-up (10[s] duration) of unloaded motor from the zero frequency to the setpoint frequency of 50 [Hz]. Ramp-down of the motor is realised with linear ramp (10[s] duration) to the zero frequency.



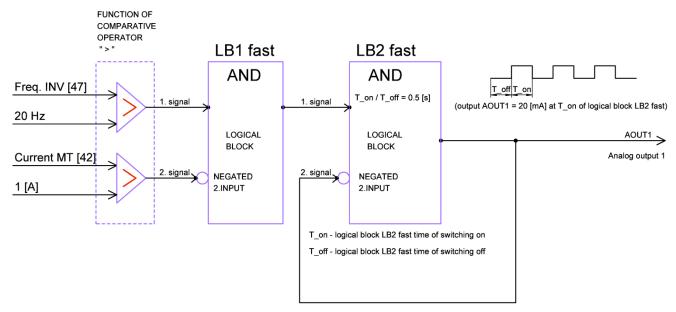
Ramp-up and ramp-down setting for this example

Converter setting by using logical blocks: The goal is to evaluate and signalize frequency 20 [Hz] crossing and not exceeding the motor current 1 [A] (motor is unloaded). Converter indicates this conditions in a special way - with analog output switching. Analog output gets character of relay output. The output of the logical block LB1 with the logical operation AND has logical value 1 over the frequency of the motor 20 [Hz] and at the motor current <1 [A]. LB1 output signal enters the second logical block LB2. Progress of the output LB2 signal (discrete states alternating of the

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output signal (0.1)) is defined by the logical block LB2 with logical AND operation and switch on time T\_on = 0.5 [s] and with switch off time off T\_off = 0.5 [s]. The output of the LB2 logical block is connected to the analog output AOUT1. It means that at the analog output AOUT1 is the current 20[mA] when the logical block LB2 is switched on (logical value 1). On the analog output AOUT1 is the current 0[mA] when the logical block LB2 is switched off (logical value 0). The analog output is connected to the converter terminals. Signal LED lighting can be connected to the analog output AOUT1 terminals.



Block diagram of the evaluation of the input conditions by using logical blocks

Analog output AOUT1 and logical blocks setting:

#### Logical block LB1 selection and setting:

Parameter ID: 167

MENU -> SETTINGS -> FUNCTIONS -> LOGICAL BLOCKS -> LB1 (Fast)

Converter detects Freq.INV > 20[Hz] and Current MT < 1[A] (negated second input signal) at rampup to the setpoint speed. The input conditions must be valid both at once, so selection of a logical operation will be: logical product – AND.

Parameter ID: 625

MENIL > SETTINGS > ELINCTIONS > LOCICAL BLOCKS > LB1 (E

MENU -> SETTINGS -> FUNCTIONS -> LOGICAL BLOCKS -> LB1 (Fast) -> LB1 Operation = AND

Freq. INV signal selection (diagnostic value) for the 1st input of LB1:

Parameter ID: 577

MENU -> SETTINGS -> FUNCTIONS -> LOGICAL BLOCKS -> LB1 (Fast) -> LB1\_1 Signal = Freq. INV

Logical value of the LB1 first input is 1 if the signal value of Freq. INV [47] > 20[Hz] :

Parameter ID: 578

MENU -> SETTINGS -> FUNCTIONS -> LOGICAL BLOCKS -> LB1 (Fast) -> LB1\_1 switch on = 20.00 Hz

Logical value of the LB1 first input is 0 if the signal value Freq. INV [47] < 20[Hz] :

Parameter ID: 579

MENU -> SETTINGS -> FUNCTIONS -> LOGICAL BLOCKS -> LB1 (Fast) -> LB1\_1 switch off = 20.00 Hz

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Current MT signal selection (diagnostic value) for the second input of LB1:

Parameter ID: 580

MENU -> SETTINGS -> FUNCTIONS -> LOGICAL BLOCKS -> LB1 (Fast) -> LB1\_2 Signal= Current MT

Logical value of the LB1 second input is 1 if the signal value Current MT > 1[A]:

Parameter ID: 581

MENU -> SETTINGS -> FUNCTIONS -> LOGICAL BLOCKS -> LB1 (Fast) -> LB1\_2 switch on = 1 A

Logical value of the LB1 second input is 0 if the signal value **Current MT < 1[A]**:

Parameter ID: 582

MENU -> SETTINGS -> FUNCTIONS -> LOGICAL BLOCKS -> LB1 (Fast) -> LB1\_2 switch off = 1 A

Second input signal of LB1 is necessary to negate to fulfill the entry condition Current MT < 1[A], because the function of logical block comparative operator is ">".

Parameter ID: 1008

MENU -> SETTINGS -> FUNCTIONS -> LOGICAL BLOCKS -> LB1 (Fast) -> LB1 Level = Input 2 negated

Logical block LB2 selection and setting:

Parameter ID: 168

MENU -> SETTINGS -> FUNCTIONS -> LOGICAL BLOCKS -> LB2 (Fast)

LB2 first input has the logical value 1 at logical value 1 of the LB1 output. Operation logical product - AND is selected for LB2 and LB2 output signal is brought to the second negated input of LB2. LB2 output switching on and off according to the set time of switch on and switch off of the LB2 logical block is achieved.

Parameter ID: 626

MENU -> SETTINGS -> FUNCTIONS -> LOGICAL BLOCKS -> LB2 (Fast)-> LB2 Operation = AND

Parameter ID: 1009

MENU -> SETTINGS -> FUNCTIONS -> LOGICAL BLOCKS -> LB2 (Fast) -> LB2 Level = Input 2 negated.

Signal selection for the first LB2 input:

Parameter ID: 583

MENU -> SETTINGS -> FUNCTIONS -> LOGICAL BLOCKS -> LB2 (Fast)-> LB2\_1 Signal = Logical blocks

Signal of first input of LB2 has the logical value 1 if the output signal of LB1 has the logical value 1:

Parameter ID: 584

MENU -> SETTINGS -> FUNCTIONS -> LOGICAL BLOCKS -> LB2 (Fast) -> LB2\_1 switch on = LB1

The output signal of LB2 is signal for the second negated LB2 input. We want to achieve switching on and off of the LB2 output (alternation of discrete states (0.1) with the logical block according to the set time of switch on and off of the logical block off LB2.

Parameter ID: 586

MENU -> SETTINGS -> FUNCTIONS -> LOGICAL BLOCKS -> LB2 (Fast) -> LB2\_2 Signal = Logical blocks

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LB2 output signal is brought to the second input signal LB2

Parameter ID: 587

MENU -> SETTINGS -> FUNCTIONS -> LOGICAL BLOCKS -> LB2 (Fast) -> LB2\_2 switch-on = LB2

#### Logical block LB2 timing setting - LB2 output switching on and off.

LB2 switch time setting.

Parameter ID: 1025

MENU -> SETTINGS -> FUNCTIONS -> LOGICAL BLOCKS -> LB Timing -> Switch on time 1 = 0.50 [s]

Selecting the logical block LB2 for which the defined switch ON time is applied.

Parameter ID: 1033

MENU -> SETTINGS -> FUNCTIONS -> LOGICAL BLOCKS -> LB Timing -> LB for on delay 1 = LB2

LB2 switch off time setting.

Parameter ID: 1029

MENU -> SETTINGS -> FUNCTIONS -> LOGICAL BLOCKS -> LB Timing -> Off delay 1 = 0.50 [s]

Selecting the logical block LB2 for which the defined switch OFF time is applied.

Parameter ID: 1037

MENU -> SETTINGS -> FUNCTIONS -> LOGICAL BLOCKS -> LB Timing -> LB for off delay 1 = LB2

#### Analog output AOUT1 special setting:

The output of the LB2 logical block is coupled to an analog output AOUT1. Analog output of the converter AOUT1 feeds the current 20 [mA] when the logical block LB2 (T\_on = 0,5 [s]) is switched on. Analog output of the converter AOUT1 feeds the current 0 [mA] when the logical block LB2 (T on = 0,5 [s]) is switched off.

Parameter ID: 370

MENU -> SETTINGS -> INPUTS AND OUTPUTS -> ANALOG OUTPUTS -> AO1

The analog output operates in the range of 0-20 [mA]

Parameter ID: 358

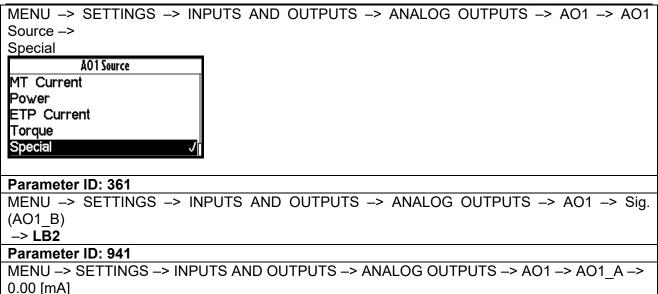
MENU -> SETTINGS -> INPUTS AND OUTPUTS -> ANALOG OUTPUTS -> AO1 -> AO1 Type ->

0-20 [mA]

Parameter ID: 1076

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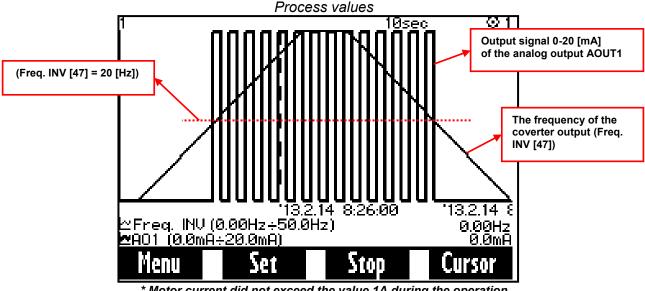


Parameter ID: 942

MENU -> SETTINGS -> INPUTS AND OUTPUTS -> ANALOG OUTPUTS -> AO1 -> AO1 B -> 20.00 [mA]

Selection of the signal that will linearly recalculate the analog output AOUT1.

Parameter ID: 359 MENU -> SETTINGS -> INPUTS AND OUTPUTS -> ANALOG OUTPUTS -> AO1 -> AO1 Signal -> Logical blocks



\* Motor current did not exceed the value 1A during the operation

In the figure above, you can see the positive linear frequency ramp-up (10[s] duration) of unloaded motor from the zero frequency to the setpoint frequency of 50 [Hz]. Ramp-down of the motor is realised with linear ramp (10[s] duration) to the zero frequency. Compliance with conditions (motor frequency is greater than 20 [Hz] and motor current <1 [A]) is indicated by the switching of the current signal from 0 to 20 [mA] on the analog output AOUT1.

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# 10 Control panel - Unipanel user manual



Control panel

# 10.1 Buttons

START	STOP	Converter control, if control panel is selected as the control source.	
€SC		Change canceling, window closing, return (move up)	
ENTER		Item selection, change confirmation	
		Moving in the menu, value changing. In the case the folder in the MENU contains more than five items, pressing one of these keys can scroll the screen. Selected row is marked dark.  1 1.Date 2013/05/02	
		Shift in menu, change of the order  Setpoint value setting  (Monitor window only; if control panel is selected as the setpoint source).	
F1		MENU view – panel functions selection	
F2	F3	Softkeys buttons	
F4		Help view	

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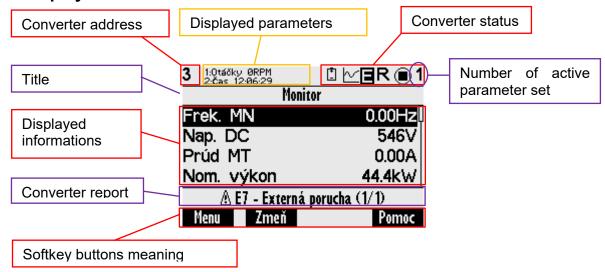
#### 10.2 Panel start

Control panel can be connected to the device that is on or off. Panel automatically turns on and connects to the device after the device is turned on. The panel will try to reconnect to the last connected device if the panel is connected to the multiple devices. Panel will show the list of available devices, if such device does not exist.



Initialization

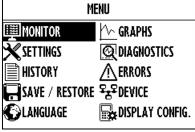
# 10.3 Display



#### 10.4 Converter status

[-]	Weak battery in control panel (should be replaced).
$\sim$	Graph record is running in panel.
ΕW	Converter is in fault – E, warnings or functional messages indication – W.
R	Converter reverse is active (negative frequency).
lacksquare	Converter is stopped (square), in operation (spinning target).
1, 2, 3, 4	Number of active set in converter.

#### 10.5 Main menu F1

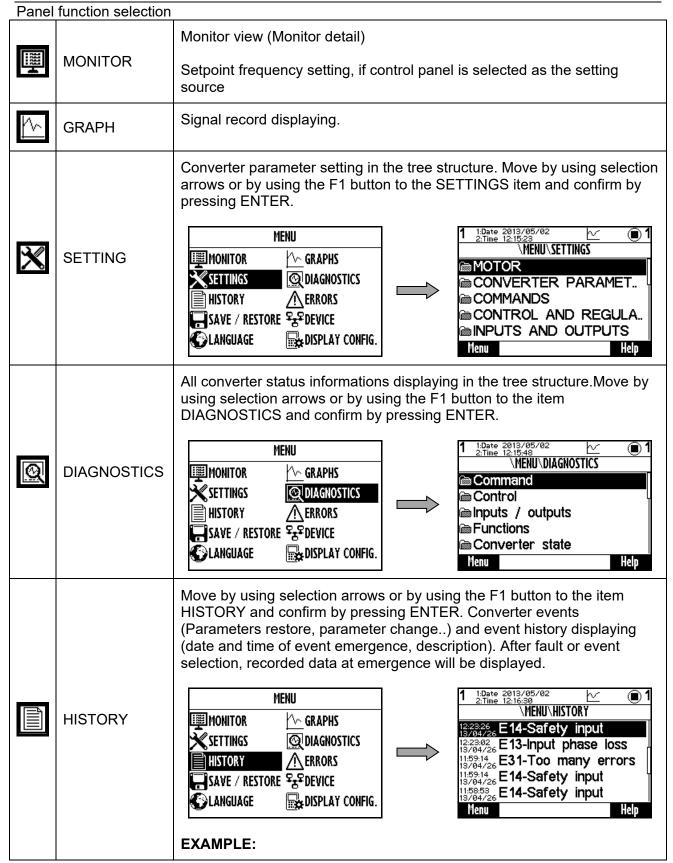


Initial menu scren

Press F1, or by using the selection arrows to toggle between MENU items. Selecting the panel function (by pressing "ENTER")

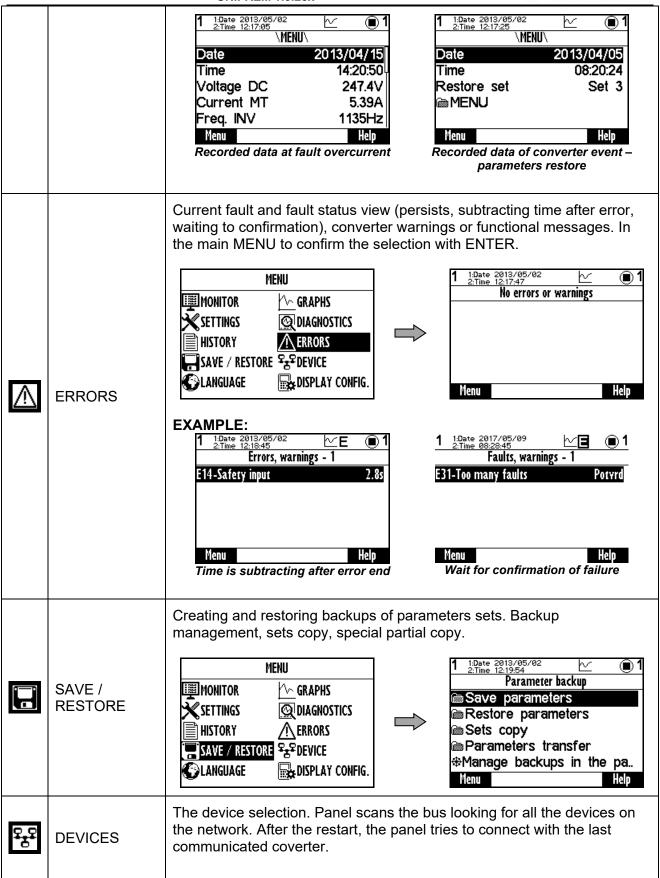
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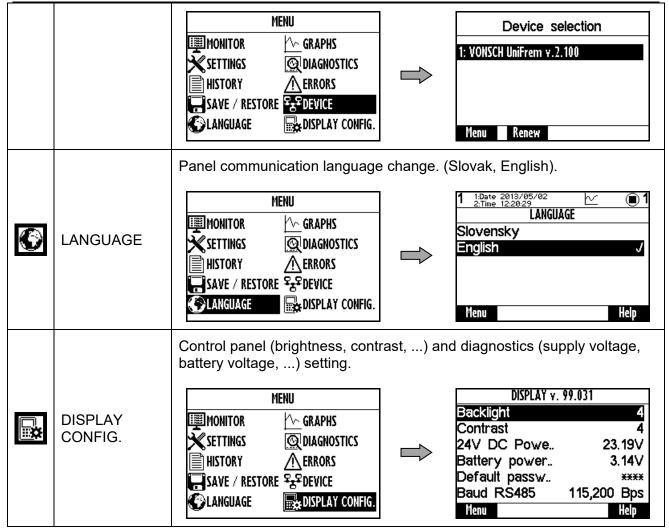
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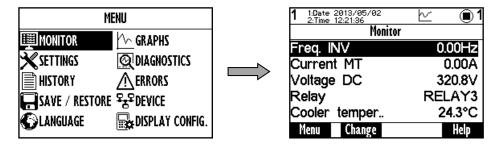
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#### 10.6 Monitor, monitor detail

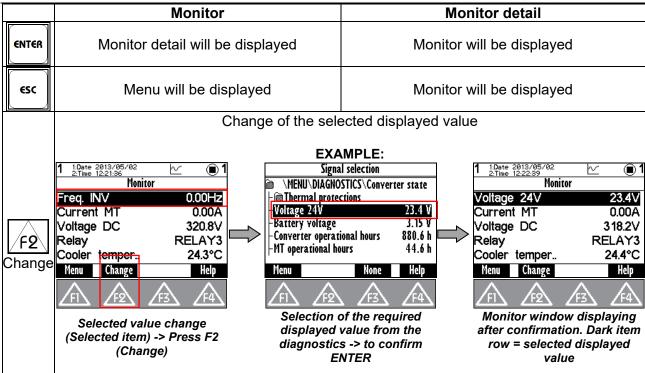
MENU window switches to the MONITOR window after 20 seconds of inactivity, or confirm the selection MONITOR by pressing ENTER.



The basic window displays the selected monitored values after panel start.

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# 10.7 Parameters setting

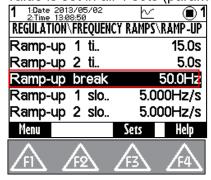
#### Converter contains 4 sets of parameters.

Control panel offers direct set up of the parameter if the same value is set in all the sets of parameters. After parameter change confirmation, the same value is saved to all sets of parameters.

Panel offers parameter settings for each set if different value is set in sets (if the parameter value is different in at least one set), or if the parameter is marked by pressing F3 - SETS and panel will offer parameter setting for each parameter set independently.

#### **EXAMPLE:**

1. Possibility of direct setting of the selected parameters (press ENTER), because the same value is set in all 4 sets (parameter "Ramp-up break" (Id 117 = 50Hz in this example):



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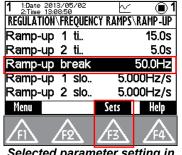
Parameter value setting and the same value is saved in all 4 sets after confirmation 1:Date 2013/05/02 2:Time 13:16:38 1 ⊵E **■**1 REGULATION\FREQUENCY RAMPS\RAMP-UP Ramp-up break Ramp-up break Set 1 Ramp-up 1 ti.. 15.0s 40.0Hz Ramp-up 2 ti. 5.0s Set 2 40.0Hz Ramp-up break 40.0Hz Set 3 40.0Hz 5.000Hz/s [Hz] (0.00Hz÷60.0Hz) Ramp-up 1 slo.. Set 4 40.00Hz Ramp-up 2 slo. 5.000Hz/s Help Menu Menu Help

Parameter value setting and confirm - ENTER

Parameter set value is displayed after confirmation

Same parameter settings will be saved into all sets. After pressing F3

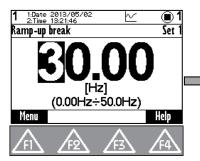
3. Panel offers parameter setting for each set if different value is set in one of the sets, or if the parameter is "open" by pressing F3 - SETS and panel will offer parameter setting for each parameter set.



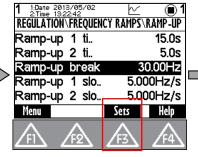
Selected parameter setting in the required set -> press F3



Set selection and confirm with ENTER



Parameter value setting and confirm with ENTER



Parameter set value will be displayed after confirmation

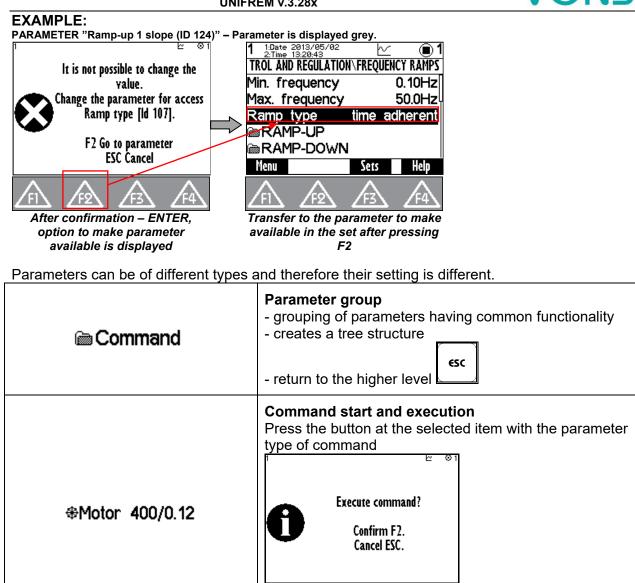


Parameter settings will be displayed after pressing F3 in the selected set

Currently unavailable parameters are displayed grey - disabled. After their selection (confirm by pressing ENTER), panel shows the parent parameter which disabled it. This also helps to make it available.

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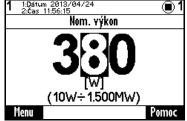
Numeric value setting

Execution must be confirmed by

-setpoint value setting

-cahnge of adjusted numerical order (cursor position change)

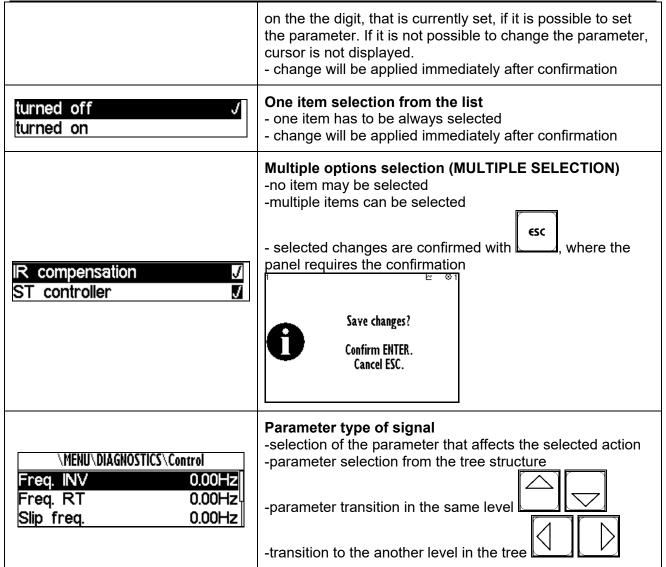
10W÷1.500MW



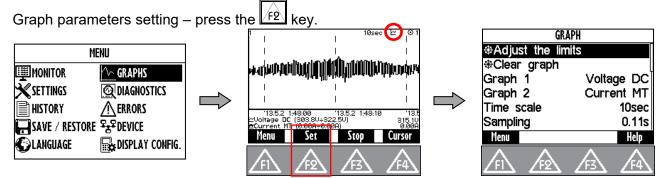
The maximal and minimal possible displayed adjustable value as well as physical units of the parameter are displayed in this window. The change of the displayed engineering units (n, μ, m, k, M, G,...) is done automatically, if it is allowed by these physical units. Cursor is displayed

48.00 (0.00Hz÷48.0Hz)





### 10.8 Graph



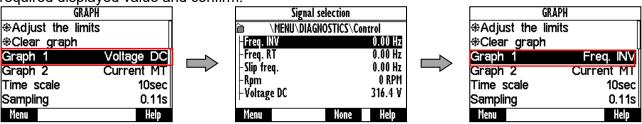
Graph window is used to record the course of values of any two parameters (quantities). Their selection can be set in graph parameters settings after pressing F2.

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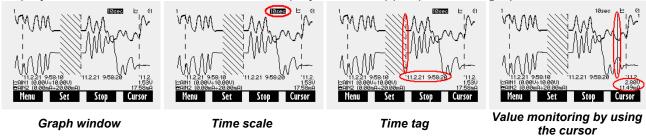


#### **EXAMPLE:**

Marked item (Graph 1), confirm with ENTER button. In the window - Signal selection choose the required displayed value and confirm.



The first graph (Graph 1) is drawn with a thinner line and second graph (Graph 2) with a thicker line. The selected value, the maximum and minimum displayed value is displayed in the bottom part of the graph window on the left side and the current value is displayed on the right side of the window. The graph timestamps are displayed in the line over these variables. The value of the displayed time scale and device status is displayed in the upper part of the graph.



The values of selected signals are stored in the memory with a given selected step size when running the graph (F3-START). The maximum recording time is calculated from the step size. Record continues after you restart the panel (if record was running). The period of time when there is no corresponding record is filled with backslash lines. Graph record is indicated by a graph symbol in device status bar. It is possible to switch to the another window during record and the record runs normally in the background.

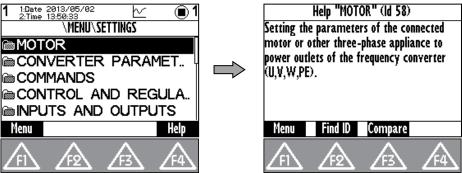
Start, Stop	Start, stop of the record into the internal memory according to the options set
F2 Set	Graph options setting  Adjust the limits – set the cursor in the graph to real time. Graph will be displayed in real time  Clear graph – deletes the data from the graph  Graph 1, 2 – selection of the recorded signals  Time scale – size of the displayed section between two timestamps. It can be changed by using arrows up and down in the graph window.  Sampling – period of updating the values of selected values  Record lenght – informs about the maximum record, that can fit into memory at the current set sampling  Recording mode – determines, whether the oldest samples will be overwritten or not after filling the storage memory
Cursor, Record	Record – displays the last recorded signal and allows real-time record tracking  Cursor – allows graph analyzing by using the cursor
Shift	Cursor position change in the cursor mode

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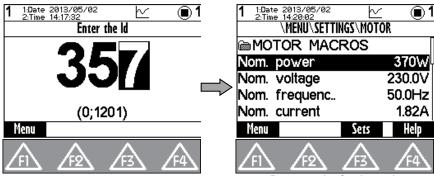
#### 10.9 Parameter search

Push the button to get help for the selected parameter. Each parameter has its own unique ld number.



Displaying help for the selected parameter

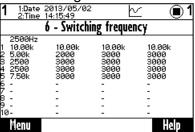
In help window is softkey button F2 - Find ID. Possibility to enter Id of arbitrary parameter and the required parameter is displayed after confirmation (Press the ENTER button).



Id setting of selected parameter

Po potvrdení zobraznie požadovaného parametra

- The button "Compare" is used to compare the setting of the selected parameter in all sets of parameters of the each stored parameter backups. This window can be used to find differences in the settings.



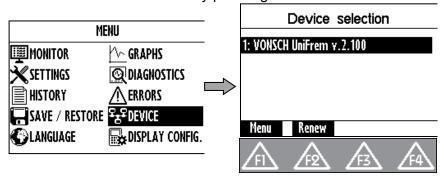
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# 10.10 Device selection for control panel

Each device is identified by its address. It is necessary to set the unique adress of each device before creating a network. If the panel loses its connection with the the converter (change of its address, interruption of the cable,..), then the panel starts to search for the device again. List of devices is displayed in the format "Address of device: Device name" after searching for available

devices. Refresh the search by pressing the button.



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